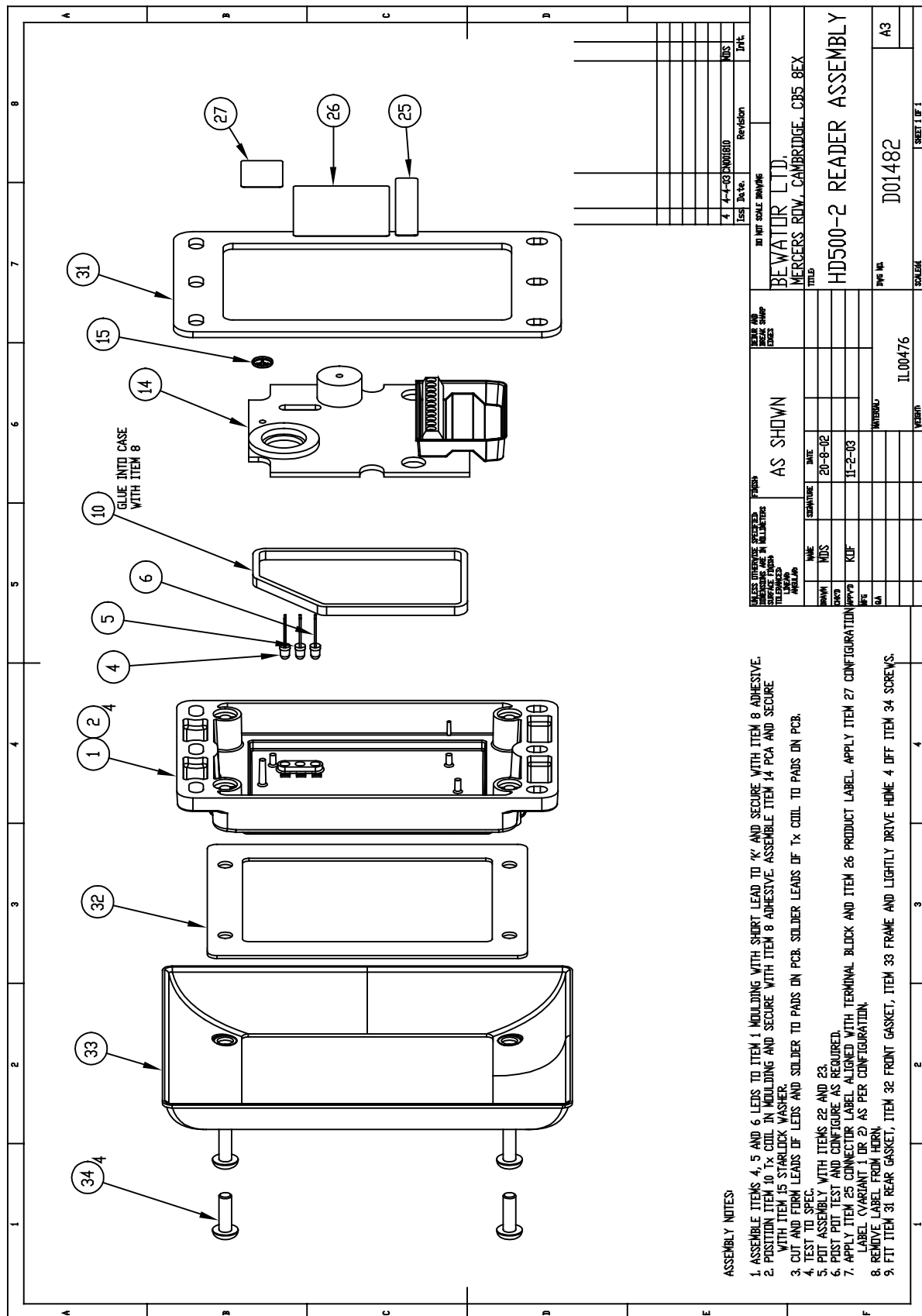




ASSEMBLY NOTES:

1. ASSEMBLE ITEMS 4, 5 AND 6 LEADS TO ITEM 1 MOLDING WITH SHORT LEAD TO "K" AND SECURE WITH ITEM 8 ADHESIVE.
2. POSITION ITEM 10 TO COIL IN MOLDING AND SECURE WITH ITEM 8 ADHESIVE. ASSEMBLE ITEM 14 PCA AND SECURE WITH ITEM 15 STARLOCK WASHER.
3. CUT AND FIRM LEADS OF LEADS AND SOLDER TO PADS ON PCB. SOLDER LEADS OF 1x COIL TO PADS ON PCB.
4. TEST TO SPEC.
5. PUT ASSEMBLY WITH ITEMS 22 AND 23.
6. FIRST PUT TEST AND CONFIGURE AS REQUIRED.
7. APPLY ITEM 25 CONNECTOR LABEL ALIGNED WITH TERMINAL BLOCK AND ITEM 26 PRODUCT LABEL. APPLY ITEM 27 CONFIGURATION LABEL (VARIANT 1 OR 2) AS PER CONFIGURATION.
8. REMOVE LABEL FROM HORN.
9. FIT ITEM 31 REAR GASKET.
10. FIT ITEM 32 FRONT GASKET, ITEM 33 FRAME AND LIGHTLY DRIVE HOME 4 DIFF ITEM 34 SCREWS.