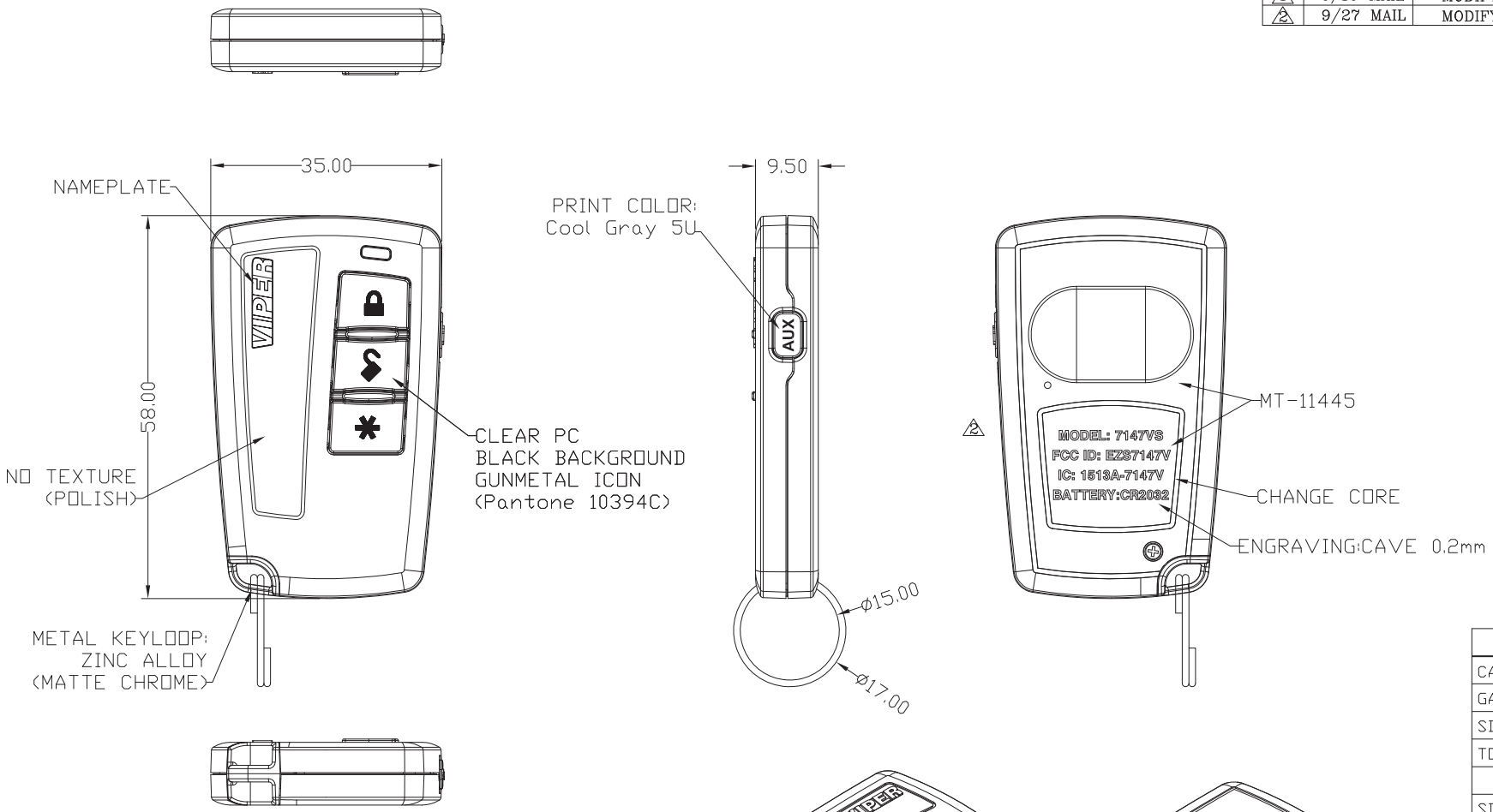
Top Secret	Secret	Confidential	Unclassified

REVISIONS

REV.	ACC.	DESCRIPTION	DRN.	DATE
1	9/19 MAIL	MODIFY ENGRAVING	Eason	9/19/'24
2	9/27 MAIL	MODIFY ENGRAVING	Eason	9/27/'24



ITEM	P/N
CASE	IADY20A2
GASKET	NKDY10A0
SIDE SEAL	NKDY3000
TOP KEY	IKDY1CB0
	WKDY1C00
SIDE KEY	IKDY20B0
	WKDY2000
KEYLOOP	MDDY1800
NAMEPLATE	IHDY00A0
VENT	LBDY00A0
SCREW	MIP01455
BATTERY CLIP	MCDY0000
INSULATOR	IADY6000
KEY CHAIN	MA150000

ARTICLE / ITEM	MATERIEL / MATERIAL
Keyloop	ZINC ALLOY, MATTE CHROME
Bottom Housing	ABS+PC, BLACK, TEXTURED
Function Button	ABS+PC, BLACK
Button Array	PC, CLEAR, REAR SIDE PRINTING
Gasket	SILICONE, TRANSL WHITE, BLACK PAINT, LASER ETCH
Top Housing	ABS+PC, BLACK, TEXTURED
Function Button Seal	SILICONE, BLACK
Nameplate	AL DIE-CAST, GUNMETAL ANODIZING, BLACK PAINTED
M1.4x5.5mm Pan Phillips TS	STEEL, ZN PLATED, BLACK COATING
Battery Insulator	PA66, PLACK
Vent	TYPE B WATERPROOF & SOUNDPROOF MEMBRANE

BODY MATERIAL : ABS+PC

1. Texture is same as MT-11010
2. Radious will be 0.2 if not specified.

*Tolerance please refer specification of tolerance limits 'c'

INJECT TOLERANCE SPEC.

GRADE / DIMENSION	A ±	B ±	C ±
UNDER 6	0.08	0.16	0.30
6~30	0.10	0.20	0.40
30~120	0.20	0.40	0.80
120~300	0.40	0.80	2.00

SCALE: 1:1	UNIT: M/M	DRN BY Eason	DATE 2024/8/15
MATERIAL		CHK BY Jason	2024/9/27
FINISH		APPD BY Gritty	2024/9/27
CODE		SHEET	OF

Voxx

TITLE 7147VS

SIZE	DEPT	DRAWING NO	REV
A4		113I0100-1	2

N53F036A(2017.12.25)