

1. MATERIAL SPECIFICATIONS SEE CHART BELOW:

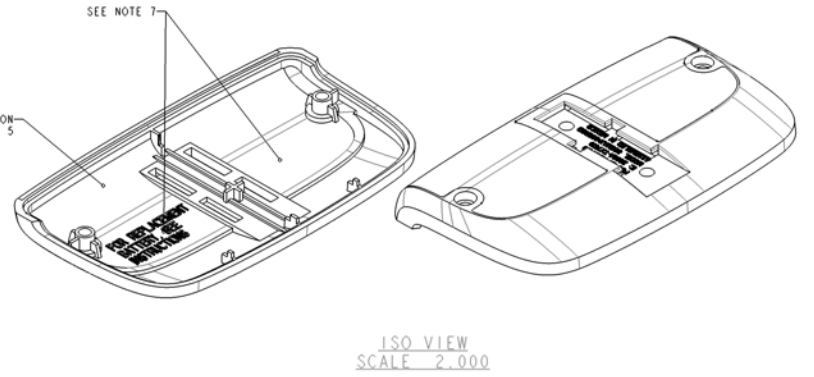
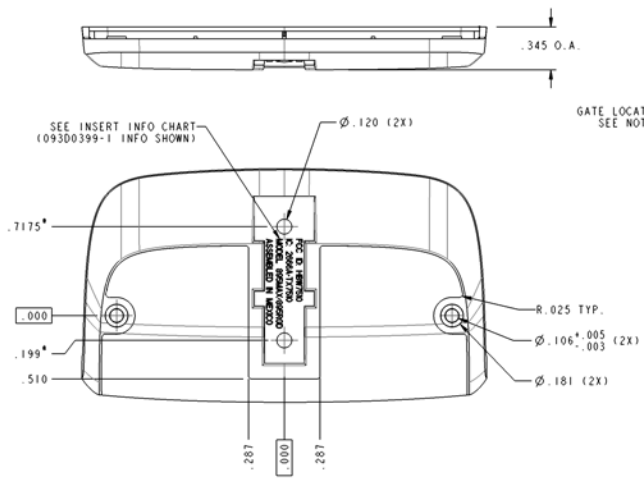
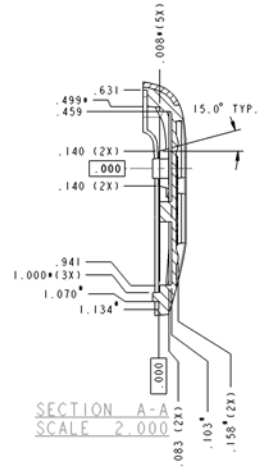
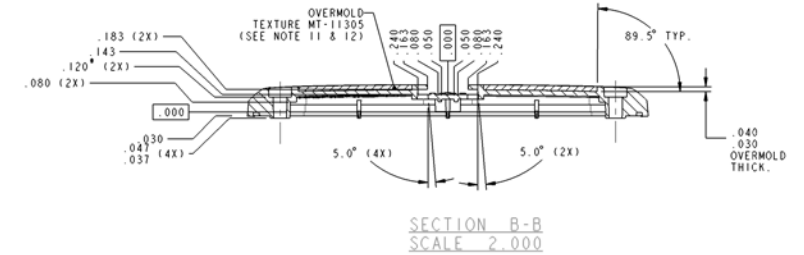
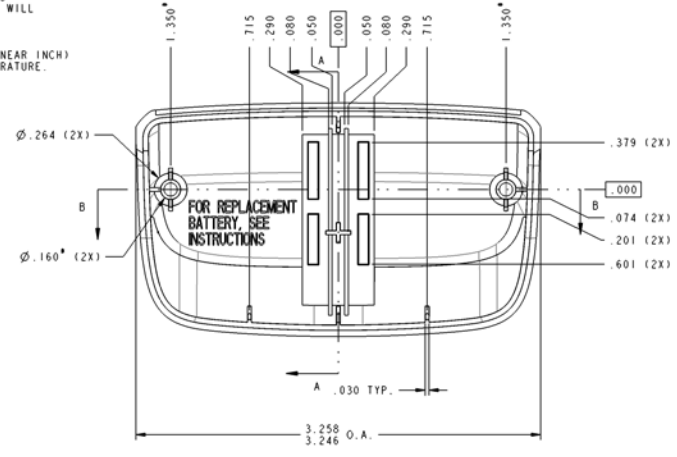
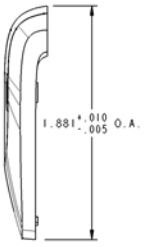
PART NO	BASE MAT'L / COLOR	BASE PAINT REQMT & FINISH	OVERMOLD MAT'L / COLOR	INSERT INFO
093D0399	LEXAN 123R / GRAY	NO: PS-A06 COLOR: SILVER FINISH: POLYURETHANE COAT	VERSOLLAN RU2205-9 / BLACK	SEE CHART
093D0399-1	LEXAN 123R / GRAY	NO: MM 571 COLOR: SATIN METALLIC FINISH: NONE	VERSOLLAN RU2205-9 / MED GRAY	SEE CHART

2. FINISH: 1. BASE PART
OUTSIDE SURFACES EXCEPT IN OVERMOLD AREA TO BE SPI D-2
INSIDE SURFACE TO BE IN THE RANGE OF SPI B1-C3.
2. OVERMOLD TO BE MT-11305.
3. SEE CHAMBERLAIN STANDARD PRODUCT SPEC. 190A0280 FOR GENERAL TOOLING AND PROCESSING.
SEC 1, 2 & 1.3 DOES NOT APPLY. REFER TO DATA BASE.
4. MATERIAL CERTIFICATION REQUIRED WITH EACH LOT SHIPPED.
5. GATE VESTIGE TO BE +.005 MAX.
6. PARTS MUST COMPLY WITH HAZARDOUS MATERIALS REGULATIONS, AND COMPLIANCE MUST BE INDICATED ON EACH SHIPMENT, PER 190A0790.
7. PART No. AND VENDOR I.D. (ISSUE LETTER OPTIONAL) TO BE MOLDED IN AREA INDICATED IN 1/32 TO 1/8 INCH HIGH CHARACTERS, RAISED .010 INCH ABOVE THE SURFACE (MUST SHOW CAVITY No IN MULTI-CAVITY TOOL); ADJUSTABLE DASH No AND DATE CODE (YEAR AND MONTH) LETTERS MUST BE LEGIBLE.
8. ** DIMENSIONS ARE PROCESS CRITICAL AND NEED TO BE CONTROLLED AND MONITORED IN THE MANUFACTURING PROCESS. THESE DIMENSIONS WILL BE SELECTIVELY AUDITED AT C.G.1.
9. DRAFT 1", UNLESS OTHERWISE SPECIFIED.
10. OVERMOLD: SEE TABLE.
11. OVERMOLD MUST ADHERE TO BASE PART: MIN 10 PLI (POUNDS PER LINEAR INCH)
12. OVERMOLD MUST NOT SHOW ANY BUBBLING DUE TO PROCESS AND TEMPERATURE.
13. FLASH: 0.004 MAX ALLOWED ON EXTERIOR SURFACES

INSERT INFO CHART

PART NO	FCC INFO	IC INFO	MODEL INFO	ORIGIN INFO
093D0399	FCC ID: HBW2309	IC: 2666A-TX2309	MODEL 373P/963D	ASSEMBLED IN MEXICO
093D0399-1	FCC ID: HBW7510	IC: 2666A-TX7510	MODEL 895MAX/895RGD	ASSEMBLED IN MEXICO

REV	DATE	BY	REVISIONS	SHT 1 OF 1
06-0455	14 JUN06	666	RELEASE FOR PRODUCTION	A
06-0519	06 JUL06	666	RU2205-9 WAS QW1255X-9 & EFFRONE WAS EFFR30M IN MATERIAL CHART	B
06-0885	25 OCT06	666	LOC 12: 0.811-0101- .905 WAS 1.801; LOC 17 3.250(1).240 WAS 3.250; LOC E11 0.40(1).036 WAS .045; LOC E16 0.40(1).030 WAS .040; LOC E16 ADDED TEXT FOR REPLACEMENT BATTERY. SEE INSTRUCTIONS; LOC J7 ADDED TEXT (FCC ID: HBW2309, IC: 2666A-TX2309, MODEL 373P, ASSEMBLED IN MEXICO)	C
06-0888	23 NOV06	666	NOTES: ADDED 11, 12 & 13; LOC D17 ADDED (SEE NOTE 11 & 12); LOC H9 Ø: 106+.005/- .003 WAS Ø: 106.	D
07-0648	16 JAN07	666	NOTES: GE LEXAN 123R WAS GE EFFR30M AND ADDED PAINT SPEC AND PU COATINGS	E
08-5175	20 FEB08	MI	LOC J7 ADDED TEXT MODEL: 963D	F
08-5680	29 JUL08	RH	ADDED DIMS IN SECTION A-A 1.000+(13X) WAS .966+(13X); .499+ WAS .495+; .008+(15X) WAS .005+(15X)	G
04886	17 DEC10	DM	ADDED -1 P/N; CHGD TABLE - NOTE 1; ADDED INSERT INFO CHART	H
05596	28 FEB11	DM	REMOVED POLYURETHANE COAT FROM FINISH FOR P/N 093D0399-1.	I



CHAMBERLAIN

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

SEE NOTES

DATE: 09 JUN06

SCALE: 2.00

PART NUMBER: 093D0399 THRU -1

REV: W

THIS IS A COMPUTER GENERATED DRAWING AND SHOULD NOT BE USED WITHOUT UPDATING THE COMPUTER DATABASE

DATE: 09 JUN06

ISSUED

TOLERANCES EXCEPT AS NOTED:
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
FRACTIONS: 16 DECIMALS
DECIMALS: 3 DECIMALS
ANGLES: 10 MINUTES
DIMENSIONS: 0.001 INCHES UNLESS OTHERWISE SPECIFIED

FCC ID: HBW7510
IC: 2666A-TX7510
MODEL 895MAX/895RGD
ASSEMBLED IN MEXICO

0200