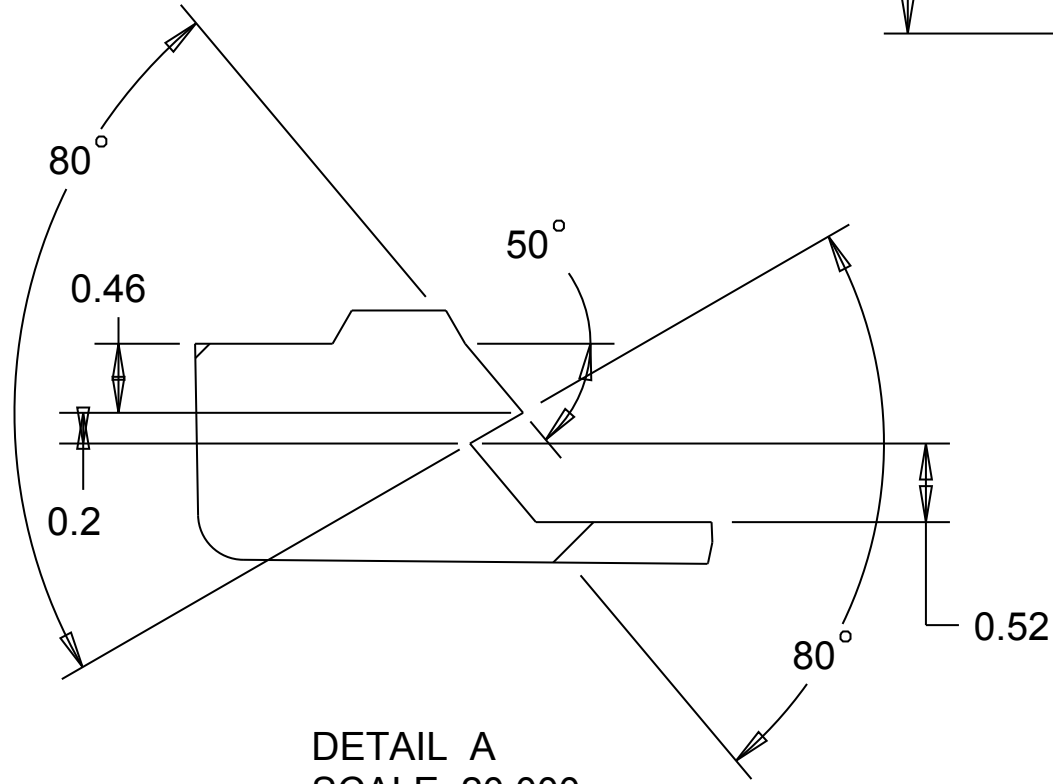
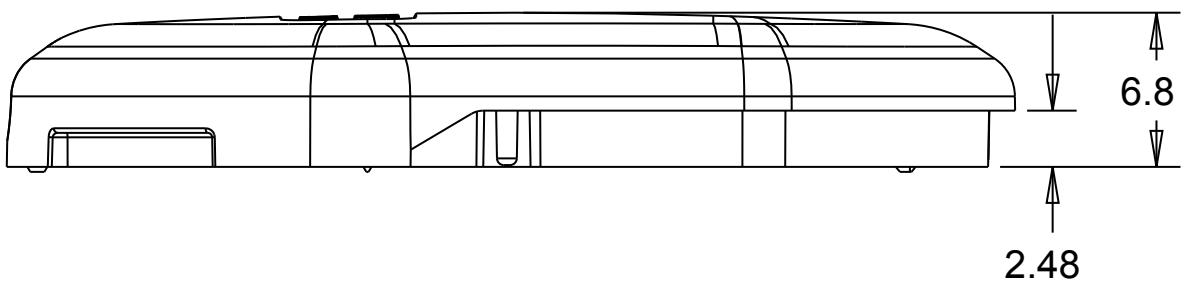
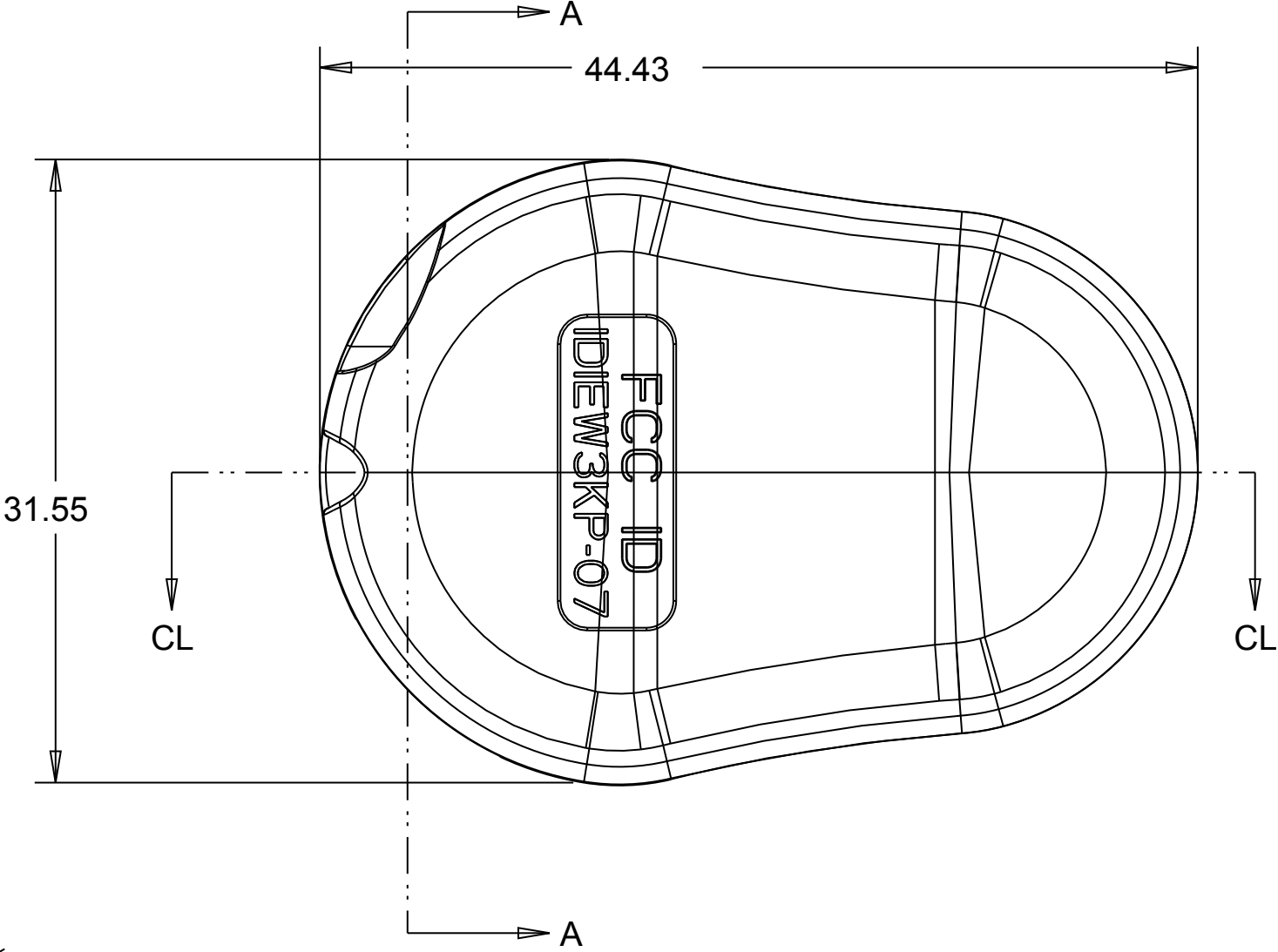
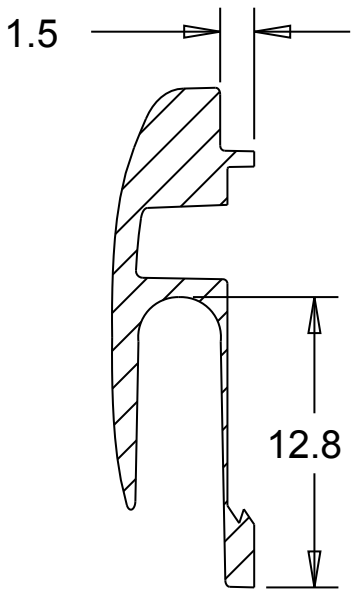


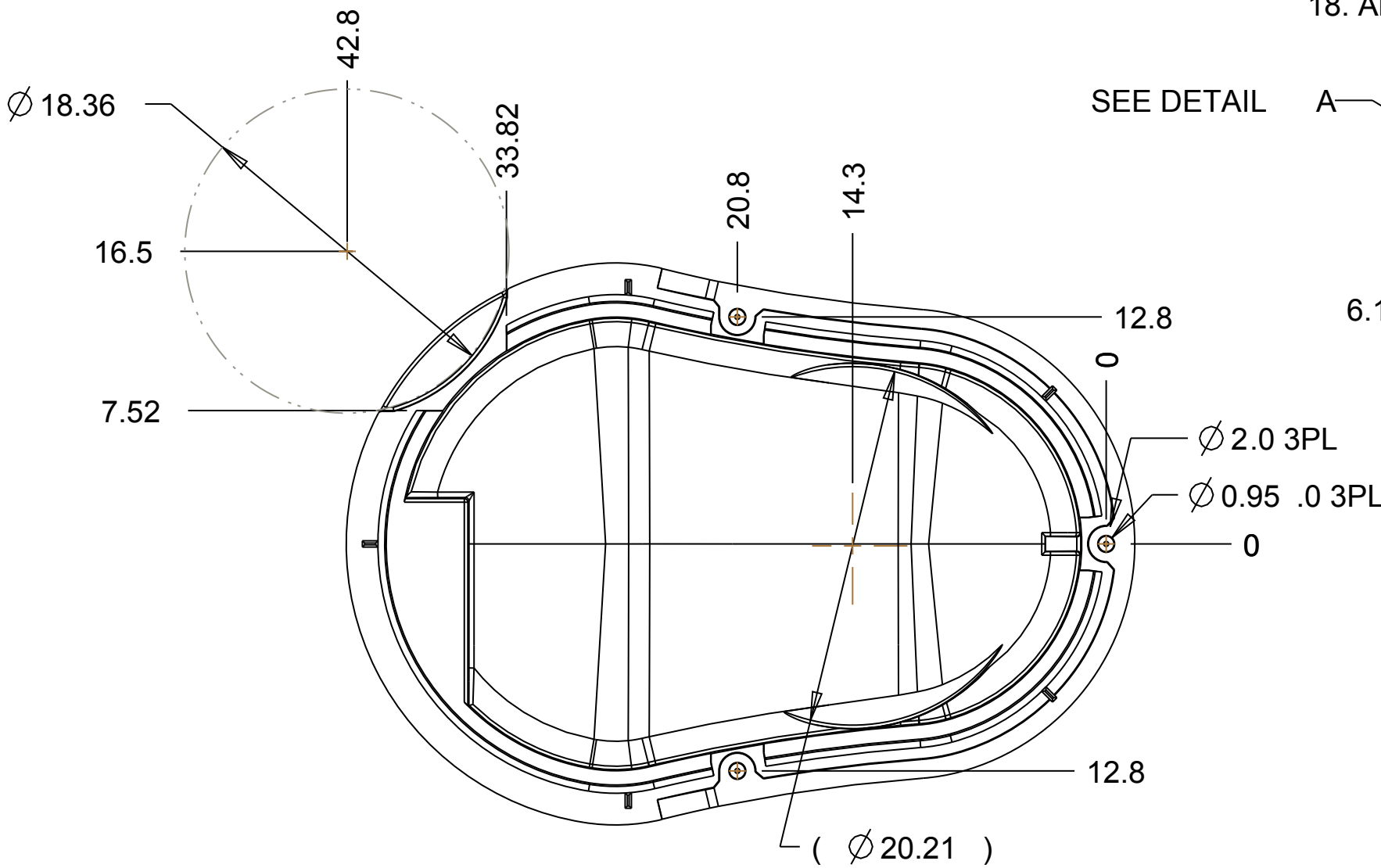
SCALE 2.000



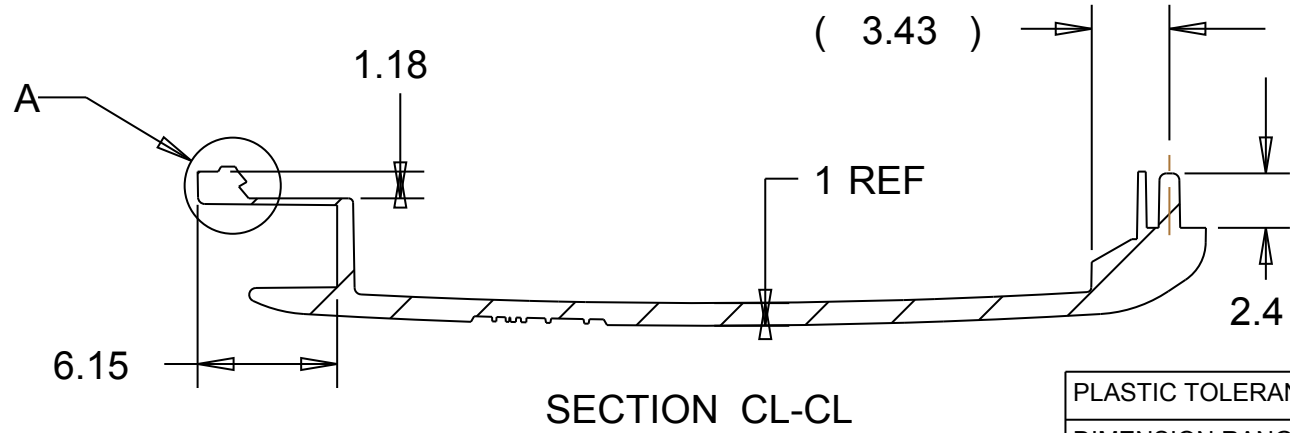
DETAIL A  
SCALE 20.000



SECTION A-A



SEE DETAIL



SECTION CL-CL

PLASTIC TOLERANCE CHART (mm)			
DIMENSION RANGE		6 SIGMA	
		TOOL DEPENDENT	NON - TOOL DEPENDENT
0.00	1.03	0.046	0.107
1.04	3.06	0.061	0.137
3.07	6.11	0.076	0.152
6.12	9.92	0.091	0.168
9.93	15.00	0.107	0.175
15.01	22.11	0.122	0.183
22.12	29.99	0.137	0.198
30.00	39.89	0.152	0.213
39.90	53.10	0.183	0.244
53.11	70.12	0.198	0.274
70.13	89.93	0.229	0.305
89.94	119.4	0.274	0.335
119.41	160.02	0.320	0.381

General Requirements:

- Parts shall be clean and free of all foreign matter.
- Parts shall be cosmetically acceptable free of sink, trapped gas, and all other molding defects.  
Vender will submit golden sample for LoJack approval.
- Storage temperature: -30 to + 85 C
- Plastic Material: ABS (Polylac 727)
- Color: Black as molded
- Texture: MT-11020 or LoJack approved equivalent
- Do not use mold release (unless otherwise specified)
- No change to production material will be allowed without written approval from LoJack Engineering.
- Parts to be molded from 100% virgin material.  
No Regrind to be used.
- A melt flow test must be done before each production run.  
The test results must indicate no more than 20% degradation from the virgin material. The test results must be stored and be available upon LoJack request.
- Flash shall not exceed 0.13mm
- Parting line mismatch shall not exceed 0.13mm
- Gates and ejector pins shall be flush to 0.2mm below.
- Part #, date code, recycling symbol, and rev pin shall be located on the core side of the part. Location to be approved by LoJack Engineering.
- First article inspection (FAI) must be taken on 5 random samples per cavity and approved by LoJack before tool can be used for production.
- Snap feature must be able to engage and disengage mating part without failing, per LoJack approval.
- RoHS Compliance: Supplier shall provide data showing compliance and all testing to be preformed by a certified testing company
- Dimensions detailed on the print are for general inspection purposes. However final part approval will be given by form, fit, and function testing and dimensional accuracy to the latest 3D Cad model.
- All dimensions in mm

LOJACK

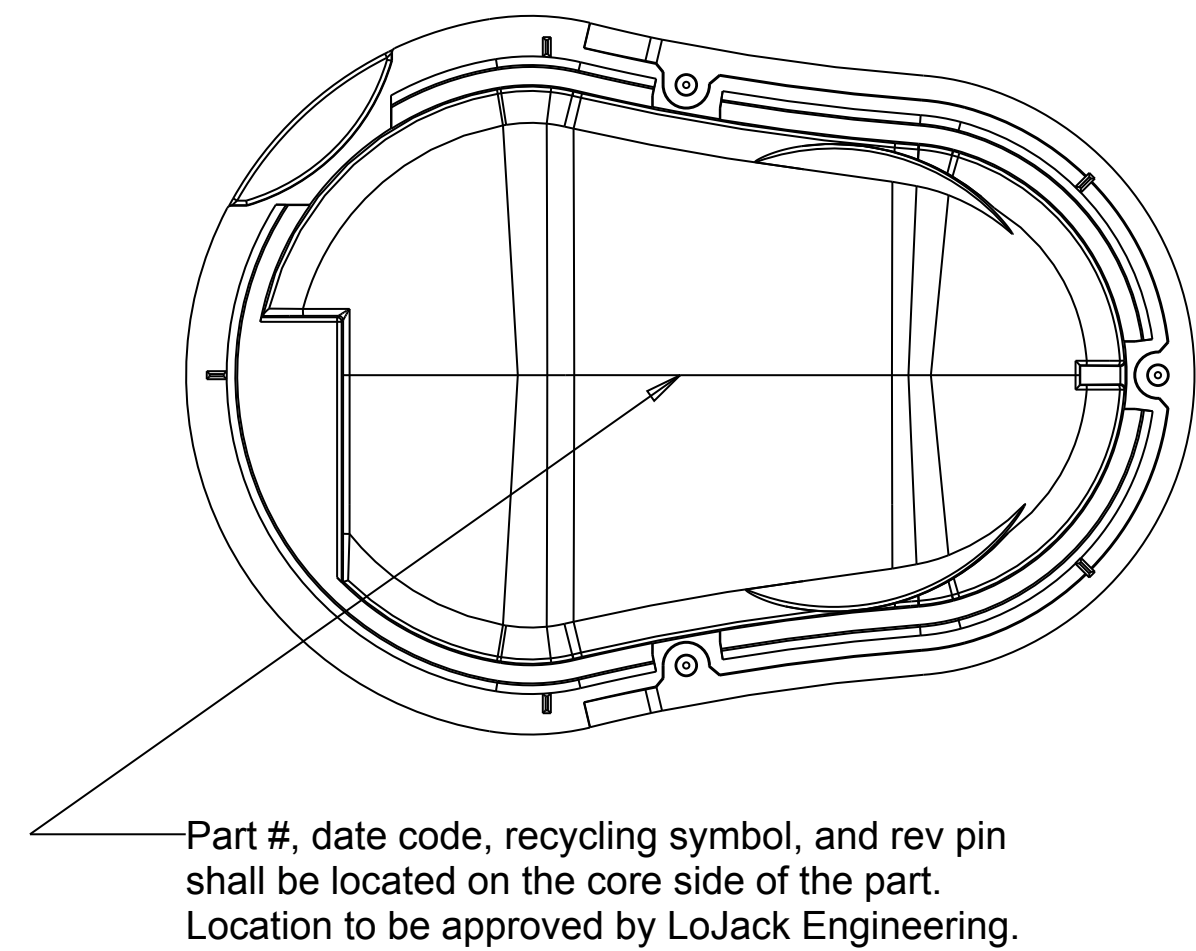
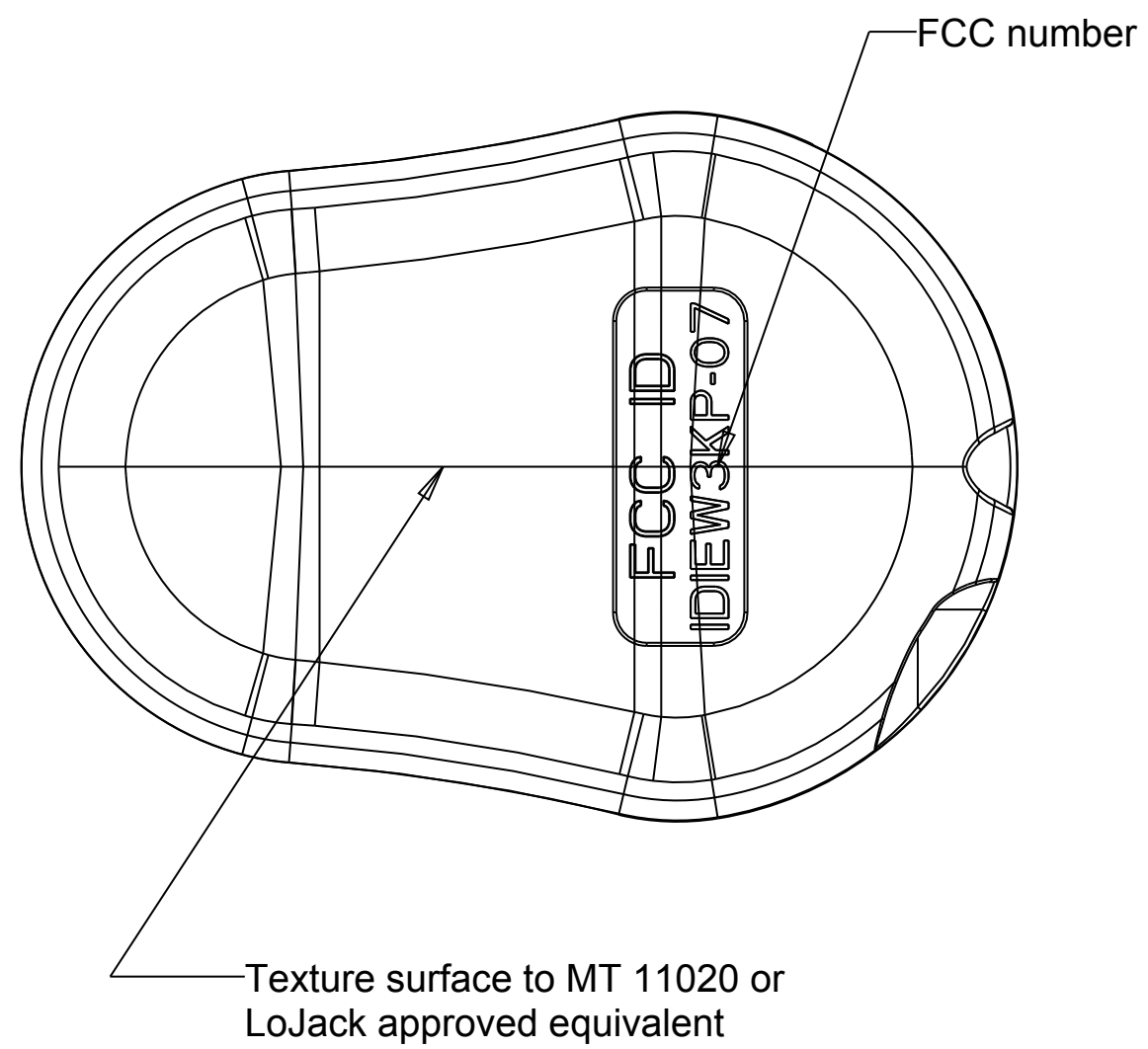
780 DEDHAM STREET, CANTON, MA 02021  
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DRAWN	DATE
A. Demicco	9-3-08
CHECKER	DATE
--	--
ENG.	DATE
A. Demicco	9-3-08

TOLERANCES UNLESS OTHERWISE SPECIFIED
X ± 0.1
.XX ± 0.01
.XXX ± 0.005
ANGLES ± 0.5°

TITLE			NEXT ASSEMBLY
EW3, Keyfob, Cover, Bottom			
SIZE	SCALE	PART NUMBER	REV
C	3.000	0030-0093-00	A
			SHT 1 OF 2

PART NO. 0030-0093-00



LOJACK				780 DEDHAM STREET CANTON, MA 02021	
TITLE				NEXT ASSEMBLY	
EW3, Keyfob, Cover, Bottom				REV A	
SIZE	SCALE	PART NUMBER		SHT 2 OF 2	
C	3.000	0030-0093-00			

PART NO. 0030-0093-00