



OMNEX
TRUSTED WIRELESS

GENERIC

Installation / Configuration Manual

T2300 Transmitter

R2160 Receiver

D180 Expansion Module

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Version 6

DMAN - xxxx - xx

#74-1833 Coast Meridian Road, Port Coquitlam, BC, Canada • V3C 6G5

Ph# (604) 944-9247 • Fax# (604) 944-9267

Toll Free 1-800-663-8806

Table of Contents

System Overview	3
Features	3
T2300 Dimensions and Controls	3
Installing the Receiver	4
Receiver Dimensions	4
Installing the Expansion Module	5
Installation Considerations	6
Power the Transmitter	6
Test the Transmitter / Receiver Link	7
Download ID Code	7
Calibrating Proportional Controls	9
Diagnostics—T2300 Transmitter	10
Diagnostics—D180 Expansion Module	10
Diagnostics—R2160 Receiver	11
Trouble Shooting Guide	12
Parts & Accessories	16
Specifications	16
Warranty Information	16

NOTE: These instructions are intended only for installing and operating the remote control equipment described here. This is not a complete Operator's Manual. For complete operating instructions, please read the Operator's Manual appropriate for your particular machine.

Safety Precautions

READ ALL INSTRUCTIONS

CAUTION: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Failure to follow the SAFETY PRECAUTIONS may result in radio equipment failure and serious personal injury

Installation

PROVIDE A SAFETY CUTOFF SWITCH. If maintenance is required, the radio must be disconnected from power
USE PROPER WIRING. Loose or frayed wires can cause system failure, intermittent operation, machine damage, etc.
DO NOT INSTALL IN HOT AREAS. This apparatus can be damaged by heat in excess of 158° F (70° C)

Personal Safety

MAKE SURE MACHINERY AND SURROUNDING AREA IS CLEAR BEFORE OPERATING. Do not activate the remote system unless it is safe to do so.

TURN OFF THE RECEIVER POWER BEFORE WORKING ON MACHINERY. Always disconnect the remote system before doing any maintenance to prevent accidental operation of the machine

Care

KEEP DRY. Do not clean the transmitter / receiver under high pressure. If water or other liquids get inside the transmitter battery or receiver compartment, immediately dry the unit. Remove the case and let the unit air dry

CLEAN THE UNIT AFTER OPERATION. Remove any mud, dirt, concrete, etc. from the unit to prevent clogging of buttons, switches, etc. by using a damp cloth.

Maintenance / Welding

DISCONNECT THE RADIO RECEIVER BEFORE WELDING on this machine. Failure to disconnect will result in the destruction of the radio receiver.

System Overview

The **ORIGA T2300 / R2160 / D180** is a portable, long range, programmable radio remote control system. Designed as a compact and easy-to-use product, this member of the **ORIGA** family puts complete control of your crane where it's needed most, with the operator. It's robust, easy to install and has complete self-diagnostics. This system can be a simple cable replacement or add intelligence to make it a total control package. It's a radio, a PLC and a valve driver all in one.

The **ORIGA T2300 R2160 / D180** system uses Frequency Hopping Spread Spectrum (FHSS) technology. FHSS devices concentrate their full power into a very narrow signal that randomly hops from frequency to frequency within a designated band. This transmission pattern, along with CRC-16 error-checking techniques, enables signals to overcome interference that commonly affects licensed radios.

The **R2160 receiver** is designed to be powered from a 12VDC or 24VDC system. It features 19 solid state, high-side driver input / output controls and a reliable E-Stop control.

The D180 Expansion Unit has up to fourteen current-control, PWM, or voltage outputs, or a combination of these types.

The **T2300 transmitter** comes with up to sixteen proportional and sixteen digital controls. The T2300 can accommodate up to eight single axis paddles, eight three-position switches and a re-settable E-Stop. A unique ID code is used by each T2300 to ensure that no two systems will conflict on a job site.

Features

- FCC, ISC, CE approved
- License free
- 1200 foot range @ 900 MHz (900 ft @ 2.4 GHz)
- Compact / weatherproof / ergonomic
- Simple "wire-and-use" installation
- Resilient to impact and shock
- Available in both 900 MHz and 2.4 GHz
- Available with paddles and/or joysticks for proportional control
- Available with an optional pendant cable
- Factory configurable for all custom applications.

T2300 Transmitter

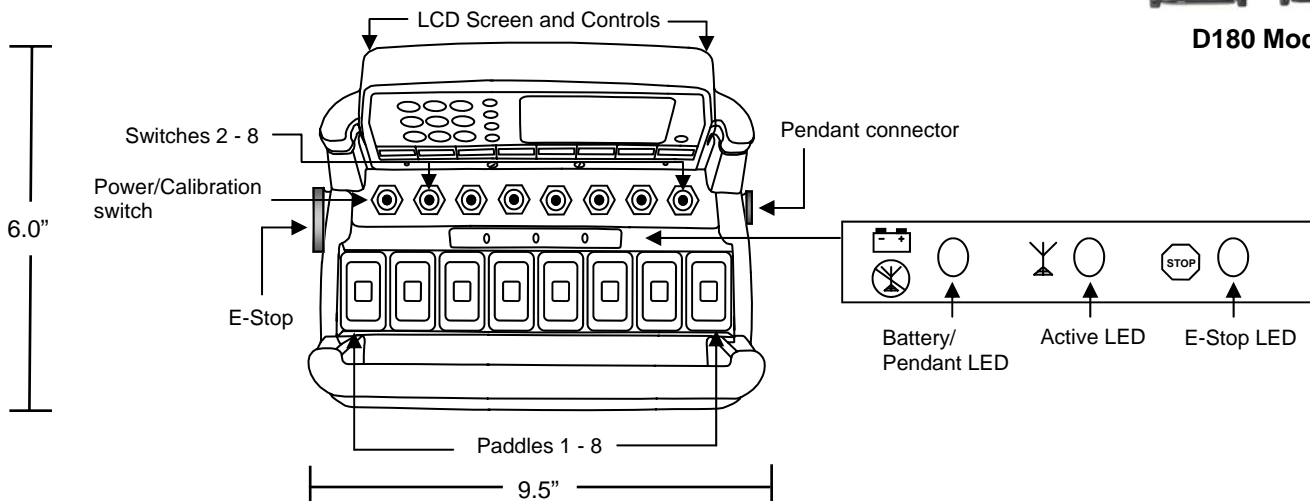


R2160 Re-



D180 Module

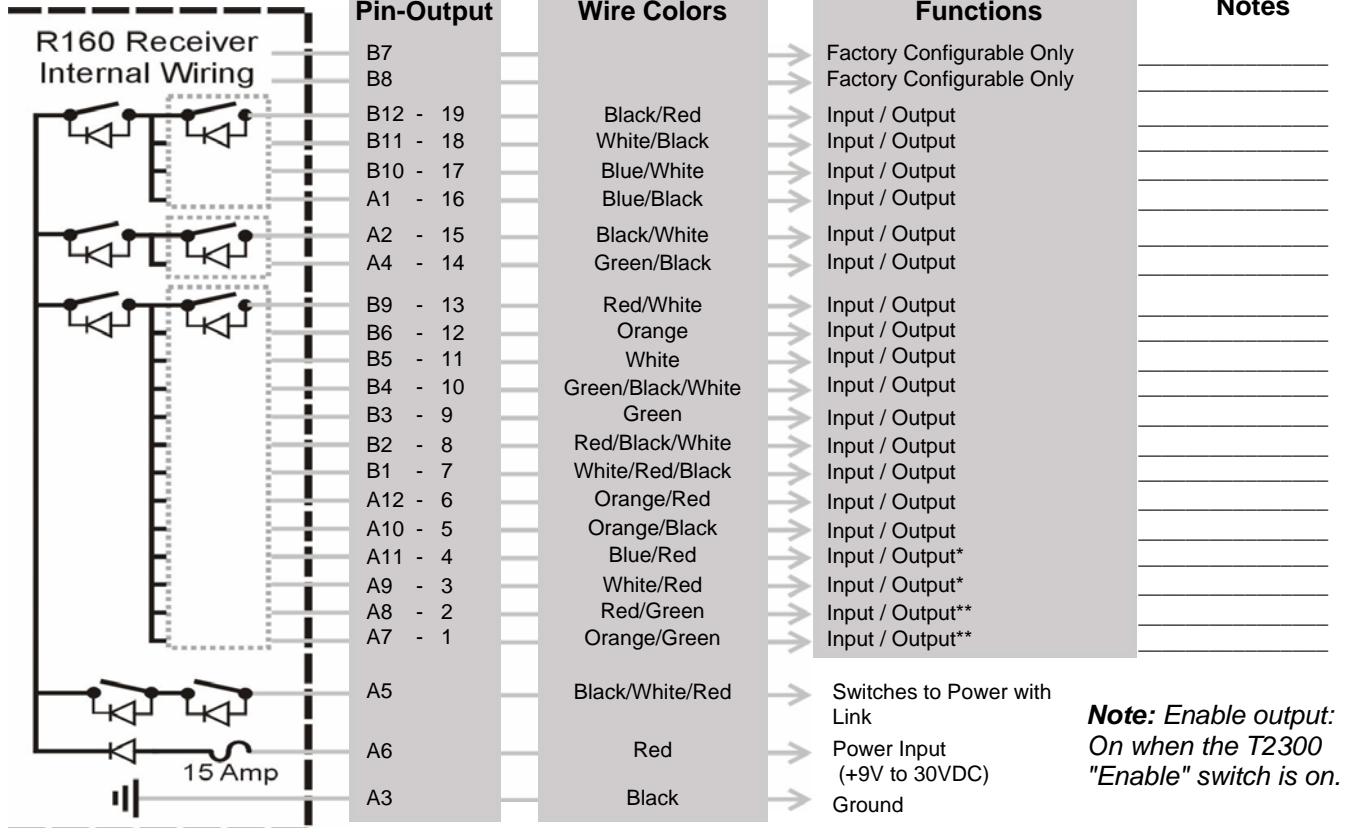
T2300 Dimensions and Controls



Installing the Receiver

Use the **Wiring Diagram** and the **Connector Diagram** below to connect the receiver pins directly to the appropriate contacts of the machine electronics. R2160 Output Cables can be provided with every system to simplify the wiring process. The Wire Color column below only applies to the OMNEX Output Cable configuration. Tips on mounting, power connections and filtering are also provided under **Installation Considerations**.

Wiring Diagram

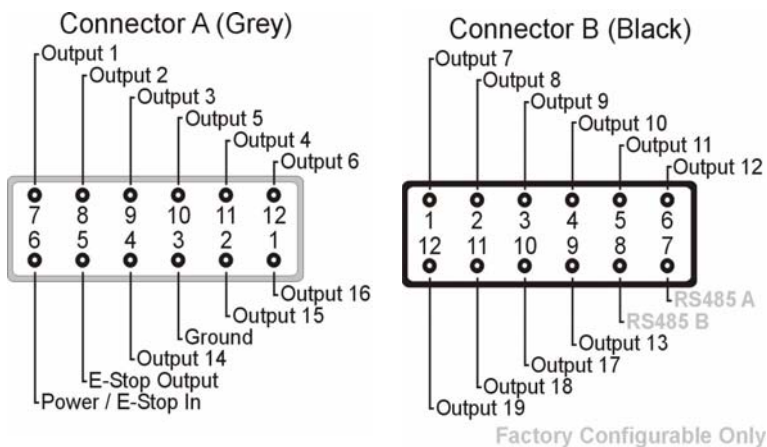


Outputs: 19 solid state, high-side driver outputs, 5A max. each, total combined current 15A

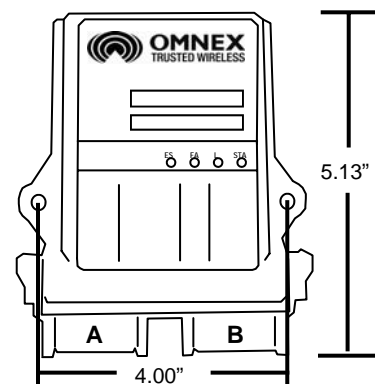
Inputs: All output pins can be factory configured as inputs.

Connector Pin Assignments

Connectors as seen from under the receiver

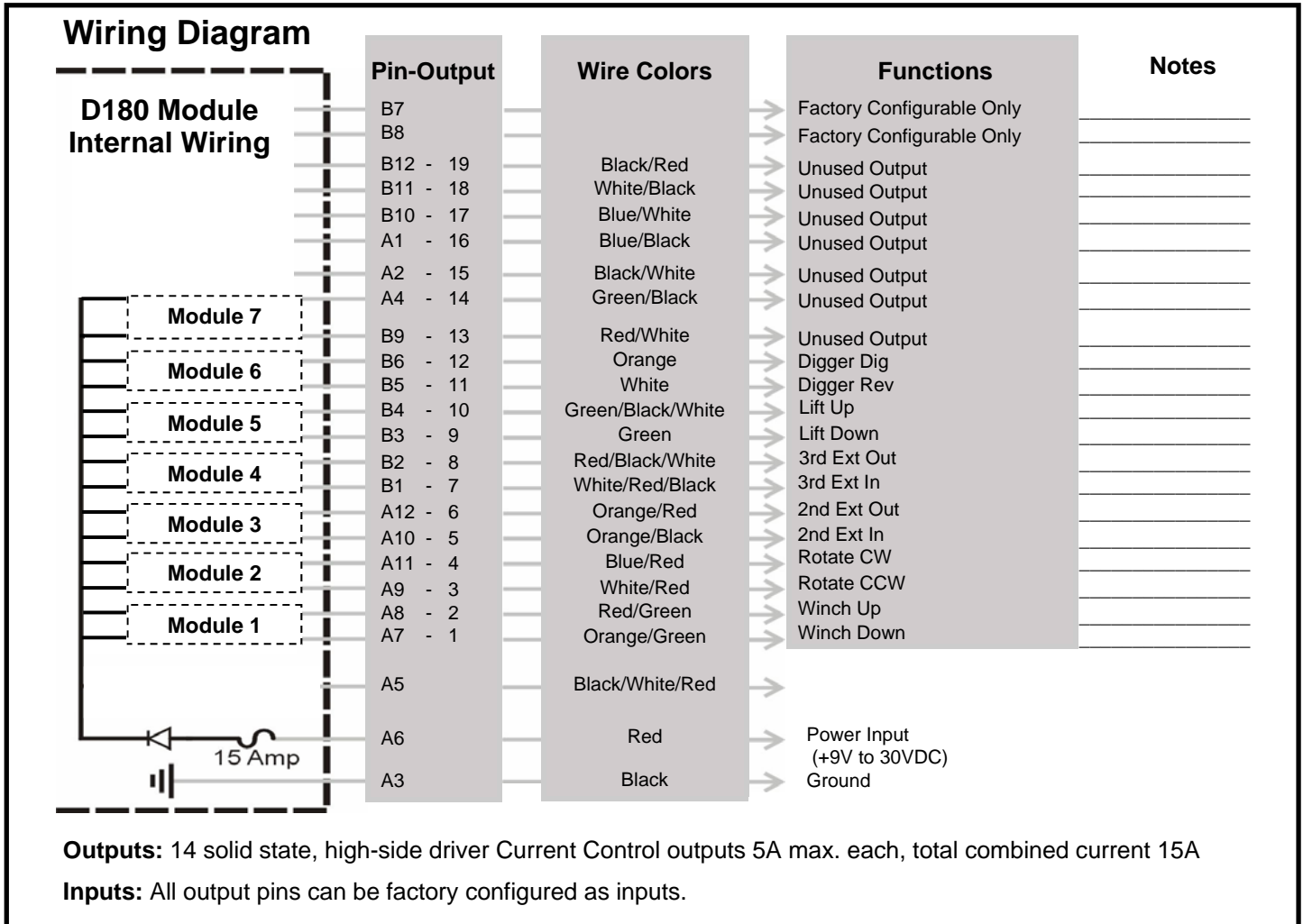


R2160 / D180 Dimensions



Installing the Expansion Module

Use the **Wiring Diagram** and the **Connector Diagram** below to connect the Expansion module pins directly to the appropriate contacts of the machine electronics. D180 Output Cables are provided with every system to simplify the wiring process. The Wire Color column below only applies to the OMNEX Output Cable configuration. Tips on mounting, power connections and filtering are also provided under **Installation Considerations**.



Special Functions

Installation Considerations

Mounting and Installation

The receiver can be mounted by fastening two ¼" bolts through the two mounting holes in the unit's enclosure. When mounting, ensure that the receiver is oriented so that the text is reading right.

When selecting a mounting point for the receiver, it is recommended that the location require only a minimal length of wiring to connect it to the control panel, that it will be in a visible area where it has good exposure to the operator and that it is mounted on a surface that sustains minimal vibration. It is also recommended that the receiver have the best possible line of sight with the transmitter

Power Connections and Wiring

Whenever a power connection is made to an electronic device, it is a good practice to make both the Power (+) and Ground (-) connections directly to the Battery and avoid connecting the power from the charging side of existing wiring or making use of existing "ACC" or other peripheral connection points.

Make sure that wire of sufficient gauge and insulator type is used when connecting the outputs of the receiver to the control panel. Observe any component manufacturer's instructions and recommendations for proper integration of their product. This includes the power ratings and requirements of such components as relays, valves, solenoids, etc.

Be sure to test each of the outputs with a multi-meter prior to connecting the outputs to your end devices. This will ensure that each output has been programmed to operate in the manner required by each end device.

Filtering and Noise Suppression

Whenever a solenoid or electromagnetic switch is controlled by the receiver, it is a good practice to install a Diode across its terminals to ensure that surges and spikes do not continue back into the circuit. Appropriate 36V Bi-directional Diodes kits can be ordered under the OMNEX part number "AKIT-2492-01".

Power the Transmitter

1. Install the batteries in the transmitter

Batteries are installed in the transmitter by removing the battery cover using a slotted screwdriver and inserting 4 "C" alkaline batteries. Orientation of the batteries is embossed inside the battery housing. No batteries are required when the transmitter is connected to the receiver by a Pendant cable.

NOTE: For operation at temperatures below -10°C to -40°C , lithium batteries are recommended. Low temperatures reduce battery performance for both alkaline and lithium types. Refer to the battery manufacturer's specifications for detailed information on low temperature performance.



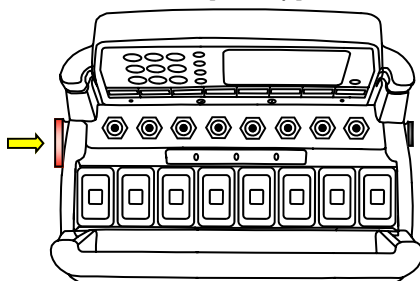
Transmitter Battery Housing

2. Turn on the transmitter

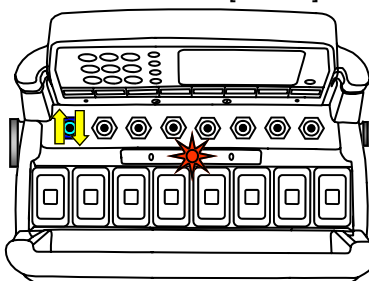
Ensure all transmitter switches and paddles are in the neutral position. Turn on the transmitter by, pressing and releasing the [Power] switch. The RED (E Stop) light will flash quickly. Release the [E Stop], the yellow (Active) light on the transmitter will flash.

WARNING: do not install batteries backwards, charge, put in fire, or mix with other battery types. May explode or leak causing injury. Replace all batteries at the same time as a fresh set and do not mix and match battery types.

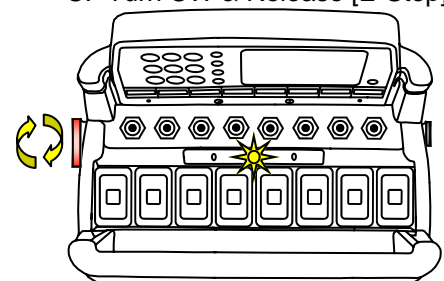
A. Press the [E Stop]



B. Press and release [Power] switch



C. Turn CW & Release [E-Stop]



Light Legend

Solid		Slow Flash		Fast Flash		Red Light		Green Light		Yellow Light		Alternating Red & Green Light	
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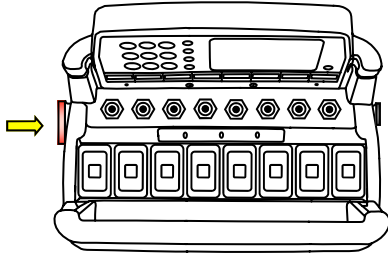
call toll free: 1-800-663-8806

Test the Transmitter / Receiver Link

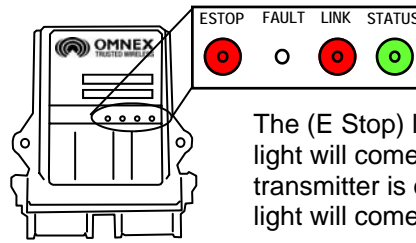
Follow these steps to ensure that there is a Radio Link between the transmitter and receiver

Refer to the Light Legend below for diagram details

1. Press [E-Stop]

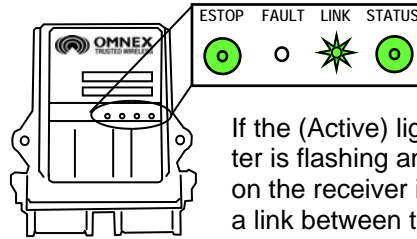
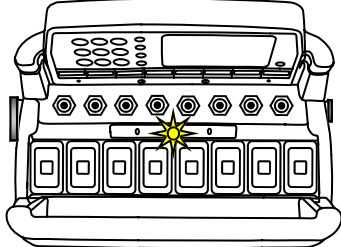


2. Power the R2160



The (E Stop) light and the (Link) light will come on RED (provided the transmitter is off), and the (Status) light will come on GREEN.

3. Power the T2300



If the (Active) light on the transmitter is flashing and the (Link) light on the receiver is flashing GREEN, a link between the two exists.

NOTE: The transmitter will shut itself off (and the receiver will then shut off all outputs) after 4 hours of inactivity as a battery saving feature. To restart the timer before the transmitter shuts off automatically, momentarily operate any toggle switch or paddle.

The ORIGA System is now ready for use.

If the receiver's (Link) light does not become GREEN follow the steps under **Download ID Code**.

Download ID Code (Use in case of Link Test failure)

Follow these steps to download the transmitter's unique ID Code into the receiver. This will allow the receiver to establish a Radio link with a specific transmitter. Refer to **Trouble Shooting Chart #4** for Tips and Considerations

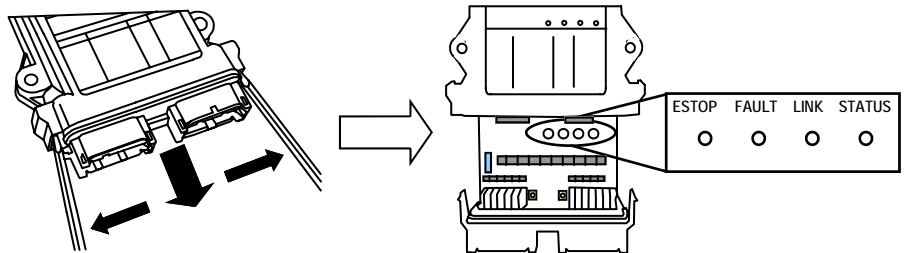
NOTE: It is necessary to download the ID code when replacing either the transmitter or the receiver.

NOTE: If the transmitter is connected to the receiver with a Tether Cable, completing **only steps 4 and 6** is necessary (it is not necessary to open the R2160 case and press the Setup button).

1. Opening the R2160

The cap is held on by two plastic tabs at opposing sides, which can be unlatched as shown using a screwdriver. Once the cap is free, the R2160 can slide open.

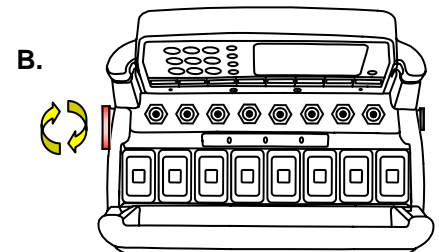
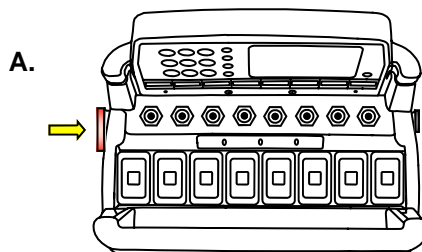
Use a small slotted screwdriver to press the Side Tabs inward.



2. Prepare T2300

A. Press [E-Stop]

B. Twist CW & release [E-Stop]



Light Legend

Solid

Slow Flash

Fast Flash

Red Light

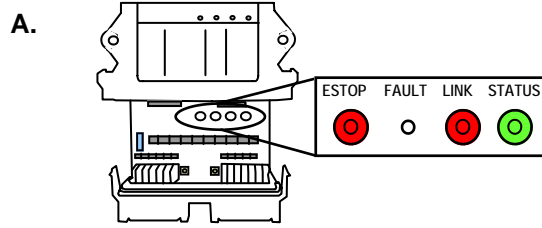
Green Light

Yellow Light

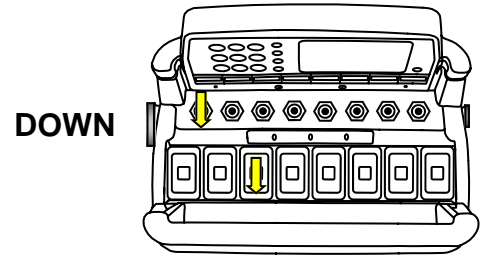
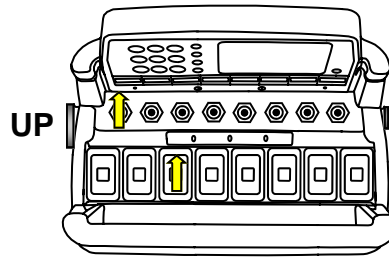
Alternating Red & Green Light

3. Power R2160

- A. Supply power to the receiver. The (E-Stop) light and the (Link) light will come on RED and the (Status) light will come on GREEN

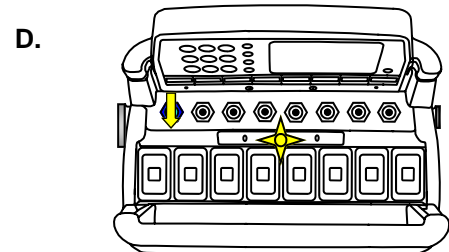
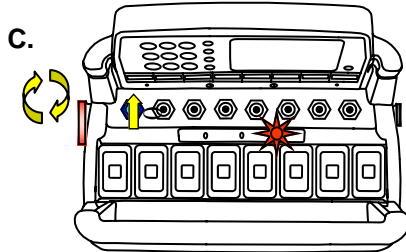
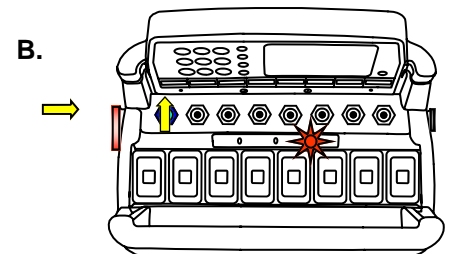
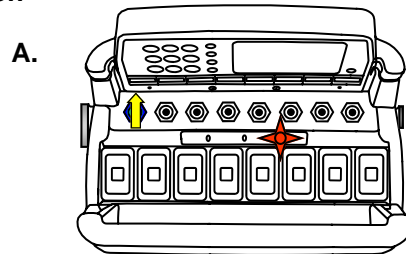


NOTE: For this document, orientation of the paddle and switch operation will be defined as follows:
 Paddle UP—is towards the switches
 Paddle DOWN—is away from switches
 Switch UP—is away from paddles
 Switch DOWN—is towards the paddles.



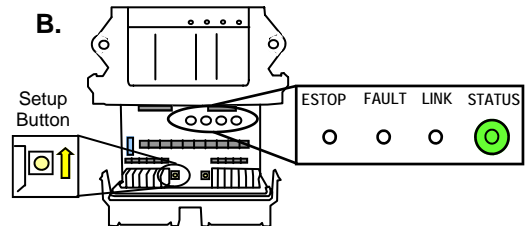
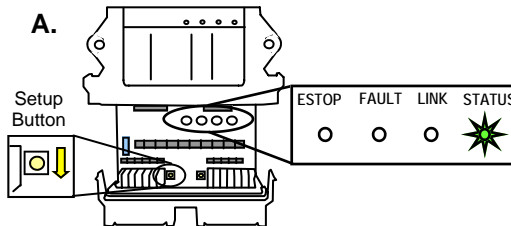
4. Power T2300 into Configuration

- A. Hold [Power] switch UP
 B. Press [E-Stop]
 C. Twist CW & release [E-Stop]
 D. Release [Power] Switch



5. Put R2160 into Setup

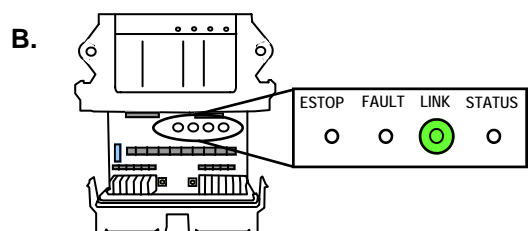
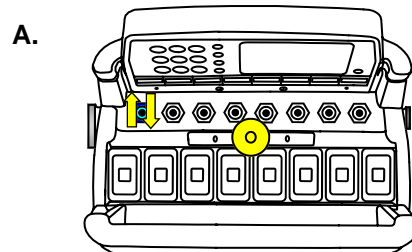
- A. Press & hold [Setup] button until (Status) light goes from slow flash to fast flash
 B. Release [Setup] button. (Status) light goes to solid GREEN, (Link) light turns off



NOTE: If left idle in Setup Mode for over 30 seconds, the receiver will time out. The (Link) light and (Status) light will flash RED rapidly. To return to Setup Mode, repeat step 5.

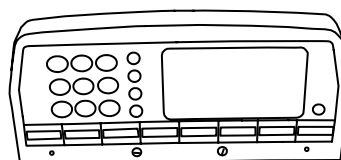
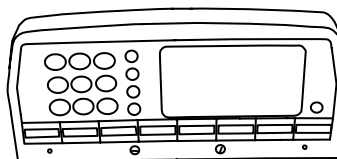
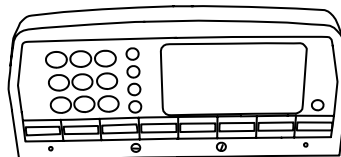
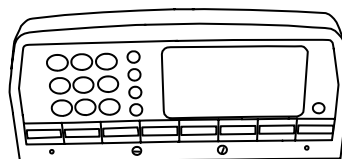
6. Download ID Code

- A. Press [Power] switch UP and release
 B. (Link) light goes to GREEN. Once complete, (Link) light goes to RED as the transmitter turns off



Light Legend	Solid	Slow Flash	Fast Flash	Red Light	Green Light	Yellow Light	Alternating Red & Green Light

LCD Display Operations



Calibrating Proportional Controls

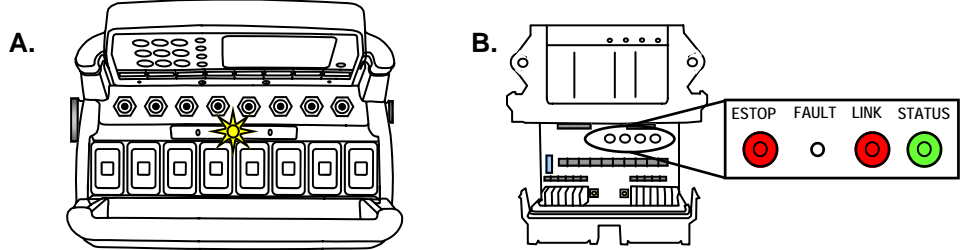
The transmitter's Paddles control the receiver's proportional output. The Paddles/Joysticks are used in conjunction with any of the transmitter's switches. The proportional output can be activated when a switch is held UP or DOWN; it will become active at an increasingly high level as the Paddle/Joystick is pushed/pulled. The minimum and maximum levels of the proportional output can be calibrated by following these steps.

Refer to the **Light Legend** below for diagram details.

NOTE: Calibration settings can be reset to factory default in steps 3 & 4 by holding the [Power] switch UP or DOWN for 5 seconds.

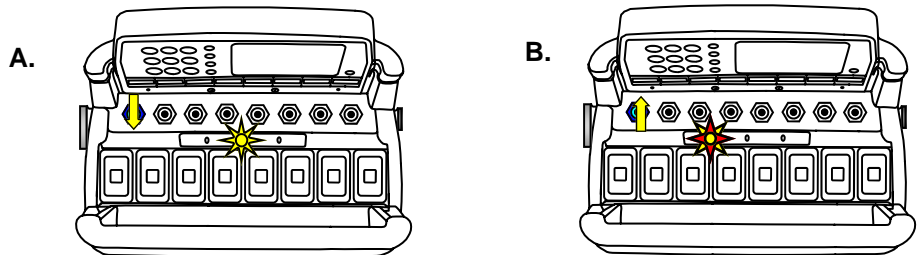
1. Power T2300, Power R2160

- A. Refer to steps in "Power the Transmitter"
- B. Supply power to the R2160



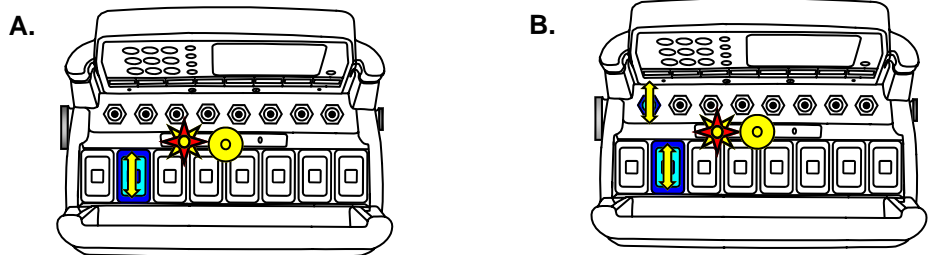
2. Setup T2300 into Configuration

- A. Hold [Power] switch DOWN for 5 seconds until the (Battery) LED goes to alternating RED and YELLOW.
- B. Release [Power] switch



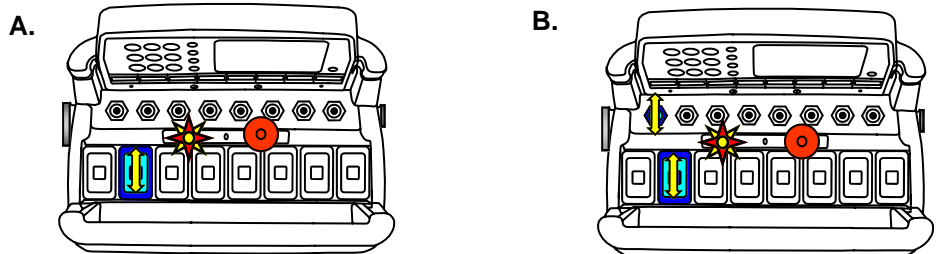
3. Set Minimum Level

- A. Push the paddle (function) in the direction you wish to calibrate until the (Active) LED comes on
- B. Hold paddle and Press [Power] switch UP to increase minimum level or DOWN to decrease it



4. Set Maximum Level

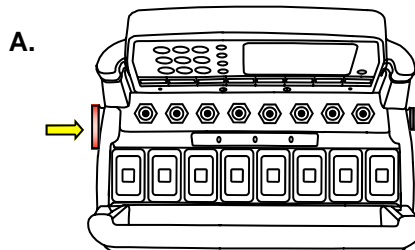
- A. Fully push the paddle (function) in the direction you wish to calibrate until the (E-Stop) LED comes on.
- B. Hold paddle and Press [Power] switch UP to increase maximum level or DOWN to decrease it



Note: Repeat steps 3 and 4 for each paddle (function) that needs to be calibrated.

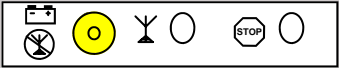

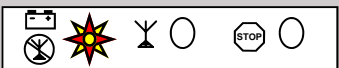

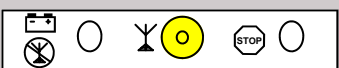




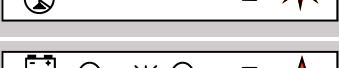
5. Power Off

- A. Press [E-Stop]



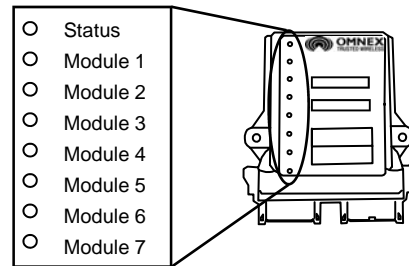
Light Legend	Solid		Slow Flash		Fast Flash		Red Light		Green Light		Yellow Light		Alternating Red & Yellow Light	

Diagnostics—T2300 Transmitter






	Tether connection detected
	Low battery. Unit will run approximately 20 hours after Battery light starts flashing.
	The transmitter is in Calibration mode
	Power switch is stuck in the “UP” position.
	The Active light remain on momentarily when a function is activated (i.e. a switch or paddle is triggered). This is normal operation.
	Normal Operation The transmitter is in Download Mode.
	Normal Operation The Active light will flash 2 times per second, indicating that the transmitter is sending signals to the receiver.
	Stuck switch detected. Ensure that all switches are in a centered position. The transmitter will not power up when a function is ON.
	On Power Up Release the E-Stop button within 10 seconds to power up the transmitter, or the unit will power down.
	On Power Up Press and release the E-Stop button within 10 seconds to power up the transmitter, or the unit will power down.

Diagnostics - D180 Expansion Module





Indicator lights for the D180 Expansion Module



Status Indicator

 STATUS	Module is operating properly	 STATUS	Low battery condition detected
 STATUS	There is a fault with the module	 STATUS	Fuse blown
 STATUS	Communication to the module is active		

Module 1-7 Indicators

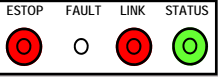
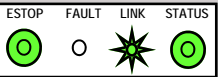
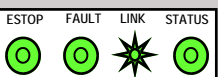
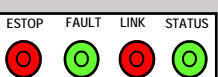
 MODULE	Module is installed and operating properly	 MODULE	There is a short to supply
 MODULE	There is a short to ground / over current	 MODULE	No Module installed

Light Legend

Solid 	Slow Flash 	Fast Flash 	Red Light 	Green Light 	Yellow Light 	Alternating Red & Yellow Light 
-------------------------------------------------------------------------------------------	------------------------------------------------------------------------------------------------	------------------------------------------------------------------------------------------------	-----------------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------	----------------------------------------------------------------------------------------------------	----------------------------------------------------------------------------------------------------------------------

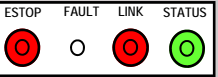
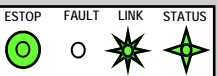

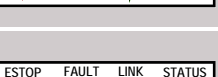






Diagnostics - R2160 Receiver

Normal Operation

	<p>Transmitter is OFF If the transmitter is off, the receiver is operating properly.</p>
	<p>Transmitter is ON When the transmitter is turned on, the Link light (fast flashing) and E-Stop (GREEN) indicates the receiver is operating properly</p>
	<p>Transmitter is in Operation When a function is activated on the transmitter, the Fault light will turn on GREEN. This indicates the receiver is operating properly</p>
	<p>Transmitter is OFF When a latched function is activated then the transmitter is turned off, the Fault light will stay on GREEN. If the system was intentionally designed this way, the receiver is operating properly, if not call for service.</p>

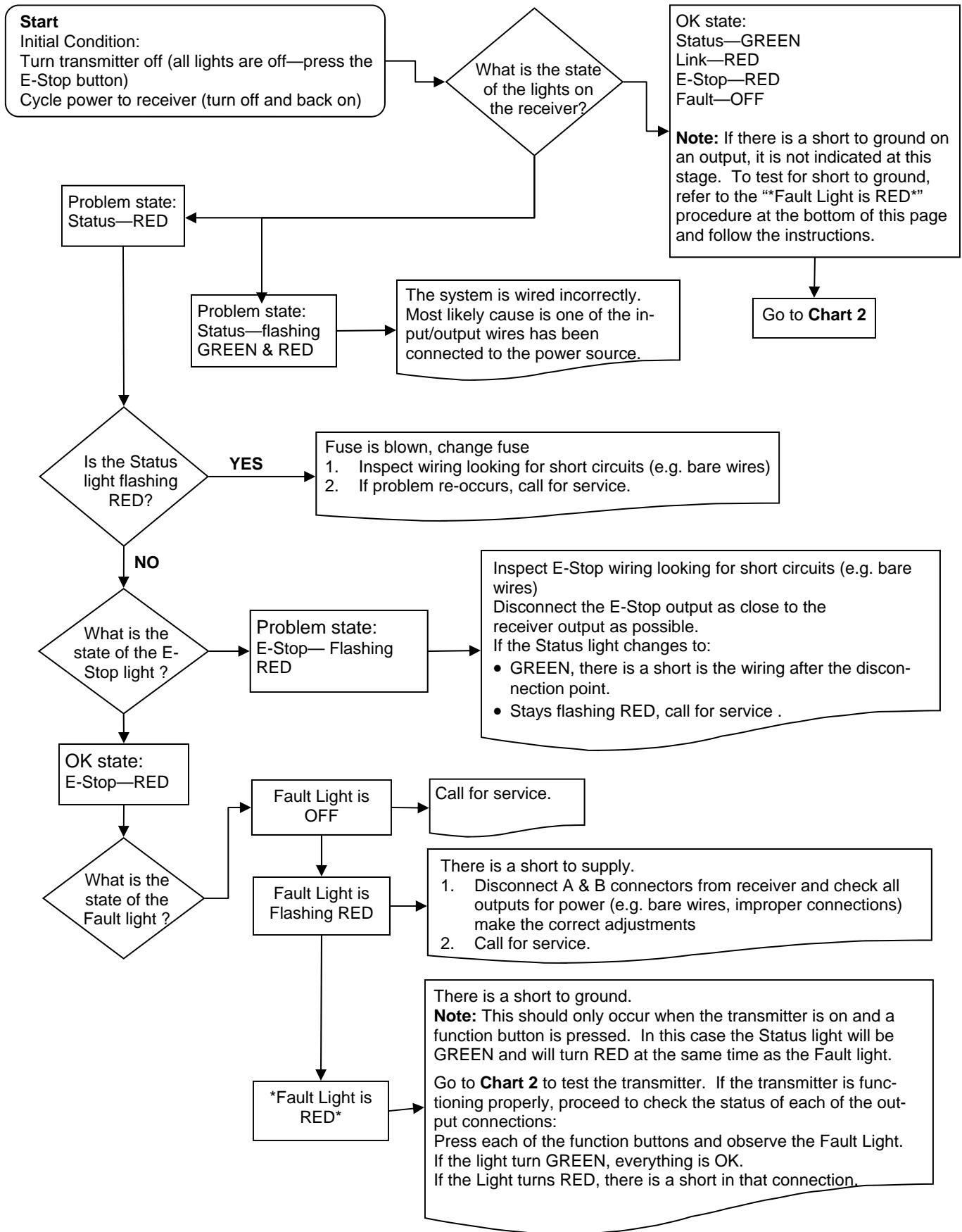
Trouble Indicators

Note: In some cases, the indicator lights will be different depending on whether the transmitter is on or off. Please note the transmitter status in the "Description" column for each case.

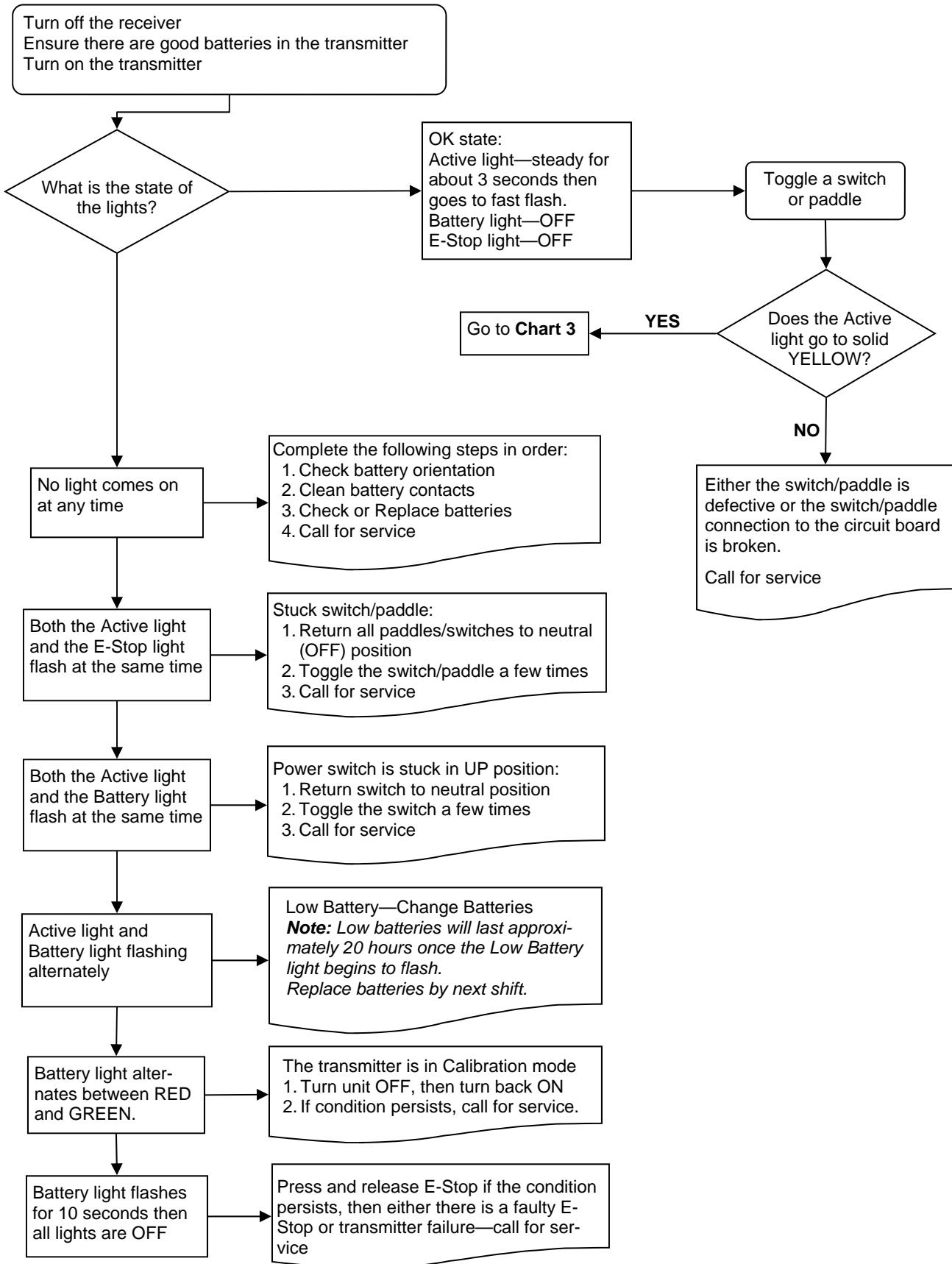
Indicator Lights	Description	Solution
	<p>Transmitter is ON The reason is the transmitter is not communicating with the receiver.</p>	Refer to Trouble Shooting Chart #3 for solutions
	<p>Transmitter is ON A low battery condition has been detected.</p>	To detect intermittent conditions caused by poor or corroded ground or power circuits, the GREEN light will continue to flash for 30 seconds after the condition has been removed.
	<p>Transmitter is ON An internal fault with the E-Stop has been detected.</p>	<p>Inspect E-Stop wiring for short circuit. Disconnect E-Stop wire as close to the receiver output as possible. If the Status light changes to:</p> <ul style="list-style-type: none"> • GREEN, a short occurs after disconnection point. • Stays flashing RED, send it in for service .
	<p>Transmitter is ON A short to ground or excessive current draw on an output. It is most likely caused by a wiring fault.</p>	<p>Ensure transmitter is functioning properly, check status of each output connection: Press each function button and observe Fault Light.</p> <ul style="list-style-type: none"> • If GREEN, everything is OK. • If RED, there is a short in that connection.
	<p>Transmitter is ON The E-Stop output has been connected with one of the other outputs</p>	Follow the wire and check for connections with other wires, disconnect to see if condition clears. If not, call for service.
	<p>Transmitter is OFF A wiring short to the battery has been detected.</p>	Refer to Trouble Shooting Chart #1 for solutions
	<p>Transmitter is OFF The receiver has detected an internal fault.</p>	Refer to Trouble Shooting Chart #1 for solutions
	<p>Transmitter is OFF Blown fuse detected.</p>	Refer to Page 6 for instructions on how to open the receiver case to access fuse. Check wiring for shorts or bare spots. If fuses continue to blow, call for service.
	<p>Transmitter is ON A setup failure has occurred.</p>	Either hold the Setup button for 5 seconds to return to Setup mode or cycle power to return to the normal operating mode.
	<p>Transmitter is OFF The receiver is powered incorrectly.</p>	Most likely cause of this condition is that an output wire or the E-Stop wire has been connected to the power supply while the power wire is disconnected from the power supply.

Light Legend	Solid 	Slow Flash 	Fast Flash 	Red Light 	Green Light 	Yellow Light 	Alternating Red & Green Light 
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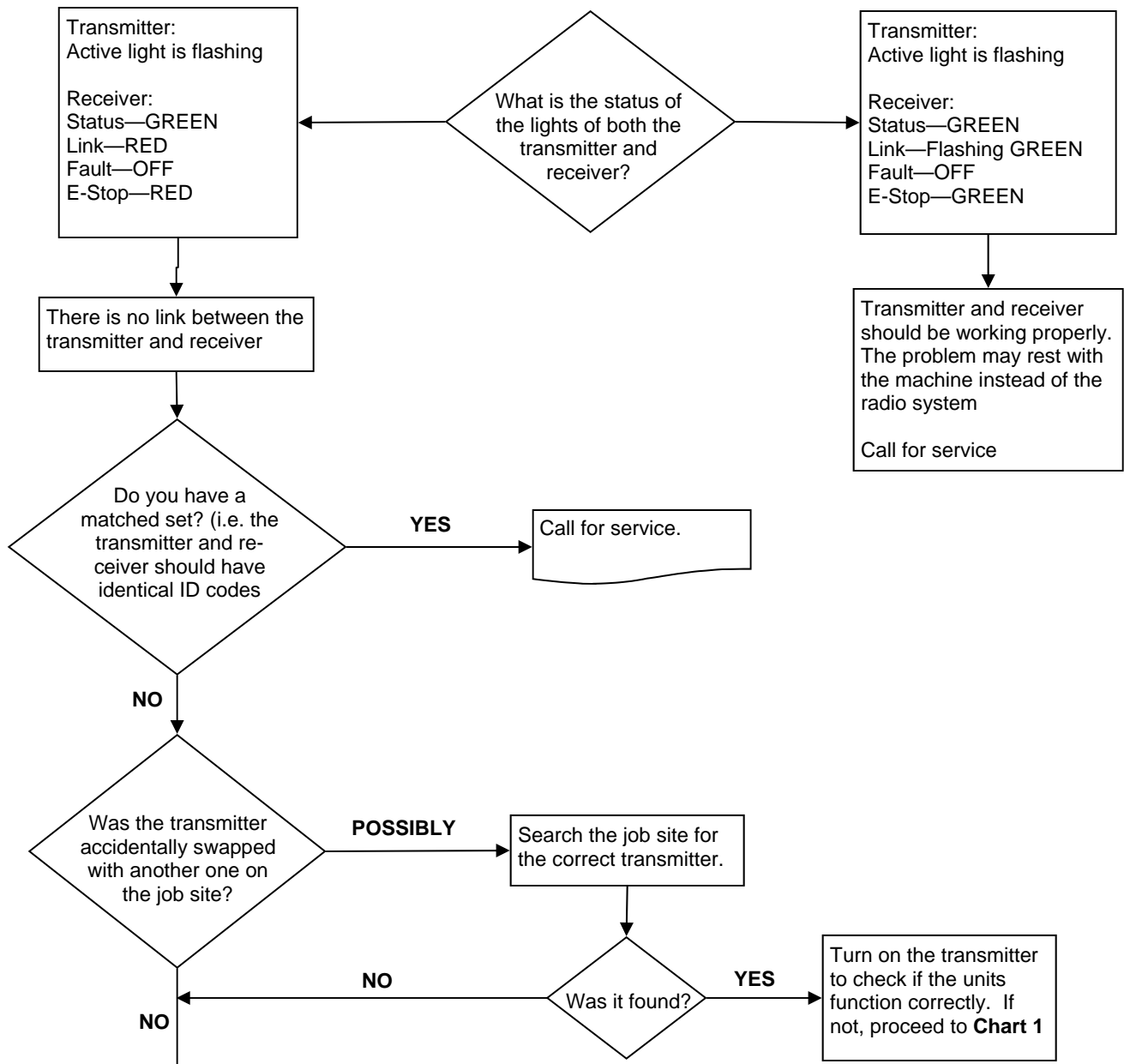
Test the Receiver—R2160



Test the Transmitter—T2300



Testing the Transmitter / Receiver Communication



!!Caution!!

Note: Before you proceed with the Download ID procedure located on **Page 7 & 8**, great care and caution must be adhered to. Also, refer to **Chart #4** for Tips and Considerations.

If by accident, the transmitters have been switched with another unit, by downloading the ID code to a new receiver, it is possible for the transmitter to operate 2 units at the same time (if the original receiver unit is still on the job site). Therefore it must be certain that the transmitter / receiver pair are the correct set.

Secondly, once the download procedure is completed, ensure all other units on the job site are stopped. Test the operation of the newly configured set to ensure no other machines on the site work with the same transmitter.

Once you are certain that the transmitter / receiver pair are a unique set, continue normal operations.

Considerations when Downloading the ID

Potential downloading issues

If testing of the receiver and transmitter both show the system as working (Chart 1 & 2), then the transmitter and receiver will both go into Download/Configuration mode.

Possible issues could arise during Step 4, the download phase of reprogramming. In this case there are 2 symptoms to look for:

1. The Link light on the receiver will not turn GREEN when the power switch is toggled on the transmitter to download
2. The receiver will “time out” indicating that it didn’t receive a signal from the transmitter within the 30 seconds from the time the receiver was put into Setup Mode.

If all indications appear normal during the download phase, test the link by turning on the transmitter (note: the transmitter shuts off after transmitting the ID code in Step 4)

1. If the Link light on the receiver doesn’t turn GREEN, the receiver didn’t receive all of the information that was sent from the transmitter.

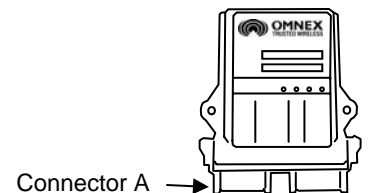
Possible Solutions

1. Try the Downloading steps again
2. If this doesn’t correct the problem, send both the transmitter and receiver in for service.

***Note:** you could try to determine whether the fault lies with the transmitter or receiver by completing the downloading procedure with a different transmitter. If this step works, then the fault lies with the original transmitter. If not, the fault may lie with the receiver.*

!!Caution!!

Note: Before attempting downloading with another transmitter, understand that reprogramming the receiver with another transmitter, could result in two receivers on the job site responding to the one transmitter. If the original transmitter was sent in for repair, Disconnect the receiver (disconnect connector A) to continue using the machine without remote capability and without fear of inadvertently operating the machine with the other transmitter.



Reprogramming Tips:

1. Use a pointy instrument to depress the Setup button on the receiver (i.e. a pen) as the button is relatively small
2. Follow each step as laid out in the procedure
3. Never lay the receiver circuit board down on anything metallic (there are contact points on the back which could contact the metal and damage the receiver)

Parts & Accessories

Part	OMNEX Part Number	Description
Batteries	B0012	4 x "C" alkaline
Fuse	F0039	36V Bi-directional, Bussman ATC-15
Shoulder Strap	FMEC-2709-01	T2300 Tear-away shoulder strap
Output Cable	ACAB-2493-01	R2160 Output Cable, Generic
	ACAB-2493-03	R2160 Output Cable, Generic, Tethered
Pendant Cable	ACAB-2455-01	Tether Cable, 10m
	ACAB-2455-02	Tether Cable, 8m
	ACAB-2710-01	Tether Cable, 4-12ft
Connector Kit	AKIT-2337-01	Includes Deutsch socket connectors, wedges, pins and sealing plugs
Bipolar Diode Kit	AKIT-2492-01	Motorola P6KE36CA



Shoulder Strap



Pendant Cable



Pendant Coil



R2160 Output Cable

Specifications

	D180 Module	R2160 Receiver	T2300 Transmitter
Size	5.1" x 4.7" x 1.4" (130mm x 119mm x 36mm)	5.1" x 4.7" x 1.4" (130mm x 119mm x 36mm)	9.5" x 6.0" x 5.0" (240mm x 152mm x 127mm)
Weight	0.65lbs (0.295kg)	0.65lbs (0.295kg)	3.5 lbs (incl. batteries) (1.2kg)
Construction	High impact plastic, weather-proof	High impact plastic, weather-proof	High impact, low temperature plastic, weatherproof
Input Power	+9V to 30VDC	+9V to 30VDC	4C alkaline batteries
Battery Life	N/A	N/A	500 hours (continuous use)
Operating Temperature Range	-40F to 158F (-40C to 70C)	-40F to 158F (-40C to 70C)	-40F to 140F (-40C to 60C)
Outputs	3A (max) each (sourcing), 15A (max) each (combined)	3A (max) each (sourcing), 10A (max) each (combined)	N/A
Antenna	N/A	Internal	Internal
Approvals	USA - FCC part 15.247 Canada - ISC RSS 2210 Europe - EN 440 Australia- C-Tick		

FCC Rules and Compliance

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

FCC Part 15.247
ISC RSS 210

Warranty

OMNEX Control Systems Inc. warrants to the original purchaser that the OMNEX products are free from defects in materials and workmanship under normal use and service for a period of ONE YEAR, parts (EXCLUDING: SWITCHES, CRYSTALS, OR PARTS SUBJECT TO UNAUTHORIZED REPAIR OR MODIFICATION) and labor from the date of delivery as evidenced by a copy of the receipt. OMNEX's entire liability and your exclusive remedy shall be, at OMNEX's option, either the (a) repair or (b) replacement of the OMNEX product which is returned within the warranty period to OMNEX freight collect by the OMNEX APPROVED carrier with a copy of the purchase receipt and with the return authorization of OMNEX. If failure has resulted from accident, abuse or misapplication, OMNEX shall have no responsibility to repair or replace the product under warranty. In no event shall OMNEX be responsible for incidental or consequential damage caused by defects in its products, whether such dam-

OMNEX Control Systems Inc.

74-1833 Coast Meridian Road
Port Coquitlam, BC, Canada
V3C 6G5

Tel: 604-944-9247
Fax: 604-944-9267

Toll Free: 1-800-663-8806

www.omnexcontrols.com

The antenna(s) used for this transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.