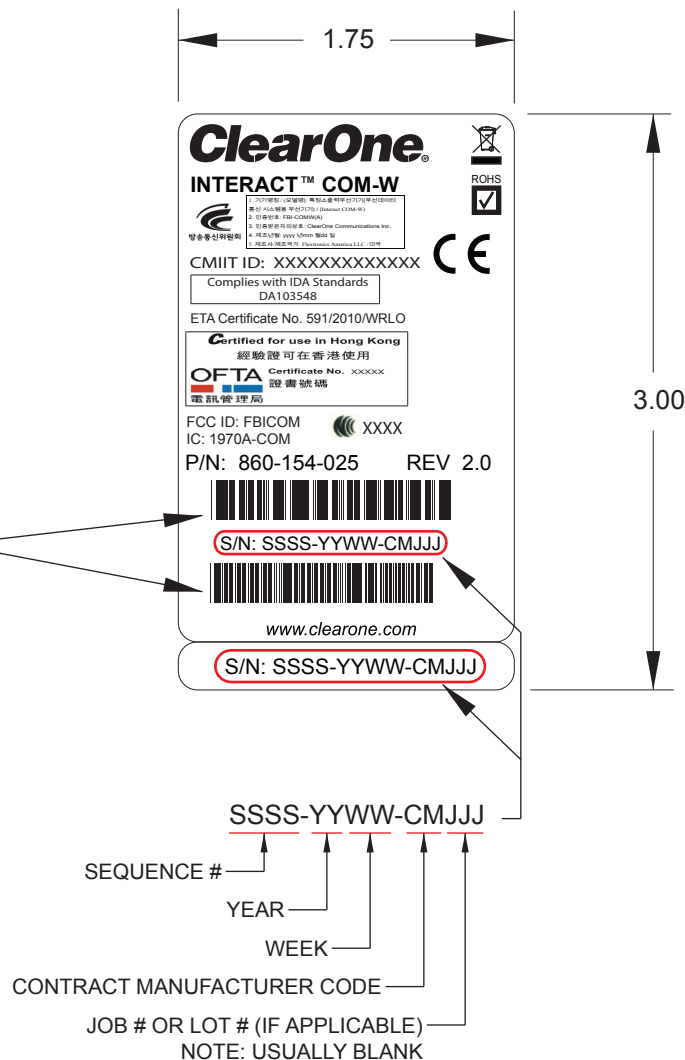


FACTORY CODE TABLE	
CONTRACT MANUFACTURER	CODE
ASCALADE	02
EGI	05
FLEXTRONICS - U.S.A.	06
FLEXTRONICS - DG CHINA	07
FLEXTRONICS - FY CHINA	08
ICT	03
INOVAR	01
WELLEX	04



DOCUMENT SCHEDULE

SHEET 1: FABRICATION DETAIL (THIS SHEET)
SHEET 2: ARTWORK
SHEET 3: FIRST ARTICLE INSPECTION

NOTES: UNLESS OTHERWISE SPECIFIED

- MATERIAL**
9.4MIL, 40# LINER, 50# FACE
PREMIUM COATED, SMOOTH THERMAL TRANSFER PAPER LABEL STOCK
WITH GENERAL PURPOSE, ALL TEMPERATURE PERMANENT ACRYLIC ADHESIVE
COLOR: WHITE
MANUF REF: ZEBRA #Z 93675P (Z ULTIMATE 3000T)
- PRINTING**
USE ARTWORK SHOWN ON SHEET 2 OF ADOBE ILLUSTRATOR FILE
PDF DOCUMENT IS FOR REFERENCE ONLY
PRINT COLOR: 5095 RESIN

BOTH SHOULD MATCH

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REVISION SPECIFICATION

REV: 0.6
NAME: A. JOHNSON
RELEASE DATE: 01 OCT 2009
REVISION CHANGE ONLY.

REVISION SPECIFICATION

REV: 0.7
NAME: A. JOHNSON
RELEASE DATE: 09 OCT 2009
REVISION CHANGE ONLY.

REVISION SPECIFICATION

REV: 1.0
NAME: AJOHNSON
RELEASE DATE: 03 NOV 2009
PRODUCTION RELEASE

REVISION SPECIFICATION

REV: 2.0
NAME: AJOHNSON
RELEASE DATE: 18 MAY 2010
TOOLING & COMPLIANCE PER DCN 10636A

REVIEW GROUP	CHECKED BY	DATE
MECHANICAL DESIGN	<i>Mike Dault</i>	18 MAY 2010
COMPLIANCE ENGINEERING	<i>Roger J. Mudge</i>	18 MAY 2010
MARKETING	<i>Mary Evans</i>	18 MAY 2010
DOCUMENT CONTROL	<i>Roger J. Mudge</i>	18 MAY 2010
OPERATIONS	<i>R. J. Mudge</i>	18 MAY 2010

CHECKED <i>Roger J. Mudge</i>	DATE 18 MAY 2010	PLOT DATE 18 MAY 2010
APPROVED <i>Roger J. Mudge</i>	DATE 18 MAY 2010	DRAWN BY TRISHA WILLIAMS DATE 19 FEB 2009
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	DESCRIPTION LABEL, UNIT ASSY PROD ID INTERACT COM-W ROHS	
TOLERANCES		
ANGLES: $\pm 1^\circ$	SIZE A	PART # 433-154-025-860 REV 2.0
2 PLACE DIMS: ± 0.02	SCALE N.T.S.	DO NOT SCALE SHEET 1 OF 3
3 PLACE DIMS: ± 0.005		

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433-154-025-860 REV 2.0 LABEL, UNIT ASSY
PROD ID INTERACT COM-W ROHS

ClearOne Communications

PRINT COLOR: 5095 RESIN

PLOT DATE		18 MAY 2010
DRAWN BY	TRISHA WILLIAMS	DATE 19 FEB 2009

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES		DESCRIPTION LABEL, UNIT ASSY PROD ID INTERACT COM-W ROHS			
		TOLERANCES			
ANGLES: $\pm 1^{\circ}$					
2 PLACE DIMS: ± 0.02					
3 PLACE DIMS: ± 0.005					
SIZE	A	PART #	433-154-025-860		REV 2.0
SCALE	N.T.S.	DO NOT SCALE	SHEET 2 OF 3		

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PLACE LABEL
SAMPLE HERE

ClearOne
FIRST ARTICLE SAMPLE

REVIEW GROUP	CHECKED BY	DATE
QUALITY ASSURANCE		
DOCUMENT CONTROL		

PLACE LABEL
SAMPLE HERE

CONTRACT MANUFACTURER
FIRST ARTICLE SAMPLE

REVIEW GROUP	CHECKED BY	DATE
QUALITY ASSURANCE		

PLOT DATE	18 MAY 2010
DRAWN BY	TRISHA WILLIAMS
DATE	19 FEB 2009

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	DESCRIPTION			
	LABEL, UNIT ASSY PROD ID INTERACT COM-W ROHS			
TOLERANCES	SIZE	A	PART #	REV
ANGLES: $\pm 1^{\circ}$ 2 PLACE DIMS: ± 0.02 3 PLACE DIMS: ± 0.005			433-154-025-860	2.0
	SCALE	N.T.S.	DO NOT SCALE	SHEET 3 OF 3