



Accredited by the Swiss Accreditation Service (SAS)

Accreditation No.: **SCS 108**

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Client

Sporton (Audan)

Certificate No: **D2450V2-736_Jul11**

CALIBRATION CERTIFICATE

Object

D2450V2 - SN: 736

Calibration procedure(s)

DA CAL-05 v8

Calibration procedure for dipole validation kits above 700 MHz

Calibration date:

July 25, 2011

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^\circ\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Power meter EPM-442A	GB37480704	06-Oct-10 (No. 217-01266)	Oct-11
Power sensor HP 8481A	US37292783	06-Oct-10 (No. 217-01266)	Oct-11
Reference 20 dB Attenuator	SN: S5086 (20b)	29-Mar-11 (No. 217-01367)	Apr-12
Type-N mismatch combination	SN: 5047.2 / 06327	29-Mar-11 (No. 217-01371)	Apr-12
Reference Probe ES3DV3	SN: 3205	29-Apr-11 (No. ES3-3205_Apr11)	Apr-12
DAE4	SN: 601	04-Jul-11 (No. DAE4-601_Jul11)	Jul-12
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Power sensor HP 8481A	MY41092317	18-Oct-02 (in house check Oct-09)	In house check: Oct-11
RF generator R&S SMT-06	100005	04-Aug-99 (in house check Oct-09)	In house check: Oct-11
Network Analyzer HP 8753E	US37390585 S4206	18-Oct-01 (in house check Oct-10)	In house check: Oct-11

Calibrated by:

Name

Claudio Leubler

Function

Laboratory Technician

Signature

Approved by:

Katja Pokovic

Technical Manager

Issued: July 25, 2011

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



Accredited by the Swiss Accreditation Service (SAS)

Accreditation No.: **SCS 108**

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Glossary:

TSL	tissue simulating liquid
ConvF	sensitivity in TSL / NORM x,y,z
N/A	not applicable or not measured

Calibration is Performed According to the Following Standards:

- IEEE Std 1528-2003, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", December 2003
- IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005
- Federal Communications Commission Office of Engineering & Technology (FCC OET), "Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields; Additional Information for Evaluating Compliance of Mobile and Portable Devices with FCC Limits for Human Exposure to Radiofrequency Emissions", Supplement C (Edition 01-01) to Bulletin 65

Additional Documentation:

- DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- Measurement Conditions:** Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- Antenna Parameters with TSL:** The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- Feed Point Impedance and Return Loss:** These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- Electrical Delay:** One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- SAR measured:** SAR measured at the stated antenna input power.
- SAR normalized:** SAR as measured, normalized to an input power of 1 W at the antenna connector.
- SAR for nominal TSL parameters:** The measured TSL parameters are used to calculate the nominal SAR result.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5	V52.6.2
Extrapolation	Advanced Extrapolation	
Phantom	Modular Flat Phantom	
Distance Dipole Center - TSL	10 mm	with Spacer
Zoom Scan Resolution	dx, dy, dz = 5 mm	
Frequency	2450 MHz $\pm$ 1 MHz	

Head TSL parameters

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	39.2	1.80 mho/m
Measured Head TSL parameters	(22.0 $\pm$ 0.2) °C	38.9 $\pm$ 6 %	1.85 mho/m $\pm$ 6 %
Head TSL temperature change during test	< 0.5 °C	----	----

SAR result with Head TSL

SAR averaged over 1 cm³ (1 g) of Head TSL	Condition	
SAR measured	250 mW input power	13.9 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	54.8 mW / g $\pm$ 17.0 % (k=2)

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR measured	250 mW input power	6.44 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	25.6 mW / g $\pm$ 16.5 % (k=2)

Body TSL parameters

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	52.7	1.95 mho/m
Measured Body TSL parameters	(22.0 $\pm$ 0.2) °C	51.7 $\pm$ 6 %	2.00 mho/m $\pm$ 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL

SAR averaged over 1 cm³ (1 g) of Body TSL	Condition	
SAR measured	250 mW input power	13.3 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	52.3 mW / g $\pm$ 17.0 % (k=2)

SAR averaged over 10 cm³ (10 g) of Body TSL	condition	
SAR measured	250 mW input power	6.18 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	24.5 mW / g $\pm$ 16.5 % (k=2)

Appendix

Antenna Parameters with Head TSL

Impedance, transformed to feed point	$54.4 \Omega + 1.5 j\Omega$
Return Loss	- 27.0 dB

Antenna Parameters with Body TSL

Impedance, transformed to feed point	$50.8 \Omega + 2.8 j\Omega$
Return Loss	- 30.7 dB

General Antenna Parameters and Design

Electrical Delay (one direction)	1.159 ns
----------------------------------	----------

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG
Manufactured on	August 26, 2003

DASY5 Validation Report for Head TSL

Date: 25.07.2011

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN: 736

Communication System: CW; Frequency: 2450 MHz

Medium parameters used: $f = 2450$ MHz; $\sigma = 1.85$ mho/m; $\epsilon_r = 38.9$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ES3DV3 - SN3205; ConvF(4.45, 4.45, 4.45); Calibrated: 29.04.2011
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 04.07.2011
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- DASY52 52.6.2(482); SEMCAD X 14.4.5(3634)

Dipole Calibration for Head Tissue/Pin=250 mW, d=10mm/Zoom Scan (7x7x7)/Cube 0:

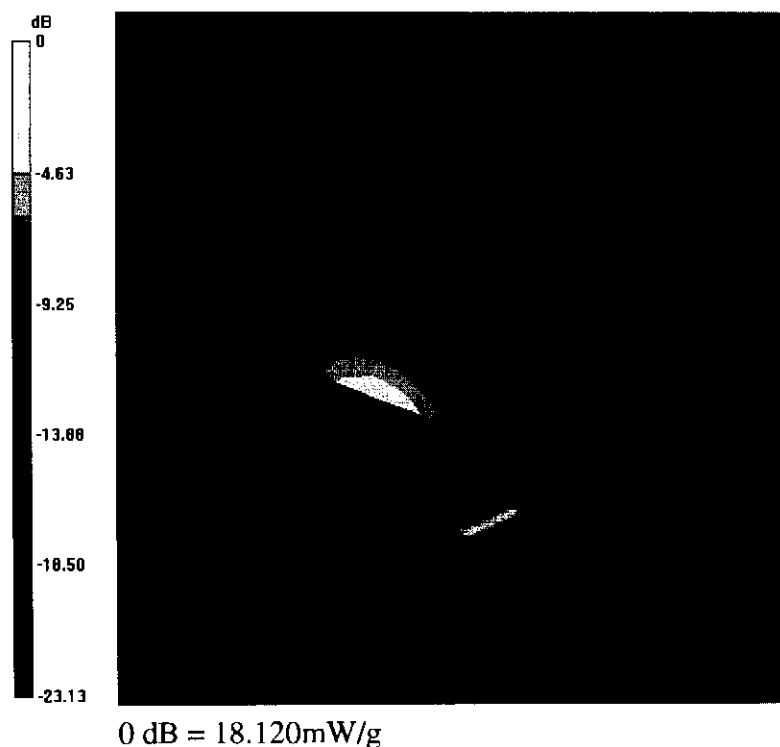
Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 98.095 V/m; Power Drift = 0.09 dB

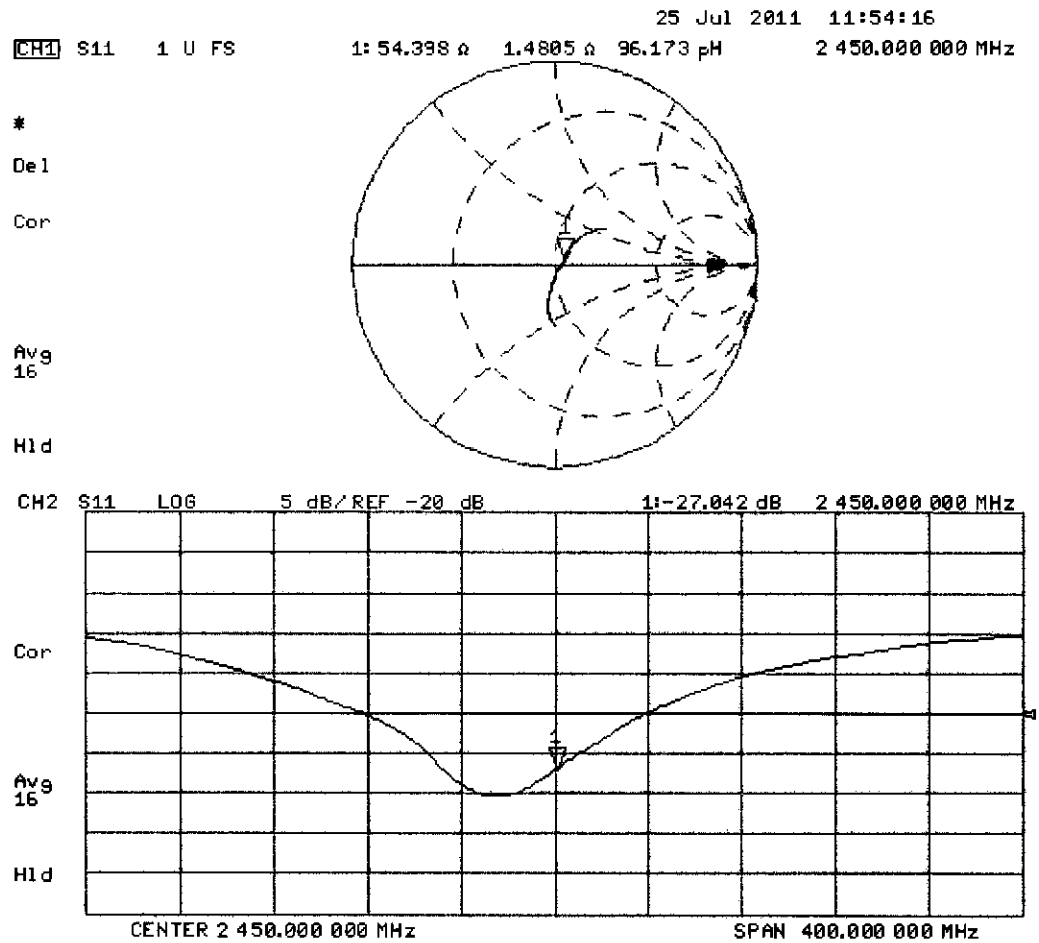
Peak SAR (extrapolated) = 28.615 W/kg

SAR(1 g) = 13.9 mW/g; SAR(10 g) = 6.44 mW/g

Maximum value of SAR (measured) = 18.121 mW/g



Impedance Measurement Plot for Head TSL



DASY5 Validation Report for Body TSL

Date: 25.07.2011

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN: 736

Communication System: CW; Frequency: 2450 MHz

Medium parameters used: $f = 2450$ MHz; $\sigma = 2$ mho/m; $\epsilon_r = 51.7$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: ES3DV3 - SN3205; ConvF(4.26, 4.26, 4.26); Calibrated: 29.04.2011
- Sensor-Surface: 3mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 04.07.2011
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002
- DASY52 52.6.2(482); SEMCAD X 14.4.5(3634)

Dipole Calibration for Body Tissue/Pin=250 mW, d=10mm/Zoom Scan (7x7x7)/Cube 0:

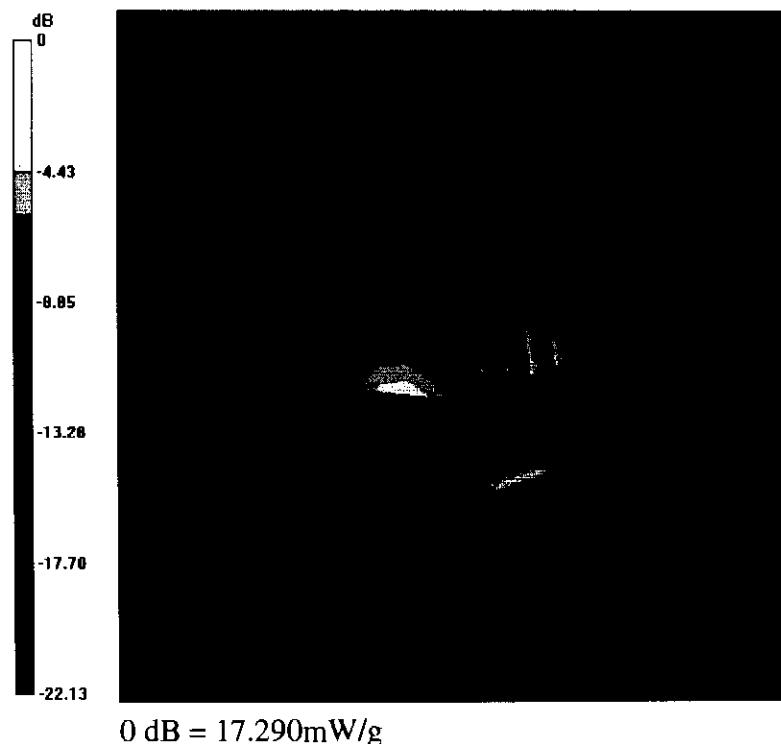
Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 96.550 V/m; Power Drift = 0.02 dB

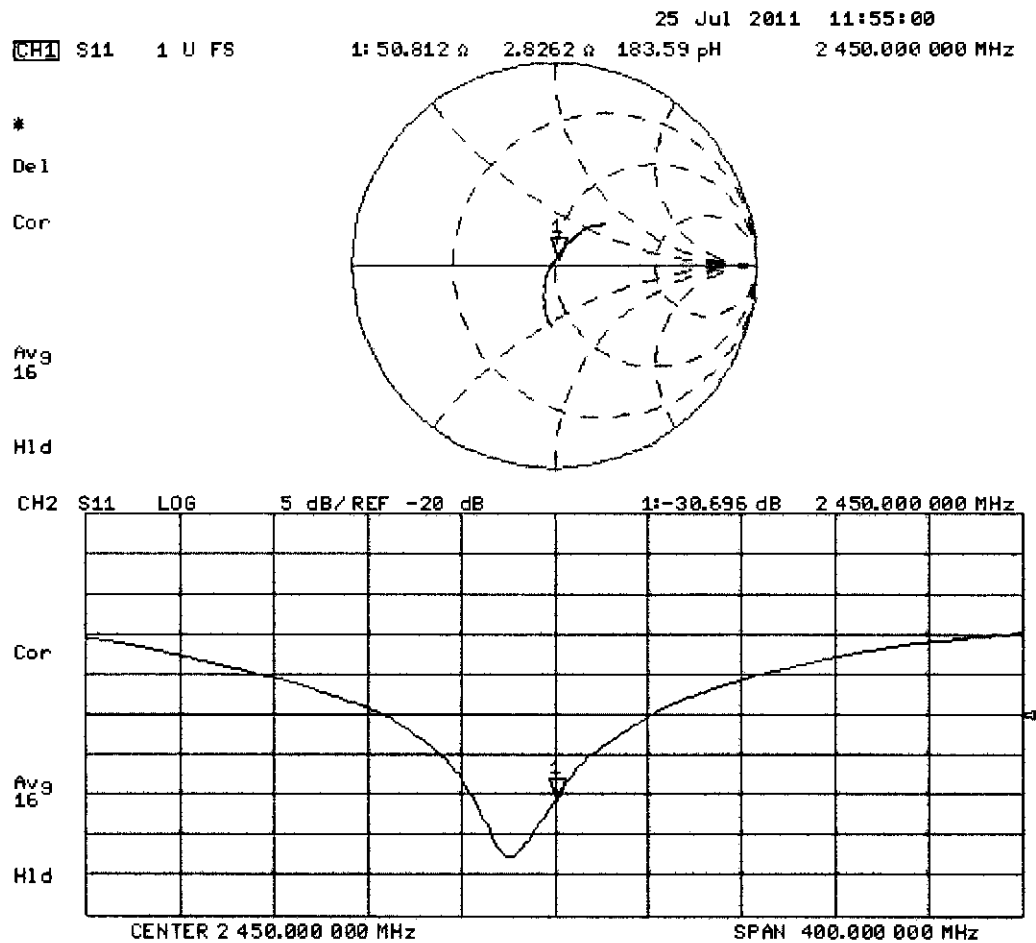
Peak SAR (extrapolated) = 27.432 W/kg

SAR(1 g) = 13.3 mW/g; SAR(10 g) = 6.18 mW/g

Maximum value of SAR (measured) = 17.294 mW/g



Impedance Measurement Plot for Body TSL





**Calibration Laboratory of
Schmid & Partner
Engineering AG**
Zeughausstrasse 43, 8004 Zurich, Switzerland



S Schweizerischer Kalibrierdienst
C Service suisse d'étalonnage
S Servizio svizzero di taratura
S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Client **Sporton (Auden)**

Certificate No: **D5GHzV2-1006_Jan10/2**

CALIBRATION CERTIFICATE (Replacement of No:D5GHzV2-1006_Jan10)

Object **D5GHzV2 - SN: 1006**

Calibration procedure(s) **QA CAL-22.v1
Calibration procedure for dipole validation kits between 3-6 GHz**

Calibration date: **January 21, 2010**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature 22 ± 3 °C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Power meter EPM-442A	GB37480704	06-Oct-09 (No. 217-01086)	Oct-10
Power sensor HP 8481A	US37292783	06-Oct-09 (No. 217-01086)	Oct-10
Reference 20 dB Attenuator	SN: 5086 (20g)	31-Mar-09 (No. 217-01025)	Mar-10
Type-N mismatch combination	SN: 5047.2 / 06327	31-Mar-09 (No. 217-01029)	Mar-10
Reference Probe EX3DV4	SN: 3503	11-Mar-09 (No. EX3-3503_Mar09)	Mar-10
DAE4	SN: 601	07-Mar-09 (No. DAE4-601_Mar09)	Mar-10

Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Power sensor HP 8481A	MY41092317	18-Oct-02 (in house check Oct-09)	In house check: Oct-11
RF generator R&S SMT-06	100005	4-Aug-99 (in house check Oct-09)	In house check: Oct-11
Network Analyzer HP 8753E	US37390585 S4206	18-Oct-01 (in house check Oct-09)	In house check: Oct-10

Calibrated by:	Name Claudio Leubler	Function Laboratory Technician	Signature
Approved by:	Name Katja Pokovic	Function Technical Manager	Signature

Issued: April 21, 2010

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland



S Schweizerischer Kalibrierdienst
C Service suisse d'étalonnage
S Servizio svizzero di taratura
S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 108

Glossary:

TSL	tissue simulating liquid
ConvF	sensitivity in TSL / NORM x,y,z
N/A	not applicable or not measured

Calibration is Performed According to the Following Standards:

- IEC Std 62209 Part 2, "Evaluation of Human Exposure to Radio Frequency Fields from Handheld and Body-Mounted Wireless Communication Devices in the Frequency Range of 30 MHz to 6 GHz: Human models, Instrumentation, and Procedures"; Part 2: "Procedure to determine the Specific Absorption Rate (SAR) for including accessories and multiple transmitters", Draft Version 0.9, December 2004
- Federal Communications Commission Office of Engineering & Technology (FCC OET), "Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields; Additional Information for Evaluating Compliance of Mobile and Portable Devices with FCC Limits for Human Exposure to Radiofrequency Emissions", Supplement C (Edition 01-01) to Bulletin 65

Additional Documentation:

- DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- Measurement Conditions:** Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- Antenna Parameters with TSL:** The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- Feed Point Impedance and Return Loss:** These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- Electrical Delay:** One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- SAR measured:** SAR measured at the stated antenna input power.
- SAR normalized:** SAR as measured, normalized to an input power of 1 W at the antenna connector.
- SAR for nominal TSL parameters:** The measured TSL parameters are used to calculate the nominal SAR result.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5	V5.2
Extrapolation	Advanced Extrapolation	
Phantom	Modular Flat Phantom V5.0	
Distance Dipole Center - TSL	10 mm	with Spacer
Area Scan resolution	dx, dy = 10 mm	
Zoom Scan Resolution	dx, dy = 4.0 mm, dz = 2.5 mm	
Frequency	5200 MHz $\pm$ 1 MHz 5500 MHz $\pm$ 1 MHz 5800 MHz $\pm$ 1 MHz	

Head TSL parameters at 5200 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	36.0	4.66 mho/m
Measured Head TSL parameters	(22.0 $\pm$ 0.2) °C	34.8 $\pm$ 6 %	4.58 mho/m $\pm$ 6 %
Head TSL temperature during test	(21.2 $\pm$ 0.2) °C	----	----

SAR result with Head TSL at 5200 MHz

SAR averaged over 1 cm ³ (1 g) of Head TSL	condition	
SAR measured	100 mW input power	8.28 mW / g
SAR normalized	normalized to 1W	82.8 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	82.2 mW / g $\pm$ 19.9 % (k=2)

SAR averaged over 10 cm ³ (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.35 mW / g
SAR normalized	normalized to 1W	23.5 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	23.3 mW / g $\pm$ 19.5 % (k=2)

Head TSL parameters at 5500 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	35.6	4.96 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	34.1 ± 6 %	4.86 mho/m ± 6 %
Head TSL temperature during test	(21.2 ± 0.2) °C	----	----

SAR result with Head TSL at 5500 MHz

SAR averaged over 1 cm³ (1 g) of Head TSL	condition	
SAR measured	100 mW input power	8.96 mW / g
SAR normalized	normalized to 1W	89.6 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	88.8 mW / g ± 19.9 % (k=2)

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.53 mW / g
SAR normalized	normalized to 1W	25.3 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	25.0 mW / g ± 19.5 % (k=2)

Head TSL parameters at 5800 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	35.3	5.27 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	33.7 ± 6 %	5.13 mho/m ± 6 %
Head TSL temperature during test	(21.2 ± 0.2) °C	----	----

SAR result with Head TSL at 5800 MHz

SAR averaged over 1 cm³ (1 g) of Head TSL	condition	
SAR measured	100 mW input power	7.90 mW / g
SAR normalized	normalized to 1W	79.0 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	78.2 mW / g ± 19.9 % (k=2)

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.23 mW / g
SAR normalized	normalized to 1W	22.3 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	22.3 mW / g ± 19.5 % (k=2)

Body TSL parameters at 5200 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	49.0	5.30 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	47.5 ± 6 %	5.52 mho/m ± 6 %
Body TSL temperature during test	(22.0 ± 0.2) °C	----	----

SAR result with Body TSL at 5200 MHz

SAR averaged over 1 cm ³ (1 g) of Body TSL	condition	
SAR measured	100 mW input power	7.95 mW / g
SAR normalized	normalized to 1W	79.5 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	79.0 mW / g ± 19.9 % (k=2)

SAR averaged over 10 cm ³ (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.21 mW / g
SAR normalized	normalized to 1W	22.1 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	22.0 mW / g ± 19.5 % (k=2)

Body TSL parameters at 5500 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.6	5.65 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	46.8 ± 6 %	5.89 mho/m ± 6 %
Body TSL temperature during test	(22.0 ± 0.2) °C	----	----

SAR result with Body TSL at 5500 MHz

SAR averaged over 1 cm ³ (1 g) of Body TSL	condition	
SAR measured	100 mW input power	8.60 mW / g
SAR normalized	normalized to 1W	86.0 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	85.4 mW / g ± 19.9 % (k=2)

SAR averaged over 10 cm ³ (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.36 mW / g
SAR normalized	normalized to 1W	23.6 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	23.5 mW / g ± 19.5 % (k=2)

Body TSL parameters at 5800 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.2	6.00 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	46.1 ± 6 %	6.26 mho/m ± 6 %
Body TSL temperature during test	(22.0 ± 0.2) °C	----	----

SAR result with Body TSL at 5800 MHz

SAR averaged over 1 cm ³ (1 g) of Body TSL	condition	
SAR measured	100 mW input power	7.43 mW / g
SAR normalized	normalized to 1W	74.3 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	73.7 mW / g ± 19.9 % (k=2)

SAR averaged over 10 cm ³ (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.04 mW / g
SAR normalized	normalized to 1W	20.4 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	20.2 mW / g ± 19.5 % (k=2)



Appendix

Antenna Parameters with Head TSL at 5200 MHz

Impedance, transformed to feed point	53.4 Ω - 10.6 j Ω
Return Loss	-19.4 dB

Antenna Parameters with Head TSL at 5500 MHz

Impedance, transformed to feed point	49.4 Ω - 2.4 j Ω
Return Loss	-32.1 dB

Antenna Parameters with Head TSL at 5800 MHz

Impedance, transformed to feed point	58.2 Ω + 4.8 j Ω
Return Loss	-21.2 dB

Antenna Parameters with Body TSL at 5200 MHz

Impedance, transformed to feed point	52.6 Ω - 11.1 j Ω
Return Loss	-19.1 dB

Antenna Parameters with Body TSL at 5500 MHz

Impedance, transformed to feed point	47.1 Ω - 0.4 j Ω
Return Loss	-30.4 dB

Antenna Parameters with Body TSL at 5800 MHz

Impedance, transformed to feed point	57.6 Ω + 7.8 j Ω
Return Loss	-19.9 dB



General Antenna Parameters and Design

Electrical Delay (one direction)	1.179 ns
----------------------------------	----------

After long term use with 40 W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG
Manufactured on	August 28, 2003

DASY5 Validation Report for Head TSL

Date/Time: 21.01.2010 15:03:20

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 5GHz; Type: D5GHzV2; Serial: D5GHzV2 - SN:1006

Communication System: CW; Frequency: 5200 MHz, Frequency: 5500 MHz, Frequency: 5800 MHz; Duty Cycle: 1:1

Medium: HSL 3-6 GHz

Medium parameters used: $f = 5200$ MHz; $\sigma = 4.6$ mho/m; $\epsilon_r = 34.7$; $\rho = 1000$ kg/m³

Medium parameters used: $f = 5500$ MHz; $\sigma = 4.88$ mho/m; $\epsilon_r = 34.1$; $\rho = 1000$ kg/m³

Medium parameters used: $f = 5800$ MHz; $\sigma = 5.16$ mho/m; $\epsilon_r = 33.7$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY5 Configuration:

- Probe: IEX3DV4 - SN3503; ConvF(5.36, 5.36, 5.36), ConvF(4.85, 4.85, 4.85), ConvF(4.74, 4.74, 4.74); Calibrated: 11.03.2009
- Sensor-Surface: 2mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 07.03.2009
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- Measurement SW: DASY5, V5.2 Build 157; SEMCAD X Version 14.0 Build 57

Configuration D5GHzV2 Dipole (Head)/d=10mm, Pin=100mW, f=5200 MHz/Zoom Scan (4x4x2.5mm), dist=2mm (8x8x10)/Cube 0:

Measurement grid: dx=4mm, dy=4mm, dz=2.5mm

Reference Value = 64.8 V/m; Power Drift = 0.063 dB

Peak SAR (extrapolated) = 31.6 W/kg

SAR(1 g) = 8.28 mW/g; SAR(10 g) = 2.35 mW/g

Maximum value of SAR (measured) = 16.1 mW/g

Configuration D5GHzV2 Dipole (Head)/d=10mm, Pin=100mW, f=5500 MHz/Zoom Scan (4x4x2.5mm), dist=2mm (8x8x10)/Cube 0:

Measurement grid: dx=4mm, dy=4mm, dz=2.5mm

Reference Value = 66.2 V/m; Power Drift = 0.090 dB

Peak SAR (extrapolated) = 35.9 W/kg

SAR(1 g) = 8.96 mW/g; SAR(10 g) = 2.53 mW/g

Maximum value of SAR (measured) = 17.6 mW/g

Configuration D5GHzV2 Dipole (Head)/d=10mm, Pin=100mW, f=5800 MHz/Zoom Scan (4x4x2.5mm), dist=2mm (8x8x10)/Cube 0:

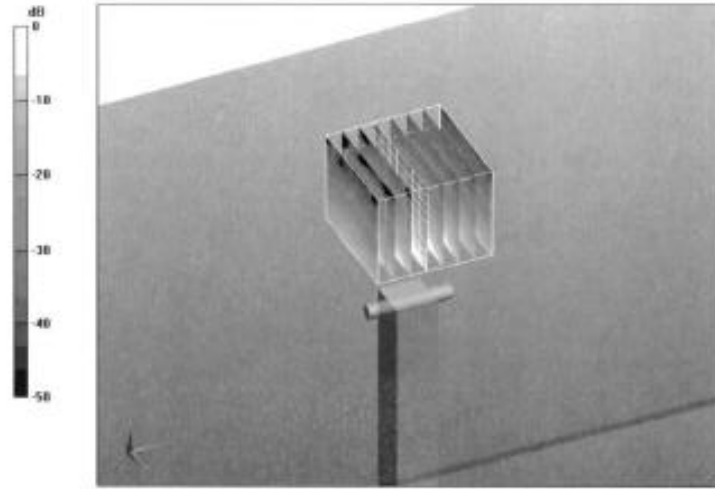
Measurement grid: dx=4mm, dy=4mm, dz=2.5mm

Reference Value = 61.5 V/m; Power Drift = -0.078 dB

Peak SAR (extrapolated) = 33.7 W/kg

SAR(1 g) = 7.9 mW/g; SAR(10 g) = 2.23 mW/g

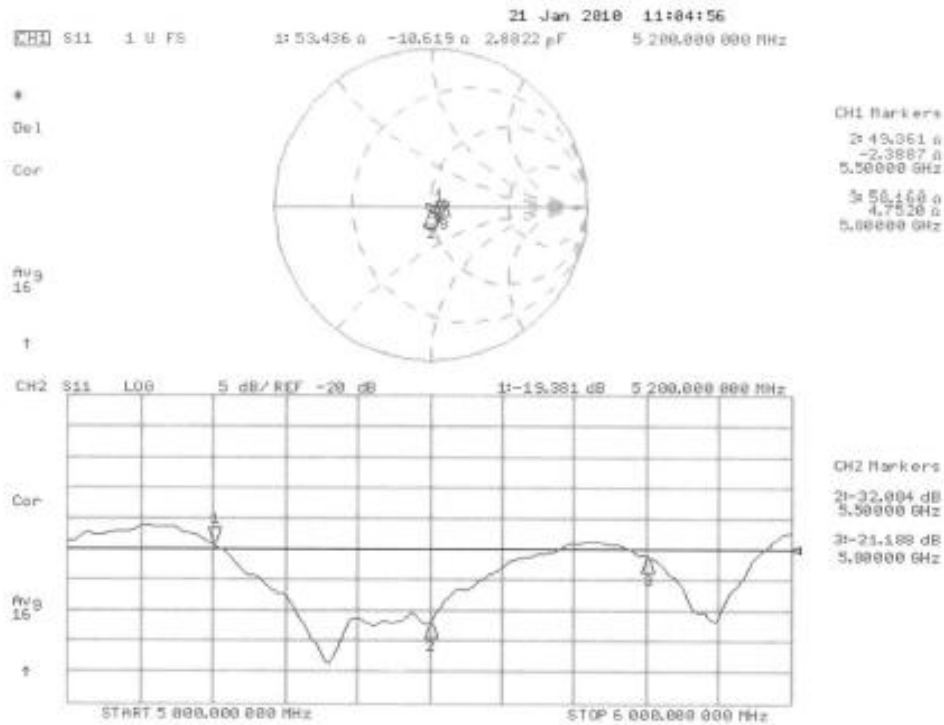
Maximum value of SAR (measured) = 15.7 mW/g



0 dB = 15.7mW/g



Impedance Measurement Plot for Head TSL





DASY5 Validation Report for Body TSL

Date/Time: 20.01.2010 14:47:25

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 5GHz; Type: D5GHzV2; Serial: D5GHzV2 - SN:1006

Communication System: CW; Frequency: 5200 MHz, Frequency: 5500 MHz, Frequency: 5800 MHz; Duty Cycle: 1:1

Medium: MSL 3-6 GHz

Medium parameters used: $f = 5200$ MHz; $\sigma = 5.52$ mho/m; $\epsilon_r = 47.5$; $\rho = 1000$ kg/m³

Medium parameters used: $f = 5500$ MHz; $\sigma = 5.89$ mho/m; $\epsilon_r = 46.8$; $\rho = 1000$ kg/m³

Medium parameters used: $f = 5800$ MHz; $\sigma = 6.26$ mho/m; $\epsilon_r = 46.1$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY5 Configuration:

- Probe: EX3DV4 - SN3503; ConvF(4.88, 4.88, 4.88), ConvF(4.37, 4.37, 4.37), ConvF(4.57, 4.57, 4.57); Calibrated: 11.03.2009
- Sensor-Surface: 2mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 07.03.2009
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002
- Measurement SW: DASY5, V5.2 Build 157; SEMCAD X Version 14.0 Build 57

Configuration D5GHzV2 Dipole (Body)/d=10mm, Pin=100mW, f=5200 MHz 2/Zoom Scan (4x4x2.5mm), dist=2mm (8x8x10)/Cube 0:

Measurement grid: dx=4mm, dy=4mm, dz=2.5mm

Reference Value = 60.4 V/m; Power Drift = -0.037 dB

Peak SAR (extrapolated) = 30.8 W/kg

SAR(1 g) = 7.95 mW/g; SAR(10 g) = 2.21 mW/g

Maximum value of SAR (measured) = 15.7 mW/g

Configuration D5GHzV2 Dipole (Body)/d=10mm, Pin=100mW, f=5500 MHz/Zoom Scan (4x4x2.5mm), dist=2mm (8x8x10)/Cube 0:

Measurement grid: dx=4mm, dy=4mm, dz=2.5mm

Reference Value = 60.9 V/m; Power Drift = -0.030 dB

Peak SAR (extrapolated) = 35.7 W/kg

SAR(1 g) = 8.6 mW/g; SAR(10 g) = 2.36 mW/g

Maximum value of SAR (measured) = 17.3 mW/g

Configuration D5GHzV2 Dipole (Body)/d=10mm, Pin=100mW, f=5800 MHz/Zoom Scan (4x4x2.5mm), dist=2mm (8x8x10)/Cube 0:

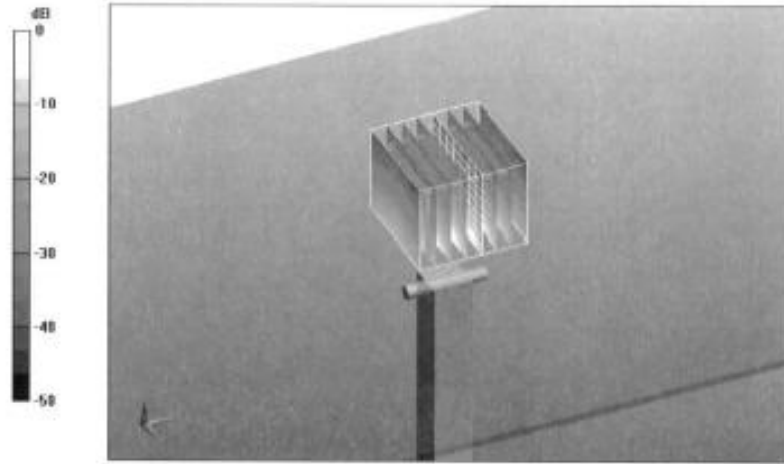
Measurement grid: dx=4mm, dy=4mm, dz=2.5mm

Reference Value = 55.3 V/m; Power Drift = -0.026 dB

Peak SAR (extrapolated) = 32.8 W/kg

SAR(1 g) = 7.43 mW/g; SAR(10 g) = 2.04 mW/g

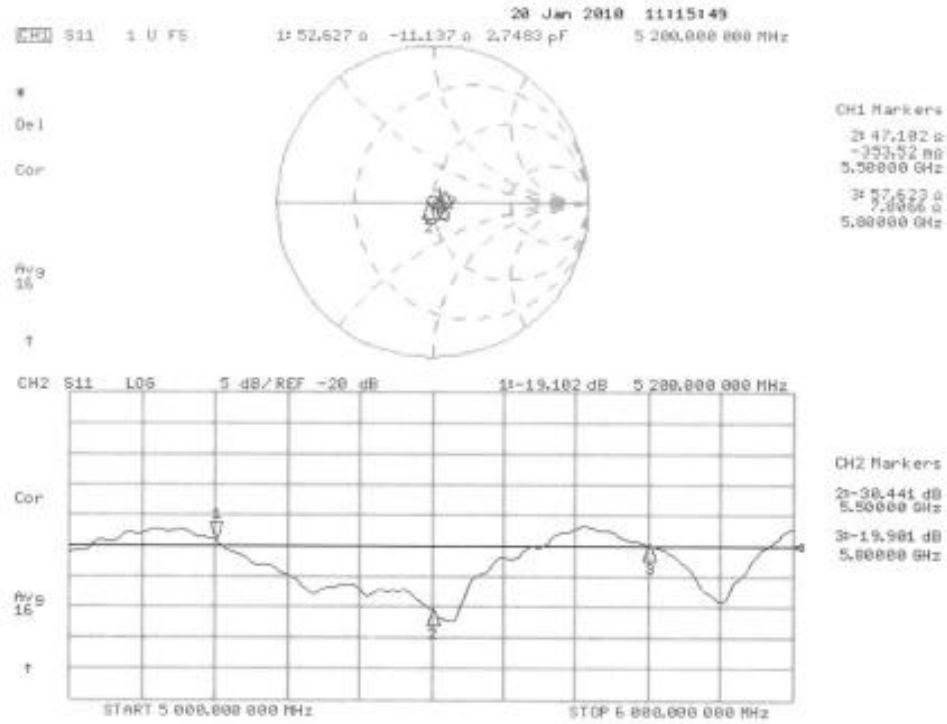
Maximum value of SAR (measured) = 15.3 mW/g



0 dB = 15.3mW/g



Impedance Measurement Plot for Body TSL





Accredited by the Swiss Accreditation Service (SAS)

Accreditation No.: **SCS 108**

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Client

ALCANTARA

Certificate No: **D5GHz-1040_Jun11**

CALIBRATION CERTIFICATE

Object

D5GHzV2 - SN: 1040

Calibration procedure(s)

DA CAL 32.v1

Calibration procedure for ripple voltage for 100 between 3-6 GHz

Calibration date:

June 21, 2011

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^{\circ}\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Power meter EPM-442A	GB37480704	06-Oct-10 (No. 217-01266)	Oct-11
Power sensor HP 8481A	US37292783	06-Oct-10 (No. 217-01266)	Oct-11
Reference 20 dB Attenuator	SN: 5086 (20g)	29-Mar-11 (No. 217-01368)	Apr-12
Type-N mismatch combination	SN: 5047.2 / 06327	29-Mar-11 (No. 217-01371)	Apr-12
Reference Probe EX3DV4	SN: 3503	04-Mar-11 (No. EX3-3503_Mar11)	Mar-12
DAE4	SN: 601	8-Jun-11 (No. DAE4-601_Jun11)	Jun-12
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Power sensor HP 8481A	MY41092317	18-Oct-02 (in house check Oct-09)	In house check: Oct-11
RF generator R&S SMT-06	100005	4-Aug-99 (in house check Oct-09)	In house check: Oct-11
Network Analyzer HP 8753E	US37390585 S4206	18-Oct-01 (in house check Oct-10)	In house check: Oct-11

Calibrated by:

Name

Dimitre Iliev

Function

Laboratory Technician

Signature

[Signature]

Approved by:

Name

Kata Pokovic

Function

Technical Manager

[Signature]

Issued: June 21, 2011

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



Accredited by the Swiss Accreditation Service (SAS)

Accreditation No.: **SCS 108**

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Glossary:

TSL	tissue simulating liquid
ConvF	sensitivity in TSL / NORM x,y,z
N/A	not applicable or not measured

Calibration is Performed According to the Following Standards:

- IEEE Std 1528-2003, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", December 2003
- IEC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005
- Federal Communications Commission Office of Engineering & Technology (FCC OET), "Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields; Additional Information for Evaluating Compliance of Mobile and Portable Devices with FCC Limits for Human Exposure to Radiofrequency Emissions", Supplement C (Edition 01-01) to Bulletin 65

Additional Documentation:

- DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- Measurement Conditions:** Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- Antenna Parameters with TSL:** The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- Feed Point Impedance and Return Loss:** These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- Electrical Delay:** One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- SAR measured:** SAR measured at the stated antenna input power.
- SAR normalized:** SAR as measured, normalized to an input power of 1 W at the antenna connector.
- SAR for nominal TSL parameters:** The measured TSL parameters are used to calculate the nominal SAR result.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5	V52.6.2
Extrapolation	Advanced Extrapolation	
Phantom	Modular Flat Phantom V5.0	
Distance Dipole Center - TSL	10 mm	with Spacer
Zoom Scan Resolution	dx, dy = 4.0 mm, dz = 1.4 mm	
Frequency	5200 MHz $\pm$ 1 MHz 5500 MHz $\pm$ 1 MHz 5800 MHz $\pm$ 1 MHz	

Head TSL parameters at 5200 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	36.0	4.66 mho/m
Measured Head TSL parameters	(22.0 $\pm$ 0.2) °C	35.8 $\pm$ 6 %	4.50 mho/m $\pm$ 6 %
Head TSL temperature change during test	< 0.5 °C	----	----

SAR result with Head TSL at 5200 MHz

SAR averaged over 1 cm³ (1 g) of Head TSL	Condition	
SAR measured	100 mW input power	8.13 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	81.2 mW / g $\pm$ 17.0 % (k=2)

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.32 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	23.1 mW / g $\pm$ 16.5 % (k=2)

Head TSL parameters at 5500 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	35.6	4.96 mho/m
Measured Head TSL parameters	(22.0 $\pm$ 0.2) °C	35.2 $\pm$ 6 %	4.82 mho/m $\pm$ 6 %
Head TSL temperature change during test	< 0.5 °C	----	----

SAR result with Head TSL at 5500 MHz

SAR averaged over 1 cm³ (1 g) of Head TSL	Condition	
SAR measured	100 mW input power	8.59 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	85.6 mW / g $\pm$ 17.0 % (k=2)

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.44 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	24.3 mW / g $\pm$ 16.5 % (k=2)

Head TSL parameters at 5800 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	35.3	5.27 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	34.8 ± 6 %	5.08 mho/m ± 6 %
Head TSL temperature change during test	< 0.5 °C	----	----

SAR result with Head TSL at 5800 MHz

SAR averaged over 1 cm³ (1 g) of Head TSL	Condition	
SAR measured	100 mW input power	7.93 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	78.9 mW / g ± 17.0 % (k=2)

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.25 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	22.4 mW / g ± 16.5 % (k=2)

Body TSL parameters at 5200 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	49.0	5.30 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	49.0 ± 6 %	5.41 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL at 5200 MHz

SAR averaged over 1 cm³ (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	7.60 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	76.0 mW / g ± 18.1 % (k=2)

SAR averaged over 10 cm³ (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.13 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	21.3 mW / g ± 17.6 % (k=2)

Body TSL parameters at 5500 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.6	5.65 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	48.3 ± 6 %	5.86 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL at 5500 MHz

SAR averaged over 1 cm³ (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	8.18 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	81.7 mW / g ± 18.1 % (k=2)

SAR averaged over 10 cm³ (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.27 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	22.7 mW / g ± 17.6 % (k=2)

Body TSL parameters at 5800 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.2	6.00 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	47.8 ± 6 %	6.21 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C	----	----

SAR result with Body TSL at 5800 MHz

SAR averaged over 1 cm ³ (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	7.55 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	75.4 mW / g ± 18.1 % (k=2)

SAR averaged over 10 cm ³ (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.10 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	21.0 mW / g ± 17.6 % (k=2)

Appendix

Antenna Parameters with Head TSL at 5200 MHz

Impedance, transformed to feed point	49.8 Ω - 6.9 j Ω
Return Loss	- 23.2 dB

Antenna Parameters with Head TSL at 5500 MHz

Impedance, transformed to feed point	51.9 Ω - 4.3 j Ω
Return Loss	- 26.8 dB

Antenna Parameters with Head TSL at 5800 MHz

Impedance, transformed to feed point	54.6 Ω - 1.6 j Ω
Return Loss	- 26.6 dB

Antenna Parameters with Body TSL at 5200 MHz

Impedance, transformed to feed point	50.0 Ω - 5.6 j Ω
Return Loss	- 25.0 dB

Antenna Parameters with Body TSL at 5500 MHz

Impedance, transformed to feed point	52.1 Ω - 2.5 j Ω
Return Loss	- 30.1 dB

Antenna Parameters with Body TSL at 5800 MHz

Impedance, transformed to feed point	56.0 Ω + 0.5 j Ω
Return Loss	- 24.9 dB

General Antenna Parameters and Design

Electrical Delay (one direction)	1.203 ns
----------------------------------	----------

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG
Manufactured on	December 30, 2005

DASY5 Validation Report for Head TSL

Date: 20.06.2011

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 5GHz; Type: D5GHz; Serial: D5GHzV2 - SN: 1040

Communication System: CW; Frequency: 5200 MHz, Frequency: 5500 MHz, Frequency: 5800 MHz

Medium: HSL 502 A

Medium parameters used: $f = 5200$ MHz; $\sigma = 4.5$ mho/m; $\epsilon_r = 35.8$; $\rho = 1000$ kg/m³, Medium parameters used: $f = 5500$ MHz; $\sigma = 4.82$ mho/m; $\epsilon_r = 35.2$; $\rho = 1000$ kg/m³, Medium parameters used: $f = 5800$ MHz; $\sigma = 5.08$ mho/m; $\epsilon_r = 34.8$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: EX3DV4 - SN3503; ConvF(5.41, 5.41, 5.41), ConvF(4.91, 4.91, 4.91), ConvF(4.81, 4.81, 4.81); Calibrated: 04.03.2011
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 08.06.2011
- Phantom: Flat Phantom 5.0 (front); Type: QD000P50AA; Serial: 1001
- DASY52 52.6.2(482); SEMCAD X 14.4.5(3634)

Dipole Calibration for Head Tissue/Pin=100mW, dist=10mm, f=5200 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 65.544 V/m; Power Drift = 0.07 dB

Peak SAR (extrapolated) = 30.178 W/kg

SAR(1 g) = 8.13 mW/g; SAR(10 g) = 2.32 mW/g

Maximum value of SAR (measured) = 18.566 mW/g

Dipole Calibration for Head Tissue/Pin=100mW, dist=10mm, f=5500 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 65.669 V/m; Power Drift = 0.04 dB

Peak SAR (extrapolated) = 34.025 W/kg

SAR(1 g) = 8.59 mW/g; SAR(10 g) = 2.44 mW/g

Maximum value of SAR (measured) = 20.159 mW/g

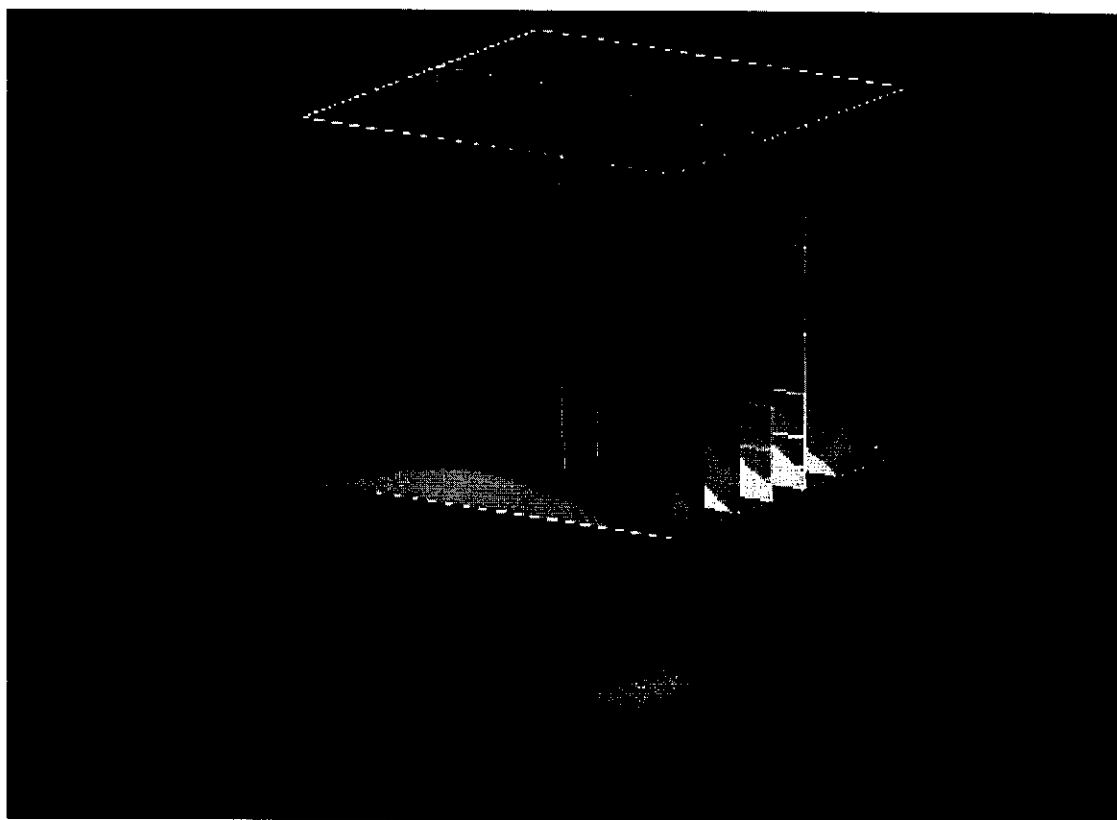
Dipole Calibration for Head Tissue/Pin=100mW, dist=10mm, f=5800 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 61.830 V/m; Power Drift = 0.06 dB

Peak SAR (extrapolated) = 32.874 W/kg

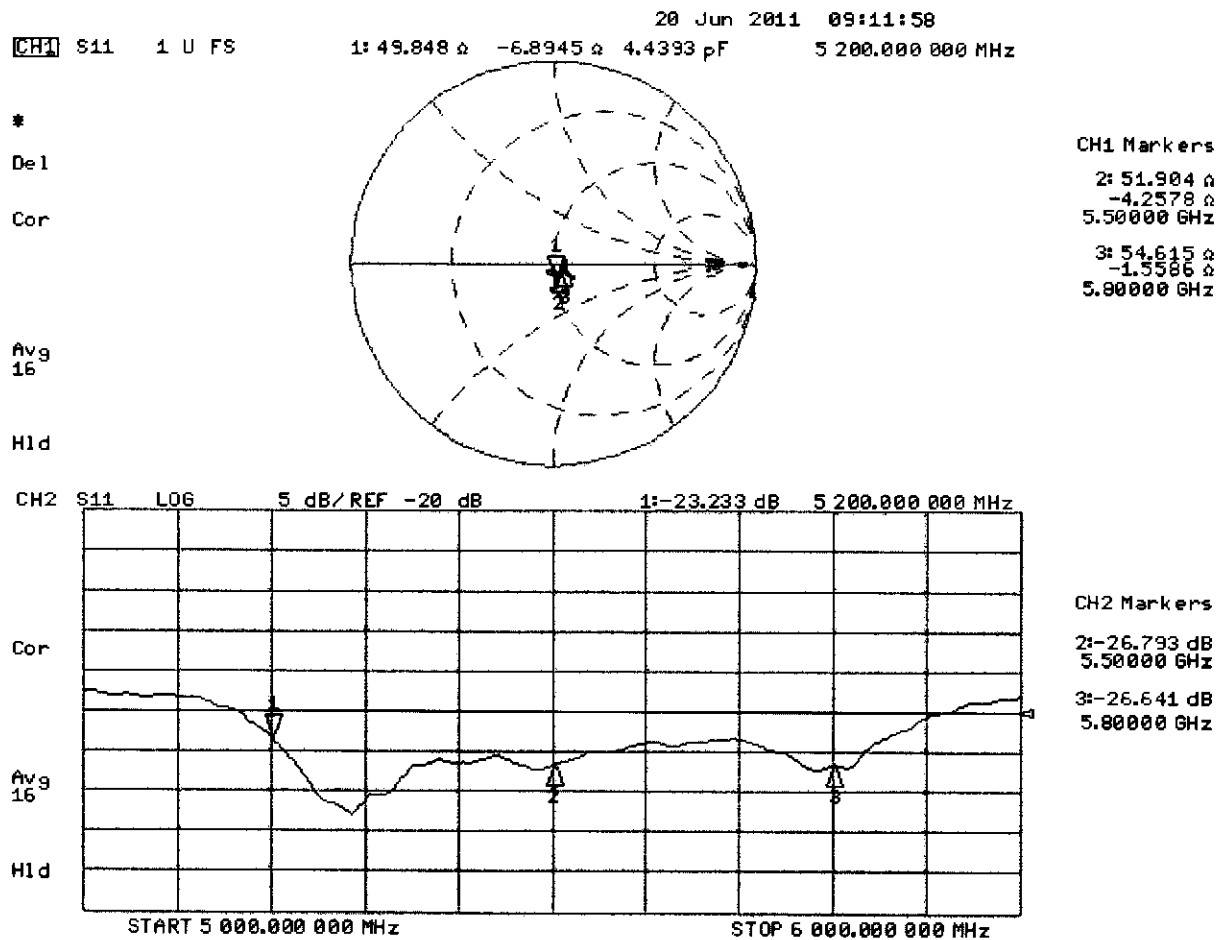
SAR(1 g) = 7.93 mW/g; SAR(10 g) = 2.25 mW/g

Maximum value of SAR (measured) = 18.884 mW/g



0 dB = 18.880mW/g

Impedance Measurement Plot for Head TSL



DASY5 Validation Report for Body TSL

Date: 21.06.2011

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 5GHz; Type: D5GHz; Serial: D5GHzV2 - SN: 1040

Communication System: CW; Frequency: 5200 MHz, Frequency: 5500 MHz, Frequency: 5800 MHz
Medium: MSL 501

Medium parameters used: $f = 5200$ MHz; $\sigma = 5.41$ mho/m; $\epsilon_r = 49$; $\rho = 1000$ kg/m³, Medium parameters used: $f = 5500$ MHz; $\sigma = 5.86$ mho/m; $\epsilon_r = 48.3$; $\rho = 1000$ kg/m³, Medium parameters used: $f = 5800$ MHz; $\sigma = 6.21$ mho/m; $\epsilon_r = 47.8$; $\rho = 1000$ kg/m³

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2007)

DASY52 Configuration:

- Probe: EX3DV4 - SN3503; ConvF(4.91, 4.91, 4.91), ConvF(4.43, 4.43, 4.43), ConvF(4.38, 4.38, 4.38); Calibrated: 04.03.2011
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 08.06.2011
- Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002
- DASY52 52.6.2(482); SEMCAD X 14.4.5(3634)

Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5200 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 58.999 V/m; Power Drift = -0.04 dB

Peak SAR (extrapolated) = 29.005 W/kg

SAR(1 g) = 7.6 mW/g; SAR(10 g) = 2.13 mW/g

Maximum value of SAR (measured) = 17.369 mW/g

Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5500 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 59.120 V/m; Power Drift = -0.04 dB

Peak SAR (extrapolated) = 33.982 W/kg

SAR(1 g) = 8.18 mW/g; SAR(10 g) = 2.27 mW/g

Maximum value of SAR (measured) = 19.380 mW/g

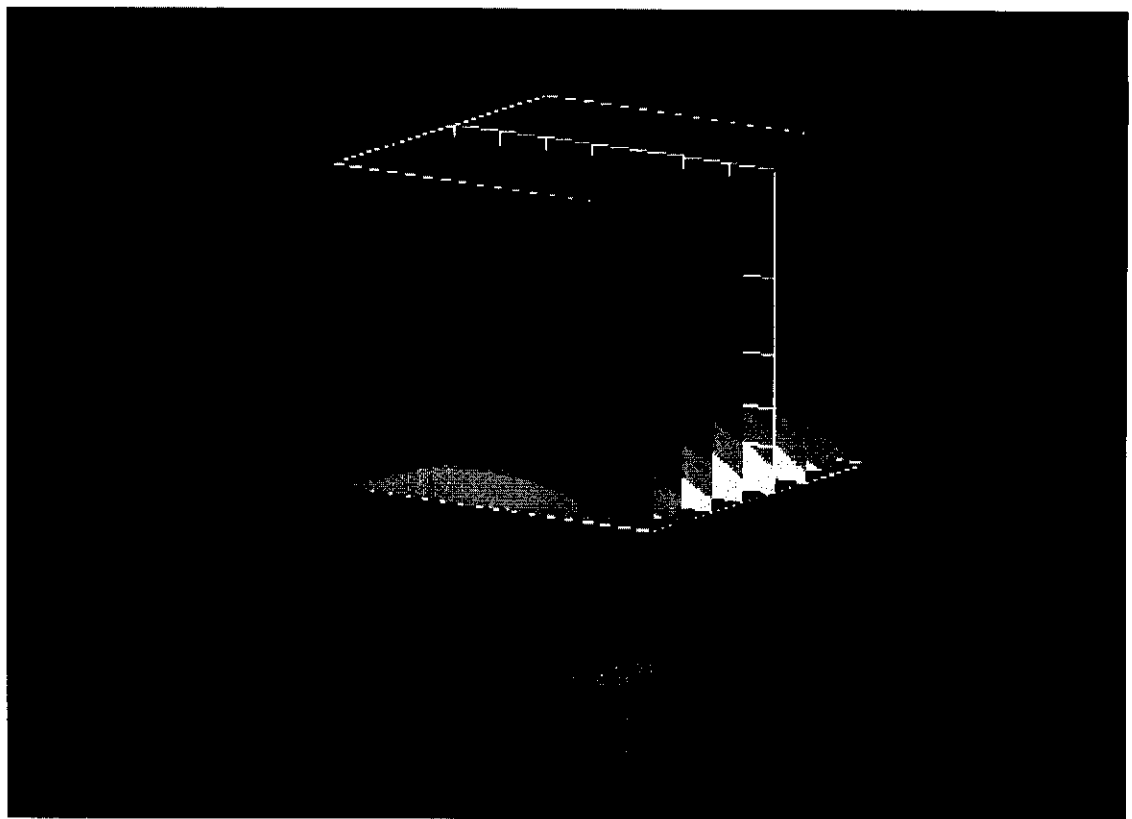
Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5800 MHz/Zoom Scan, dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 55.208 V/m; Power Drift = -0.05 dB

Peak SAR (extrapolated) = 33.965 W/kg

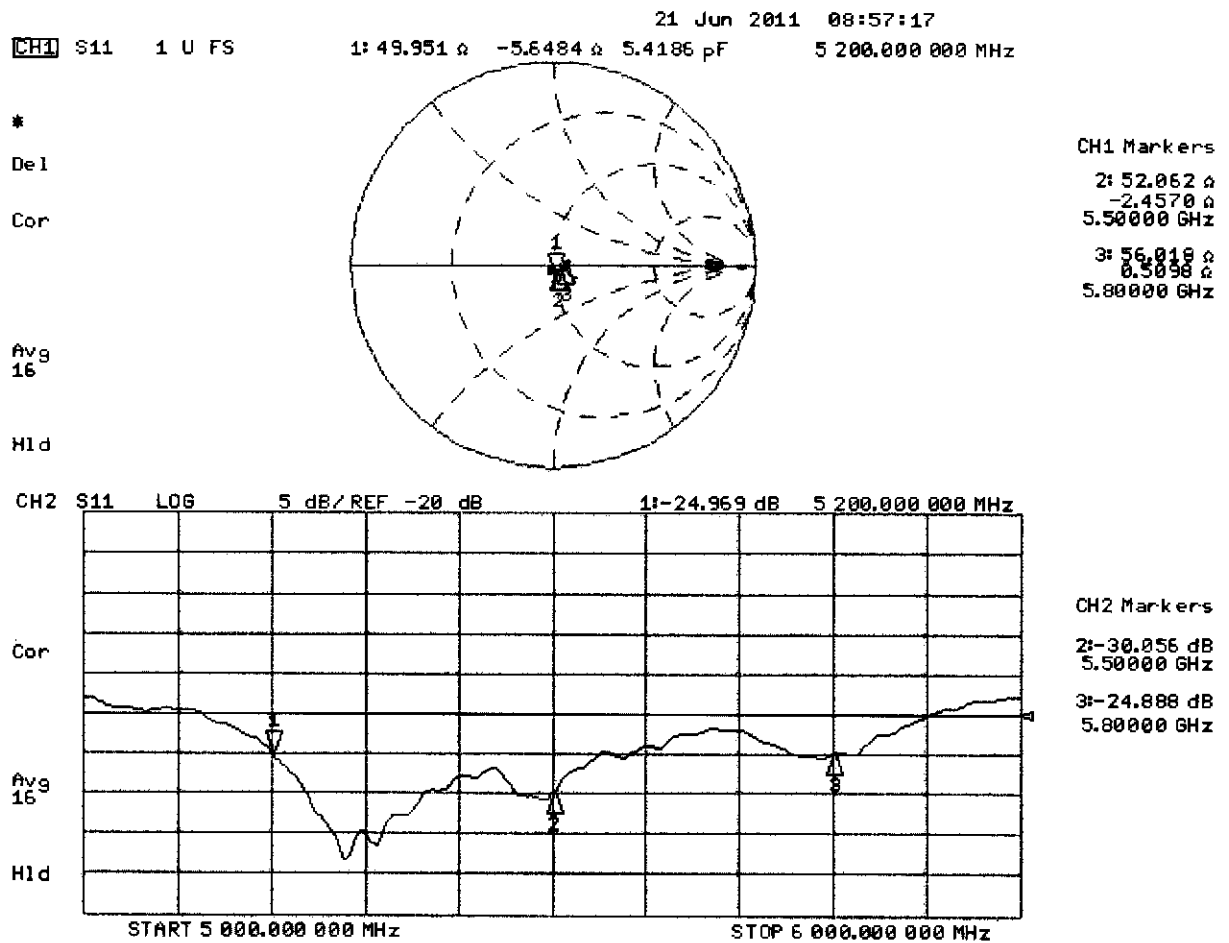
SAR(1 g) = 7.55 mW/g; SAR(10 g) = 2.1 mW/g

Maximum value of SAR (measured) = 18.403 mW/g



0 dB = 18.400mW/g

Impedance Measurement Plot for Body TSL





Accredited by the Swiss Accreditation Service (SAS)

Accreditation No.: **SCS 108**

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Client **Amphenol CN (Auden)**

Certificate No: **DAE3-495_Apr11**

CALIBRATION CERTIFICATE

Object **DAE3 - SD 000 D03 AD - SN: 495**

Calibration procedure(s) **QA CAL-06.v22**
Calibration procedure for the data acquisition electronics (DAE)

Calibration date: **April 28, 2011**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-10 (No:10376)	Sep-11
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V1.1	SE UMS 006 AB 1004	07-Jun-10 (in house check)	In house check: Jun-11

Calibrated by:

Name	Function	Signature
Dominique Steffen	Technician	

Approved by:

Fin Bomholt	R&D Director
--------------------	--------------

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Issued: April 28, 2011



Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Glossary

DAE data acquisition electronics
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- **DC Voltage Measurement:** Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- **Connector angle:** The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - **DC Voltage Measurement Linearity:** Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - **Common mode sensitivity:** Influence of a positive or negative common mode voltage on the differential measurement.
 - **Channel separation:** Influence of a voltage on the neighbor channels not subject to an input voltage.
 - **AD Converter Values with inputs shorted:** Values on the internal AD converter corresponding to zero input voltage
 - **Input Offset Measurement:** Output voltage and statistical results over a large number of zero voltage measurements.
 - **Input Offset Current:** Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - **Input resistance:** Typical value for information; DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - **Low Battery Alarm Voltage:** Typical value for information. Below this voltage, a battery alarm signal is generated.
 - **Power consumption:** Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61 nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.324 $\pm$ 0.1% (k=2)	405.291 $\pm$ 0.1% (k=2)	405.622 $\pm$ 0.1% (k=2)
Low Range	3.95043 $\pm$ 0.7% (k=2)	3.97613 $\pm$ 0.7% (k=2)	3.95159 $\pm$ 0.7% (k=2)

Connector Angle

Connector Angle to be used in DASY system	227.5 ° $\pm$ 1 °
---	-------------------

Appendix

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	199993.1	-2.74	-0.00
Channel X	+ Input	20001.66	1.46	0.01
Channel X	- Input	-19994.94	5.16	-0.03
Channel Y	+ Input	200006.0	1.16	0.00
Channel Y	+ Input	20002.16	1.86	0.01
Channel Y	- Input	-19997.98	2.02	-0.01
Channel Z	+ Input	200005.6	1.57	0.00
Channel Z	+ Input	20003.05	3.05	0.02
Channel Z	- Input	-19998.31	1.59	-0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2000.3	0.26	0.01
Channel X	+ Input	199.66	-0.24	-0.12
Channel X	- Input	-200.28	-0.38	0.19
Channel Y	+ Input	2001.0	1.06	0.05
Channel Y	+ Input	200.75	0.85	0.42
Channel Y	- Input	-202.12	-2.12	1.06
Channel Z	+ Input	1999.0	-1.13	-0.06
Channel Z	+ Input	198.35	-1.65	-0.82
Channel Z	- Input	-200.94	-1.04	0.52

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	2.91	1.12
	- 200	0.15	-1.40
Channel Y	200	-0.69	-0.74
	- 200	-0.12	-0.47
Channel Z	200	2.83	2.71
	- 200	-4.22	-4.44

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	2.33	0.36
Channel Y	200	2.17	-	4.08
Channel Z	200	3.22	-0.54	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

		High Range (LSB)	Low Range (LSB)
Channel X		15791	16416
Channel Y		15742	16582
Channel Z		15883	16533

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

		Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X		-1.87	-3.03	-0.77	0.45
Channel Y		-1.74	-2.98	-0.06	0.56
Channel Z		-1.44	-2.79	-0.14	0.61

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

		Zeroing (kOhm)	Measuring (MOhm)
Channel X		200	200
Channel Y		200	200
Channel Z		200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

Calibration Laboratory of
Schmid & Partner
Engineering AG
 Zeughausstrasse 43, 8004 Zurich, Switzerland



S Schweizerischer Kalibrierdienst
C Service suisse d'étalonnage
S Servizio svizzero di taratura
S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
 The Swiss Accreditation Service is one of the signatories to the EA
 Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Client **Sporton (Auden)**

Certificate No: **DAE4-778_Oct10**

CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BJ - SN: 778**

Calibration procedure(s) **QA CAL-06.v22**
Calibration procedure for the data acquisition electronics (DAE)

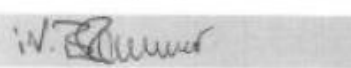
Calibration date: **October 22, 2010**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
 The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-10 (No:10376)	Sep-11
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V1.1	SE UMS 006 AB 1004	07-Jun-10 (in house check)	In house check: Jun-11

	Name	Function	Signature
Calibrated by:	Eric Hainfeld	Technician	
Approved by:	Fin Bornholt	R&D Director	

Issued: October 22, 2010

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland



S Schweizerischer Kalibrierdienst
C Service suisse d'étalonnage
S Servizio svizzero di taratura
S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Glossary

DAE data acquisition electronics
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- **DC Voltage Measurement:** Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- **Connector angle:** The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - **DC Voltage Measurement Linearity:** Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - **Common mode sensitivity:** Influence of a positive or negative common mode voltage on the differential measurement.
 - **Channel separation:** Influence of a voltage on the neighbor channels not subject to an input voltage.
 - **AD Converter Values with inputs shorted:** Values on the internal AD converter corresponding to zero input voltage
 - **Input Offset Measurement:** Output voltage and statistical results over a large number of zero voltage measurements.
 - **Input Offset Current:** Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - **Input resistance:** Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - **Low Battery Alarm Voltage:** Typical value for information. Below this voltage, a battery alarm signal is generated.
 - **Power consumption:** Typical value for information. Supply currents in various operating modes.



DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V , full range = -100...+300 mV

Low Range: 1LSB = 61 nV , full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.679 $\pm$ 0.1% (k=2)	403.480 $\pm$ 0.1% (k=2)	405.025 $\pm$ 0.1% (k=2)
Low Range	3.98633 $\pm$ 0.7% (k=2)	3.96375 $\pm$ 0.7% (k=2)	3.99940 $\pm$ 0.7% (k=2)

Connector Angle

Connector Angle to be used in DASY system	64.5 $^{\circ}$ $\pm$ 1 $^{\circ}$
---	------------------------------------

Appendix

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	200004.4	1.89	0.00
Channel X + Input	20001.11	1.41	0.01
Channel X - Input	-19998.36	1.54	-0.01
Channel Y + Input	199996.1	3.42	0.00
Channel Y + Input	19999.75	0.35	0.00
Channel Y - Input	-19999.92	-0.12	0.00
Channel Z + Input	200002.7	1.29	0.00
Channel Z + Input	19996.85	-2.55	-0.01
Channel Z - Input	-20004.31	-4.61	0.02

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2000.0	0.09	0.00
Channel X + Input	200.02	0.02	0.01
Channel X - Input	-198.62	1.48	-0.74
Channel Y + Input	1999.6	-0.58	-0.03
Channel Y + Input	199.13	-0.57	-0.29
Channel Y - Input	-200.71	-0.61	0.31
Channel Z + Input	2000.1	-0.01	-0.00
Channel Z + Input	198.96	-1.14	-0.57
Channel Z - Input	-200.98	-0.98	0.49

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-5.28	-6.07
	- 200	6.79	6.12
Channel Y	200	-1.80	-1.60
	- 200	0.97	0.35
Channel Z	200	-9.76	-9.86
	- 200	7.56	7.61

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	1.86	-0.66
Channel Y	200	2.28	-	2.89
Channel Z	200	1.68	-0.15	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16056	16950
Channel Y	16153	13741
Channel Z	16441	16086

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.32	-2.35	2.08	0.55
Channel Y	-1.83	-2.96	-0.72	0.47
Channel Z	-1.93	-3.00	-0.90	0.45

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

IMPORTANT NOTICE

USAGE OF THE DAE 4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is closed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:

Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:

Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:

To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.



Accredited by the Swiss Accreditation Service (SAS)
 The Swiss Accreditation Service is one of the signatories to the EA
 Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Client

Auden

Certificate No: **DAE4-905_Jun11**

CALIBRATION CERTIFICATE

Object

DAE4 - SD 000 D04 BK - SN: 905

Calibration procedure(s)

QA CAL-06.v23
Calibration procedure for the data acquisition electronics (DAE)

Calibration date:

June 24, 2011

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
 The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature $(22 \pm 3)^\circ\text{C}$ and humidity $< 70\%$.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-10 (No:10376)	Sep-11
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V1.1	SE UMS 006 AB 1004	08-Jun-11 (in house check)	In house check: Jun-12

	Name	Function	Signature
Calibrated by:	Dominique Steffen	Technician	
Approved by:	Fin Bornholt	R&D Director	

Issued: June 24, 2011

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Glossary

DAE data acquisition electronics
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61 nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.723 $\pm$ 0.1% (k=2)	405.276 $\pm$ 0.1% (k=2)	404.851 $\pm$ 0.1% (k=2)
Low Range	3.97979 $\pm$ 0.7% (k=2)	4.00079 $\pm$ 0.7% (k=2)	3.99604 $\pm$ 0.7% (k=2)

Connector Angle

Connector Angle to be used in DASY system	270.5 ° $\pm$ 1 °
---	-------------------

Appendix

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	199999.3	-0.37	-0.00
Channel X + Input	20000.19	0.69	0.00
Channel X - Input	-19996.51	2.99	-0.01
Channel Y + Input	199999.5	1.19	0.00
Channel Y + Input	19998.36	-1.14	-0.01
Channel Y - Input	-19998.45	0.65	-0.00
Channel Z + Input	199996.8	-0.50	-0.00
Channel Z + Input	19998.70	-0.80	-0.00
Channel Z - Input	-19998.46	0.84	-0.00

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2000.5	0.40	0.02
Channel X + Input	200.95	1.05	0.53
Channel X - Input	-198.80	1.30	-0.65
Channel Y + Input	1999.8	0.03	0.00
Channel Y + Input	200.33	0.33	0.16
Channel Y - Input	-199.66	0.24	-0.12
Channel Z + Input	1999.6	-0.40	-0.02
Channel Z + Input	200.48	0.58	0.29
Channel Z - Input	-199.45	0.75	-0.37

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	9.95	8.16
	- 200	-7.20	-8.32
Channel Y	200	8.57	8.27
	- 200	-9.34	-9.57
Channel Z	200	2.10	1.81
	- 200	-2.85	-3.06

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	4.23	1.16
Channel Y	200	3.16	-	6.20
Channel Z	200	1.04	-1.10	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15901	16812
Channel Y	16152	15842
Channel Z	16382	17155

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	-0.02	-0.50	0.97	0.26
Channel Y	-0.92	-2.26	-0.45	0.25
Channel Z	-2.00	-3.19	-0.88	0.45

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

IMPORTANT NOTICE

USAGE OF THE DAE 4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is closed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:

Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:

Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:

To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.



Accreditation No.: **SCS 108**

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Client **Sporton (Auden)**

Certificate No: **DAE4-1279_Jun11**

CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BJ - SN: 1279**

Calibration procedure(s) **QA CAL-06.v23
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **June 17, 2011**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-10 (No:10376)	Sep-11
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V1.1	SE UMS 006 AB 1004	08-Jun-11 (in house check)	In house check: Jun-12

	Name	Function	Signature
Calibrated by:	Dominique Steffen	Technician	
Approved by:	Fin Bornholt	R&D Director	

Issued: June 17, 2011

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Glossary

DAE data acquisition electronics
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- **DC Voltage Measurement:** Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- **Connector angle:** The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - **DC Voltage Measurement Linearity:** Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - **Common mode sensitivity:** Influence of a positive or negative common mode voltage on the differential measurement.
 - **Channel separation:** Influence of a voltage on the neighbor channels not subject to an input voltage.
 - **AD Converter Values with inputs shorted:** Values on the internal AD converter corresponding to zero input voltage
 - **Input Offset Measurement:** Output voltage and statistical results over a large number of zero voltage measurements.
 - **Input Offset Current:** Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - **Input resistance:** Typical value for information; DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - **Low Battery Alarm Voltage:** Typical value for information. Below this voltage, a battery alarm signal is generated.
 - **Power consumption:** Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	405.162 $\pm$ 0.1% (k=2)	404.963 $\pm$ 0.1% (k=2)	404.302 $\pm$ 0.1% (k=2)
Low Range	3.98709 $\pm$ 0.7% (k=2)	3.98815 $\pm$ 0.7% (k=2)	3.99781 $\pm$ 0.7% (k=2)

Connector Angle

Connector Angle to be used in DASY system	118.0 $^{\circ}$ $\pm$ 1 $^{\circ}$
---	-------------------------------------

Appendix

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200002.8	-4.26	-0.00
Channel X	+ Input	20001.11	0.81	0.00
Channel X	- Input	-19998.30	1.20	-0.01
Channel Y	+ Input	199995.9	-0.67	-0.00
Channel Y	+ Input	20000.72	0.62	0.00
Channel Y	- Input	-19999.63	-0.23	0.00
Channel Z	+ Input	199995.6	0.15	0.00
Channel Z	+ Input	20000.35	0.35	0.00
Channel Z	- Input	-20000.36	-0.96	0.00

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	1999.5	-0.70	-0.04
Channel X	+ Input	200.23	0.03	0.02
Channel X	- Input	-198.52	1.58	-0.79
Channel Y	+ Input	1999.8	-0.15	-0.01
Channel Y	+ Input	198.26	-1.84	-0.92
Channel Y	- Input	-200.72	-0.62	0.31
Channel Z	+ Input	1999.8	0.10	0.00
Channel Z	+ Input	199.24	-0.86	-0.43
Channel Z	- Input	-200.82	-0.92	0.46

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	16.73	15.44
	- 200	-15.03	-16.55
Channel Y	200	7.99	7.96
	- 200	-9.76	-9.79
Channel Z	200	-0.47	-0.96
	- 200	-0.90	-0.88

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	2.87	-0.12
Channel Y	200	2.95	-	4.72
Channel Z	200	0.64	-1.17	-