

INSTRUCTION MANUAL

ROTATING LASER

RL-SV2S

FOREWORD

Thank you for selecting the TOPCON instrument.

- Please read this instruction manual carefully before using this instrument.
- Verify that all equipment is included.
☞ “STANDARD SYSTEM COMPONENTS” (p. iii)
- The specifications and general appearance of the instrument are subject to change without prior notice and without obligation by Topcon Corporation and may differ from those appearing in this manual.
- Some of the diagrams shown in this manual may be simplified for easier understanding.

HOW TO READ THIS MANUAL

► Symbols

The following conventions are used in this manual.



: Indicates precautions and important items which should be read before operations.



: Indicates the chapter title to refer to for additional information.



: Indicates supplementary explanation.

STANDARD SYSTEM COMPONENTS

Rechargeable battery type

- 1) RL-SV2S Instrument1pc.
- 2) Remote controller RC-60
(with AA Manganese battery x 2pcs.)1pc.
- 3) Level Sensor LS-80L.....1pc.
- 4) Model-6 Level Sensor Holder1pc.
- 5) Battery holder DB-74C1pc.
- 6) Ni-MH battery pack BT-74Q1set
- 7) AC/DC converter AD-151pc.
- 8) AA-size dry cell batteries*1)4pcs.
- 9) Carrying case1pc.
- 10) Instruction manual1vol.

Dry battery type

- 1) RL-SV2S Instrument..... 1pc.
- 2) Remote controller RC-60
(with AA Manganese battery x 2pcs.) 1pc.
- 3) Level Sensor LS-80L 1pc.
- 4) Model-6 Level Sensor Holder 1pc.
- 5) Battery holder DB-74 1pc.
- 6) D-size dry cell batteries*2)..... 4pcs.
- 7) AA-size dry cell batteries*3)..... 4pcs.
- 8) Carrying case 1pc.
- 9) Instruction manual 1vol.

- Please make sure that all of above items are in the box when you unpack.

*1),*2),*3) Batteries included in the package are to confirm the initial operation. Please replace the batteries provided with new batteries (alkaline) as soon as possible.

CONTENTS

FOREWORD	I
HOW TO READ THIS MANUAL	II
STANDARD SYSTEM COMPONENTS	III
CONTENTS	IV
1. PRECAUTIONS FOR SAFE OPERATION	1
2. PRECAUTIONS	6
3. LASER SAFETY INFORMATION	8
■ Laser Safety	8
4. NOMENCLATURE	11
4.1 RL-SV2S	11
■ RL-SV2S Nomenclature	11
■ RL-SV2S Display	13
4.2 Remote controller RC-60	14
■ RC-60 Nomenclature	14
■ RC-60 Display	14
4.3 Level Sensor LS-80L	15
■ LS-80L Nomenclature	15
■ LS-80L Display	16
■ LS-80L Detective Range	17
5. PREPARATION AND FUNCTIONS	18
5.1 Power Source	18
■ RL-SV2S (Dry battery type)	18

■ RL-SV2S (Rechargeable battery type).....	20
■ RC-60	23
■ LS-80L.....	23
5.2 How to set remote controller communication channel	24
■ RL-SV2S	24
■ RC-60	24
6. BASIC OPERATION.....	25
6.1 Setting Up Instrument	25
■ Horizontal Rotation.....	25
■ Example Operational.....	27
■ Vertical Rotation	27
6.2 Height Alert Function	28
■ How to reset	28
7. APPLIED OPERATION AND SETTING OF VARIOUS FUNCTIONS.....	29
7.1 Setting Grades	29
■ How to enter grade values	29
■ How to set grades	31
■ Example of how to set up.....	33
■ Matching Mode (Manual Slope)	35
7.2 Line Control (manual vertical beam alignment)	37
7.3 Setting of Various Functions	40
■ Selecting MENU	40
■ Masking (Laser beam shutter) setting.....	41

CONTENTS



■ How to change the rotary head speed	42
■ Switching Auto leveling / Manual Mode	43
■ Setting channel	44
■ Sleep mode ON/OFF	44
■ Height Alert ON/OFF	46
8. CHECK AND ADJUSTING	47
8.1 Check and Adjust Horizontal Rotation	47
■ Horizontal rotation grade error	47
■ Horizontal Rotation Cone Error	51
■ Grade Setting Error	52
8.2 Vertical Calibration.....	54
■ Checking Calibration	54
■ Horizontal calibration and adjustment.....	55
9. STORAGE PRECAUTIONS	57
10. HOW TO STORE	58
11. SPECIFICATIONS	59
12. ERROR DISPLAY	62
13. REGULATIONS.....	65




1. PRECAUTIONS FOR SAFE OPERATION

For the safe use of the product and prevention of injury to operators and other persons as well as prevention of property damage, items which should be observed are indicated by an exclamation point within a triangle used with WARNING and CAUTION statements in this instruction manual.

The definitions of the indications are listed below. Be sure you understand them before reading the manual's main text.

Definition of Indication

 WARNING	Ignoring this indication and making an operation error could possibly result in death or serious injury to the operator.
 CAUTION	Ignoring this indication and making an operation error could possibly result in personal injury or property damage.

-  This symbol indicates items for which caution (hazard warnings inclusive) is urged. Specific details are printed in or near the symbol.
-  This symbol indicates items which are prohibited. Specific details are printed in or near the symbol.
-  This symbol indicates items which must always be performed. Specific details are printed in or near the symbol.

1. PRECAUTIONS FOR SAFE OPERATION

General



Warning



Do not perform disassembly or rebuilding. Fire, electric shock or burns could result.



Do not use the unit in areas exposed to high amounts of dust or ash, in areas where there is inadequate ventilation, or near combustible materials. An explosion could occur.



When securing the instrument in the carrying case make sure that all catches, including the side catches, are closed. Failure to do so could result in the instrument falling out while being carried, causing injury.



Caution



Do not use the carrying case as a footstool. The case is slippery and unstable so a person could slip and fall off it.



Do not place the instrument in a case with a damaged case or belt. The case or instrument could be dropped and cause injury.

Power Supply



Warning



Do not short circuit. Heat or ignition could result.



Do not use voltage other than the specified power supply voltage. Fire or electrical shock could result.



Do not use damaged power cords, plugs or loose outlets. Fire or electric shock could result.



Do not use power cords other than those designated. Fire could result.



Do not use batteries other than those designated. An explosion could occur, or abnormal heat generated, leading to fire.



Do not place articles such as clothing on the battery charger while charging batteries. Sparks could be induced, leading to fire.



Use only the specified battery charger to recharge batteries. Other chargers may be of different voltage rating or polarity, causing sparking which could lead to fire or burns.

1. PRECAUTIONS FOR SAFE OPERATION



Do not heat or throw batteries into fire. An explosion could occur, resulting in injury.



Do not use the battery or charger for any other equipment or purpose. Fire or burns caused by ignition could result.



To prevent shorting of the battery in storage, apply insulating tape or equivalent to the terminals. Otherwise shorting could occur, resulting in fire or burns.



Do not use batteries or the battery charger if wet. Resultant shorting could lead to fire or burns.



Do not connect or disconnect power supply plugs with wet hands. Electric shock could result.



Caution



Do not touch liquid leaking from batteries. Harmful chemicals could cause burns or blisters.

Tripod



Caution



When mounting the instrument to the tripod, tighten the centering screw securely. Failure to tighten the screw properly could result in the instrument falling off the tripod, causing injury.



Tighten securely the leg fixing screws of the tripod on which the instrument is mounted. Failure to tighten the screws could result in the tripod collapsing, causing injury.



Do not carry the tripod with the tripod shoes pointed at other persons. A person could be injured if struck by the tripod shoes.



Keep hands and feet away from the tripod shoes when fixing the tripod in the ground. A hand or foot stab wound could result.



Tighten the leg fixing screws securely before carrying the tripod. Failure to tighten the screws could lead to the tripod legs extending, causing injury.

2. PRECAUTIONS

Before starting work or operation, be sure to check that the instrument is functioning correctly with normal performance.

Vibration and Impact Protection

When transporting the instrument, provide protection to minimize risk of severe vibration or impact. Severe vibration or impacts may affect beam accuracy.

Protection against abrupt change in temperature

Do not leave the instrument under strong sunlight for a long time. It may cause the instrument to malfunction.

Exceptions from Responsibility

- The user of this product is expected to follow all operating instructions and make periodic checks of the product's performance.
- The manufacturer, or its representatives, assumes no responsibility for results of a faulty or intentional usage or misuse including any direct, indirect, consequential damage, and loss of profits.

- The manufacturer, or its representatives, assumes no responsibility for consequential damage, and loss of profits by any disaster, (an earthquake, storms, floods etc.). A fire, accident, or an act of a third party and/or a usage any other usual conditions.
- The manufacturer, or its representatives, assumes no responsibility for any damage, and loss of profits due to a change of data, loss of data, an interruption of business etc., caused by using the product or an unusable product.
- The manufacturer, or its representatives, assumes no responsibility for any damage, and loss of profits caused by usage except for explained in the user manual.
- The manufacturer, or its representatives, assumes no responsibility for damage caused by wrong movement, or action due to connecting with other products.

3. LASER SAFETY INFORMATION

The RL-SV2S is classified as a class 3R Laser Product according to IEC Standard Publication 60825-1 Ed.2.0: 2007 and United States Government Code of Federal Regulation FDA CDRH 21CFR Part1040.10 and 1040.11 (Complies with FDA performance standards for laser products except for deviations pursuant to Laser Notice No.50, dated June 24, 2007.)

■ Laser Safety

This product projects a visible laser beam during operation. This product is manufactured and sold in accordance with “Performance Standards for Light-Emitting Products” (FDA/BRH 21 CFR 1040) or “Radiation Safety of Laser Products, Equipment Classification, Requirements and User’s Guide” (IEC Publication 60825-1) provided on the safety standards for laser beam. As per the said standard, RL-SV2S standard model is classified as “Class 3R (IIIa) Laser Products”. These are simple products to operate and do not require training from a laser safety officer. In case of any failure, do not disassemble the instrument. Contact TOPCON or your TOPCON dealer.

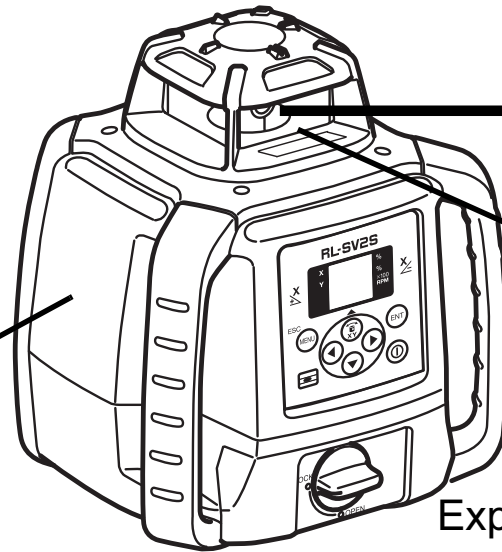
3. Laser Safety Information

Visible laser
Laser output: 2.4mW



**CLASS IIIa LASER PRODUCT
VISIBLE LASER BEAM**

Beam aperture





AVOID EXPOSURE
LASER LIGHT IS EMITTED
FROM THIS APERTURE



Explanatory Label

Each level is differed by the market.





Warning

-  Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
-  Do not look directly into the laser beam. Doing so could cause permanent eye damage.

3. Laser Safety Information

-  Do not stare at the laser beam. Doing so could cause permanent eye damage.
-  Never intentionally point the laser beam at another person. The laser beam is injurious to the eyes and skin.

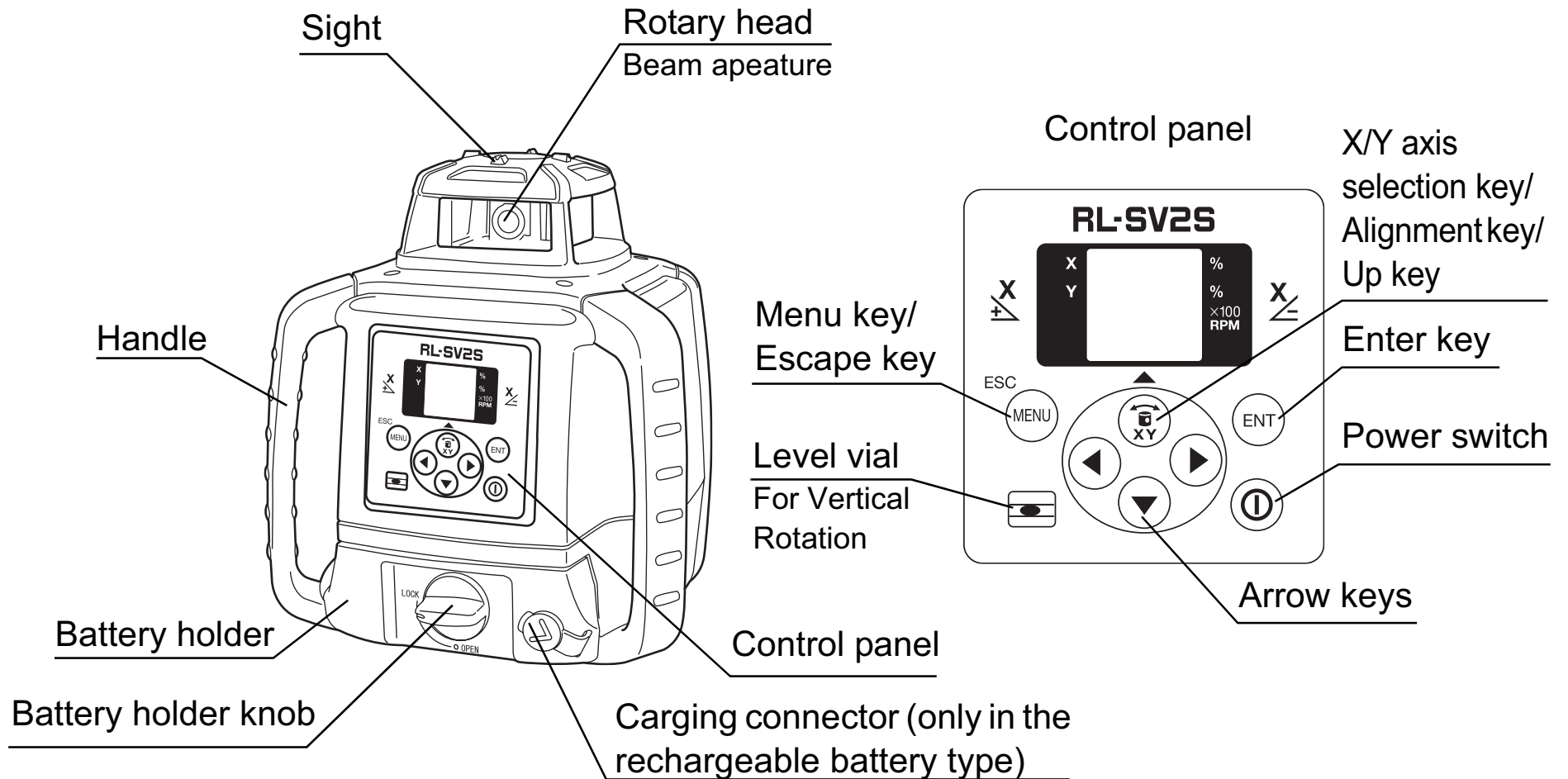
Caution

-  Perform checks at start of work and periodic checks and adjustments with the laser beam emitted under normal conditions.
-  When the instrument is not being used, turn off the power.
-  When disposing of the instrument, destroy the battery connector so that the laser beam cannot be emitted.
-  Operate the instrument with due caution to avoid injuries that may be caused by the laser beam unintentionally striking a person in the eye. Avoid setting the instrument at heights at which the path of the laser may strike pedestrians or drivers at head height.




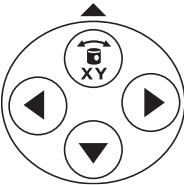

4. NOMENCLATURE

4.1 RL-SV2S

■ RL-SV2S Nomenclature



4. Nomenclature

Key	Nomenclature	Function
	Enter key	End Operation of Data Input and Sends data to the instrument.
	Menu/Escape key	Selects a menu item. Cancels input or escape to previous status.
	X/Y axis selection key/ Alignment key	Horizontal rotation: changes to the grade setting screen for each axis. Vertical rotation: changes to the Alignment Mode.
	Arrow keys	The arrows indicate code selection, digit shift, and number input during grade setting, and designates direction during masking setting.
	Power switch	On/Off of the RL-SV2S.

■ RL-SV2S Display

Sample display

X axis grade
(Flashes one digit at a time during leveling)

Y axis grade
(Flashes one digit at a time during leveling)

Manual Mode display

Transmission and reception display

- Transmits to the receiving instrument (RC-60 or RL-SV2S)
(Lights on until received by the receiving instrument)
- Receives from the transmitting instrument
(Lights on until the transmitting instrument transmits next time)
- When transmission from the other instrument is not possible
(Both marks will flash slowly until the next transmission)

Mask Mode display

Rotation speed
6:600/rpm
3:300/rpm
5:500/rpm (Flashes when the battery is low)

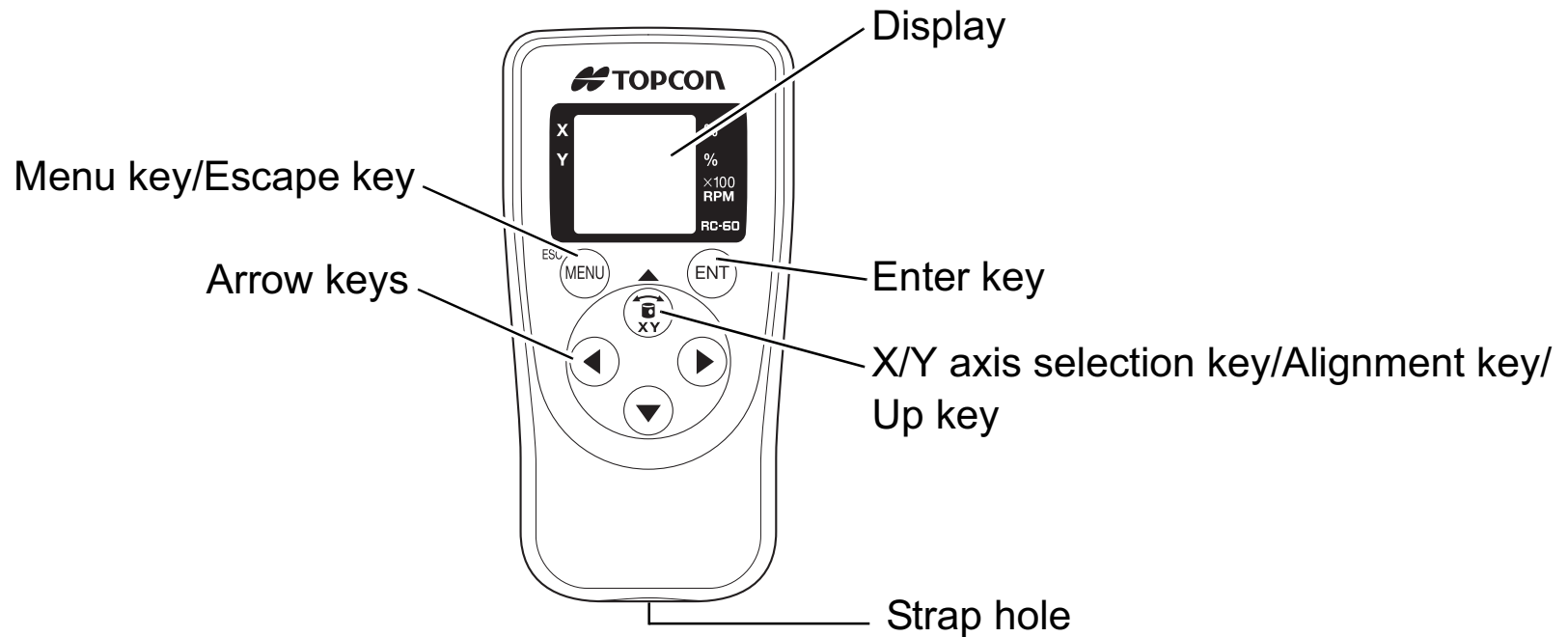
Battery remaining

- Ample power for operation
- Ample power for operation
- Power remaining for operation
- Power remaining for operation
- Power remaining for operation
Near power depletion. The laser speed will be 500 rpm.
- Power depletion
Laser will stop
Dry cell battery type: Replace with new batteries.
Rechargeable battery type: When connecting to AD-15 during error display, turn OFF the power and then turn the power back ON to restore operation.

4. Nomenclature

4.2 Remote controller RC-60

■ RC-60 Nomenclature



■ RC-60 Display

Display is the same as the RL-SV2S.  “RL-SV2S Display” (p. 13)

Battery power display will show the remaining battery level on the RC-60 remote controller.

4.3 Level Sensor LS-80L

■ LS-80L Nomenclature

Power switch

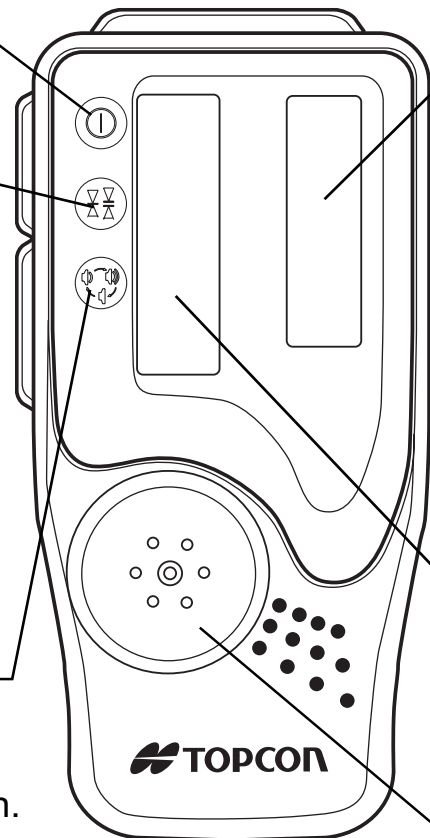
The power switch turns ON or OFF by pressing.

On-Grade precision switch

Two on-grade precision options are available, normal precision ($\pm 2\text{mm}$) and high precision ($\pm 1\text{mm}$). By pressing this switch, the precision options are switched alternately. Confirm the precision choice by the indicator. (Normal precision is the default setting each time the sensor is turned on.)

Buzzer sound switch

Volume of the sensor buzzer can be alternately switched to LOW/LOUD/OFF by pressing the switch.



Indicator "LS-80L Display" (p. 16)

Detect the on-grade position "----" by moving the LS-80L up and down. Directional arrows and audio signals assist in locating the on-grade position as the laser strikes the beam receiving window. (Top of LS-80L is 40mm (1 9/16") from on-grade index for offset marking.)

The indicators are located on front and back sides of the instrument.

Index

Beam receiving window

Turn the beam receiving window side towards RL-SV2S to detect the laser beam.

Buzzer speaker

4. Nomenclature

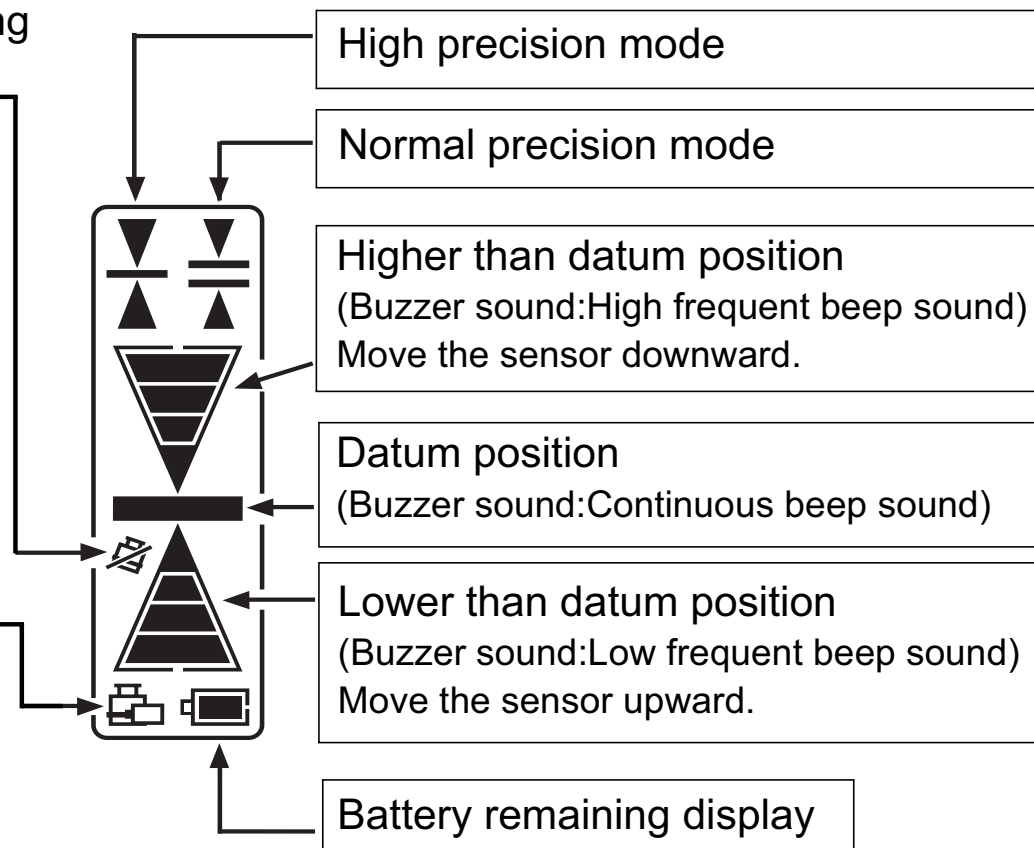
■ LS-80L Display

Height alert warning of rotating laser^{*1}

A flash and a buzzer sound signifies that the height alert function of the RL-SV2S is

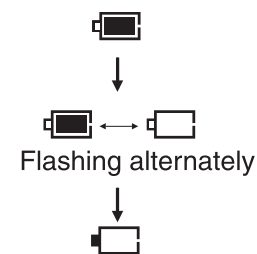
Rotating laser battery warning^{*2}

A flash shows that the RL-SV2S power is low.



The warning displays *1 and *2 are the functions that the LS-80L detects alarm signal from the RL-SV2S. The LS-80L can be canceled the alarm detection from the RL-SV2S.

To be canceled the detection; Press the power switch while pressing the buzzer sound switch when powering on.
















Battery is sufficient.

The power is low, but laser is still usable.

Dead battery.
Replace the dry battery with new one.

■ LS-80L Detective Range

Display	Precision
	 High $\pm 1\text{mm}$ (2mm width)  Normal $\pm 2\text{mm}$ (4mm width)
 	$\pm 5\text{mm}$ (10mm width)
 	$\pm 10\text{mm}$ (20mm width)
 	$\pm 15\text{mm}$ (30mm width)
 	more than $\pm 15\text{mm}$ (more than 30mm width)
 	Level sensor is moved upward or downward from laser beam.

5. PREPARATION AND FUNCTIONS

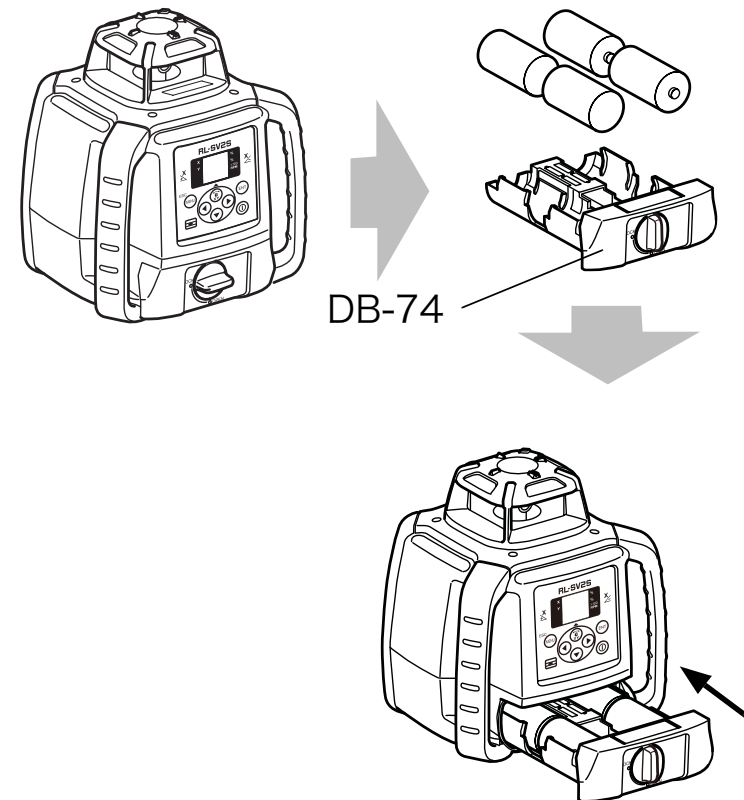
5.1 Power Source

Connect the battery according to the battery type purchased.

■ RL-SV2S (Dry battery type)

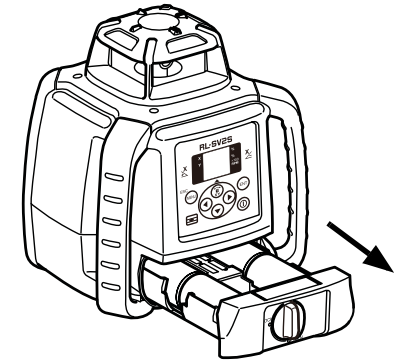
- How to install dry cell batteries

- 1** Remove the DB-74 battery holder by turning battery holder knob to "OPEN" side.
- 2** Install the new 4xD size dry cell batteries (alkaline) referring to the illustration on the DB-74 battery holder.*1), 2), 3)
- 3** Install the battery holder. Tighten the battery cover knob to "LOCK" side.



- How to remove dry cell batteries

- 1** Remove the DB-74 battery holder by turning battery holder knob to "OPEN" side.
- 2** Remove the dry cell batteries from the DB-74 battery holder.



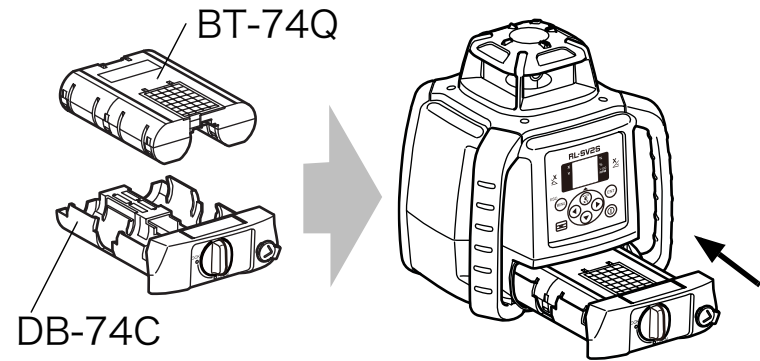
- *1** Replace all 4 batteries with new ones at the same time. Do not mix used and new batteries, and do not mix different types of batteries together.
 - *2** Use alkaline dry cells. (Dry cells for movement confirmation are packed in shipment.) Nickel hydrogen dry cells and nickel cadmium dry cells can be used too, but the operating time is different from the time of alkaline dry cells.
 - *3** Generally, performances of dry cell deteriorate temporarily in low temperature, but recover in normal temperature.
- It is possible to remove the dry cell batteries from the DB-74 battery holder and use the battery pack BT-74Q.
 - The DB-74 dry cell battery holder cannot be used to charge the BT-74Q Ni-MH battery pack. Use the DB-74C charging battery holder instead.

5. Preparation and Functions

■ RL-SV2S (Rechargeable battery type)

- How to install the battery pack

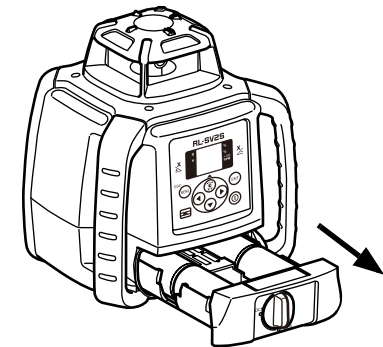
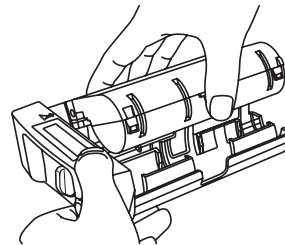
- 1** Insert the battery pack BT-74Q into the DB-74C battery holder in the direction shown in the diagram on the right.
- 2** Install the battery holder. Tighten the battery cover knob to "LOCK" side.



- How to remove the battery pack

- 1** Remove the DB-74C battery holder by turning battery holder knob to "OPEN" side.
- It is possible to remove the battery pack BT-74Q from the DB-74C battery holder and use the dry cell batteries.

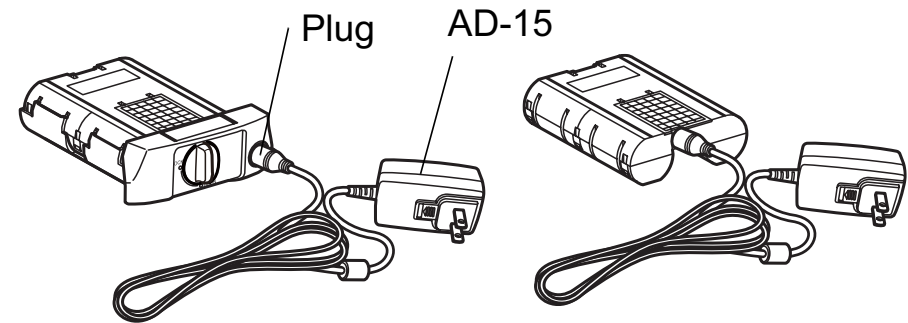
Grasp the specified place on the battery holder, which is shown below, and remove the battery pack.



5. Preparation and Functions

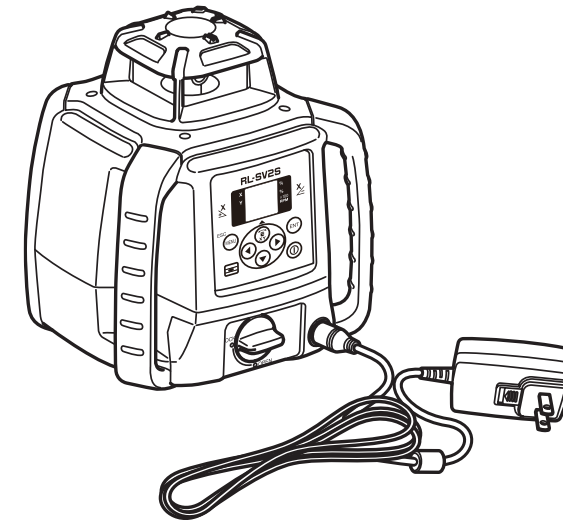
- For Charging

- 1** Plug the AC/DC converter (AD-15) into the DB-74C battery holder or plug the AD-15 into the battery pack BT-74Q.
- 2** Insert the AD-15 power cord in an outlet.
- 3** Complete charging by unplugging the plug from the DB-74C battery holder or battery pack BT-74Q after approximately 13 hours.
- 4** Unplug the AD-15 power cord from the outlet.



- RUN charge

As illustrated at the right, while charging is in process with the power supply unit installed to the instrument, you can use the instrument.



5. Preparation and Functions



- Recharging should take place in a room with an ambient temperature range of 10°C to 40°C (50°F to 104°F).
- Do not perform charging with others except the AC/DC converter AD-15.
- For longer battery life, conform to the suggested charging time to the extent possible.
- The battery source will discharge when stored and should be checked before using with instrument.
- Be sure to charge stored battery source every 3 or 6 months and store in a place at 30 °C or below. If you allow the battery to become completely discharged, it will have an effect on future charging.

■ RC-60

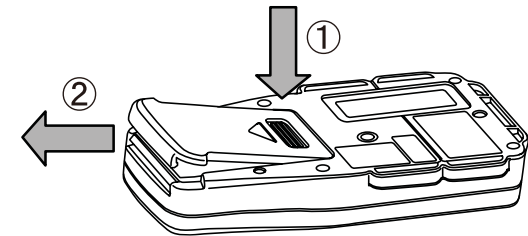
- How to install dry cell batteries

- 1 Open the battery cover.
- 2 Remove the old batteries and replace with new 2xAA size dry cell batteries (alkaline) making sure each is placed in the proper direction as indicated.
- 3 Shut the battery cover until click sound can be heard.

■ LS-80L

- How to install dry cell batteries

- 1 Keep pushing the battery cover in 1 direction, and then try to slide the cover in 2 direction. The cover does not move but it will be open.
- 2 Remove the old batteries and replace with new 2xAA size dry cell batteries (alkaline) making sure each is placed in the proper direction as indicated.
- 3 Press the lid down and click to close.



- Replace all 2 batteries with new ones.
- Do not mix old batteries and new ones.

5.2 How to set remote controller communication channel

The same channel (1 to 9) must be set on the RL-SV2S and the RC-60 remote controller.

■ RL-SV2S

☞ “Setting channel” (p. 44)

■ RC-60


The setting method is the same as for the RL-SV2S. Use the RC-60 control panel for setting.

☞ “Setting channel” (p. 44)


6. BASIC OPERATION

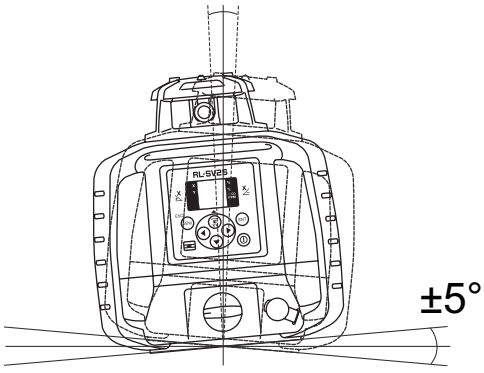
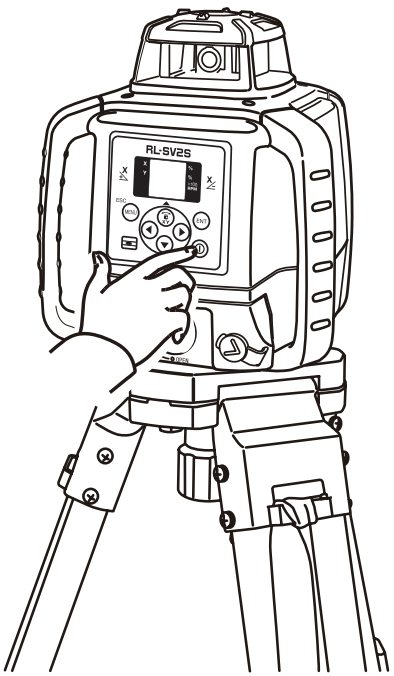
6.1 Setting Up Instrument

■ Horizontal Rotation

- 1 Set the instrument to the tripod or smooth surface.
- 2 Press power switch  (ON). After auto leveling, the laser beam will emit horizontally.

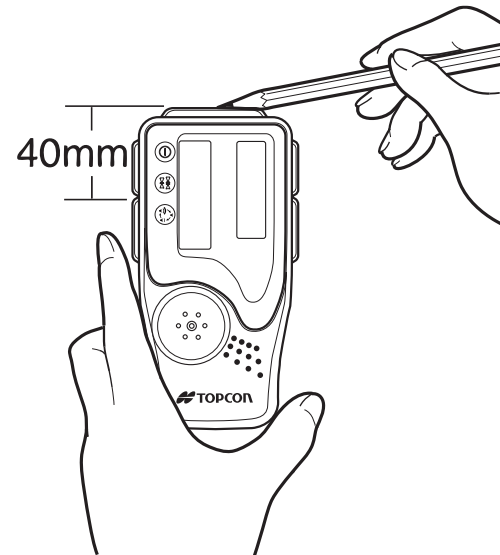
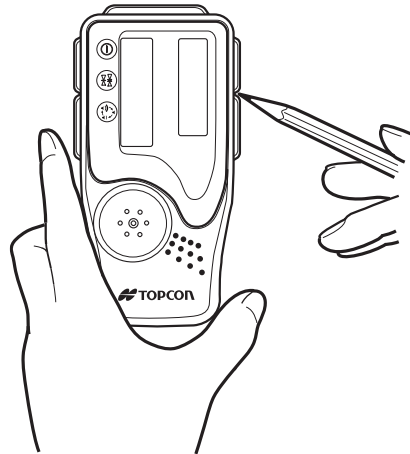
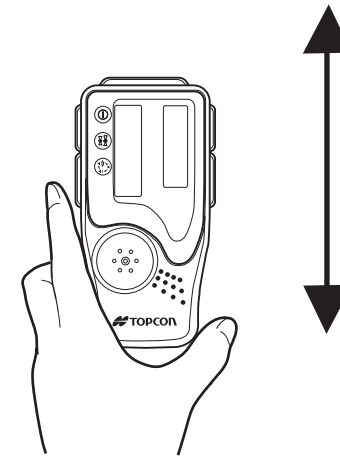
The RL-SV2S automatically levels within the range of $\pm 5^\circ$ as shown below.

It is also possible to set grades for the RL-SV2S in the direction of 2 axes.  7.1 Setting Grades(p. 29) on how to set grades.

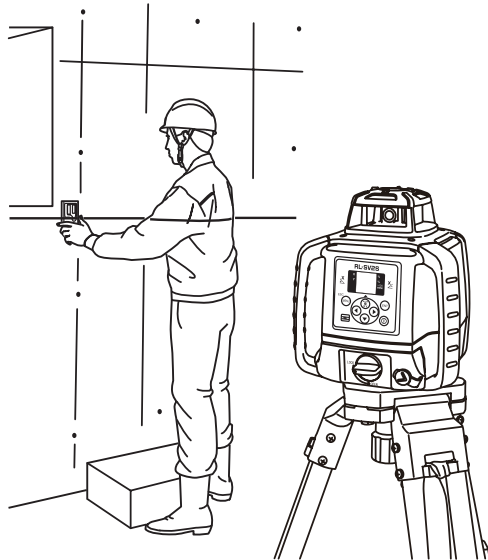


6. Basic Operation

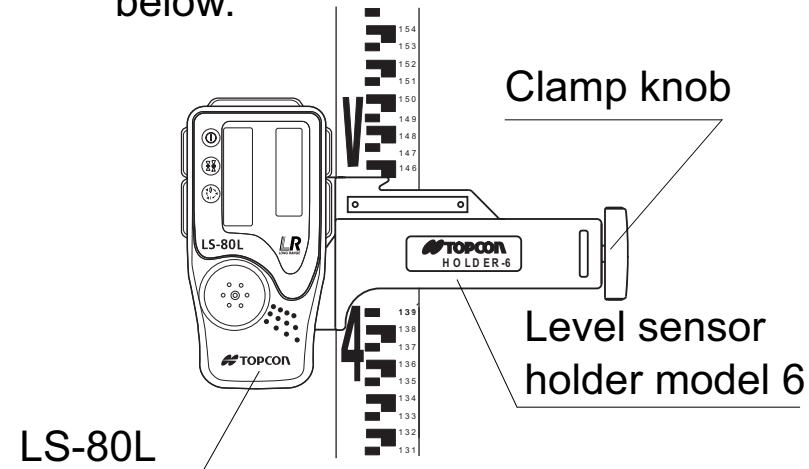
- 3** Press power switch on the LS-80L (ON).
- 4** Select the precision mode by pressing the On-Grade precision switch.
☞ 4.3 Level Sensor LS-80L(p. 15)
- 5** Locate the on-grade position “---” by moving the LS-80L up and down.
- 6** Mark the position of On-Grade index.
(Top of the LS-80L is 40mm [1 9/16”] from index for offset marking.)




■ Example Operational




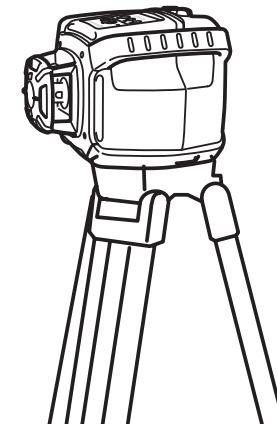
Install the LS-80L on a staff in the manner shown below.



■ Vertical Rotation

- 1 Install the RL-SV2S on to the tripod and set so that the bubble is at the center of the vertical rotation circular level vial.
- 2 Press power switch .

When auto leveling is complete, the laser beam will emit vertically.
 About manual line control  7.2 Line Control (manual vertical beam alignment)(p. 37)



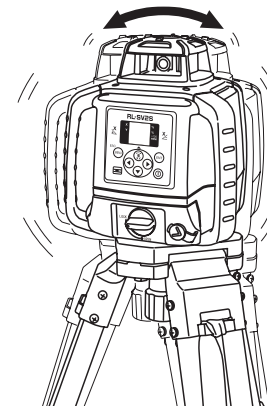
6. Basic Operation

6.2 Height Alert Function

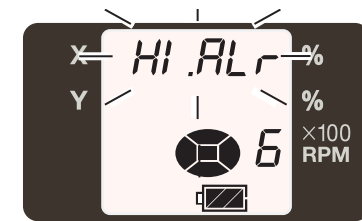
When the instrument system detects a shock, this function informs the operator of it.

- When the instrument's installation status (height) is sharply changed by the contact of the operator or the like, this function stops auto leveling to keep the operation accuracy and informs the operator of the situation. The three lamps blink at the same time as shown at the right.
- After 1 minute has passed since the auto leveling function was activated and the laser beam was emitted, this function works.
- The height alert function does not work in the "Manual" mode.

Shock is given to the instrument.



Height Alert Display



(Flashing)

■ How to reset

- 1 Turn off the power switch.
- 2 Check whether the instrument is installed correctly.
- 3 Turn on the power switch. Auto leveling starts again. After auto leveling is finished, the laser beam is emitted.
- 4 Make sure that the laser beam is set at the correct height. Then, restart the operation.

 Height Alert ON/OFF (Refer to "Height Alert ON/OFF" (p. 46))

7. APPLIED OPERATION AND SETTING OF VARIOUS FUNCTIONS

It is possible to set grades for the laser beam and various functions from the menu screen.

7.1 Setting Grades

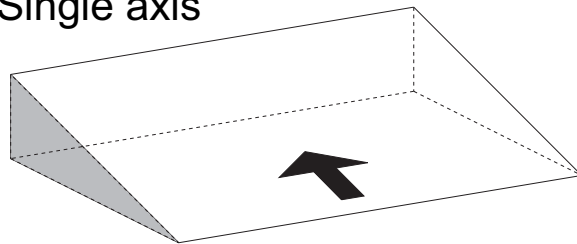
There are two methods to set grades on the laser beam: 1) direct entry of the grade values for the X and Y axes, and 2) matching to set grades on laser beam according to the slope of the ground on site.

■ How to enter grade values

Grade can be set in both axes, X and Y, as shown below.

Grades can be set in the range indicated below.

Single axis



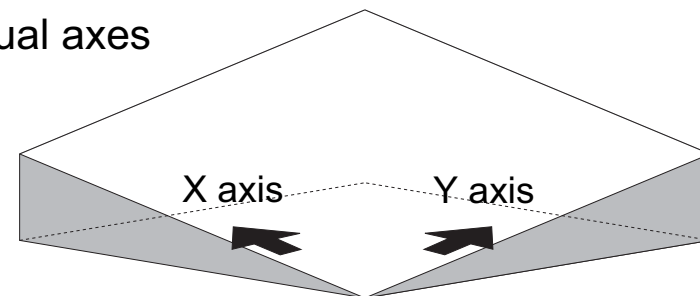
Grade range:

X: -15% to +15%

or

Y: -15% to +15%

Dual axes



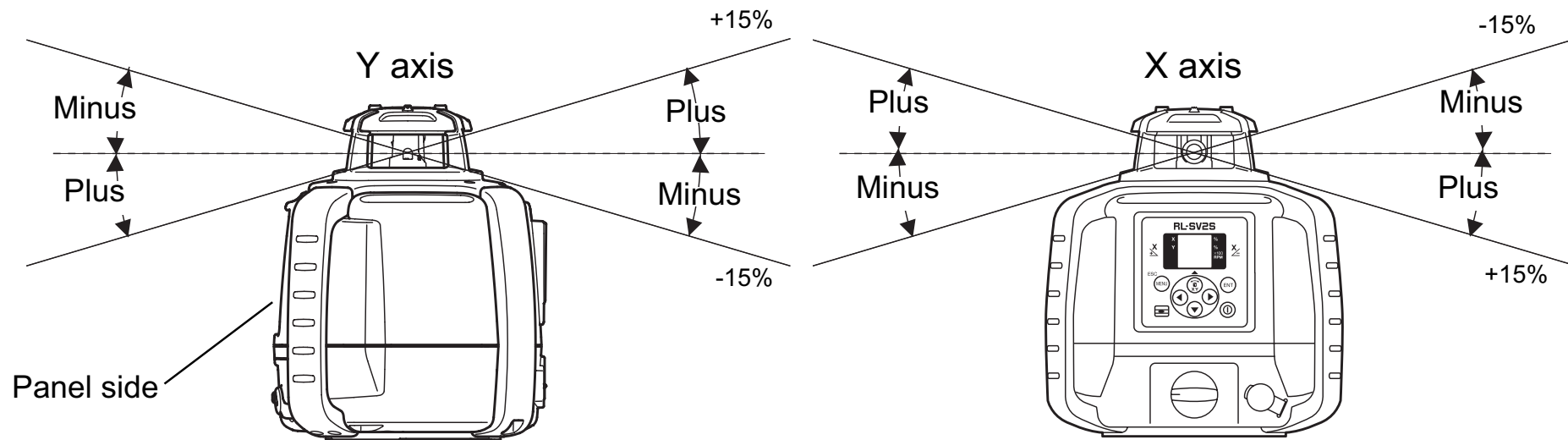
Grade range:

X: -15% to +15%

Y: -15% to +15%

7. Applied Operation and Setting of Various Functions


Grade axes and axis symbols are as shown in the diagram below.

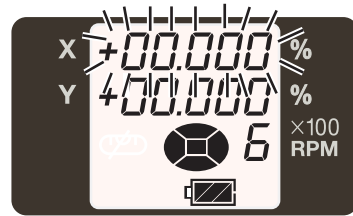



On the tripod set on level ground, grades will automatically level to approximately $\pm 8\%$. When setting larger grades, tilt the RL-SV2S towards the direction of the slope to maintain within the auto leveling range. When exceeding the auto leveling range, the error message "Exceeding leveling range" will be displayed.

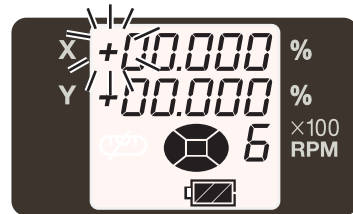
☞ 12. Error Display(p. 62)





■ How to set grades

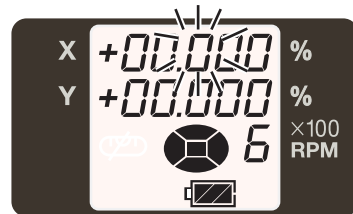
- 1 Press the  key and the X axis display will start flashing. It is possible to enter the grade. (Pressing the key will toggle between the X axis and Y axis.)



- 2 Press the  key.

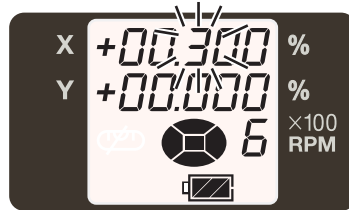


- 3 Press the   keys and select the + or - mark.
- 4 Press the   keys to change the digit position.

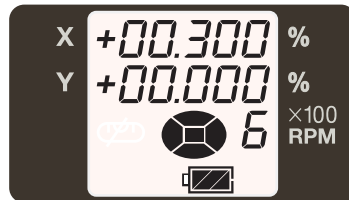



7. Applied Operation and Setting of Various Functions

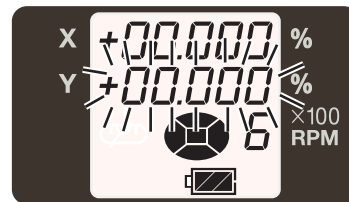
5 Press the   keys to increase or decrease the value of the digit.



6 Press the  key to confirm the value.





7 When setting the grade for the Y axis, press the  key. The Y axis display will start flashing.



Set up the grade in the same manner as the X axis.

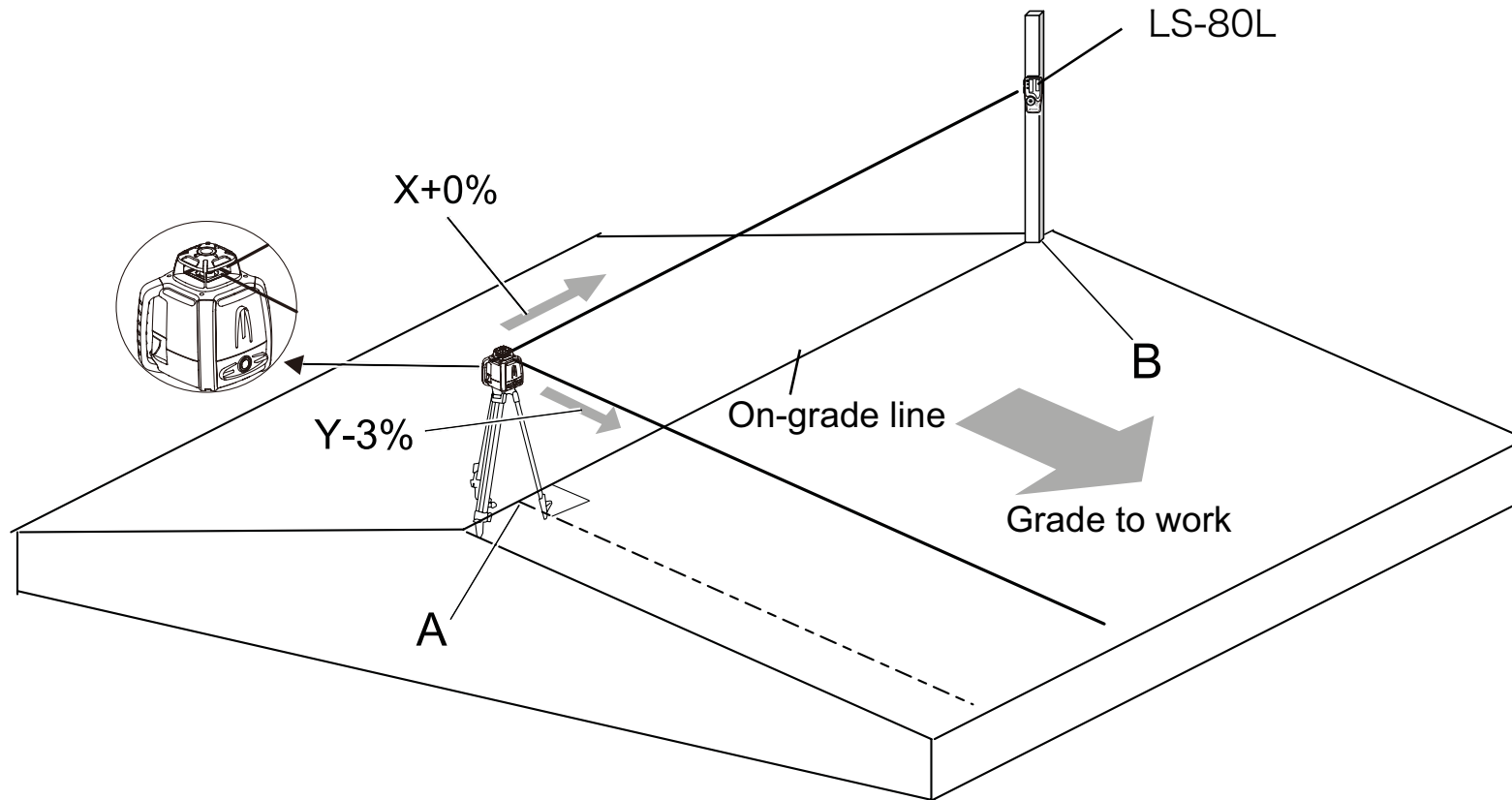
Note

- To reset the grade value while setting, press the  and  keys simultaneously before proceeding to step 5.
- To set with the RC-60, check the transmission and reception display.

■ Example of how to set up

When using the RL-SV2S after grade setting, it is necessary to accurately set the RL-SV2S to the direction of grade setting.

Below is an example of how to set grades to the accurate grade setting direction. (To work at Y-3% grade surface to the on-grade line)



7. Applied Operation and Setting of Various Functions

- 1 Set up the RL-SV2S on Point A of the on-grade line using the weight on the tripod.
- 2 Using the sight at the upper section of the RL-SV2S, adjust the direction on top of the tripod and roughly align the X+ direction to Point B on the standard axis.



- 3 Horizontally rotate the laser beam of the RL-SV2S. (X+0%,Y+0%)
- 4 At Point B adjust the height of the LS-80L installed on a pole, align the standard position of the LS-80L with the laser beam and fix.
- 5 Set the RL-SV2S at X+0% and Y-3% grades.
- 6 Align the RL-SV2S direction on top of the tripod so as to have the laser beam in the on-grade position of the LS-80L in step **4**.

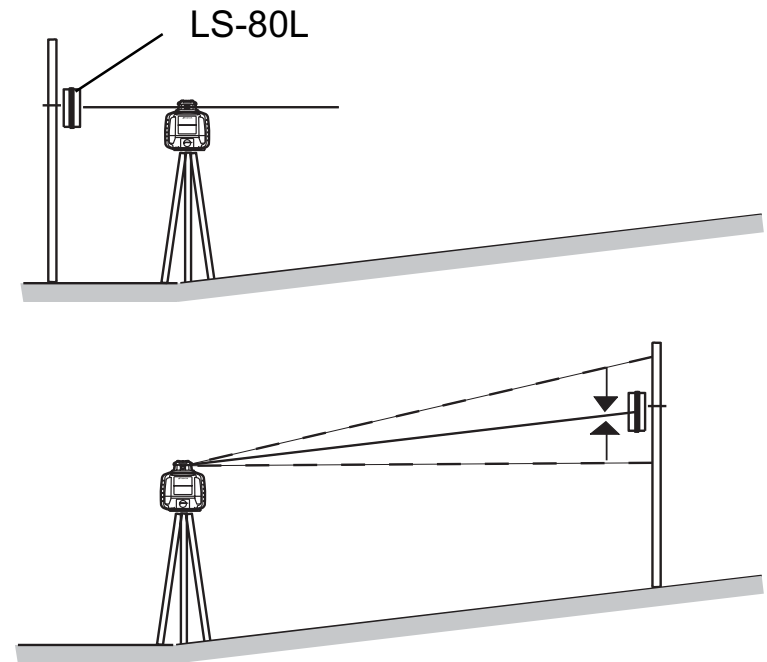


Do not change the height of the LS-80L installed on the pole.
If the height of the RL-SV2S is changed, return to step **4** and redo the adjustment.

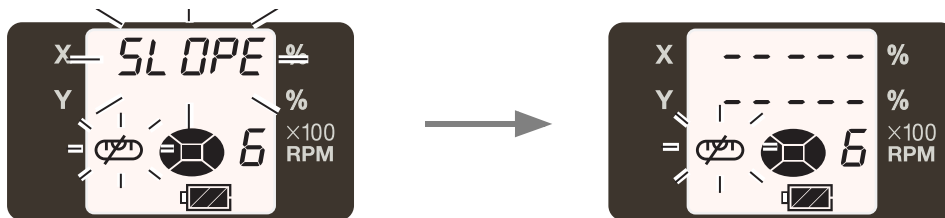
■ Matching Mode (Manual Slope)

This mode is used to align the grades of the laser calibration to the worked grade.

- 1** Horizontally rotate the laser beam of the RL-SV2S set up at the standard height.
- 2** Adjust the height of the LS-80L installed on the pole and align the standard position of the LS-80L with the laser beam and fix.
- 3** Set up the LS-80L in step **2** on the grade surface.
- 4** Using the sight, roughly align the position of the RL-SV2S on top of the tripod to the direction of the LS-80L. Using the Matching Mode, move the laser up and down according to the steps described below to match the on-grade position of the LS-80L.




- 5** Press the  key.
- 6** Screen has switched to Matching Mode (SLOPE). Press the  key.

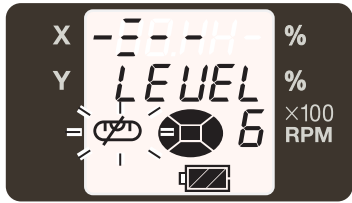
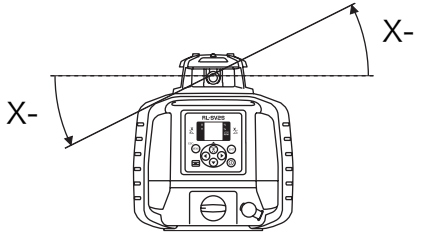
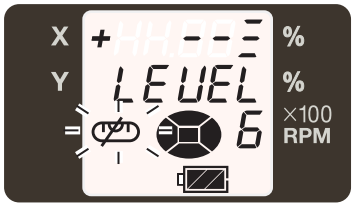
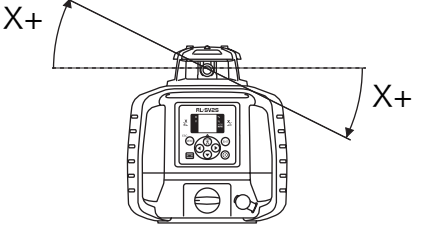
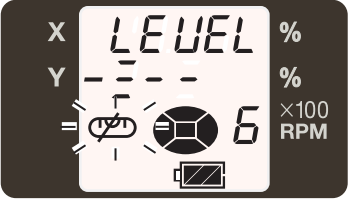
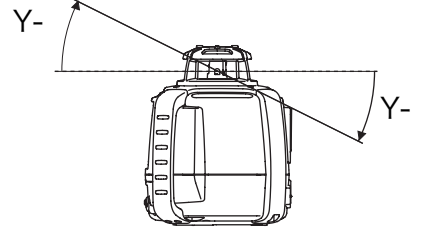
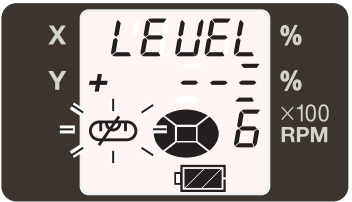
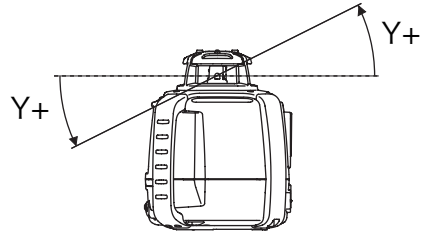


7. Applied Operation and Setting of Various Functions

7 Press the keys described on the right to move the direction of laser beam to match the grade.

Note

- When the ◀, ▶, ⓧ, or ▼ key is pressed, the laser beam will emit even if automatic alignment starts.
- This mode can be used with the RC-60.
- When the RC-60 is used in an environment in which similar radio signals (wireless LAN, etc.) are transmitted, and when the ◀, ▶, ⓧ, or ▼ key is long-pushed in step 7, the laser beam grading may stop. If this interferes with the operation, change the communication channel for the RL-SV2S and RC-60 and try again.  5.2 How to set remote controller communication channel(p. 24)

Key	Display	Grade direction
◀		
▶		
ⓧ		
▼		

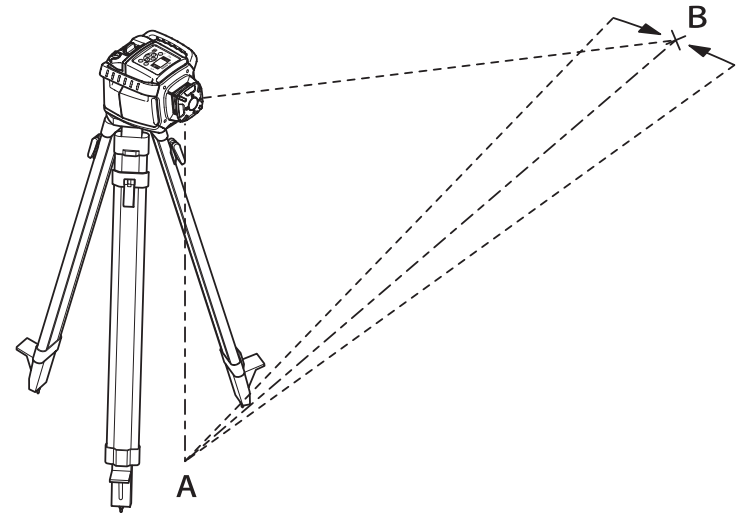
7.2 Line Control (manual vertical beam alignment)

The laser beam can be moved to the direction of the key during vertical rotation.


Note

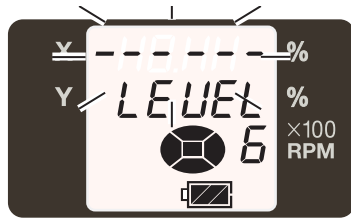
- Only the X axis can be moved.
- Allowable alignment range: $\pm 5\frac{1}{2}$ (when the instrument is set up on the $0\frac{1}{2}$ surface)





- 1** Set the instrument.
- 2** Press the Power control key to turn unit on. When auto leveling is complete, the laser beam will be vertically emitted.
- 3** Move the RL-SV2S to align Point A and the laser beam, and make sure that the bubble is at the center of the vertical rotation circular level vial on the control panel.


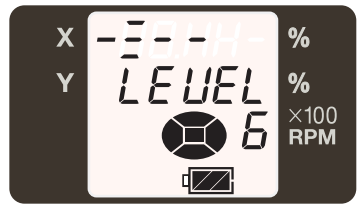
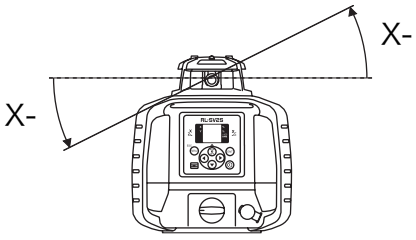

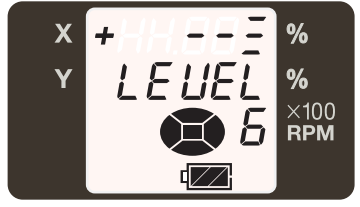
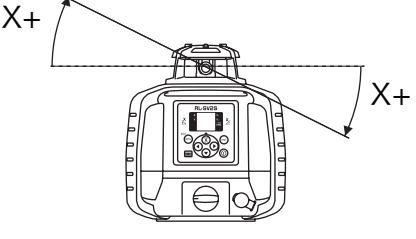


7. Applied Operation and Setting of Various Functions

4 Press the  key.



5 Press either one of the   key to move the beam right or left until it is precisely aligned to point B. The speed of laser beam movement will change according to the duration of time the   key is being pressed. (The speed will change from low to high speed.)

Key	Display	Alignment direction
		
		

Note

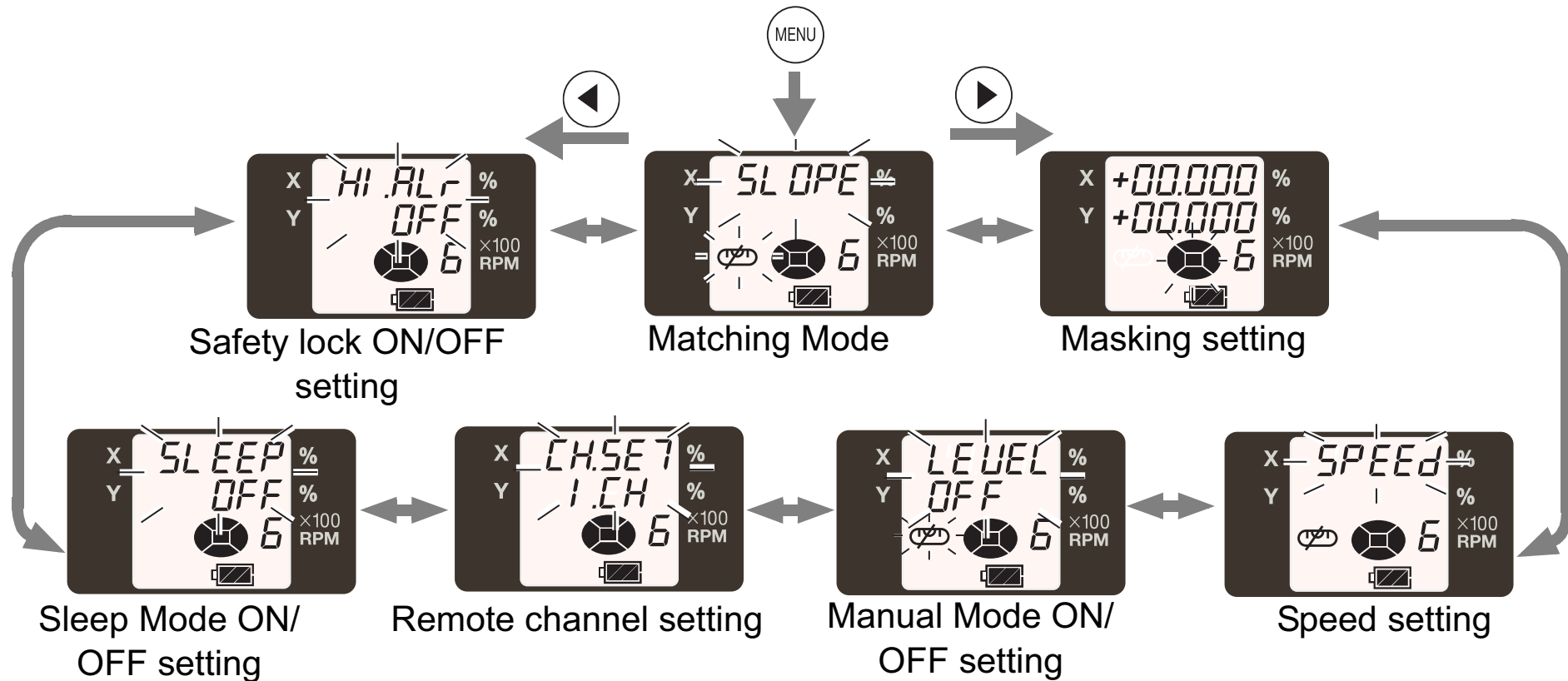
- While the ◀ ▶ key is pressed the auto-leveling beam shut-off will not operate.
- This mode can be used with the Remote Controller RC-60.
- When the RC-60 is used in an environment in which similar radio signals (wireless LAN, etc.) are transmitted, and when the ◀ or ▶ key is long-pushed in step 7, the laser beam grading may stop.

If this interferes with the operation, change the transmission channels for the RL-SV2S and the RC-60 and try again. (☞ 5.2 How to set remote controller communication channel(p. 24))

7.3 Setting of Various Functions

■ Selecting MENU





After pressing the  key, pressing the  or  key will change the menu items and setting can be performed for the functions listed below.

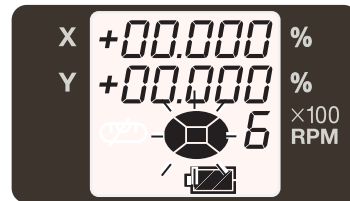


- For Matching Mode, see the “Matching Mode (Manual Slope)” (p. 35).

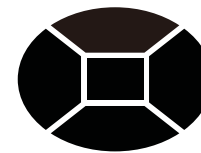
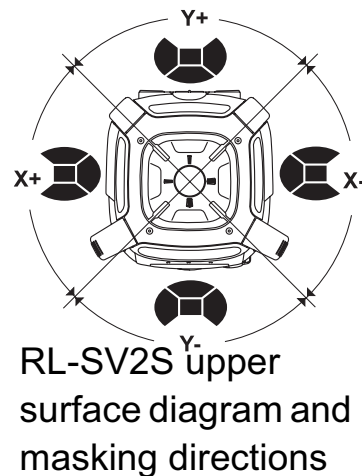
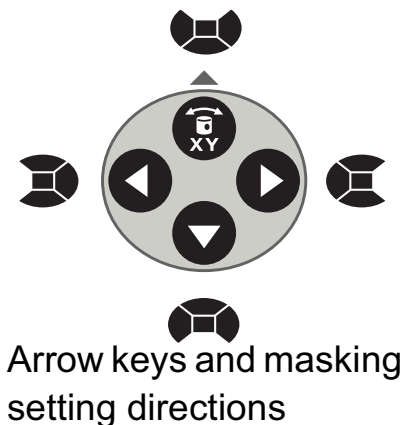
■ Masking (Laser beam shutter) setting

Depending on the status of the location where the instruments are used, laser beam emission to unnecessary direction can be shut off.

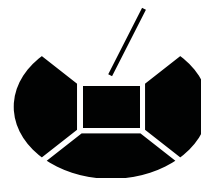
- 1 Press  key to display the menu screen.
- 2 Use the   key to position on the Mask display and press the  key.



- 3 Select the direction you desire to mask using the arrow keys. Each press repeats mask activating/releasing.



The state when masking is not activated. (Laser beams are emitted to all directions.)

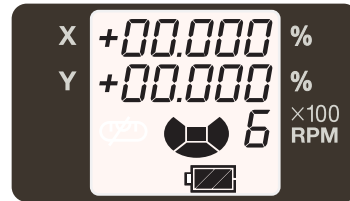


Displays the masking direction

The status in which the Y+ direction is masked. (Laser beam is shut off in the Y+ direction.)


7. Applied Operation and Setting of Various Functions




4 When desired masking is displayed, press the  key to finish.

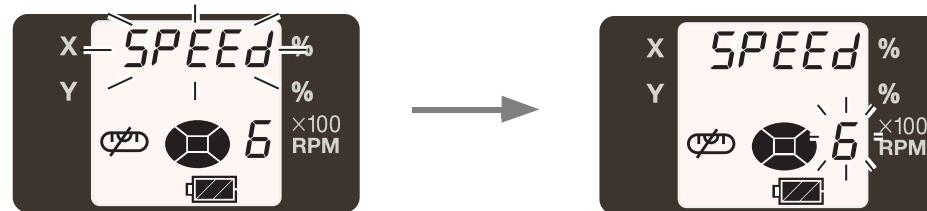





■ How to change the rotary head speed

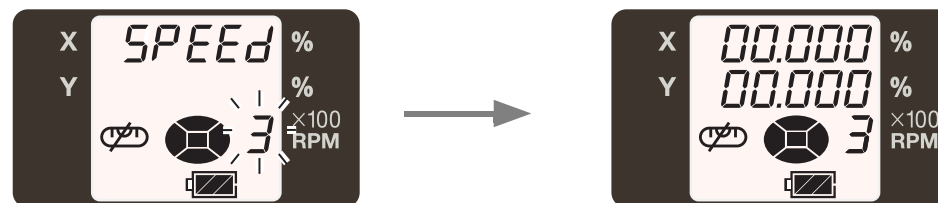
The rotary head speed can be set to 600 or 300 R.P.M.

1 Press the  key to display the menu screen.

2 Use the   key to select the rotary head speed (SPEED) and press the  key.



3 When the rotary head speed selected using the   keys, press the  key to finish.







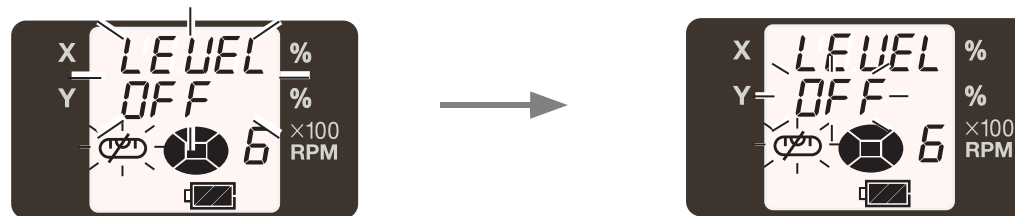
■ Switching Auto leveling / Manual Mode

Auto leveling function can be canceled and switched to Manual Mode.

Auto leveling OFF (LEVEL OFF): After auto leveling is complete, the auto leveling function will stop. (Manual Mode)

Auto leveling ON (LEVEL ON): Auto leveling function will be effective at all times.

- 1 Press the  key.
- 2 Press the  or  key to select auto leveling (LEVEL), and press the  key.



- 3 Press the  or  key to select ON or OFF and press the  key. Setting is complete.



7. Applied Operation and Setting of Various Functions

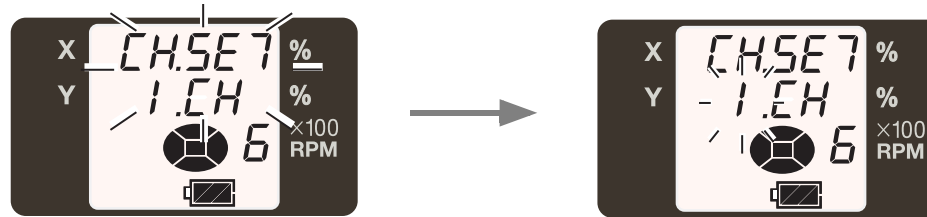
■ Setting channel

When more than one RL-SV2Ss is used at the same location, change the communication channel to prevent interference.

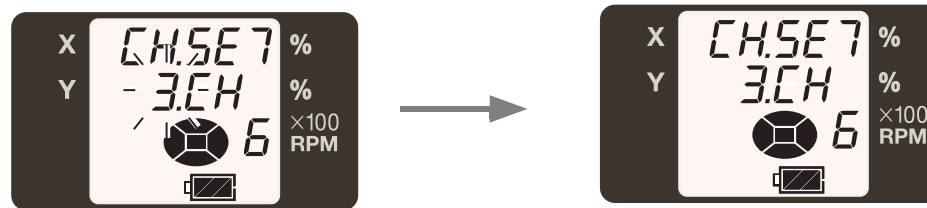


You may set the channel from 1 to 9.

- 1 Press the key to display the menu screen.
- 2 Press the or key to select the communication channel (CH.SET) setting, and press the key.






- 3 Press the or key to select the channel and press the key. Setting is complete.

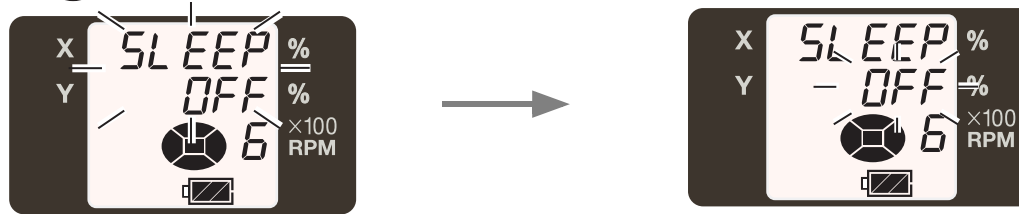


■ Sleep mode ON/OFF

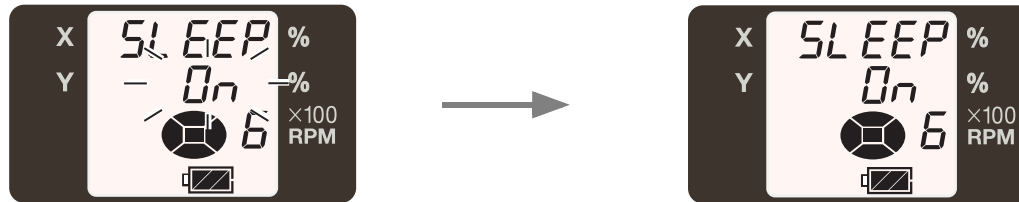
When the Sleep Mode is turned ON with the RC-60, the RL-SV2S will change to the Standby Mode (Laser OFF, head rotation OFF and auto leveling OFF).

7. Applied Operation and Setting of Various Functions

- 1 Press the  key.
- 2 Press the  or  key and select Sleep Mode ON/OFF (SLEEP), and press the  key.



- 3 Press the  or  key to select ON/OFF, and press the  key. Setting is complete.



Note

There are two ways to revert from the Sleep Mode.

- Press one of the keys on RC-60.
- Turn OFF the power using the power key for the RL-SV2S, and turn the power back on.

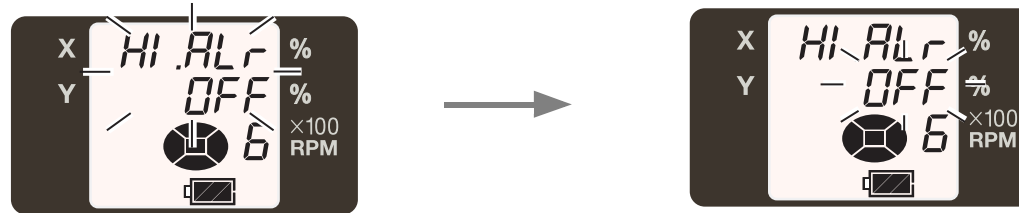
After reverting from the Sleep Mode, all previous settings are maintained.

7. Applied Operation and Setting of Various Functions

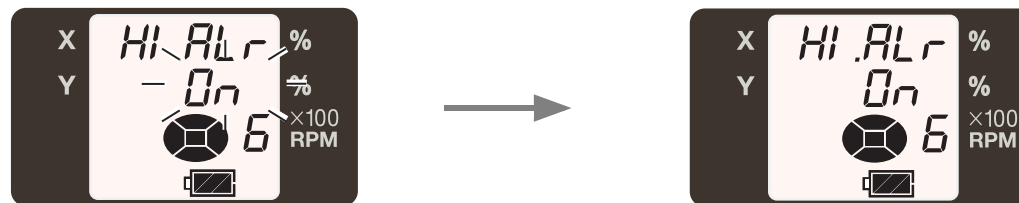
■ Height Alert ON/OFF

☞ 6.2 Height Alert Function(p. 28)

- 1 Press the  key.
- 2 Press the  or  key and select Safety Lock ON/OFF (HI.ALr), and press the  key.



- 3 Press the  or  key and select ON or OFF, and press the  key. Setting is complete.



8. CHECK AND ADJUSTING

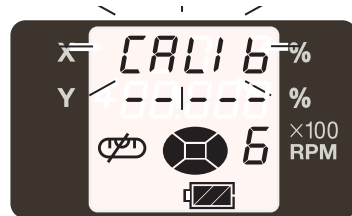
Please perform check and adjusting regularly. First check, and then make adjustments accordingly.

8.1 Check and Adjust Horizontal Rotation

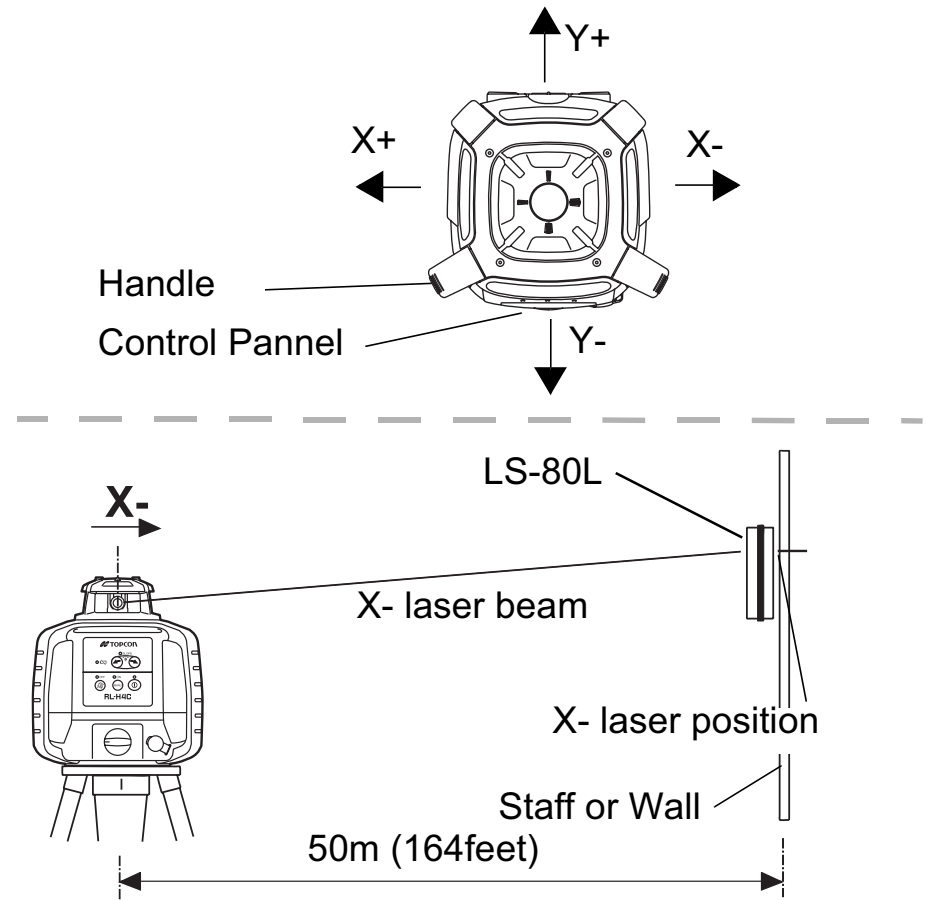
■ Horizontal rotation grade error

- How to check

- 1 Set up tripod approximately 50 meters away from a wall, and set the instrument on level with the X1 facing the wall.
- 2 While pressing the grade key, turn ON the power. (Only the main unit is operable). [CaLlb] will flash on the X axis screen. *1)

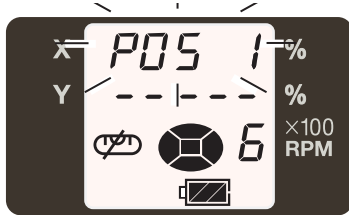



- 3 Press the **ENT** key. (Hereafter, the RL-SV2S and RC-60 become operable.)

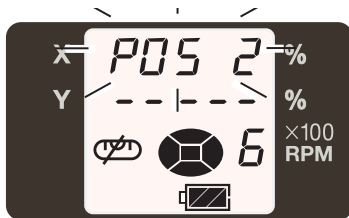


8. Check and Adjusting

The screen will be in the X-axis check and adjusting mode.
Auto leveling on the RL-SV2S is complete and the laser will emit.




- 4 Turn the LS-80L to the high precision mode.
- 5 Detect the center of the laser beam on the wall with the LS-80L and mark it. (X1)
- 6 Press the  key.

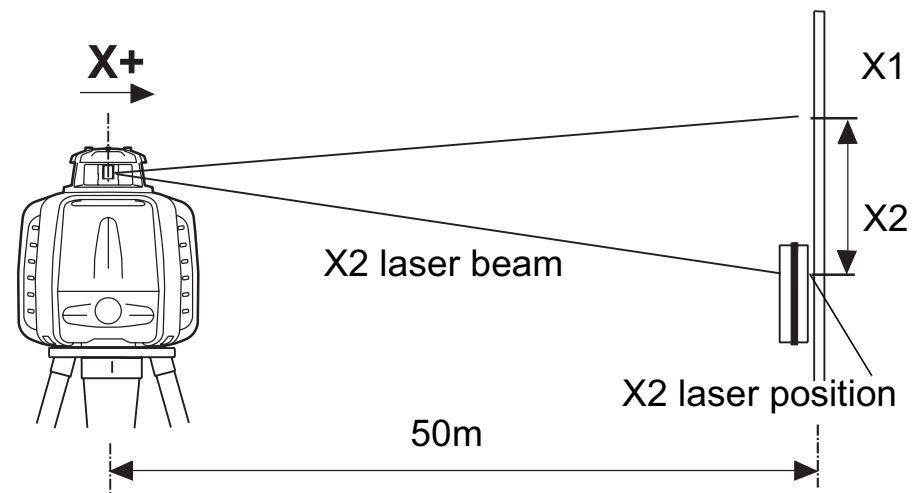


- 7 Loosen the centering screw and rotate the RL-SV2S 180°, and tighten the screw to secure.
The RL-SV2S X+ surface will face the wall. When rotating the RL-SV2S, ensure that the instrument height is not misaligned.
The RL-SV2S auto leveling is complete and the laser will emit.

8. Check and Adjusting

- 8 Detect the center of the LS-80L laser beam on the wall and mark (X2).
- 9 If the difference in height of the two laser beam marks (X1 and X2) is less than 5 mm, no adjustment is required. Turn OFF the power. If the difference is more than 5 mm, follow adjusting steps for horizontal rotation.

 · How to adjust(p. 50)




- 10 Perform check on the Y axis after the adjustment for the X axis is complete.

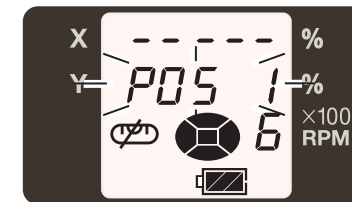
When checking and adjusting the Y axis direction, press the



key.

Press the  key.

The screen will switch to the Y axis check and adjusting mode.

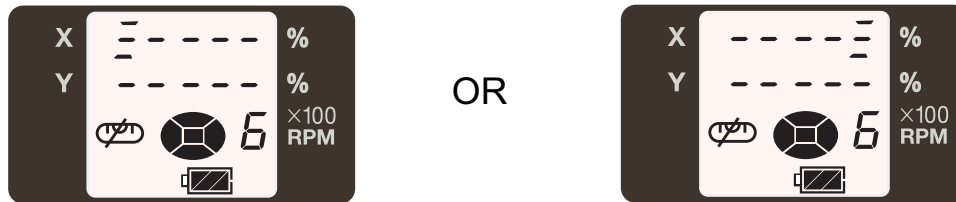


A difference between X1 and X2 is more than 40 mm ($\pm 90''$), it is outside of the adjustment range. Contact your dealer or Topcon.

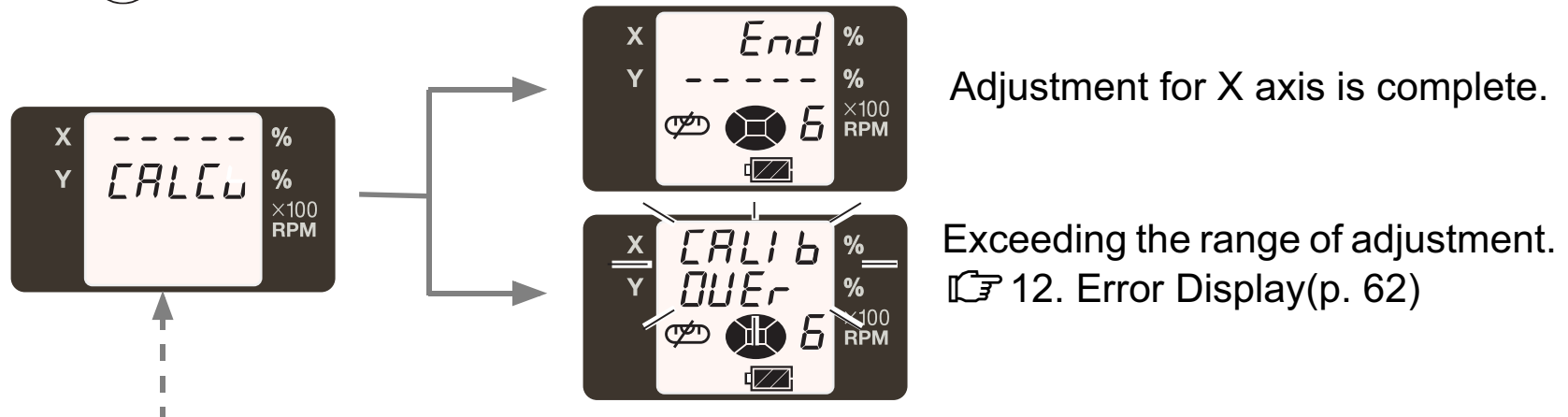
8. Check and Adjusting

- How to adjust

1 According to step 9 of the horizontal rotation check, press the ◀ ▶ keys to move the laser beam between X1 and X2.



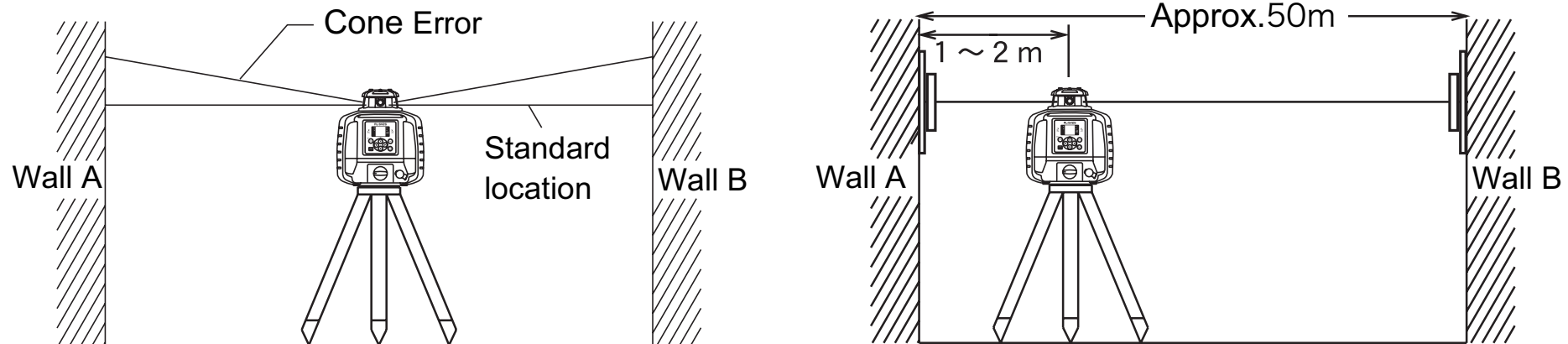
2 Press the **ENT** key.



The RL-SV2S is calculating the correction value. Do not touch the RL-SV2S until [End] is displayed. (If you touch it, you will need to readjust.)

■ Horizontal Rotation Cone Error

Perform the following check after completing “Horizontal Calibration” on the previous page.



- 1** Set up the laser centered between two walls approximately 50 m (164 ft) apart. Orient the instrument so one axis, either X or Y, is facing the walls. Grade should be set to 0.00% in both axes.
- 2** Locate and mark the position of the RL-SV2S beam on both walls using the LS-80L.
- 3** Turn off the RL-SV2S and move the RL-SV2S closer to wall A (1 m to 2 m / 3 ft to 6 ft). Do not change the axis orientation of the RL-SV2S. Turn the RL-SV2S on.
- 4** Again locate and mark the position of the RL-SV2S beam on both walls using the LS-80L.
- 5** Measure the distance between the first and second marks on each wall.

8. Check and Adjusting

- 6** If the difference between each set of marks is less than ± 5 mm ($\pm 7/32$ of an inch), no error exists.



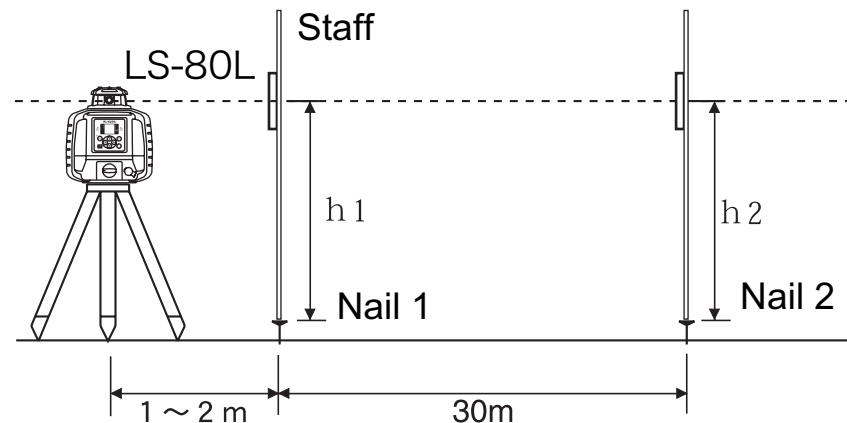
If the difference between [wall A]-side and [wall B]-side exceeds ± 5 mm ($\pm 7/32$ of an inch), contact your dealer or Topcon.

■ Grade Setting Error

Perform the following check only after completing “Horizontal Calibration” and “Horizontal Rotation Cone Error”.

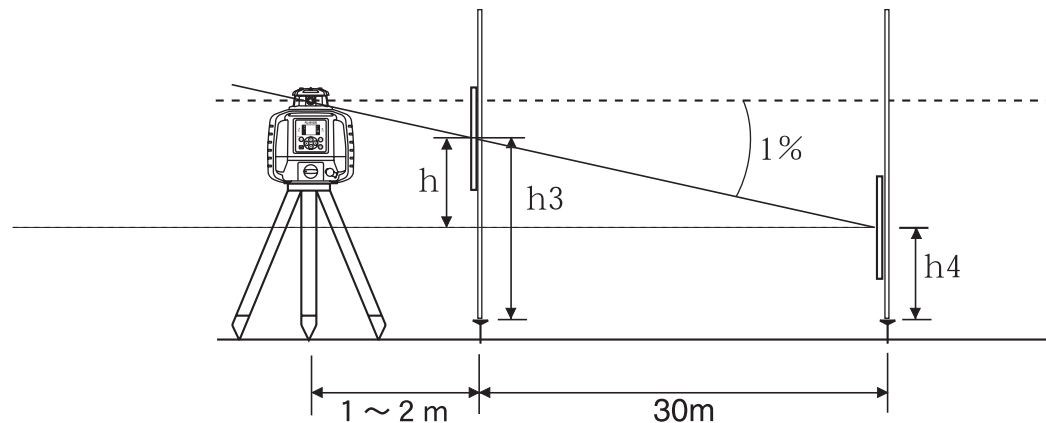
- Checking

- 1** Setup the X- side facing the staff as shown in the figure.



Securely position Nail 1 and Nail 2 exactly 30m apart.

- 2** Turn on power for the RL-SV2S and verify the staff height of Nail 1 and Nail 2 at grade setting of 0% with LS-80L and record.
At this time the staff height for Nail 1 and Nail 2 should be recorded as h1 and h2 (mm). Check the LS-80L is set at high precision.
- 3** Set Y axis grade to 1.00%.
Align and read the elevation of the laser beam in millimeters at Nail 1 and Nail 2. Designate these elevations as “h3” at Nail 1, and “h4” at Nail 2.



- 4** Using the elevation readings for h1, h2, h3 and h4, complete the equation below.

$$Y(\%) = \frac{h}{30000(\text{mm})} \times 100 = \frac{(h2 - h4) - (h1 - h3)}{30000} \times 100$$

If the calculated result is the range of 0.990% - 1.010%, the instrument is normal.

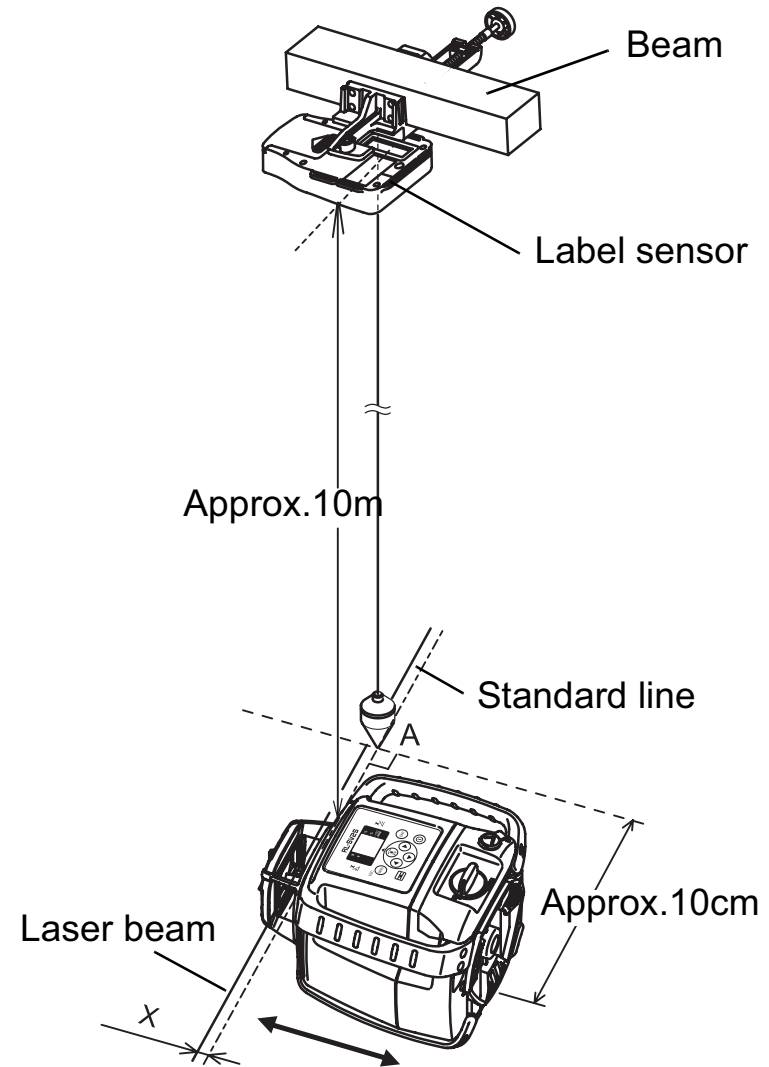
If the calculated result for either axis is out of the range, contact your dealer or Topcon.

Repeat the procedure aligning the “X” axis on the line created by Nail 1 and Nail 2.

8.2 Vertical Calibration




■ Checking Calibration

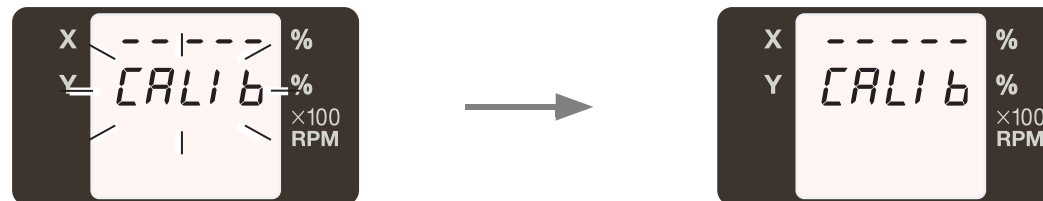
- 1 Turn ON the power for the LS-80L and move into high precision mode.
- 2 Install the LS-80L on a beam 10 meters or higher above the floor, as shown in the diagram.
- 3 Hang the weight from the LS-80L indicator to the floor (Point A).
- 4 Mark the standard line on the floor perpendicular to the direction of the beam where Point A crosses.
- 5 Set up the RL-SV2S for vertical rotation at the position shown in the diagram and turn ON the power.
- 6 Maintain the level of the standard line on the floor and laser beam, and move the RL-SV2S to the direction of the arrow. Ensure that the laser beam is at the LS-80L indicator position (check with the buzzer sound from the LS-80L).






- 7 Measure the difference X between the standard line and laser beam.
- 8 If X is within 1 mm, no adjustment is required. If the difference exceeds 1 mm, move on to the next adjustment.

■ Horizontal calibration and adjustment

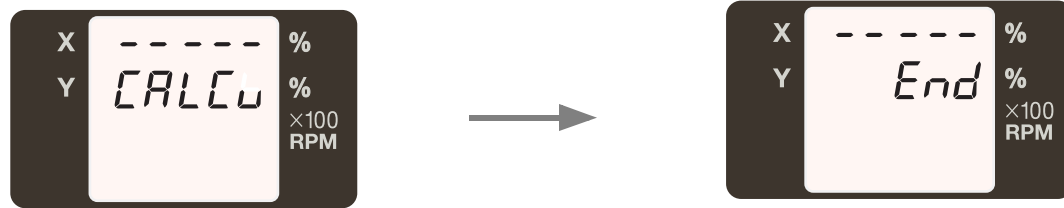
- 1 Move the RL-SV2S in the direction of the arrow to align the standard line and laser beam.
- 2 While pressing the  key, press the  key.
Press the  key.



- 3 Press either the  key or the  key to align the laser beam with the LS-80L indicator position. (check with the buzzer sound from the LS-80L)
- 4 Press the  key.

8. Check and Adjusting

If the screen below is displayed, the adjustment is complete.



Note

If [CALIb OVer] is displayed  12. Error Display(p. 62)

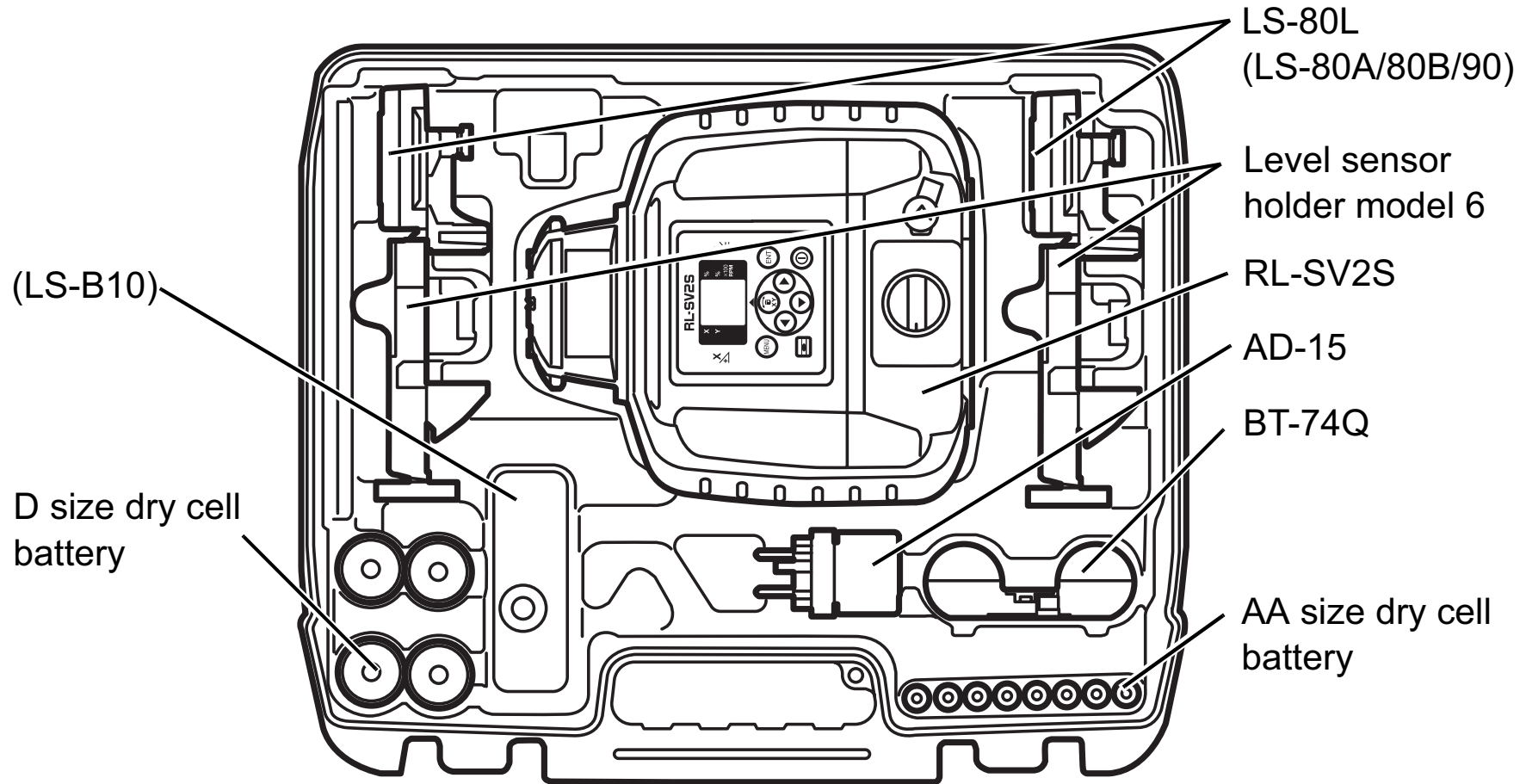
9. STORAGE PRECAUTIONS

Always clean the instrument after use.

- If the instrument got wet with rain, wipe it well before storing in the storage case.
- Wipe away stain or dirt with soft cloth after dusting.
- Clean storage case using cloth moistened with neutral detergent or water. Do not use ether, benzene, thinner or other solvents.
- Clean the lens by first removing dust with a cleaning brush and then lightly wiping with the cleaning cloth included in the package or with a clean non-sticky or non-oily cloth (washed cotton cloth is the best) moistened with alcohol (or ether-mixed liquid).

10. HOW TO STORE

After using the instrument, store it as shown below.



- The LS-80A/80B/90 and LS-B10 can be stored in this carrying case (The LS-70 cannot be stored in this carrying case).
- Holders other than the holder model 6 cannot be stored.

11. SPECIFICATIONS

RL-SV2S

Light source	:	Laser diode (Visible, 635nm)
Laser output	:	2.4mW
Safety standard for laser beam	:	CDRH (FDA) Class IIIa, IEC Class 3R
Automatic correction range	:	Horizontal $\pm 5^\circ$ Vertical $\pm 5^\circ$
Grade setting range	:	X: $\pm 15\%$ Y: $\pm 15\%$
Accuracy	:	Horizontal $\pm 10''$ Vertical $\pm 10''$
Manual slope settable range	:	$\pm 5^\circ$ (When the instrument is installed on the 0° surface) The slope range is increased or decreased according to the tilt of the surface on which the instrument is installed.
Line control during vertical rotation:	:	$\pm 5^\circ$ (When the instrument is installed on the 0° surface)
Rotation speeds	:	300/600rpm (Changeable)
Operating range	:	Diameter Approx. 2m to 800m (rotation speed 600 r.p.m./Using with LS-80L)
Power supply/Operating time	:	4 x D size dry cell batteries (alkaline) or Ni-MH battery pack BT-74Q (7000mAh) Charging time : Approx. 13 hours (Using with AD-15) Operating time : Approx. 90 hours (Using with alkaline manganese dry battery / at $+20^\circ\text{C}$ ($+68^\circ\text{F}$)) Approx. 55 hours (Using with Ni-MH battery pack BT-74Q/ at $+20^\circ\text{C}$ ($+68^\circ\text{F}$))

11. Specifications

Protection against water and dust	:	IP66 (Based on the standard IEC60529)
Operating temperature	:	-20 °C to +50 °C (-4 °F to +122 °F)
Storable temperature range	:	-30 °C to +60 °C (-22 °F to +140 °F)
LS warning display	:	RL-SV2S height alert warning (Warning is displayed on the indicator of LS-80L.) RL-SV2S battery warning (Warning is displayed on the indicator of LS-80L.)
Dimensions	:	177 (L) × 196 (W) × 217 (H) mm [7.0 (L) × 7.7 (W) × 8.5 (H) in]
Laser beam height	:	187mm (Height from the instrument's bottom surface to the center point of laser beam)
Weight	:	2.5kg (lbs) (Dry battery type: Including dry batteries) 2.7kg (lbs) (Ni-MH battery type: Including BT-74Q)
Tripod screw	:	5"/8X11 threads for surveying instrument

RC-60

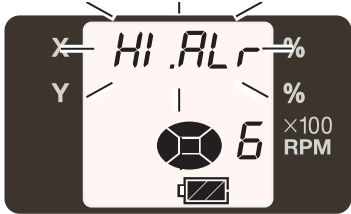

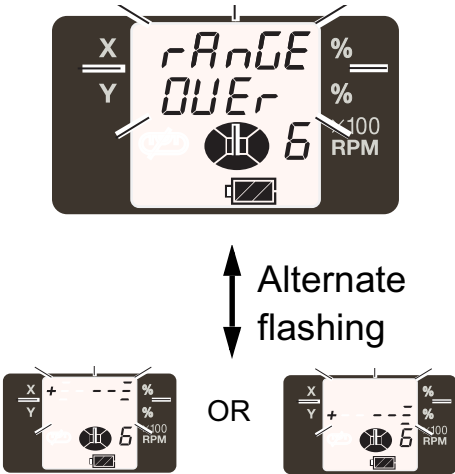
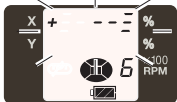
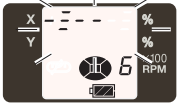
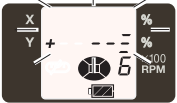
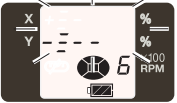
Operating range (Radius)	:	100m or more
Power source	:	2×AA size dry cell batteries
Continuous operating time(+20°C):	:	Approx. 3.5 months (depends on the nature of use)
Protection against water and dust	:	IP66 (Based on the standard IEC60529)
Operating temperature	:	-20 °C to +50 °C (-4 °F to +122 °F)
Storable temperature range	:	-30 °C to +60 °C (-22 °F to +140 °F)
Dimensions	:	116 (L) × 59 (W) × 31.4 (H) mm [4.6 (L) × 2.3 (W) × 1.2 (H) in]
Weight	:	0.2kg (0.4lbs) (Including dry cell batteries)


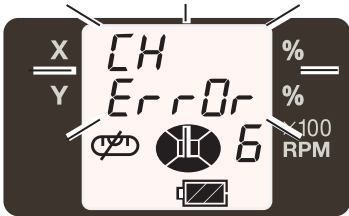
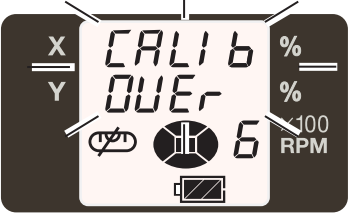
LS-80L (Back side display area)

Beam detection window	:	50 mm (2.0 in)
Beam detection precision	:	
High precision	:	±1 mm (±0.04 in)
Normal precision	:	±2 mm (±0.08 in)
Beam detection indication	:	Liquid crystal (both sides) and buzzer
Power source	:	2×AA size dry cell batteries
Operating time	:	Approx. 120 hours (Using alkaline manganese dry cell batteries)
Auto shut-off delay	:	Approx. 30 minutes without beam detection
Protection against water and dust	:	IP66 (Based on the standard IEC60529)
Operating temperature	:	-20°C to +50°C (-4°F to +122°F)
Storage temperature	:	-30°C to +60°C (-22°F to +140°F)
Dimensions	:	146(L) x 76(W) x 26(H)mm (5.7 x 2.9 x 1.0 in)
Weight	:	0.19 kg [0.41 lbs] (including dry cell batteries)


12. ERROR DISPLAY

If an error is displayed, follow the procedures shown below.

Error Display	Description/Countermeasure
	<p>If an error is displayed, follow the procedures shown below.  6.2 Height Alert Function(p. 28)</p>
	<p>RL-SV2S setting exceeds the leveling range.</p>  Reset tilting to the direction to raise the X+ side.  Reset tilting to the direction to raise the X- side.  Reset tilting to the direction to raise the Y+ side.  Reset tilting to the direction to raise the Y- side.

Error Display	Description/Countermeasure
	<p>Transmission error with remote control. Change both the RL-SV2S and RC-60 to other channel. If the error persists, check the transmission environment and reduce wireless LAN and other similar wireless transmissions as much as possible.</p>
	<p>More than 2 RL-SV2S devices are within the transmission range of the RC-60, making transmission impossible. Change the channel for both the RL-SV2S (1) and RC-60 used for the operation to another channel.</p>
	<p>Exceeding the adjustment range. Turn the power of the RL-SV2S OFF, turn ON the power back again and readjust.</p>
E-05	Turn the power for the instrument off, and then turn it back on.

12. Error Display

Error Display	Description/Countermeasure
E-51,55	Internal error Transmission not possible with the RL-SV2S. Remove and replace the dry cell batteries from the RC-60.
E-?? 	Wireless function error for the RL-SV2S. Unable to transmit with the RC-60. Turn the power for the instrument off, and then turn it back on.
E-65	Internal transmission error for the RL-SV2S. Turn the power for the instrument off, and then turn it back on.
E-70's	Slope function error. Turn the power for the instrument off, and then turn it back on.
E-80's	Leveling incomplete. Turn the power for the instrument off, and then turn it back on.
E-99	Internal memory error for the RL-SV2S. Turn the power for the instrument off, and then turn it back on.

- If errors still persist after attempting to clear them, contact Topcon or your dealer.

13. REGULATIONS

Region/ Country	Directives/ Regulations	Labels/Declarations
U.S.A.	FCC	<p>FCC Compliance</p> <p>This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.</p> <p>Contains FCC ID: XXXXXXXX(RL-SV2S)/XXXXXXX(RC-60)</p> <p>NOTE:</p> <p>This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.</p> <p>This equipment should be installed and operated with at least 20cm and more between the radiator and person's body (excluding extremities: hands, wrists, feet and ankles).</p>

13. Regulations

WARNING:

Change or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment. Specified cables must be used for connection to computer and/or peripherals in order to meet FCC emission limits.

CAUTION:

This device and its antenna(s) must not be co-located or operating in conjunction with any other antenna or transmitter. End user cannot modify this transmitter device. Any unauthorized modification made on the device could avoid the user's authority to operate this device.

Declaration of Conformity

Model Number:RL-SV2S/RC-60

Trade Name:TOPCON CORPORATION

Manufacture

Name: TOPCON CORPORATION

Address: 75-1, Hasunuma-cho, Itabashi-ku, Tokyo, 174-8580 JAPAN

Country: JAPAN

U.S.A. Representative

Responsible party:TOPCON POSITIONING SYSTEMS,INC.

Address: 7400 National Drive Livermore, CA94551, U.S.A

Telephone number:925-245-8300

13. Regulations


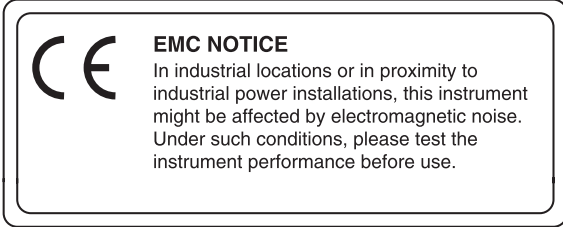
Region/ Country	Directives/ Regulations	Labels/Declarations
California, U.S.A.	Proposition65	WARNING : Handling the cord on this product or cords associated with accessories sold with this product, will expose you to lead, a chemical known to the State of California to cause birth defects or other reproductive harm. <i>Wash hands after handling.</i>



13. Regulations

<p>California, and NY, U.S.A.</p>	<p>Recycling Batteries</p>	<p><u>DON'T THROW AWAY RECHARGEABLE BATTERIES, RECYCLE THEM.</u></p> <p><u>Topcon Positioning Systems Inc., United States Return Process for Used Rechargeable Nickel Metal Hydride, Nickel Cadmium, Small Sealed Lead Acid, and Lithium Ion, Batteries</u></p> <p>In the United States Topcon Positioning Systems Inc., has established a process by which Topcon customers may return used rechargeable Nickel Metal Hydride(Ni-MH), Nickel Cadmium(Ni-Cd), Small Sealed Lead Acid(Pb), and Lithium Ion(Li-ion) batteries to Topcon for proper recycling and disposal. Only Topcon batteries will be accepted in this process.</p> <p>Proper shipping requires that batteries or battery packs must be intact and show no signs of leaking. The metal terminals on the individual batteries must be covered with tape to prevent short circuiting and heat buildup or batteries can be placed in individual plastic bag. Battery packs should not be disassembled prior to return.</p> <p>Topcon customers are responsible for complying with all federal, state, and local regulations pertaining to packing, labeling, and shipping of batteries. Packages must include a completed return address, be prepaid by the shipper, and travel by surface mode. <u>Under no circumstance should used/recyclable batteries be shipped by air.</u></p> <p>Failure to comply with the above requirements will result in the rejection of the package at the shipper's expense.</p> <p>Please remit packages to: Topcon Positioning Systems, Inc. C/O Battery Return Dept. 150 7400 National Dr. Livermore, CA 94551</p> <p><u>DON'T THROW AWAY RECHARGEABLE BATTERIES, RECYCLE THEM.</u></p>
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Region/ Country	Directives/ Regulations	Labels/Declarations
Canada	ICES	<p>This Class A digital apparatus complies with Canadian ICES-003. Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.</p> <p>This equipment should be installed and operated with at least 20cm and more between the radiator and person's body (excluding extremities: hands, wrists, feet and ankles).</p> <p>Contains IC: XXXXX-XXXXX(RL-SV2S)/XXXXX-XXXXX(RC-60)</p> <p>The term "IC:" before the radio certification number only signifies that Industry Canada technical specifications were met.</p> <p>"Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device."</p> <p>"The installer of this radio equipment must ensure that the antenna is located or pointed such that it does not emit RF field in excess of Health Canada limits for the general population; consult Safety Code 6, obtainable from Health Canada's website www.hc-sc.gc.ca/rpb"</p> <p>"This device has been designed to operate with the antennas listed below, and having a maximum gain of 0.61 dB. Antennas not included in this list or having a gain greater than 0.61 dB are strictly prohibited for use with this device. The required antenna impedance is 50 ohms."</p> <p>"To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that permitted for successful communication."</p>

13. Regulations

Region/ Country	Directives/ Regulations	Labels/Declarations
Australia	C-Tick	 <p>The compliance label indicates that the product complies with the applicable standard and establishes a traceable link between the equipment and the manufacturer, importer or their agent responsible for compliance and for placing it on the Australian market.</p>
EU	R&TTE CE	
EU	R&TTE	<p>R&TTE Directive ROTATING LASER RL-SV2S, REMOTE CONTROLLER RC-60 Hereby, TOPCON CORP., declares that the above-mentioned equipment is in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC. Please inquire below if you wish to receive a copy of Topcon's Declaration of Conformity. Topcon Europe Positioning B.V. Essebaan 11, 2908 LJ Capelle a/d IJssel, The Netherlands Tel:+31-10-4585077 Fax:+31-10-2844949 http://www.topcon-positioning.eu/index.asp</p>

Region/ Country	Directives/ Regulations	Labels/Declarations
EU	WEEE Directive	<div style="border: 1px solid black; padding: 10px;">  <p>WEEE Directive This symbol is applicable to EU members states only.</p> <p>Following information is only for EU-member states: The use of the symbol indicates that this product may not be treated as household waste. By ensuring this product is disposed of correctly, you will help prevent potential negative consequences for the environment and human health, which could otherwise be caused by inappropriate waste handling of this product. For more detailed information about the take-back and recycling of this product, please contact your supplier where you purchased the product or consult.</p> <p style="text-align: right;">TOPCON CORPORATION</p> </div>
EU	EU Battery Directive	<div style="border: 1px solid black; padding: 10px;">  <p>EU Battery Directive This symbol is applicable to EU members states only.</p> <p>Battery users must not dispose of batteries as unsorted general waste, but treat properly.</p> </div>

TOPCON CORPORATION

75-1 Hasunuma-cho, Itabashi-ku, Tokyo 174-8580, Japan <http://www.topcon.co.jp>

Please see the attached address list or the following website for contact addresses.

GLOBAL GATEWAY <http://global.topcon.com/>
