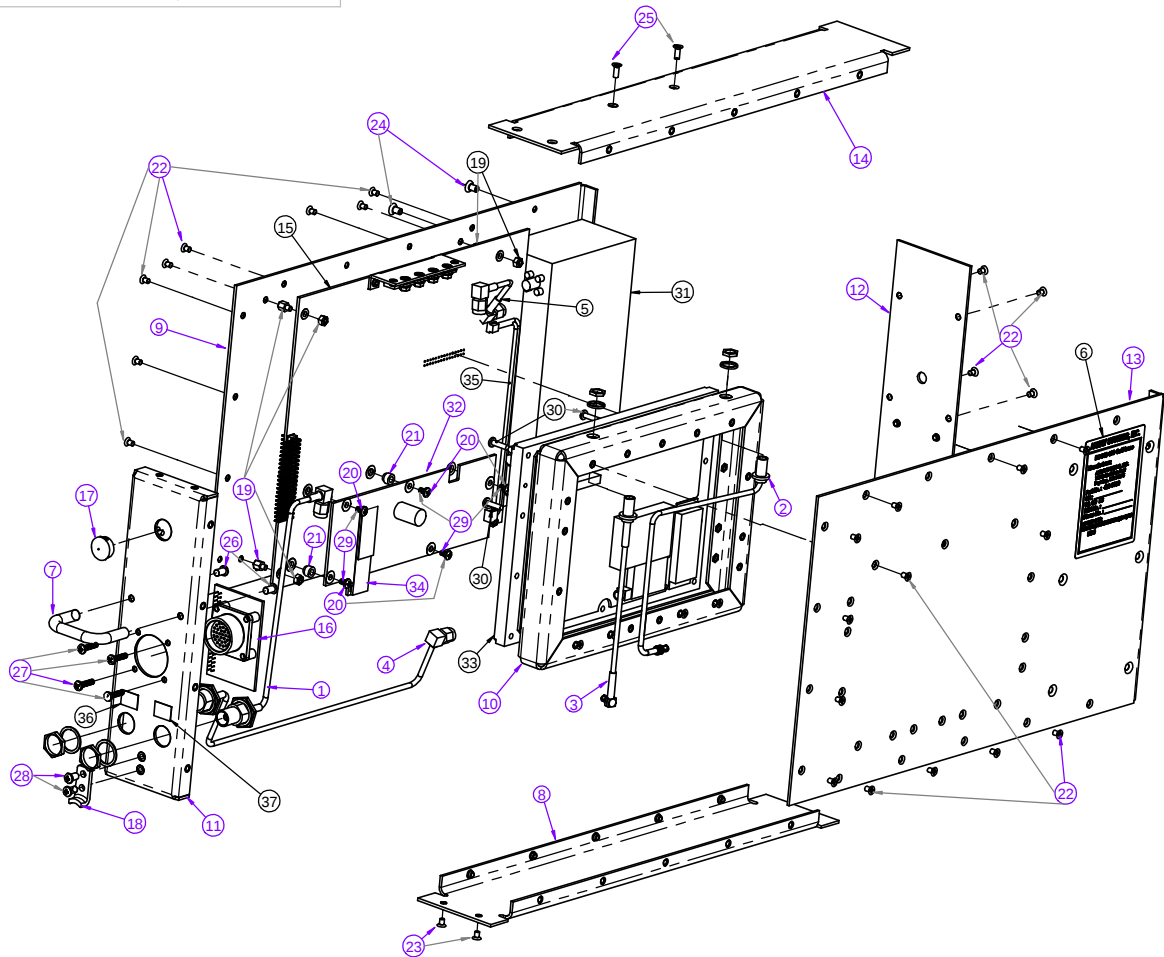


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	ORIGINAL RELEASE	09/12/02	GH
B	ECO - 4620	10/01/02	



ASSEMBLY NOTES:
1. ASSEMBLE ACCORDING TO MANUFACTURE OUTLINE AFTER COMPLETING ENG-1484 AS PER ENG-7051.
2. FREE END OF ITEM 1 CONNECTS TO ITEM 3.
3. FREE END OF ITEM 4 CONNECTS TO ITEM 31.
4. FREE END OF ITEM 5 CONNECTS TO ITEM 2.
5. FREE END OF ITEM 2 CONNECTS TO ITEM 33, J6.
6. FREE END OF ITEM 3 CONNECTS TO ITEM 33, J4.
7. FREE END OF ITEM 34 CONNECTS TO ITEM 33, J1.
8. FREE END OF ITEM 35 CONNECTS TO ITEM 33, J5.
9. INSTALL ANTI-STATIC TAPE OR ANTI-STATIC CAPS ON EXTERNAL CONNECTORS.

Table 1 452-8050 QUALCOMM KIT

ITEM NO.	DESCRIPTION	QTY
35	QUALCOMM CABLE 70992	1
34	QUALCOMM FLEX CABLE 70832	1
33	QUALCOMM PCA 81220	1
32	QUALCOMM PCA 23545	1

SEE TABLE 1	ITEM NO.	DESCRIPTION	QTY
	452-8050	QUALCOMM KIT	1
	37	591-4541 LABEL, RX	1
	36	591-4540 LABEL, TX	1
	31	111-0912 FILTER, LORCH	1
	30	201-0406 4-40 X3/8 PHP SS	5
	29	201-0407 4-40 X 7/16 PHP SS W/LW	12
	28	201-0604 #6-32 X 1/4 PHP SS	2
	27	204-0405 4-40 X 1/4 PHP BLACK	4
	26	204-0605 #6-32 X 5/16 PHP BLACK	2
	25	211-0405 4-40 X 1/4 FHP BLACK	2
	24	211-0603 #6-32 X .25 FHP SS	6
	23	212-0403 4-40 X 3/16 FHP SS	2
	22	212-0404 4-40 X 3/16 FHP BLACK	51
	21	246-1004 SPACER 0.250 X 0.090	5
	20	247-0400 LOCKWASHER #4	5
	19	253-0421 SPACER, 3/16 M/F 4-40X5/16 W/HDWR	4
	18	258-7006 CLAMP DOWN HOOK	1
	17	263-0051 PLUG, PLASTIC	1
	16	345-0192 PCA, SPINE	1
	15	345-0180 PCA, HERMES	1
	14	402-3330 TOP PANEL	1
	13	402-3331 LEFT PANEL	1
	12	402-3332 FRONT PANEL	1
	11	402-3333 REAR PANEL	1
	10	402-3334 GATE	1
	9	402-3335 RIGHT PANEL	1
	8	402-3357 BOTTOM PANEL	1
	7	451-0169 HANDLE	1
	6	591-4529 LABEL, PRODUCT, RCOM-100	1
	5	611-6103 CABLE, TX FILTER TO GATE	1
	4	611-6104 CABLE, TX INPUT TO FILTER	1
	3	611-6105 CABLE, RX GATE INTERNAL	1
	2	611-6106 CABLE, TX GATE INTERNAL	1
	1	611-6107 CABLE, RX INPUT TO GATE	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMAL ANGULAR .XX ± .010 ± .5° .XXXX±.0010 MATERIAL -- FINISH -- DO NOT SCALE DRAWING		PARTS LIST		ARNAV SYSTEMS, INC. 16923 MERIDIAN EAST PUYALLUP, WA 98373	
		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE			
		APPROVALS			
		DRAWN	DATE		
		JR	10/01/02		
		CHECKED			
		PROJ			
		ENGR			
		ISSUED			
		TITLE			
		RCOM-100 MAIN ASS'Y.			
		SIZE	DWG. NO.		
		B	453-8050		
		SCALE	CAD FILE		
		SHEET 1 OF 1			
		REV. B			