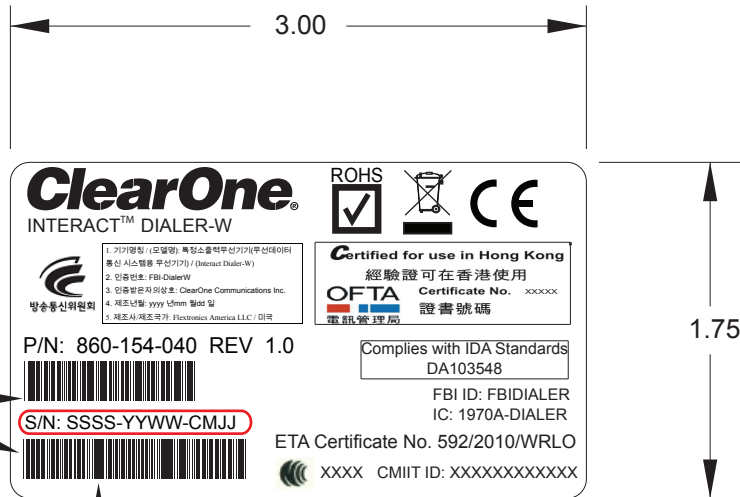


FACTORY CODE TABLE	
CONTRACT MANUFACTURER	CODE
ASCADE	02
EGI	05
FLEXTRONICS - U.S.A.	06
FLEXTRONICS - DG CHINA	07
FLEXTRONICS - FY CHINA	08
ICT	03
INOVAR	01
WELLEX	04



BARCODE: 3 OF 9 (CODE 39)
HEIGHT: 0.200
DENSITY: 0.006

SSSS-YYWW-CMJJ

SEQUENCE #

YEAR

WEEK

CONTRACT MANUFACTURER CODE

JOB # OR LOT # (IF APPLICABLE)

NOTE: USUALLY BLANK

DOCUMENT SCHEDULE

SHEET 1: FABRICATION DETAIL (THIS SHEET)
SHEET 2: ARTWORK
SHEET 3: FIRST ARTICLE INSPECTION

NOTES: UNLESS OTHERWISE SPECIFIED

- MATERIAL**
9.4MIL, 40# LINER, 50# FACE
PREMIUM COATED, SMOOTH THERMAL TRANSFER PAPER LABEL STOCK
WITH GENERAL PURPOSE, ALL TEMPERATURE PERMANENT ACRYLIC ADHESIVE
COLOR: WHITE
MANUF REF: ZEBRA #Z 93675P (Z ULTIMATE 3000T)
- PRINTING**
USE ARTWORK SHOWN ON SHEET 2 OF ADOBE ILLUSTRATOR FILE
PDF DOCUMENT IS FOR REFERENCE ONLY
PRINT COLOR: 5095 RESIN

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REVISION SPECIFICATION

REV: 2.0
NAME: AJOHNSON
RELEASE DATE: 18 MAY 2010

TOOLING & COMPLIANCE PER DCN 10636A

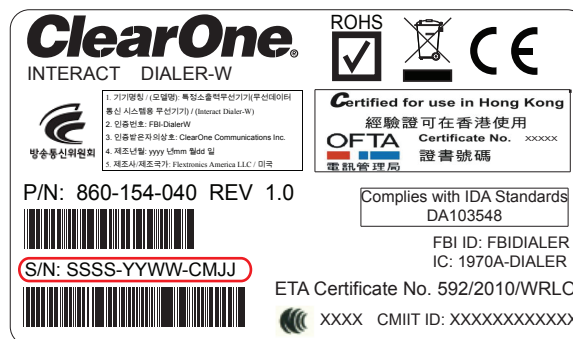
REVIEW GROUP	CHECKED BY	DATE
MECHANICAL DESIGN	<i>Mike D. J.</i>	18 MAY 2010
COMPLIANCE ENGINEERING	<i>Roger J. Mudds</i>	18 MAY 2010
MARKETING	<i>Mary Evans</i>	18 MAY 2010
DOCUMENT CONTROL	<i>Roger J. Mudds</i>	18 MAY 2010
OPERATIONS	<i>R. J.</i>	18 MAY 2010

CHECKED <i>Roger J. Mudds</i>	DATE 18 MAY 2010	PLOT DATE 18 MAY 2010
APPROVED <i>Roger J. Mudds</i>	DATE 18 MAY 2010	DRAWN BY TRISHA WILLIAMS
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	DATE 17 FEB 2009	
TOLERANCES	DESCRIPTION	
ANGLES: $\pm 1^\circ$ 2 PLACE DIMS: ± 0.02 3 PLACE DIMS: ± 0.005	LABEL, UNIT ASSY PROD ID INTERACT DIALER-W	
SIZE A	PART # 433-154-040-860	REV 2.0
SCALE N.T.S.	DO NOT SCALE	SHEET 1 OF 3

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433-154-040-860 REV 2.0 LABEL, UNIT ASSY
PROD ID INTERACT DIALER-W

ClearOne Communications

PRINT COLOR: 5095 RESIN

PLOT DATE	18 MAY 2010
DRAWN BY	TRISHA WILLIAMS
DATE	19 FEB 2009

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES		DESCRIPTION LABEL, UNIT ASSY PROD ID INTERACT DIALER-W					
TOLERANCES							
ANGLES: ± 1°		SIZE A		PART # 433-154-040-860		REV 2.0	
2 PLACE DIMS: ± 0.02		SCALE		N.T.S.		DO NOT SCALE	
3 PLACE DIMS: ± 0.005						SHEET 2 OF 3	

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PLACE LABEL
SAMPLE HERE

PLACE LABEL
SAMPLE HERE

ClearOne
FIRST ARTICLE SAMPLE

REVIEW GROUP	CHECKED BY	DATE
QUALITY ASSURANCE		
DOCUMENT CONTROL		

CONTRACT MANUFACTURER
FIRST ARTICLE SAMPLE

REVIEW GROUP	CHECKED BY	DATE
QUALITY ASSURANCE		

PLOT DATE	18 MAY 2010
DRAWN BY	TRISHA WILLIAMS
DATE	19 FEB 2009

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	DESCRIPTION			
	LABEL, UNIT ASSY PROD ID INTERACT DIALER-W			
TOLERANCES	SIZE	A	PART #	REV
ANGLES: $\pm 1^{\circ}$ 2 PLACE DIMS: ± 0.02 3 PLACE DIMS: ± 0.005			433-154-040-860	2.0
	SCALE	N.T.S.	DO NOT SCALE	SHEET 3 OF 3