Tune up procedure

- 1. It must provide an operational voltage (3.4~4.2V DC) to turn on the phone and on one certain channel in service mode by means of company proprietary software.
- 2. Base station simulator (CMU 200) measures the GSM phone specific RF characteristics.
- 3. The maximum output power of each individual phone are adjusted until the target value met

For GSM900,

$$PCL = 5$$
, $PWR = 32.2 \pm 0.3$ dBm

$$PCL = 6$$
, $PWR = 31 \pm 0.5$ dBm

$$PCL = 7$$
, $PWR = 29 \pm 0.5$ dBm

PCL = 8, PWR =
$$27 \pm 0.5 \text{ dBm}$$

$$PCL = 9$$
, $PWR = 25 \pm 0.5 dBm$

$$PCL = 10, PWR = 23 \pm 0.5 dBm$$

$$PCL = 11, PWR = 21 \pm 0.5 dBm$$

$$PCL = 12, PWR = 19 \pm 0.5 dBm$$

$$PCL = 13$$
, $PWR = 17 \pm 0.5$ dBm

 $PCL = 14, PWR = 15 \pm 0.5 dBm$

 $PCL = 15, PWR = 13 \pm 0.5 dBm$

 $PCL = 16, PWR = 11 \pm 0.5 dBm$

PCL = 17, $PWR = 9 \pm 0.5$ dBm

PCL = 18, PWR = 7 ± 0.5 dBm

PCL = 19, PWR = 5 ± 0.5 dBm

For DCS 1800, PCS1900

PCL = 0, $PWR = 29.3 \pm 0.3$ dBm

PCL=1, PWR = 28 ± 0.5 dBm

PCL = 2, PWR = 26 ± 0.5 dBm

PCL = 3, PWR = 24 ± 0.5 dBm

PCL =4, PWR = 22 ± 0.5 dBm

PCL = 5, PWR = 20 ± 0.5 dBm

PCL = 6, $PWR = 18 \pm 0.5 dBm$

PCL = 7, $PWR = 16 \pm 0.5 dBm$

PCL = 8, $PWR = 14 \pm 0.5 \text{ dBm}$

PCL = 9, $PWR = 12 \pm 0.5 dBm$

PCL = 10, $PWR = 10 \pm 0.5 dBm$

PCL =11, PWR = 8 ± 0.5 dBm

 $PCL = 12, PWR = 6 \pm 0.5 dBm$

PCL =13, PWR = 4 ± 0.5 dBm

PCL =14, PWR = 2 ± 0.5 dBm

 $PCL = 15, PWR = 0 \pm 0.5 dBm$

then this appropriate output power settings are stored in each phone individually.

The user has no possibility to change these settings later on, and during manufacturing each phone will be individual calibrated. The measurement is done in fully calibrated setup, which is based on a Rohde& Schwarz CMU200 base station simulator.

Furthermore, the highest power level is verified afterwards in a call measurement on three channels (low, middle and high).