

GROUP-5

ACCURACY ADJUSTMENT



ACCURACY ADJUSTMENT



Accuracy Adjustment assures a more reliable decoded output. Enabling the feature and setting a number from 1 to 9 subjects the decoded output a higher standard of accuracy. The higher the number, the greater the accuracy.

SETTING PROCEDURE:

1. Scan **ACCURACY ADJUSTMENT**.
2. Scan one digit (1~9) from barcode menu above.
3. Scan **ACCURACY ADJUSTMENT**.

RESET



NOTES:

1. The scanner will beep three times as reminder that a setting is not yet complete.
2. If you make a mistake, forget a step, etc., scan **RESET** to start again.

GROUP-6

LABEL TYPE POSITIVE / NEGATIVE,ENABLE AND DISABLE CODE ID

LABEL TYPE POSITIVE / NEGATIVE

.D021\$



DISABLE NEGATIVE LABEL
(POSITIVE LABEL ENABLE)

.D022\$



ENABLE NEGATIVE LABEL
(POSITIVE & NEGATIVE ENABLE)

ENABLE CODE ID

.A008\$



FACTORY ID -ON

.A014\$



AIM ID -ON

.A015\$



SET ID -ON

DISABLE CODE ID

.A009\$



NOTES:

1. Only ONE code ID will be sent.
2. The code ID is located at the position before the bar code data and after the preamble.

EXAMPLE :

- 1.Preamble 145287,
- 2.Code ID: enable AIM ID,
- 3.Bar code symbolologies : EAN 13+5

145287	JE0		
Preamble 145287	CODE ID AIM ID : JE0	BARCODE / DATA EAN 13 +5	
OUTPUT : 145287JE0456398712345312411			

GROUP-7

SYBLOGIES CODE ID IDENTIFIER, SET ID

SYBLOGIES CODE ID IDENTIFIER					
Symbologies	Factory ID	AIM ID (new)	Symbologies	Factory ID	AIM ID (new)
MSI	O	JM0	EAN 128	T	JC1
MSI(MOD 10 / CDV & not send CD)		JM1	Code 128	K	JC0
EAN8(+2/+5 OFF)	S	JE4	Code 32	B	JX0
EAN8(+2 ON)		JE4	Codabar	N	JF0
EAN8(+5 ON)		JE4	Codabar(ABC Codabar)		JF1
UPC-E(+2/+5 OFF)	E	JE0	Codabar(CDV & Send CD)		JF2
UPC-E(+2 ON)		JE3	Codabar(CDV & not send CD)	P	JF4
UPC-E(+5 ON)		JE3	UK Plessey		JP0
UPC-A(+2/+5 OFF)	A	JE0	Matrix 2 of 5	Y	JX0
UPC-A(+2 ON)		JE3	Full ASCII Code 39(disable CDV)	D	JA4
UPC-A(+5 ON)		JE3	Full ASCII Code 39(CDV & send CD)		JA5
EAN-13(+2/+5 OFF)	F	JE0	Full ASCII Code 39(CDV & not send CD)		JA7
EAN-13(+2 ON)		JE3	Standard Code 39(disable CDV)	M	JA0
EAN-13(+5 ON)		JE3	Standard Code 39(CDV & send CD)		JA1
Code 93	L	JG0	Standard Code 39(CDV & not send CD)		JA3
Code 11(disable CDV)	J	JH0	IATA 2 of 5	R	JR0
Code 11(send one CD)		JH0	Industrial 2 of 5	V	JS0
Code 11(send two CD)		JH1	China Post Code	H	JX0
Code 11(not send CD)		JH3	Interleaved 2 of 5(CDV & send CD)	I	JJ1
Telepen(ASCII)	U	JB0	Interleaved 2 of 5(CDV & not send CD)		JJ3
Telepen(Numeric)		JB1	Interleaved 2 of 5(disable CDV)		JJ0

SET ID - SETTING PROCEDURES

Setting steps:

1. Scan the SET ID bar code for a particular symbology.
2. Scan one or two alphanumeric characters from the Full ASCII Table.
3. Scan the SET ID bar code again.

Example :Define the MSI Code ID = A, Code 93 = G9

MSI :

Step1: Scan MSI Set ID (Group 9). (page19)

Step2: "A" from Group 37. (page55)

Step3: Scan MSI Set ID (Group 9). (page19)

Code 93:

Step1: Scan Code 93 Set ID (Group 8). (page18)

Step2: "G" from Group 38, Scan "9" from Group 33. (page51)

Step3: Scan Code 93 Set ID (Group 8). (page18)

NOTES:

1. The length of a Code ID is either one or two characters. If one character is set, the Code ID output will be one character. If two characters are set, the Code ID output will be two characters.
2. Only one type of Code ID will be sent.

GROUP-8

CODE ID CONFIGURATION: SET ID

. P001\$ 	EAN 13 Set ID
. P002\$ 	EAN 8- Set ID
. P003\$ 	UPC E Set ID
. P004\$ 	UPC A Set ID
. P005\$ 	CODE 39 Set ID
. P013\$ 	Code 93 Set ID
. P007\$ 	Codabar Set ID
. P021\$ 	IATA Set ID
. P010\$ 	Code 128 Set ID
. P016\$ 	EAN128 Set ID
. P022\$ 	Telepen Set ID
. P009\$ 	Code 11 Set ID
. P011\$ 	Code 32 Set ID

GROUP-9

CODE ID CONFIGURATION: SET ID

China Post Code [TOSHIBA Code] Set ID	. P012\$
MSI Code Set ID	. P014\$
UK Plessy Set ID	. P015\$
Matrix 2 of 5 Set ID	. P017\$
Interleaved 2 of 5 Set ID	. P006\$
Industrial 2 of 5 Set ID	. P018\$
Full ASCII Code39 Set ID	. P008\$
RSS 14/LIMITED	. P019\$
RSS-Expand Set ID	. P020\$
RSS-14 Set ID	. P024\$
LABEL Code Set ID (Reserved)	. P020\$

RESET



- 1. The scanner will beep three times as a reminder that a setting is not yet complete.
- 2. If you make a mistake, forget a step, etc., scan RESET to start again.

GROUP-10

DELAY BETWEEN BLOCKS AND CHARACTERS

INTERBLOCK DELAY

. 8001\$ 	<u>0mS</u>
. 8002\$ 	10mS
. 8003\$ 	50mS
. 8004\$ 	100mS
. 8005\$ 	200mS
. 8006\$ 	500mS

INTERCHARACTER DELAY

. 8010\$ 	<u>140uS</u>
. 8011\$ 	500uS
. 8012\$ 	1mS
. 8013\$ 	4mS
. 8014\$ 	16mS

GROUP-11

KEYBOARD LAYOUT / CAPLOCK MODE / NUMERIC KEY

KEYBOARD LAYOUT

. C010\$



ENGLISH (USA)

. C018\$



ENGLISH (UK)

. C011\$



GERMAN

. C012\$



FRENCH

. C009\$



JAPAN (106 key only)

. C013\$



SPANISH

. C014\$



ITALIAN

. C015\$



UNIVERSAL CODE

. C016\$



SWISS

. C017\$



CZECH (QWERTY)

CAPITAL LOCK MODE

. A004\$



CAPLOCK ON

. A005\$



CAPLOCK OFF

. A006\$



CAPLOCK ON (FIXED)

NOTE:

When Barcode scanner set to Caplock Free mode.No matter of keyboard CapsLock LED indicator is ON or OFF , output will be always the same as the Original barcode. In other words , what you see is what output is.(CODABAR is the exception.) If ABCD/ABCD, abcd/abcd, ABCD/T*E, abcd/tn*e are on, they work independently according to their rules.

NUMERIC KEY

. D017\$



NUMERIC KEY

. D018\$



ALPHANUMERIC KEY

GROUP-12

Rs232: BAUD RATE,DATA BITS & PARITY

BAUD RATE

.E001\$

300

.E002\$

600

.E003\$

1200

.E004\$

2400

.E005\$

4800

.E006\$

9600

.E007\$

19200

.E022\$

38400

DATA BITS & PARITY

.E008\$

8 Bits None

.E009\$

8 Bits EVEN

.E010\$

8 Bits ODD

.E011\$

8 bits MARK

.E012\$

8 Bits SPACE

.E013\$

7 Bits EVEN

.E014\$

7 Bits ODD

.E015\$

7 Bits MARK

.E021\$

7 Bits SPACE

GROUP-13

Rs232 : STOP BIT, HANDSHAKING, ACK/NAK, FLOW CONTROL,BCC

STOP BITS



1 STOP BITS



2 STOP BITS

HANSHAKING



NONE



RTS enable at Power on



RTS enable with Communication

ACK / NAK



ON



OFF

FLOW CONTROL: TIME OUT



1 Sec



3 Sec



10 Sec



Unlimited

BCC



RS232 BCC Char On



RS232 BCC Char Off

GROUP-14

WAND EMULATION PARAMETER SETTING

. D001\$

200us

LEVEL DURATION OF
MINI WIDTH

. D002\$

600uS

. D003\$

LOW

POLARITY OF
IDLE CONDITION

. D004\$

HIGH

. D005\$

Bar High / Space Low

OUTPUT OF WAND
EMULATION

. D006\$

Bar Low / Space High

. D007\$

PEN TYPE

WAVE FORM

. D008\$

FULL ASCII CODE 39

GROUP 15~ 33 SYMBOLOLOGIES FORMATTING

GROUP-15

ENABLE SYMBOLOGIES



ENABLE ALL CODE



CODE 32



CHINA POSTAL CODE



UK PLESSY CODE



INDUSTRIAL 2 OF 5



MATRIX 2 OF 5



INTERLEAVED 2 OF 5



CODE 128



CODABAR



TELEPEN



UPC-A



UPC-E



EAN -8



EAN -13



MSI



CODE 39



CODE 11



CODE 93



EAN-128



IATA

GROUP-16

DISABLE SYMBOLOGIES



DISABLE ALL CODE



CODE 32



CHINA POSTALCODE



UK PLESSY CODE



INDUSTRIAL 2 OF 5



MATRIX 2 OF 5



INTERLEAVED 2 OF 5



CODE 128



CODABAR



TELEPEN



UPC-A



UPC-E



EAN-8



EAN-13



MSI



CODE 39



CODE 11



CODE 93



EAN -128



IATA

GROUP-17

SYMBOLOGIES : CODE 32CHINA POST CODE (TOSHIBA CODE),

CHINA POSTAL CODE
[TOSHIBA CODE]

. K001\$

ENABLE

. K002\$

DISABLE

. K003\$

DISABLE CDV

. K004\$

CDV & SEND CD

. K005\$

CDV & NOT SEND CD

. K006\$

MIN LENGTH (11)

. K007\$

MAX LENGTH (48)

APPENDIX

FULL ASCII (Code 39) NUMERIC TABLE

0		1	
2		3	
4		5	
6		7	
8		9	

SETTING PROCEDURE

MIN / MAX LENGTH

STEP 1 - Scan: MIN LENGTH/ MAX LENGTH

STEP 2 - Scan : Two digits from Appendix .

STEP 3 - Scan: MIN LENGTH / MAX LENGTH

Please note that when Min Length and / or Max Length are enabled, the scanner will only read bar codes that fall into those length parameters. Bar codes shorter or longer than specified will not be read. The default lengths for these are indicated in parentheses under the Min and Max bar codes for each symbology.

NOTES:

1. The scanner will beep three times as a reminder that a setting is not yet complete.
2. If you make a mistake, forget a step, etc., Scan RESET to start again.

RESET ➡



GROUP-18

SYMBOLOGIES : MSI CODE , UK PLESSY CODE

. L001\$
 ENABLE

. L002\$
 DISABLE

. L004\$
 CDV & SEND CD

. L003\$
 CDV & NOT SEND CD

. L007\$
 CHECK DIGIT DOUBLE
MOD 10

MSI

. L008\$
 CHECK DIGIT DOUBLE 11
PLUS MOD 10

. L009\$
 **CHECK DIGIT SINGLE
MOD 10**

. L005\$
 MIN LENGTH (6)

. L006\$
 MAX LENGTH (48)

. L010\$
 ENABLE

. L011\$
 DISABLE

UK PLESSY CODE

. L012\$
 CDV & SEND CD

. L013\$
 CDV & NOT SEND CD

APPENDIX

FULL ASCII (Code 39) NUMERIC TABLE

0		1	
2		3	
4		5	
6		7	
8		9	

SETTING PROCEDURE

MIN / MAX LENGTH

STEP 1 - Scan: MIN LENGTH/ MAX LENGTH

STEP 2 - Scan : Two digits from Appendix .

STEP 3 - Scan: MIN LENGTH / MAX LENGTH

Please note that when Min Length and / or Max Length are enabled, the scanner will only read bar codes that fall into those length parameters. Bar codes shorter or longer than specified will not be read. The default lengths for these are indicated in parentheses under the Min and Max bar codes for each symbology.

NOTES:

1. The scanner will beep three times as a reminder that a setting is not yet complete.
2. If you make a mistake, forget a step, etc., Scan RESET to start again.

RESET ➡



GROUP-19

SYMBOLOGIES: CODE 93, TELEPEN, IATA



ENABLE



DISABLE

CODE 93



MIN LENGTH (6)



MAX LENGTH (48)



ENABLE TELEPEN



DISABLE TELEPEN

TELEPEN



TELEPEN ASCII



TELEPEN NUMBER



ENABLE



DISABLE



DISABLE CDV



CDV & SEND CD

IATA



CDV & NOT SEND CDV



MIN LENGTH (6)



MAX LENGTH (48)

APPENDIX

FULL ASCII (Code 39) NUMERIC TABLE

0		1	
2		3	
4		5	
6		7	
8		9	

SETTING PROCEDURE

MIN / MAX LENGTH

STEP 1 - Scan: MIN LENGTH/ MAX LENGTH

STEP 2 - Scan : Two digits from Appendix .

STEP 3 - Scan: MIN LENGTH / MAX LENGTH

Please note that when Min Length and / or Max Length are enabled, the scanner will only read bar codes that fall into those length parameters. Bar codes shorter or longer than specified will not be read. The default lengths for these are indicated in parentheses under the Min and Max bar codes for each symbology.

NOTES:

1. The scanner will beep three times as a reminder that a setting is not yet complete.
2. If you make a mistake, forget a step, etc., Scan RESET to start again.

RESET ➡



GROUP-20

SYMBOLOGIES : INTERLEAVED 2 OF 5 , CODE 11.



ENABLE



DISABLE



DISABLE CDV



CDV & SEND CD



CDV & NOT SEND CDV

INTERLEAVE 2 OF 5



First digit suppressed



Last digit suppressed



NO suppressed



MIN LENGTH (6)



MAX LENGTH (48)



ENABLE



DISABLE



DISABLE CDV



CDV & SEND CD



CDV & SEND CD
(1 DIGIT)

CODE 11



CDV & SEND CD
(2 DIGITS)



CDV & NOT SEND CD



MIN LENGTH (6)



MAX LENGTH (32)

APPENDIX

FULL ASCII (Code 39) NUMERIC TABLE

0		1	
2		3	
4		5	
6		7	
8		9	

SETTING PROCEDURE

MIN / MAX LENGTH

STEP 1 - Scan: MIN LENGTH/ MAX LENGTH

STEP 2 - Scan : Two digits from Appendix .

STEP 3 - Scan: MIN LENGTH / MAX LENGTH

Please note that when Min Length and / or Max Length are enabled, the scanner will only read bar codes that fall into those length parameters. Bar codes shorter or longer than specified will not be read. The default lengths for these are indicated in parentheses under the Min and Max bar codes for each symbology.

NOTES:

1. The scanner will beep three times as a reminder that a setting is not yet complete.
2. If you make a mistake, forget a step, etc., Scan RESET to start again.



GROUP-21

SYMBOLOGIES : INDUSTRIAL 2 OF 5, MATRIX 2 OF 5

. N001\$



ENABLE

. N002\$



DISABLE

. N003\$



DISABLE CDV

. N004\$



CDV & SEND CD

INDUSTRIAL 2 OF 5

. N005\$



CDV & NOT SEND CD

. N006\$



MIN LENGTH (6)

. N007\$



MAX LENGTH (48)

. M010\$



ENABLE

. M011\$



DISABLE

. M012\$



DISABLE CDV

. M013\$



CDV & SEND CD

MATRIX 2 OF 5

. M014\$



CDV & NOT SEND CD

. M015\$



MIN LENGTH (6)

. M016\$



MAX LENGTH (48)

APPENDIX

FULL ASCII (Code 39) NUMERIC TABLE

0		1	
2		3	
4		5	
6		7	
8		9	

SETTING PROCEDURE

MIN / MAX LENGTH

STEP 1 - Scan: MIN LENGTH/ MAX LENGTH

STEP 2 - Scan : Two digits from Appendix .

STEP 3 - Scan: MIN LENGTH / MAX LENGTH

Please note that when Min Length and / or Max Length are enabled, the scanner will only read bar codes that fall into those length parameters. Bar codes shorter or longer than specified will not be read. The default lengths for these are indicated in parentheses under the Min and Max bar codes for each symbology.

NOTES:

1. The scanner will beep three times as a reminder that a setting is not yet complete.
2. If you make a mistake, forget a step, etc., Scan RESET to start again.

RESET ➡



GROUP-22

SYMBOLOGIES: CODABAR

. I 001\$

ENABLE

. I 002\$

DISABLE

. I 005\$

DISABLE CDV

. I 006\$

CDV & SEND CD

CODABAR

. I 007\$

CDV & NOT SEND CD

. I 008\$

MIN LENGTH (6)

. I 009\$

MAX LENGTH (48)

. I 030\$

ST/SP: abcd/abcd

. I 029\$

ST/SP: ABCD/ABCD

. I 031\$

ST/SP: ABCD/TN*E

. I 032\$

ST/SP: abc/tn*e

START / STOP

. I 003\$

SEND START /STOP

. I 004\$

Not Sent START / STOP

Example of ST (Start) / SP (Stop)

123456 Not Transmit ST/SP

A123456B ST/SP: ABCD/ABCD

a123456b ST/SP: abcd/abcd

A123456N ST/SP: ABCD/TN*E

a123456n ST/SP: abc/tn*e

. I 027\$

CLSI FORMAT ON

. I 028\$

CLSI FORMAT OFF

CLSI FORMAT

CLSI- Enable library space insertion. If you enable the CLSI format, this option inserts spaces in position 2,7,13of the datastring for use in library systems