

23_HAC_T-Coil_WCDMA V_HSPA_Ch4182_Axial (Z)

Communication System: WCDMA; Frequency: 836.4 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

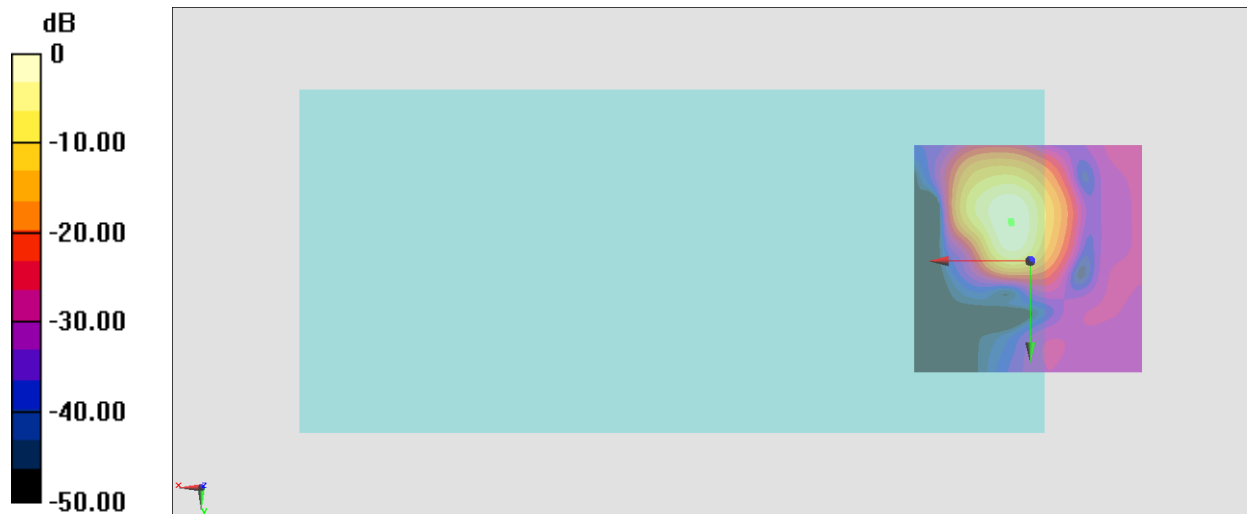
General Scans/z (axial) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1): Interpolated

grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 44.12 dB

ABM1 comp = -2.28 dBA/m

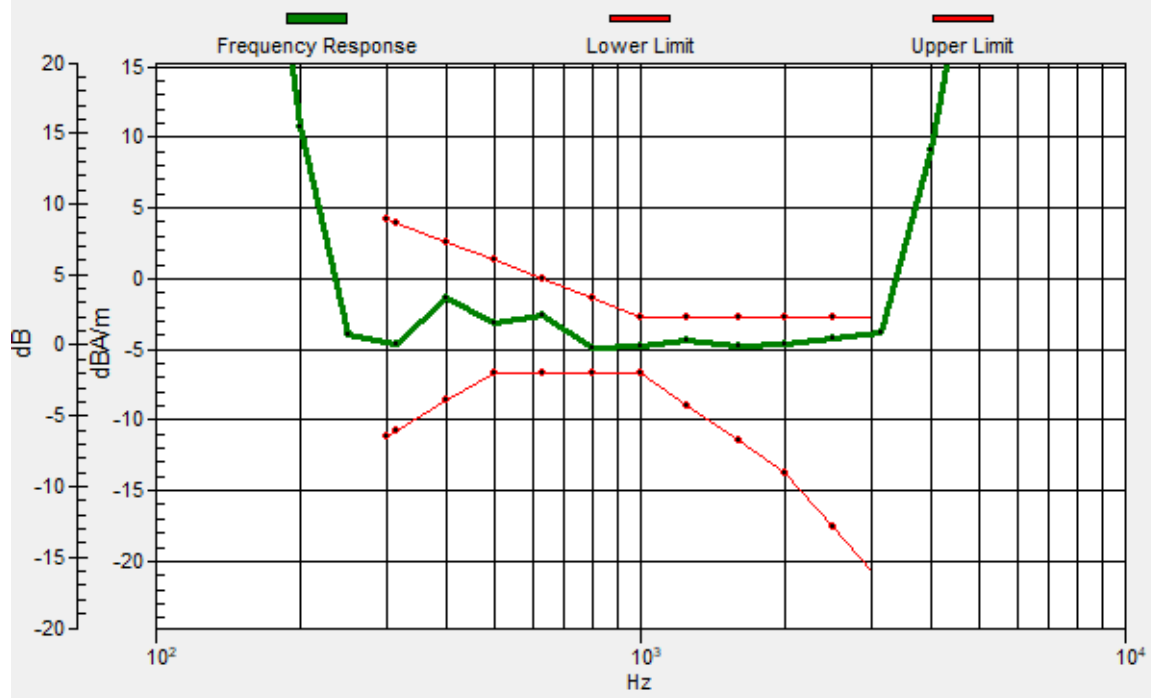
Location: 4, -8.2, 3.7 mm



0 dB = 160.7 = 44.12 dB

General Scans/z (axial) wideband at best S/N/ABM Freq Resp(x,y,z,f)

Loc: 4.1, -8.5, 3.7 mm Diff: 1.22dB



23_HAC_T-Coil_WCDMA V_HSPA_Ch4182_Transversal (Y)

Communication System: WCDMA; Frequency: 836.4 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

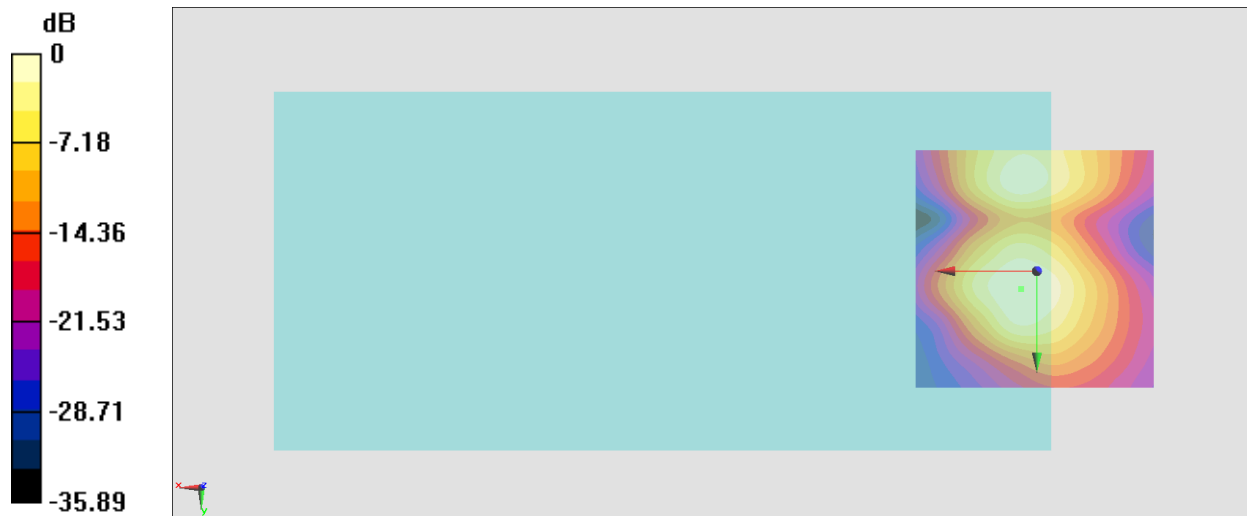
General Scans/y (transversal) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1):

Interpolated grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 31.04 dB

ABM1 comp = -10.94 dBA/m

Location: 3.3, 3.7, 3.7 mm



24_HAC_T-Coil_LTE Band 26_15M_16QAM_1_0_Ch26865_Axial (Z)

Communication System: LTE; Frequency: 831.5 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

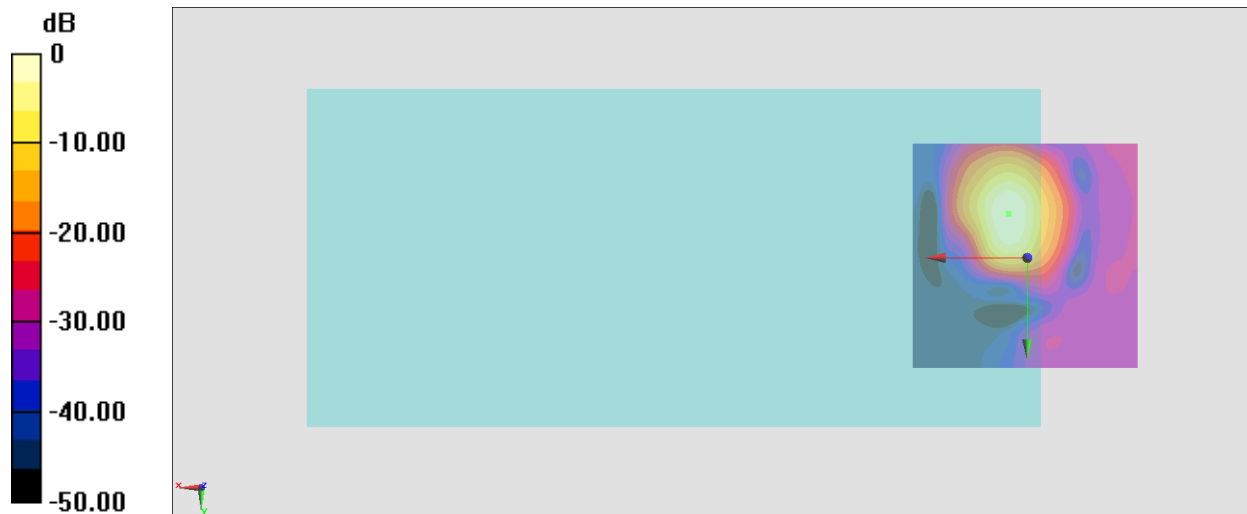
General Scans/z (axial) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1): Interpolated

grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 43.28 dB

ABM1 comp = -2.04 dBA/m

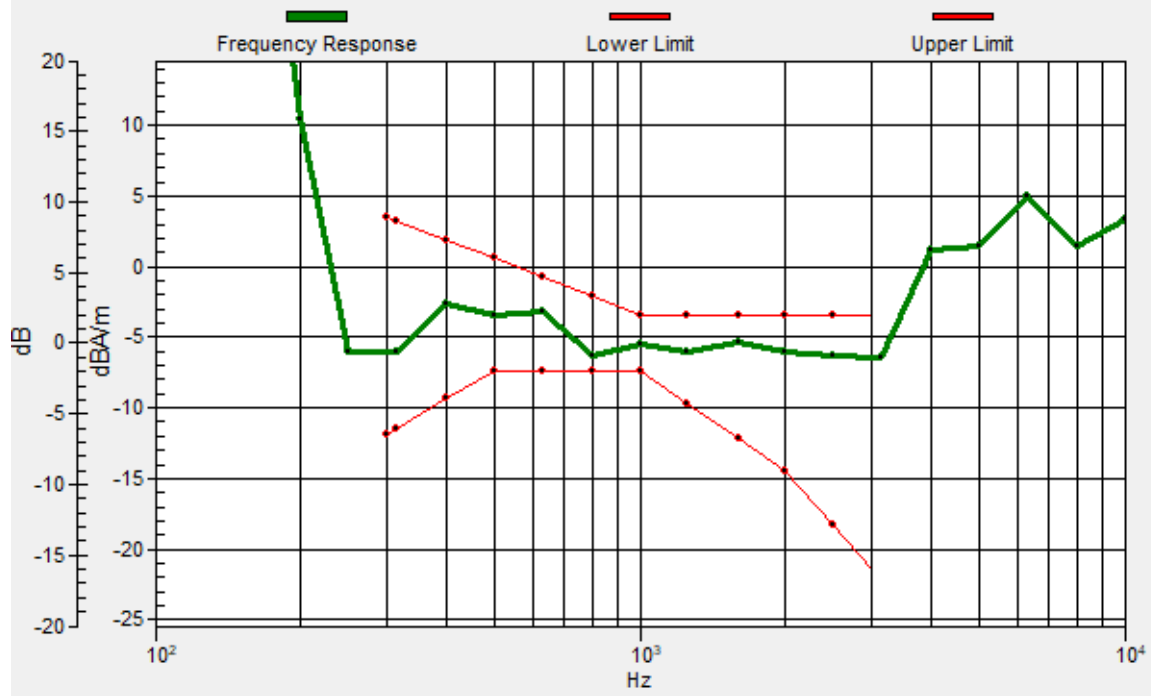
Location: 4, -9.6, 3.7 mm



0 dB = 145.8 = 43.28 dB

General Scans/z (axial) wideband at best S/N/ABM Freq Resp(x,y,z,f)

Loc: 4, -9.7, 3.7 mm Diff: 1.13dB



24_HAC_T-Coil_LTE Band 26_15M_16QMA_1_0_Ch26865_Transversal (Y)

Communication System: LTE; Frequency: 831.5 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

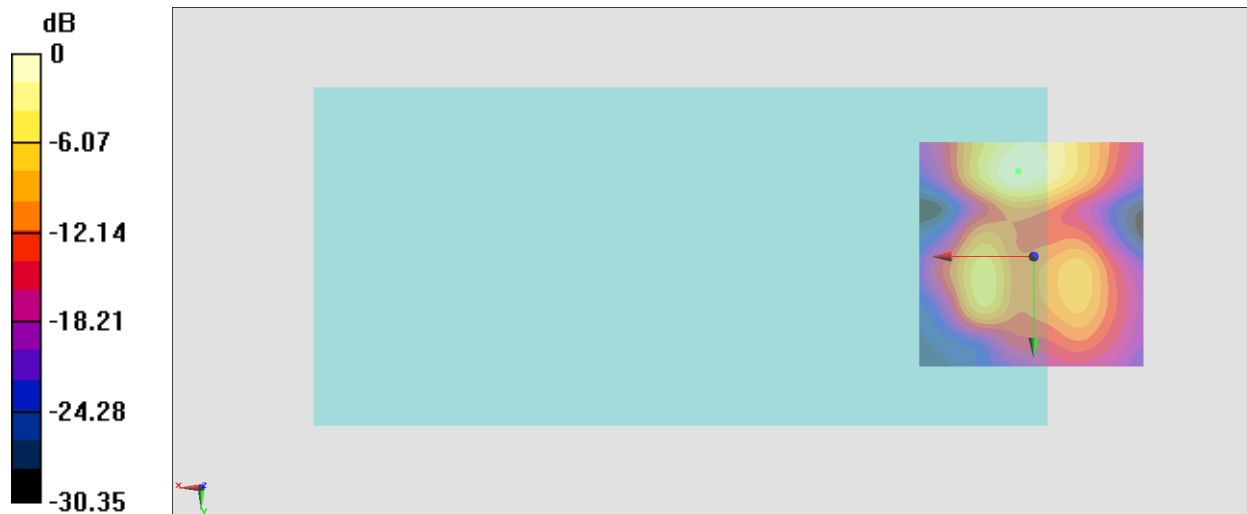
General Scans/y (transversal) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1):

Interpolated grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 28.90 dB

ABM1 comp = -10.23 dBA/m

Location: 3.3, -18.7, 3.7 mm



25_HAC_T-Coil_LTE Band 41_20M_16QAM_1_0_Ch40620_Axial (Z)

Communication System: LTE TDD; Frequency: 2593 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

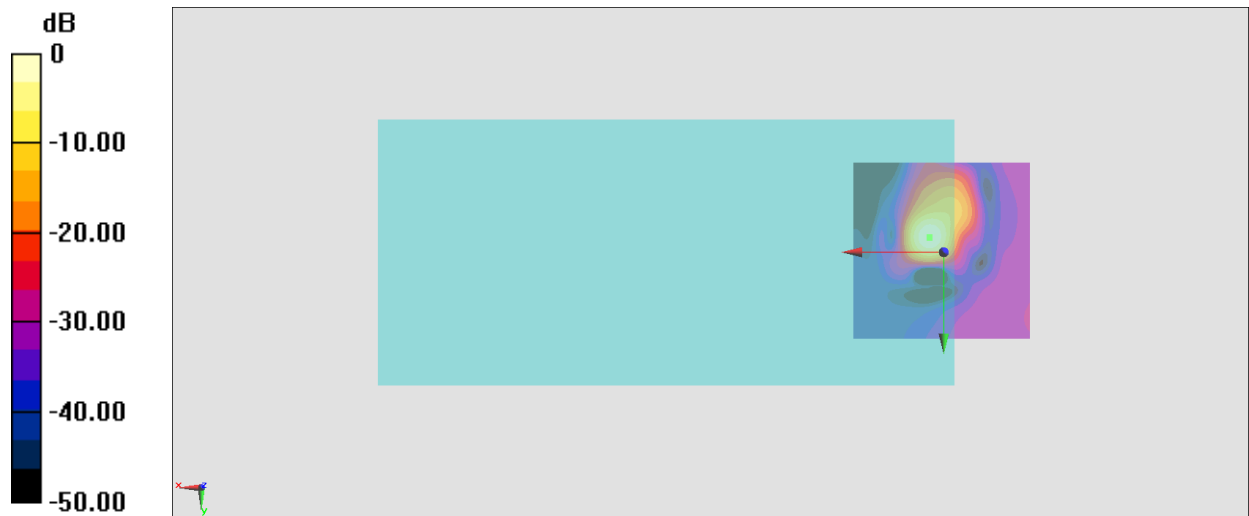
General Scans/z (axial) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1): Interpolated

grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 36.27 dB

ABM1 comp = -5.65 dBA/m

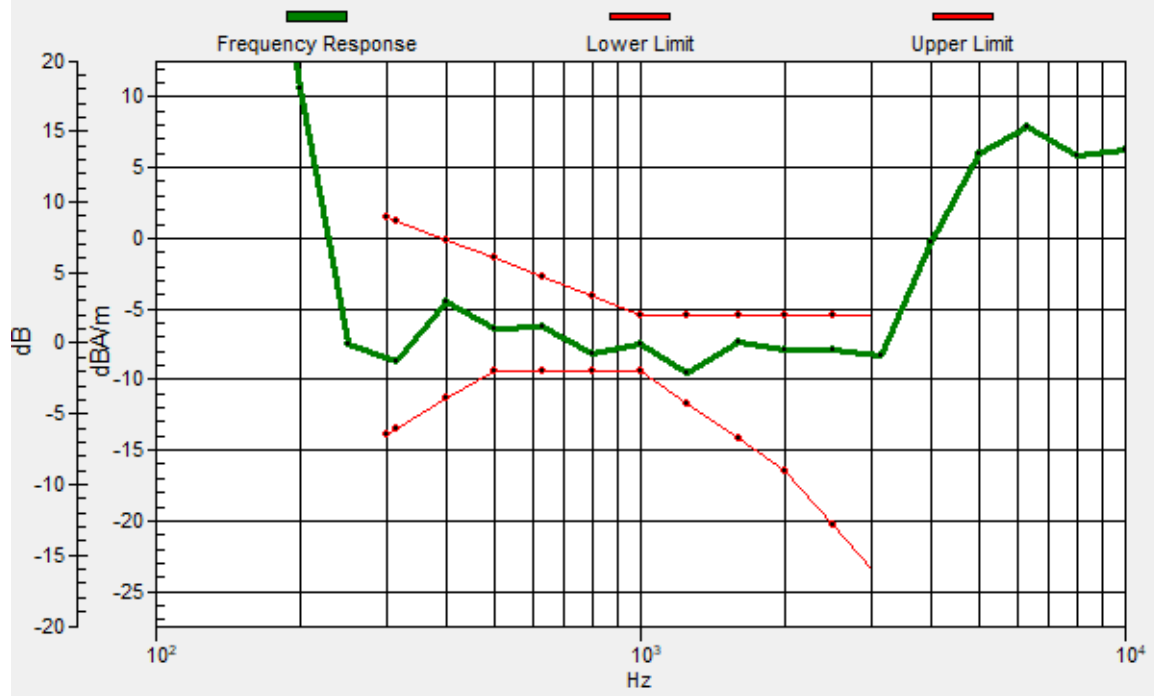
Location: 4, -4, 3.7 mm



0 dB = 65.12 = 36.27 dB

General Scans/z (axial) wideband at best S/N/ABM Freq Resp(x,y,z,f)

Loc: 3.9, -4.2, 3.7 mm Diff: 1.18dB



25_HAC_T-Coil_LTE Band 41_20M_16QAM_1_0_Ch40620_Transversal (Y)

Communication System: LTE TDD; Frequency: 2593 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

General Scans/y (transversal) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1):

Interpolated grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 26.24 dB

ABM1 comp = -14.91 dBA/m

Location: -3, -18, 3.7 mm



0 dB = 20.52 = 26.24 dB

26_HAC_T-Coil_WLAN2.4GHz_802.11b 1Mbps_Ch6_Axial (Z)

Communication System: 802.11b; Frequency: 2437 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

General Scans/z (axial) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1): Interpolated

grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 36.25 dB

ABM1 comp = -8.59 dBA/m

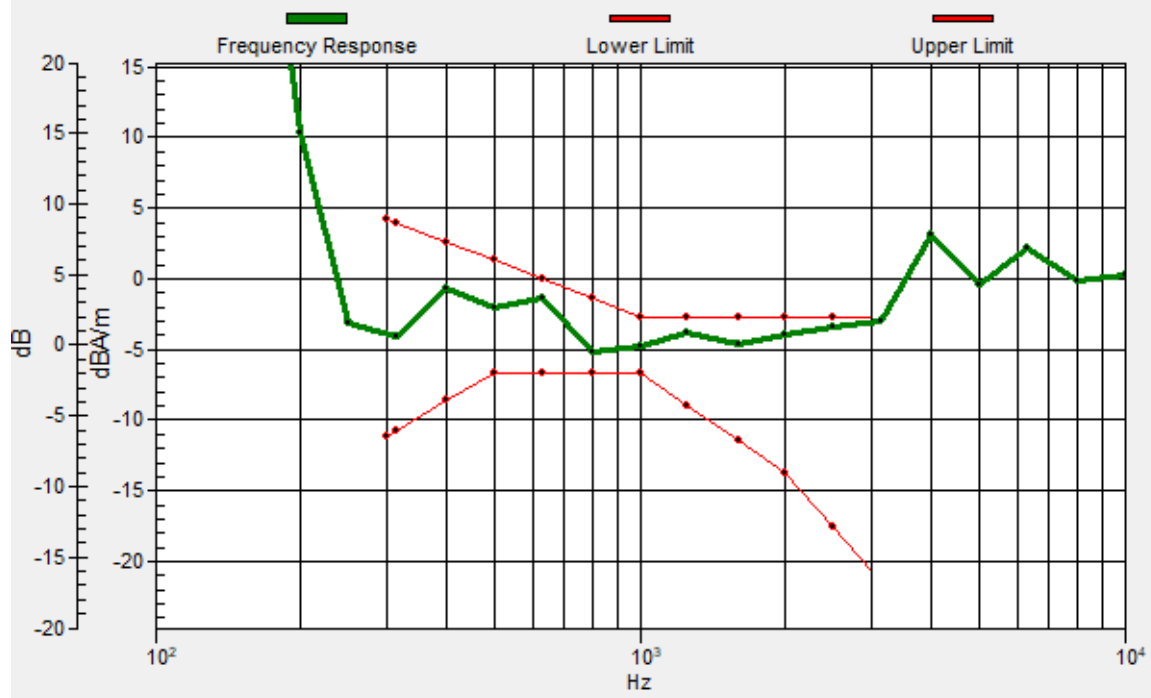
Location: 4, -11, 3.7 mm



0 dB = 64.96 = 36.25 dB

General Scans/z (axial) wideband at best S/N/ABM Freq Resp(x,y,z,f)

Loc: 3.9, -10.9, 3.7 mm Diff: 0.44dB



26_HAC_T-Coil_WLAN2.4GHz_802.11b 1Mbps_Ch6_Transversal (Y)

Communication System:802.11b; Frequency: 2437 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

General Scans/y (transversal) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1):

Interpolated grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 28.77 dB

ABM1 comp = -13.46 dBA/m

Location: 3.3, -25, 3.7 mm



0 dB = 27.44 = 28.77 dB

27_HAC_T-Coil_WLAN5GHz_802.11a 6Mbps_Ch116_Axial (Z)

Communication System: 802.11a; Frequency: 5580 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

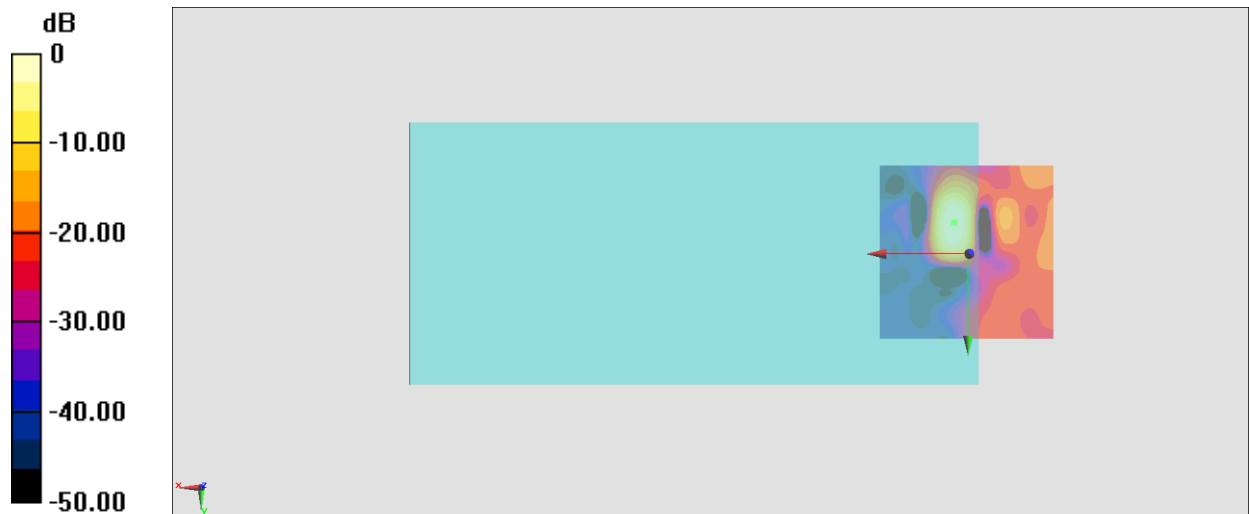
General Scans/z (axial) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1): Interpolated

grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 33.24 dB

ABM1 comp = -11.25 dBA/m

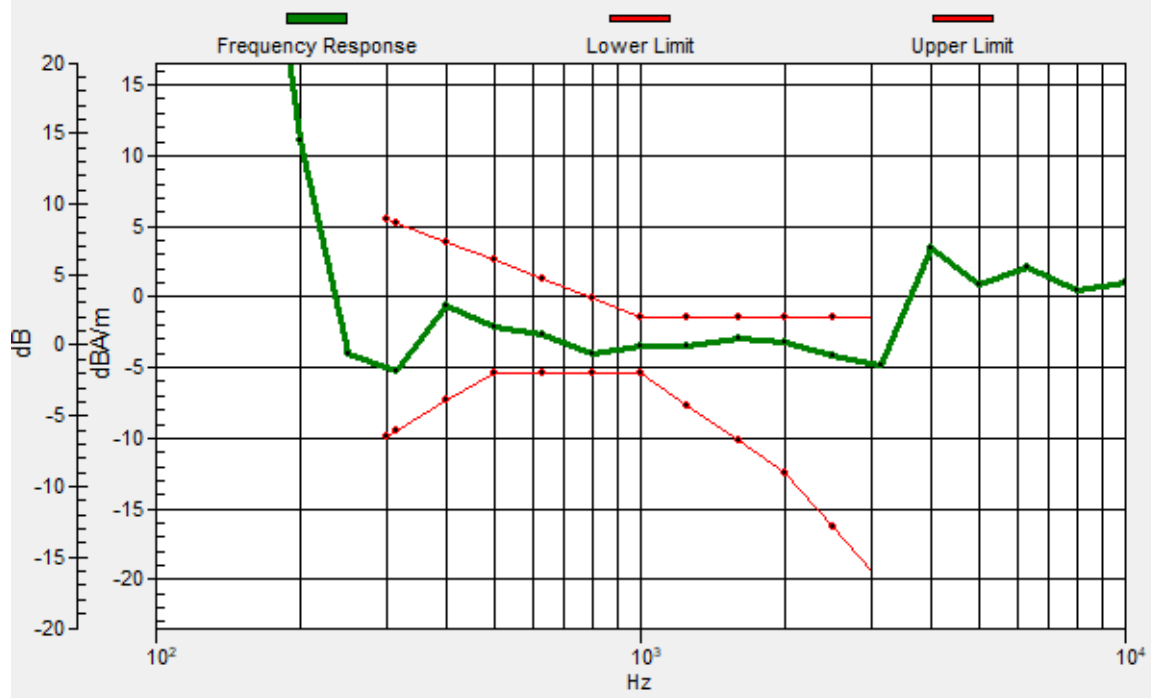
Location: 4, -8.9, 3.7 mm



0 dB = 45.94 = 33.24 dB

General Scans/z (axial) wideband at best S/N/ABM Freq Resp(x,y,z,f)

Loc: 4.1, -8.8, 3.7 mm Diff: 1.33dB



27_HAC_T-Coil_WLAN5GHz_802.11a 6Mbps_Ch116_Transversal (Y)

Communication System: 802.11a; Frequency: 5580 MHz

Medium: Air Medium parameters used: $\sigma = 0$ S/m, $\epsilon_r = 1$; $\rho = 0$ kg/m³

Ambient Temperature : 23.6 °C

DASY5 Configuration

- Probe: AM1DV3 - 3130; ; Calibrated: 2021/8/26
- Sensor-Surface: 0mm (Fix Surface)
- Electronics: DAE4 Sn1311; Calibrated: 2021/8/20
- Phantom: HAC Test Arch with AMCC; Type: SD HAC P01 BA;
- Measurement SW: DASY52, Version 52.10 (4); SEMCAD X Version 14.6.14 (7483)

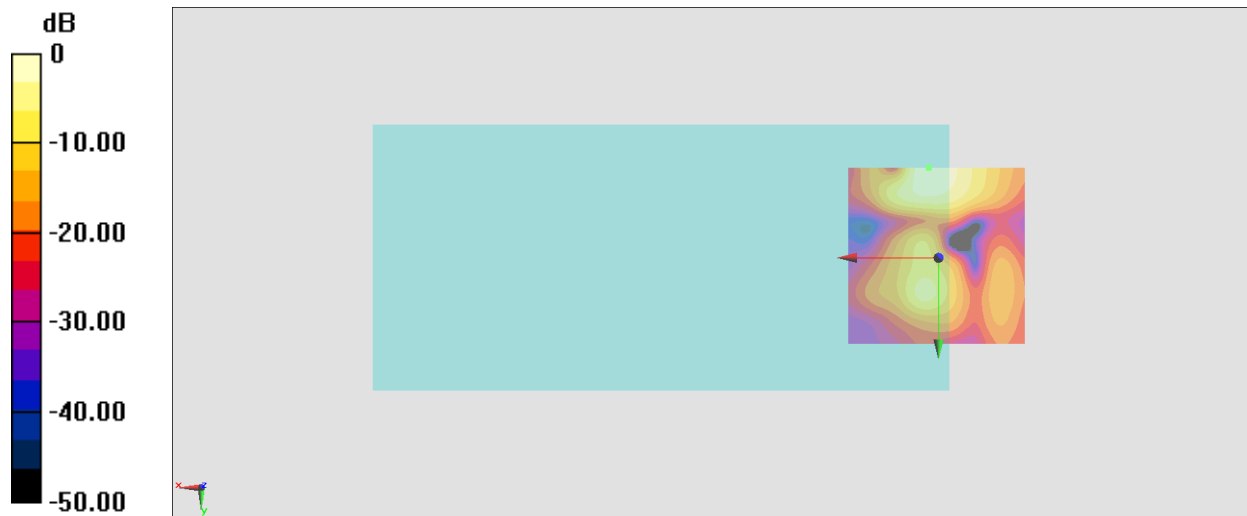
General Scans/y (transversal) 4.2mm 50 x 50/ABM Interpolated SNR(x,y,z) (121x121x1):

Interpolated grid: dx=1.000 mm, dy=1.000 mm

ABM1/ABM2 = 28.77 dB

ABM1 comp = -13.92 dBA/m

Location: 2.6, -25, 3.7 mm



0 dB = 27.45 = 28.77 dB



Appendix B. Calibration Data

The DASy calibration certificates are shown as follows.



Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Client **Sporton**

Certificate No: **AM1DV3-3093_Jan22**

CALIBRATION CERTIFICATE

Object: **AM1DV3 - SN: 3093**

Calibration procedure(s): **QA CAL-24.v4**
Calibration procedure for AM1D magnetic field probes and TMFS in the audio range

Calibration date: **January 26, 2022**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	31-Aug-21 (No. 31368)	Aug-22
Reference Probe AM1DV2	SN: 1008	28-Dec-21 (No. AM1DV2-1008_Dec21)	Dec-22
DAE4	SN: 781	22-Dec-21 (No. DAE4-781_Dec21)	Dec-22
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
AMCC	SN: 1050	01-Oct-13 (in house check Oct-20)	Oct-23
AMMI Audio Measuring Instrument	SN: 1062	26-Sep-12 (in house check Oct-20)	Oct-23

Calibrated by:	Name Leif Klysner	Function Laboratory Technician	Signature
Approved by:	Name Sven Kühn	Deputy Manager	

Issued: January 26, 2022

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

References

- [1] ANSI-C63.19-2007
American National Standard for Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [2] ANSI-C63.19-2019 (ANSI-C63.19-2011)
American National Standard, Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [3] DASY5 manual, Chapter: Hearing Aid Compatibility (HAC) T-Coil Extension

Description of the AM1D probe

The AM1D Audio Magnetic Field Probe is a fully shielded magnetic field probe for the frequency range from 100 Hz to 20 kHz. The pickup coil is compliant with the dimensional requirements of [1+2]. The probe includes a symmetric low noise amplifier for the signal available at the shielded 3 pin connector at the side. Power is supplied via the same connector (phantom power supply) and monitored via the LED near the connector. The 7 pin connector at the end of the probe does not carry any signals, but determines the angle of the sensor when mounted on the DAE. The probe supports mechanical detection of the surface.

The single sensor in the probe is arranged in a tilt angle allowing measurement of 3 orthogonal field components when rotating the probe by 120° around its axis. It is aligned with the perpendicular component of the field, if the probe axis is tilted nominally 35.3° above the measurement plane, using the connector rotation and sensor angle stated below.

The probe is fully RF shielded when operated with the matching signal cable (shielded) and allows measurement of audio magnetic fields in the close vicinity of RF emitting wireless devices according to [1+2] without additional shielding.

Handling of the item

The probe is manufactured from stainless steel. In order to maintain the performance and calibration of the probe, it must not be opened. The probe is designed for operation in air and shall not be exposed to humidity or liquids. For proper operation of the surface detection and emergency stop functions in a DASY system, the probe must be operated with the special probe cup provided (larger diameter).

Methods Applied and Interpretation of Parameters

- *Coordinate System:* The AM1D probe is mounted in the DASY system for operation with a HAC Test Arch phantom with AMCC Helmholtz calibration coil according to [3], with the tip pointing to “southwest” orientation.
- *Functional Test:* The functional test preceding calibration includes test of Noise level RF immunity (1kHz AM modulated signal). The shield of the probe cable must be well connected. Frequency response verification from 100 Hz to 10 kHz.
- *Connector Rotation:* The connector at the end of the probe does not carry any signals and is used for fixation to the DAE only. The probe is operated in the center of the AMCC Helmholtz coil using a 1 kHz magnetic field signal. Its angle is determined from the two minima at nominally +120° and –120° rotation, so the sensor in the tip of the probe is aligned to the vertical plane in z-direction, corresponding to the field maximum in the AMCC Helmholtz calibration coil.
- *Sensor Angle:* The sensor tilting in the vertical plane from the ideal vertical direction is determined from the two minima at nominally +120° and –120°. DASY system uses this angle to align the sensor for radial measurements to the x and y axis in the horizontal plane.
- *Sensitivity:* With the probe sensor aligned to the z-field in the AMCC, the output of the probe is compared to the magnetic field in the AMCC at 1 kHz. The field in the AMCC Helmholtz coil is given by the geometry and the current through the coil, which is monitored on the precision shunt resistor of the coil.

AM1D probe identification and configuration data

Item	AM1DV3 Audio Magnetic 1D Field Probe
Type No	SP AM1 001 BA
Serial No	3093

Overall length	296 mm
Tip diameter	6.0 mm (at the tip)
Sensor offset	3.0 mm (centre of sensor from tip)
Internal Amplifier	20 dB

Manufacturer / Origin	Schmid & Partner Engineering AG, Zurich, Switzerland
-----------------------	--

Calibration data

Connector rotation angle	(in DASY system)	336.3 °	+/- 3.6 ° (k=2)
Sensor angle	(in DASY system)	0.71 °	+/- 0.5 ° (k=2)
Sensitivity at 1 kHz	(in DASY system)	0.00728 V/(A/m)	+/- 2.2 % (k=2)

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.



Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Client **Sporton**

Certificate No: **AM1DV3-3130_Aug21**

CALIBRATION CERTIFICATE

Object: **AM1DV3 - SN: 3130**

Calibration procedure(s): **QA CAL-24.v4
Calibration procedure for AM1D magnetic field probes and TMFS in the audio range**

Calibration date: **August 26, 2021**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No. 28647)	Sep-21
Reference Probe AM1DV2	SN: 1008	15-Dec-20 (No. AM1DV2-1008_Dec20)	Dec-21
DAE4	SN: 781	23-Dec-20 (No. DAE4-781_Dec20)	Dec-21
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
AMCC	SN: 1050	01-Oct-13 (in house check Oct-20)	Oct-23
AMMI Audio Measuring Instrument	SN: 1062	26-Sep-12 (in house check Oct-20)	Oct-23

Calibrated by:	Name	Function	Signature
	Leif Klysner	Laboratory Technician	
Approved by:	Katja Pokovic	Technical Manager	

Issued: August 27, 2021

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

References

- [1] ANSI-C63.19-2007
American National Standard for Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [2] ANSI-C63.19-2019 (ANSI-C63.19-2011)
American National Standard, Methods of Measurement of Compatibility between Wireless Communications Devices and Hearing Aids.
- [3] DASY System Handbook

Description of the AM1D probe

The AM1D Audio Magnetic Field Probe is a fully shielded magnetic field probe for the frequency range from 100 Hz to 20 kHz. The pickup coil is compliant with the dimensional requirements of [1+2]. The probe includes a symmetric low noise amplifier for the signal available at the shielded 3 pin connector at the side. Power is supplied via the same connector (phantom power supply) and monitored via the LED near the connector. The 7 pin connector at the end of the probe does not carry any signals, but determines the angle of the sensor when mounted on the DAE. The probe supports mechanical detection of the surface.

The single sensor in the probe is arranged in a tilt angle allowing measurement of 3 orthogonal field components when rotating the probe by 120° around its axis. It is aligned with the perpendicular component of the field, if the probe axis is tilted nominally 35.3° above the measurement plane, using the connector rotation and sensor angle stated below.

The probe is fully RF shielded when operated with the matching signal cable (shielded) and allows measurement of audio magnetic fields in the close vicinity of RF emitting wireless devices according to [1+2] without additional shielding.

Handling of the item

The probe is manufactured from stainless steel. In order to maintain the performance and calibration of the probe, it must not be opened. The probe is designed for operation in air and shall not be exposed to humidity or liquids. For proper operation of the surface detection and emergency stop functions in a DASY system, the probe must be operated with the special probe cup provided (larger diameter).

Methods Applied and Interpretation of Parameters

- *Coordinate System:* The AM1D probe is mounted in the DASY system for operation with a HAC Test Arch phantom with AMCC Helmholtz calibration coil according to [3], with the tip pointing to “southwest” orientation.
- *Functional Test:* The functional test preceding calibration includes test of Noise level RF immunity (1kHz AM modulated signal). The shield of the probe cable must be well connected. Frequency response verification from 100 Hz to 10 kHz.
- *Connector Rotation:* The connector at the end of the probe does not carry any signals and is used for fixation to the DAE only. The probe is operated in the center of the AMCC Helmholtz coil using a 1 kHz magnetic field signal. Its angle is determined from the two minima at nominally +120° and –120° rotation, so the sensor in the tip of the probe is aligned to the vertical plane in z-direction, corresponding to the field maximum in the AMCC Helmholtz calibration coil.
- *Sensor Angle:* The sensor tilting in the vertical plane from the ideal vertical direction is determined from the two minima at nominally +120° and –120°. DASY system uses this angle to align the sensor for radial measurements to the x and y axis in the horizontal plane.
- *Sensitivity:* With the probe sensor aligned to the z-field in the AMCC, the output of the probe is compared to the magnetic field in the AMCC at 1 kHz. The field in the AMCC Helmholtz coil is given by the geometry and the current through the coil, which is monitored on the precision shunt resistor of the coil.

AM1D probe identification and configuration data

Item	AM1DV3 Audio Magnetic 1D Field Probe
Type No	SP AM1 001 BA
Serial No	3130

Overall length	296 mm
Tip diameter	6.0 mm (at the tip)
Sensor offset	3.0 mm (centre of sensor from tip)
Internal Amplifier	20 dB

Manufacturer / Origin	Schmid & Partner Engineering AG, Zurich, Switzerland
-----------------------	--

Calibration data

Connector rotation angle	(in DASY system)	66.6 °	+/- 3.6 ° (k=2)
Sensor angle	(in DASY system)	0.69 °	+/- 0.5 ° (k=2)
Sensitivity at 1 kHz	(in DASY system)	0.00744 V/(A/m)	+/- 2.2 % (k=2)

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

DAE/1303

Spokton 1/13

IMPORTANT NOTICE

USAGE OF THE DAE4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is fixed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:

Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:

Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:

To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.



Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Client **Sporton**

Certificate No: **DAE4-1303_Jun21**

CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BO - SN: 1303**

Calibration procedure(s) **QA CAL-06.v30
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **June 18, 2021**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22

Calibrated by: **Name** Dominique Steffen **Function** Laboratory Technician

Signature

Approved by: **Name** Sven Kühn **Function** Deputy Manager

Issued: June 18, 2021

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	405.659 \pm 0.02% (k=2)	405.300 \pm 0.02% (k=2)	405.554 \pm 0.02% (k=2)
Low Range	3.96109 \pm 1.50% (k=2)	4.00152 \pm 1.50% (k=2)	4.00674 \pm 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	36.0 $^{\circ}$ \pm 1 $^{\circ}$
---	------------------------------------

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	199992.76	-0.27	-0.00
Channel X + Input	20004.34	2.57	0.01
Channel X - Input	-19999.62	1.83	-0.01
Channel Y + Input	199989.77	-2.82	-0.00
Channel Y + Input	20002.16	0.36	0.00
Channel Y - Input	-20002.12	-0.67	0.00
Channel Z + Input	199990.88	-1.83	-0.00
Channel Z + Input	20000.69	-1.00	-0.01
Channel Z - Input	-20002.75	-1.21	0.01

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2002.36	1.32	0.07
Channel X + Input	202.06	0.66	0.33
Channel X - Input	-197.59	0.94	-0.47
Channel Y + Input	2000.87	-0.13	-0.01
Channel Y + Input	200.99	-0.31	-0.15
Channel Y - Input	-198.99	-0.44	0.22
Channel Z + Input	2001.05	0.06	0.00
Channel Z + Input	200.88	-0.45	-0.23
Channel Z - Input	-199.56	-1.01	0.51

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-3.32	-5.07
	- 200	5.72	4.11
Channel Y	200	1.67	1.56
	- 200	-3.03	-2.98
Channel Z	200	-1.49	-1.58
	- 200	-1.18	-0.67

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	0.82	-3.93
Channel Y	200	7.61	-	2.09
Channel Z	200	8.96	5.49	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16194	15648
Channel Y	15897	15178
Channel Z	16214	13846

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.86	-1.04	3.29	0.87
Channel Y	-0.33	-2.04	0.55	0.40
Channel Z	0.26	-1.05	1.53	0.48

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Client **Sporton**

Certificate No: **DAE4-1311_Aug21**

CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BM - SN: 1311**

Calibration procedure(s) **QA CAL-06.v30
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **August 20, 2021**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22

Calibrated by:	Name	Function	Signature
	Dominique Steffen	Laboratory Technician	
Approved by:	Name	Function	Signature
	Sven Kühn	Deputy Manager	

Issued: August 20, 2021

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Glossary

DAE data acquisition electronics
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV
Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	405.510 \pm 0.02% (k=2)	405.047 \pm 0.02% (k=2)	404.821 \pm 0.02% (k=2)
Low Range	3.96328 \pm 1.50% (k=2)	3.99400 \pm 1.50% (k=2)	3.97320 \pm 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	222.5 $^{\circ}$ \pm 1 $^{\circ}$
---	-------------------------------------

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200031.77	-5.20	-0.00
Channel X	+ Input	20006.58	0.39	0.00
Channel X	- Input	-20002.34	3.46	-0.02
Channel Y	+ Input	200032.86	-4.26	-0.00
Channel Y	+ Input	20001.39	-4.67	-0.02
Channel Y	- Input	-20005.28	0.77	-0.00
Channel Z	+ Input	200032.31	-5.12	-0.00
Channel Z	+ Input	20004.31	-1.66	-0.01
Channel Z	- Input	-20004.31	1.82	-0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2001.11	-0.37	-0.02
Channel X	+ Input	201.74	0.40	0.20
Channel X	- Input	-197.72	0.81	-0.41
Channel Y	+ Input	2001.85	0.48	0.02
Channel Y	+ Input	200.73	-0.57	-0.28
Channel Y	- Input	-200.26	-1.56	0.79
Channel Z	+ Input	2001.67	0.41	0.02
Channel Z	+ Input	201.03	-0.17	-0.09
Channel Z	- Input	-199.06	-0.31	0.15

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	13.39	11.44
	- 200	-10.26	-12.53
Channel Y	200	-13.63	-13.74
	- 200	12.59	12.05
Channel Z	200	-18.60	-18.48
	- 200	17.68	17.19

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	3.58	-2.54
Channel Y	200	8.76	-	5.69
Channel Z	200	9.62	6.67	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15446	16713
Channel Y	16320	15746
Channel Z	16580	17710

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.50	-0.98	1.81	0.67
Channel Y	-0.01	-1.13	1.26	0.57
Channel Z	0.08	-1.25	1.61	0.57

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9