

10861	AAD	5G NR (CP-OFDM, 100% RB, 60 MHz, QPSK, 60 kHz)	5G NR FR1 TDD	8.40	± 9.6 %
10863	AAD	5G NR (CP-OFDM, 100% RB, 80 MHz, QPSK, 60 kHz)	5G NR FR1 TDD	8.41	± 9.6 %
10864	AAD	5G NR (CP-OFDM, 100% RB, 90 MHz, QPSK, 60 kHz)	5G NR FR1 TDD	8.37	± 9.6 %
10865	AAD	5G NR (CP-OFDM, 100% RB, 100 MHz, QPSK, 60 kHz)	5G NR FR1 TDD	8.41	± 9.6 %
10866	AAD	5G NR (DFT-s-OFDM, 1 RB, 100 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.68	± 9.6 %
10868	AAD	5G NR (DFT-s-OFDM, 100% RB, 100 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.89	± 9.6 %
10869	AAD	5G NR (DFT-s-OFDM, 1 RB, 100 MHz, QPSK, 120 kHz)	5G NR FR2 TDD	5.75	± 9.6 %
10870	AAD	5G NR (DFT-s-OFDM, 100% RB, 100 MHz, QPSK, 120 kHz)	5G NR FR2 TDD	5.86	± 9.6 %
10871	AAD	5G NR (DFT-s-OFDM, 1 RB, 100 MHz, 16QAM, 120 kHz)	5G NR FR2 TDD	5.75	± 9.6 %
10872	AAD	5G NR (DFT-s-OFDM, 100% RB, 100 MHz, 16QAM, 120 kHz)	5G NR FR2 TDD	6.52	± 9.6 %
10873	AAD	5G NR (DFT-s-OFDM, 1 RB, 100 MHz, 64QAM, 120 kHz)	5G NR FR2 TDD	6.61	± 9.6 %
10874	AAD	5G NR (DFT-s-OFDM, 100% RB, 100 MHz, 64QAM, 120 kHz)	5G NR FR2 TDD	6.65	± 9.6 %
10875	AAD	5G NR (CP-OFDM, 1 RB, 100 MHz, QPSK, 120 kHz)	5G NR FR2 TDD	7.78	± 9.6 %
10876	AAD	5G NR (CP-OFDM, 100% RB, 100 MHz, QPSK, 120 kHz)	5G NR FR2 TDD	8.39	± 9.6 %
10877	AAD	5G NR (CP-OFDM, 1 RB, 100 MHz, 16QAM, 120 kHz)	5G NR FR2 TDD	7.95	± 9.6 %
10878	AAD	5G NR (CP-OFDM, 100% RB, 100 MHz, 16QAM, 120 kHz)	5G NR FR2 TDD	8.41	± 9.6 %
10879	AAD	5G NR (CP-OFDM, 1 RB, 100 MHz, 64QAM, 120 kHz)	5G NR FR2 TDD	8.12	± 9.6 %
10880	AAD	5G NR (CP-OFDM, 100% RB, 100 MHz, 64QAM, 120 kHz)	5G NR FR2 TDD	8.38	± 9.6 %
10881	AAD	5G NR (DFT-s-OFDM, 1 RB, 50 MHz, QPSK, 120 kHz)	5G NR FR2 TDD	5.75	± 9.6 %
10882	AAD	5G NR (DFT-s-OFDM, 100% RB, 50 MHz, QPSK, 120 kHz)	5G NR FR2 TDD	5.96	± 9.6 %
10883	AAD	5G NR (DFT-s-OFDM, 1 RB, 50 MHz, 16QAM, 120 kHz)	5G NR FR2 TDD	6.57	± 9.6 %
10884	AAD	5G NR (DFT-s-OFDM, 100% RB, 50 MHz, 16QAM, 120 kHz)	5G NR FR2 TDD	6.53	± 9.6 %
10885	AAD	5G NR (DFT-s-OFDM, 1 RB, 50 MHz, 64QAM, 120 kHz)	5G NR FR2 TDD	6.61	± 9.6 %
10886	AAD	5G NR (DFT-s-OFDM, 100% RB, 50 MHz, 64QAM, 120 kHz)	5G NR FR2 TDD	6.65	± 9.6 %
10887	AAD	5G NR (CP-OFDM, 1 RB, 50 MHz, QPSK, 120 kHz)	5G NR FR2 TDD	7.78	± 9.6 %
10888	AAD	5G NR (CP-OFDM, 100% RB, 50 MHz, QPSK, 120 kHz)	5G NR FR2 TDD	8.35	± 9.6 %
10889	AAD	5G NR (CP-OFDM, 1 RB, 50 MHz, 16QAM, 120 kHz)	5G NR FR2 TDD	8.02	± 9.6 %
10890	AAD	5G NR (CP-OFDM, 100% RB, 50 MHz, 16QAM, 120 kHz)	5G NR FR2 TDD	8.40	± 9.6 %
10891	AAD	5G NR (CP-OFDM, 1 RB, 50 MHz, 64QAM, 120 kHz)	5G NR FR2 TDD	8.13	± 9.6 %
10892	AAD	5G NR (CP-OFDM, 100% RB, 50 MHz, 64QAM, 120 kHz)	5G NR FR2 TDD	8.41	± 9.6 %
10897	AAC	5G NR (DFT-s-OFDM, 1 RB, 5 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.66	± 9.6 %
10898	AAB	5G NR (DFT-s-OFDM, 1 RB, 10 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.67	± 9.6 %
10899	AAB	5G NR (DFT-s-OFDM, 1 RB, 15 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.67	± 9.6 %
10900	AAB	5G NR (DFT-s-OFDM, 1 RB, 20 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.68	± 9.6 %
10901	AAB	5G NR (DFT-s-OFDM, 1 RB, 25 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.68	± 9.6 %
10902	AAB	5G NR (DFT-s-OFDM, 1 RB, 30 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.68	± 9.6 %
10903	AAB	5G NR (DFT-s-OFDM, 1 RB, 40 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.68	± 9.6 %
10904	AAB	5G NR (DFT-s-OFDM, 1 RB, 50 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.68	± 9.6 %
10905	AAB	5G NR (DFT-s-OFDM, 1 RB, 60 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.68	± 9.6 %
10906	AAB	5G NR (DFT-s-OFDM, 1 RB, 80 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.68	± 9.6 %
10907	AAC	5G NR (DFT-s-OFDM, 50% RB, 5 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.78	± 9.6 %
10908	AAB	5G NR (DFT-s-OFDM, 50% RB, 10 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.93	± 9.6 %
10909	AAB	5G NR (DFT-s-OFDM, 50% RB, 15 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.96	± 9.6 %
10910	AAB	5G NR (DFT-s-OFDM, 50% RB, 20 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.83	± 9.6 %
10911	AAB	5G NR (DFT-s-OFDM, 50% RB, 25 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.93	± 9.6 %
10912	AAB	5G NR (DFT-s-OFDM, 50% RB, 30 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.84	± 9.6 %
10913	AAB	5G NR (DFT-s-OFDM, 50% RB, 40 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.84	± 9.6 %
10914	AAB	5G NR (DFT-s-OFDM, 50% RB, 50 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.85	± 9.6 %
10915	AAB	5G NR (DFT-s-OFDM, 50% RB, 60 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.83	± 9.6 %
10916	AAB	5G NR (DFT-s-OFDM, 50% RB, 80 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.87	± 9.6 %
10917	AAB	5G NR (DFT-s-OFDM, 50% RB, 100 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.94	± 9.6 %
10918	AAC	5G NR (DFT-s-OFDM, 100% RB, 5 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.86	± 9.6 %
10919	AAB	5G NR (DFT-s-OFDM, 100% RB, 10 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.86	± 9.6 %
10920	AAB	5G NR (DFT-s-OFDM, 100% RB, 15 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.87	± 9.6 %
10921	AAB	5G NR (DFT-s-OFDM, 100% RB, 20 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.84	± 9.6 %
10922	AAB	5G NR (DFT-s-OFDM, 100% RB, 25 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.82	± 9.6 %

10923	AAB	5G NR (DFT-s-OFDM, 100% RB, 30 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.84	± 9.6 %
10924	AAB	5G NR (DFT-s-OFDM, 100% RB, 40 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.84	± 9.6 %
10925	AAB	5G NR (DFT-s-OFDM, 100% RB, 50 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.95	± 9.6 %
10926	AAB	5G NR (DFT-s-OFDM, 100% RB, 60 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.84	± 9.6 %
10927	AAB	5G NR (DFT-s-OFDM, 100% RB, 80 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	5.94	± 9.6 %
10928	AAC	5G NR (DFT-s-OFDM, 1 RB, 5 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.52	± 9.6 %
10929	AAC	5G NR (DFT-s-OFDM, 1 RB, 10 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.52	± 9.6 %
10930	AAC	5G NR (DFT-s-OFDM, 1 RB, 15 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.52	± 9.6 %
10931	AAC	5G NR (DFT-s-OFDM, 1 RB, 20 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.51	± 9.6 %
10932	AAC	5G NR (DFT-s-OFDM, 1 RB, 25 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.51	± 9.6 %
10933	AAC	5G NR (DFT-s-OFDM, 1 RB, 30 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.51	± 9.6 %
10934	AAC	5G NR (DFT-s-OFDM, 1 RB, 40 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.51	± 9.6 %
10935	AAD	5G NR (DFT-s-OFDM, 1 RB, 50 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.51	± 9.6 %
10936	AAC	5G NR (DFT-s-OFDM, 50% RB, 5 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.90	± 9.6 %
10937	AAC	5G NR (DFT-s-OFDM, 50% RB, 10 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.77	± 9.6 %
10938	AAC	5G NR (DFT-s-OFDM, 50% RB, 15 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.90	± 9.6 %
10939	AAC	5G NR (DFT-s-OFDM, 50% RB, 20 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.82	± 9.6 %
10940	AAC	5G NR (DFT-s-OFDM, 50% RB, 25 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.89	± 9.6 %
10941	AAC	5G NR (DFT-s-OFDM, 50% RB, 30 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.83	± 9.6 %
10942	AAC	5G NR (DFT-s-OFDM, 50% RB, 40 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.85	± 9.6 %
10943	AAD	5G NR (DFT-s-OFDM, 50% RB, 50 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.95	± 9.6 %
10944	AAC	5G NR (DFT-s-OFDM, 100% RB, 5 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.81	± 9.6 %
10945	AAC	5G NR (DFT-s-OFDM, 100% RB, 10 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.85	± 9.6 %
10946	AAC	5G NR (DFT-s-OFDM, 100% RB, 15 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.83	± 9.6 %
10947	AAC	5G NR (DFT-s-OFDM, 100% RB, 20 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.87	± 9.6 %
10948	AAC	5G NR (DFT-s-OFDM, 100% RB, 25 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.94	± 9.6 %
10949	AAC	5G NR (DFT-s-OFDM, 100% RB, 30 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.87	± 9.6 %
10950	AAC	5G NR (DFT-s-OFDM, 100% RB, 40 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.94	± 9.6 %
10951	AAD	5G NR (DFT-s-OFDM, 100% RB, 50 MHz, QPSK, 15 kHz)	5G NR FR1 FDD	5.92	± 9.6 %
10952	AAA	5G NR DL (CP-OFDM, TM 3.1, 5 MHz, 64-QAM, 15 kHz)	5G NR FR1 FDD	8.25	± 9.6 %
10953	AAA	5G NR DL (CP-OFDM, TM 3.1, 10 MHz, 64-QAM, 15 kHz)	5G NR FR1 FDD	8.15	± 9.6 %
10954	AAA	5G NR DL (CP-OFDM, TM 3.1, 15 MHz, 64-QAM, 15 kHz)	5G NR FR1 FDD	8.23	± 9.6 %
10955	AAA	5G NR DL (CP-OFDM, TM 3.1, 20 MHz, 64-QAM, 15 kHz)	5G NR FR1 FDD	8.42	± 9.6 %
10956	AAA	5G NR DL (CP-OFDM, TM 3.1, 5 MHz, 64-QAM, 30 kHz)	5G NR FR1 FDD	8.14	± 9.6 %
10957	AAA	5G NR DL (CP-OFDM, TM 3.1, 10 MHz, 64-QAM, 30 kHz)	5G NR FR1 FDD	8.31	± 9.6 %
10958	AAA	5G NR DL (CP-OFDM, TM 3.1, 15 MHz, 64-QAM, 30 kHz)	5G NR FR1 FDD	8.61	± 9.6 %
10959	AAA	5G NR DL (CP-OFDM, TM 3.1, 20 MHz, 64-QAM, 30 kHz)	5G NR FR1 FDD	8.33	± 9.6 %
10960	AAC	5G NR DL (CP-OFDM, TM 3.1, 5 MHz, 64-QAM, 15 kHz)	5G NR FR1 TDD	9.32	± 9.6 %
10961	AAB	5G NR DL (CP-OFDM, TM 3.1, 10 MHz, 64-QAM, 15 kHz)	5G NR FR1 TDD	9.36	± 9.6 %
10962	AAB	5G NR DL (CP-OFDM, TM 3.1, 15 MHz, 64-QAM, 15 kHz)	5G NR FR1 TDD	9.40	± 9.6 %
10963	AAB	5G NR DL (CP-OFDM, TM 3.1, 20 MHz, 64-QAM, 15 kHz)	5G NR FR1 TDD	9.55	± 9.6 %
10964	AAC	5G NR DL (CP-OFDM, TM 3.1, 5 MHz, 64-QAM, 30 kHz)	5G NR FR1 TDD	9.29	± 9.6 %
10965	AAB	5G NR DL (CP-OFDM, TM 3.1, 10 MHz, 64-QAM, 30 kHz)	5G NR FR1 TDD	9.37	± 9.6 %
10966	AAB	5G NR DL (CP-OFDM, TM 3.1, 15 MHz, 64-QAM, 30 kHz)	5G NR FR1 TDD	9.55	± 9.6 %
10967	AAB	5G NR DL (CP-OFDM, TM 3.1, 20 MHz, 64-QAM, 30 kHz)	5G NR FR1 TDD	9.42	± 9.6 %
10968	AAB	5G NR DL (CP-OFDM, TM 3.1, 100 MHz, 64-QAM, 30 kHz)	5G NR FR1 TDD	9.49	± 9.6 %
10972	AAB	5G NR (CP-OFDM, 1 RB, 20 MHz, QPSK, 15 kHz)	5G NR FR1 TDD	11.59	± 9.6 %
10973	AAB	5G NR (DFT-s-OFDM, 1 RB, 100 MHz, QPSK, 30 kHz)	5G NR FR1 TDD	9.06	± 9.6 %
10974	AAB	5G NR (CP-OFDM, 100% RB, 100 MHz, 256-QAM, 30 kHz)	5G NR FR1 TDD	10.28	± 9.6 %
10978	AAA	ULLA BDR	ULLA	2.23	± 9.6 %
10979	AAA	ULLA HDR4	ULLA	7.02	± 9.6 %
10980	AAA	ULLA HDR8	ULLA	8.82	± 9.6 %
10981	AAA	ULLA HDRp4	ULLA	1.50	± 9.6 %
10982	AAA	ULLA HDRp8	ULLA	1.44	± 9.6 %

^E Uncertainty is determined using the max. deviation from linear response applying rectangular distribution and is expressed for the square of the field value.

IMPORTANT NOTICE

USAGE OF THE DAE4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is fixed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:

Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:

Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:

To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.



Accreditation No.: **SCS 0108**

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Client **Sporton**

Certificate No: **DAE4-778_May21**

CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BM - SN: 778**

Calibration procedure(s) **QA CAL-06.v30
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **May 21, 2021**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^\circ\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22

	Name	Function	Signature
Calibrated by:	Adrian Gehring	Laboratory Technician	
Approved by:	Sven Kühn	Deputy Manager	

Issued: May 21, 2021

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 0108**

Glossary

DAE data acquisition electronics
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement*: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity*: Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity*: Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation*: Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted*: Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement*: Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current*: Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance*: Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage*: Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption*: Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V , full range = -100...+300 mV

Low Range: 1LSB = 61nV , full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.696 \pm 0.02% (k=2)	403.494 \pm 0.02% (k=2)	405.039 \pm 0.02% (k=2)
Low Range	3.98819 \pm 1.50% (k=2)	3.96514 \pm 1.50% (k=2)	3.99984 \pm 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	270.0 $^{\circ}$ \pm 1 $^{\circ}$
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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	200029.05	-4.67	-0.00
Channel X + Input	20006.24	0.54	0.00
Channel X - Input	-20003.34	2.50	-0.01
Channel Y + Input	200031.24	-2.72	-0.00
Channel Y + Input	20005.33	-0.19	-0.00
Channel Y - Input	-20005.91	0.12	-0.00
Channel Z + Input	200030.38	-7.59	-0.00
Channel Z + Input	20003.71	-1.85	-0.01
Channel Z - Input	-20007.61	-1.54	0.01

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2001.61	0.40	0.02
Channel X + Input	201.42	0.13	0.06
Channel X - Input	-199.37	-0.67	0.34
Channel Y + Input	2000.52	-0.64	-0.03
Channel Y + Input	200.47	-0.63	-0.32
Channel Y - Input	-199.68	-0.88	0.44
Channel Z + Input	2001.12	-0.03	-0.00
Channel Z + Input	199.67	-1.42	-0.71
Channel Z - Input	-200.01	-1.24	0.62

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-4.58	-5.43
	- 200	5.50	4.30
Channel Y	200	-1.36	-1.66
	- 200	-0.08	-0.73
Channel Z	200	-9.77	-9.99
	- 200	8.77	8.38

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-0.90	-1.98
Channel Y	200	8.78	-	0.42
Channel Z	200	4.28	6.85	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16059	17081
Channel Y	16188	17159
Channel Z	16438	15682

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.08	-1.13	0.82	0.39
Channel Y	-0.41	-2.27	2.44	0.63
Channel Z	-0.20	-1.48	0.85	0.49

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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Accreditation No.: **SCS 0108**

Client **Sporton**

Certificate No: **DAE4-853_Jul21**

CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BM - SN: 853**

Calibration procedure(s) **QA CAL-06.v30
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **July 14, 2021**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22

Calibrated by:	Name Dominique Steffen	Function Laboratory Technician	Signature
Approved by:	Name Sven Kühn	Function Deputy Manager	Signature

Issued: July 14, 2021

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



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Accreditation No.: **SCS 0108**

Glossary

DAE data acquisition electronics
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	402.636 \pm 0.02% (k=2)	403.305 \pm 0.02% (k=2)	403.467 \pm 0.02% (k=2)
Low Range	3.95792 \pm 1.50% (k=2)	3.96764 \pm 1.50% (k=2)	3.96884 \pm 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	133.5 $^{\circ}$ \pm 1 $^{\circ}$
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Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	199994.78	-0.38	-0.00
Channel X + Input	20003.58	1.28	0.01
Channel X - Input	-19998.94	2.24	-0.01
Channel Y + Input	199997.74	2.93	0.00
Channel Y + Input	20003.47	1.07	0.01
Channel Y - Input	-20003.18	-1.92	0.01
Channel Z + Input	199994.73	-0.07	-0.00
Channel Z + Input	20001.92	-0.26	-0.00
Channel Z - Input	-20002.31	-0.86	0.00

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2003.19	1.62	0.08
Channel X + Input	202.80	0.79	0.39
Channel X - Input	-197.03	0.78	-0.39
Channel Y + Input	2002.03	0.56	0.03
Channel Y + Input	201.58	-0.24	-0.12
Channel Y - Input	-198.48	-0.51	0.26
Channel Z + Input	2002.49	1.09	0.05
Channel Z + Input	200.94	-0.77	-0.38
Channel Z - Input	-198.75	-0.67	0.34

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-6.26	-7.94
	- 200	10.98	8.57
Channel Y	200	4.67	4.59
	- 200	-5.84	-5.86
Channel Z	200	0.86	0.78
	- 200	-2.72	-2.94

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	4.05	-0.60
Channel Y	200	10.28	-	4.87
Channel Z	200	13.24	7.03	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16244	16840
Channel Y	16088	16711
Channel Z	16229	15413

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.48	-0.38	1.60	0.34
Channel Y	0.32	-0.56	1.67	0.44
Channel Z	-0.01	-1.21	2.70	0.79

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9