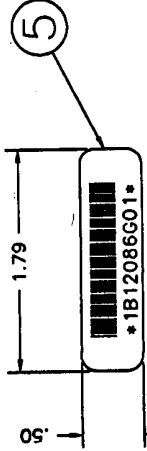
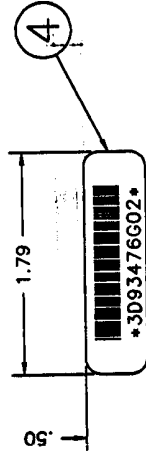
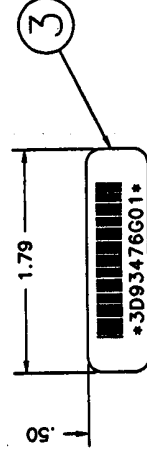
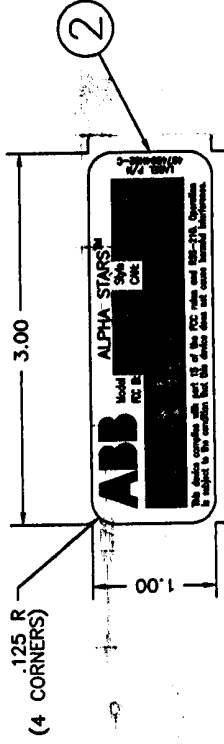
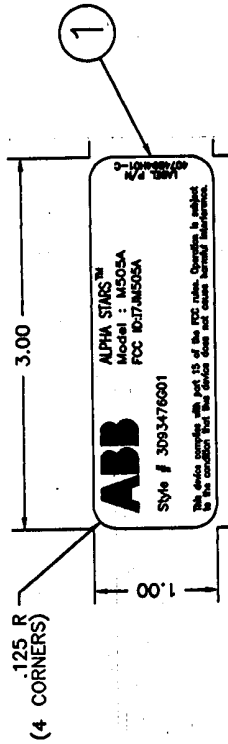


SYM.	PT.	PART-DESCRIPTION-MATERIAL	FINISH NO. ABB REF.	MATERIAL NO. ABB REF.
AB	1	MODEL/STYLE LABEL	SEE NOTE B	SEE NOTE B
C	2	3.00 x 1.00 x .032 TK. ALUM.		12002FZXH1
BD	3	BARCODE LABEL	SEE NOTE B	SEE NOTE B
BD	4	BARCODE LABEL	SEE NOTE B	SEE NOTE B
BD	5	BARCODE LABEL	SEE NOTE B	SEE NOTE B
BD	6	BARCODE LABEL	SEE NOTE B	SEE NOTE B

- A - BOUGHT OUTSIDE FROM WEB LABEL (612-588-0737).
REFERENCE WEB DIE #R289.
- B - MATERIAL : WHITE 3-MIL POLYESTER STOCK WITH
ACRYLIC ADHESIVE AND 1-MIL POLYESTER OVER COAT.
BLACK PRINTING.
- C - PART TO BE FLAT WITHIN .005.
- D - BOUGHT OUTSIDE FROM WEB LABEL (612-588-0737).
REFERENCE WEB DIE #R472. WEB TO PRODUCE ARTWORK.
BARCODE 39.



△ SUPPLIER CERTIFICATION REQUIRED

◇ KEY INCOMING INSPECTION DIMENSIONAL CHECKS

THE FOLLOWING ARE CRITICAL/FUNCTIONAL DIMENSIONS USED BY ABB FOR PC, INSPECTION AND OTHER PURPOSES.

FIRST MADE FOR ASSY. DWG. 3D93476

CAD DWG NO. ACD98270		REFERENCE DWG.		DRAFTSMAN DATE	APPROVED DATE	P.R.M. 03-31-98		RNE98041501
PART 2 DESCRIPTION WAS		MODEL/STYLE LABEL, PART 2		FINISH AND MATERIAL NO. WAS		SEE NOTE B, NOTE C WAS		NOT ON PARTS 1 AND 2 DID
INCLUDE PARTS LOGO, PART		1 WAS REV A, PART 3 AND		NOTE D WERE NOT ON.		P.R.M. 04-22-98		RNE98050401
ON PART 3 1.79 DIA.		WAS 1.50, ON NOTE D WEB		DIE # 472 WAS WEB DIE # 471.		P.R.M. 05-04-98		RNE98050601
ON PART 2 THE SERIAL		LASER MARKING AREA WAS		LABEL SERIAL #, PART 2		WAS REV A.		RNE98060102
ID, MODEL AND FCC WERE		ON PART 2 FCC WAS FCC		P.R.M. 05-08-98		A. DOBY 05-08-98		RNE98060501
NOT MODIFIED, STYLE AND		CAN FILES WERE NOT ON.		P.R.M. 06-01-98		A. DOBY 06-01-98		RNE98060501
REMOVED BESIDE COLON ON		FCC ID, ON PART 2 FCC ID:		WAS FCC, CAN: WAS CAN.		DRAWING TITLE WAS		RNE98060501
PATHTINDER		8/20/98 06-09-98						RNE98060501

ORIGINAL
WHEN IN RED

ABB POWER T&D COMPANY INC.
RALEIGH, N.C.

TITLE
ALPHA STARS FRONT COVER SERIAL # LABEL

SIZE	UNSPEC'D TOL.	DWG NO.	REV
B	X.XXX ±0.10 X.XXX ±.006	4074B94	06
SCALE	1:1	NOTE: DRAWING DIMENSIONS IN INCHES	SHEET 1 OF 1