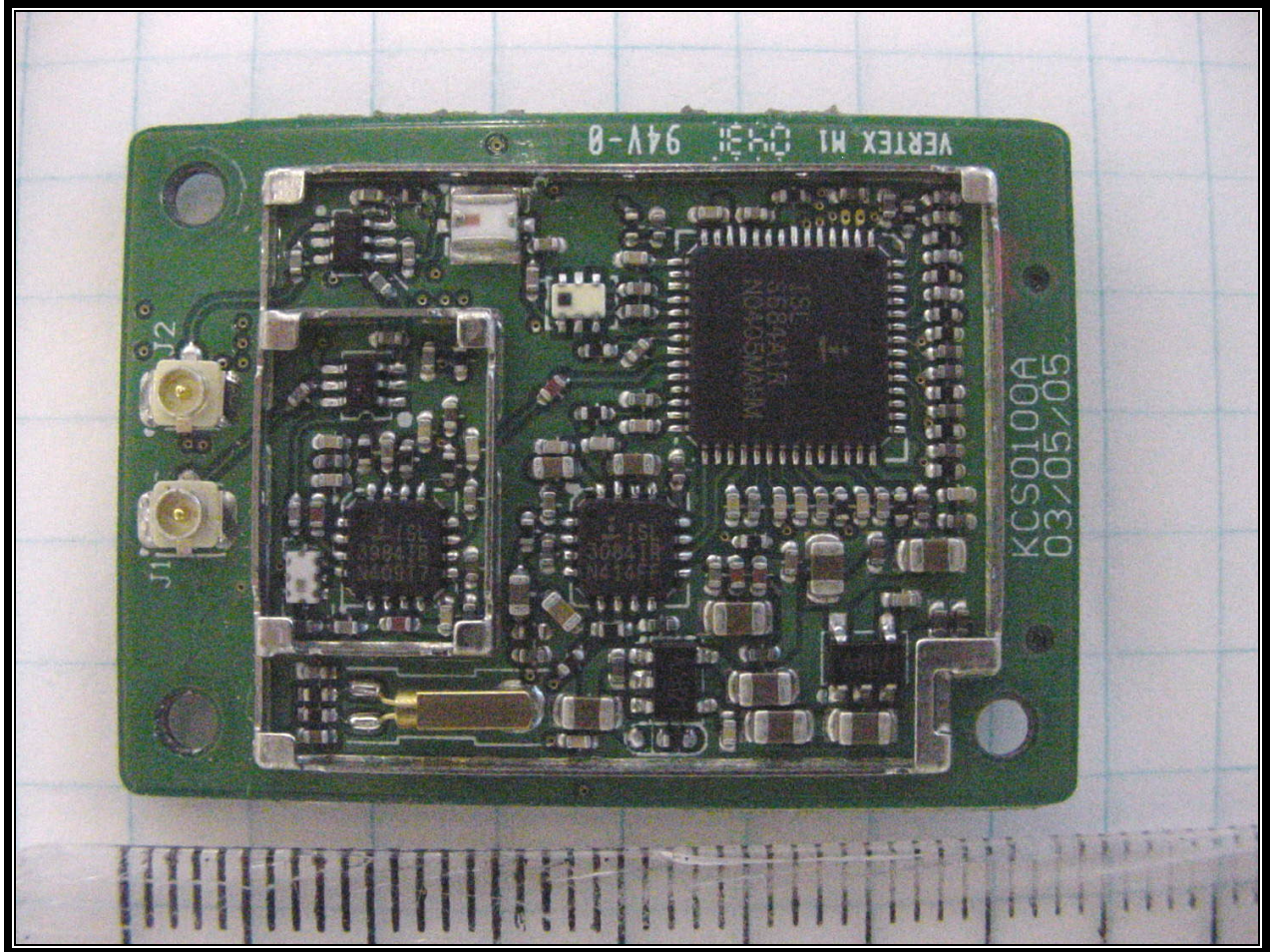


**APPENDIX N: INTERNAL PHOTOGRAPHS**



**PHOTOGRAPH 25: TOP OF MODULE WITHOUT SHIELDS**