

DATE :May.23.2006

CUSTOMER: First International Computer, INC.

APPROVAL SHEET

MODEL	GT1W
DESCRIPTION	PIFA For Wireless LAN Antenna 2.4~2.5GHz/5.15~5.875 GHz
SUPPLIER P/N	K05004000201
CUSTOMER P/N	21-92493-01
FILE P/N	

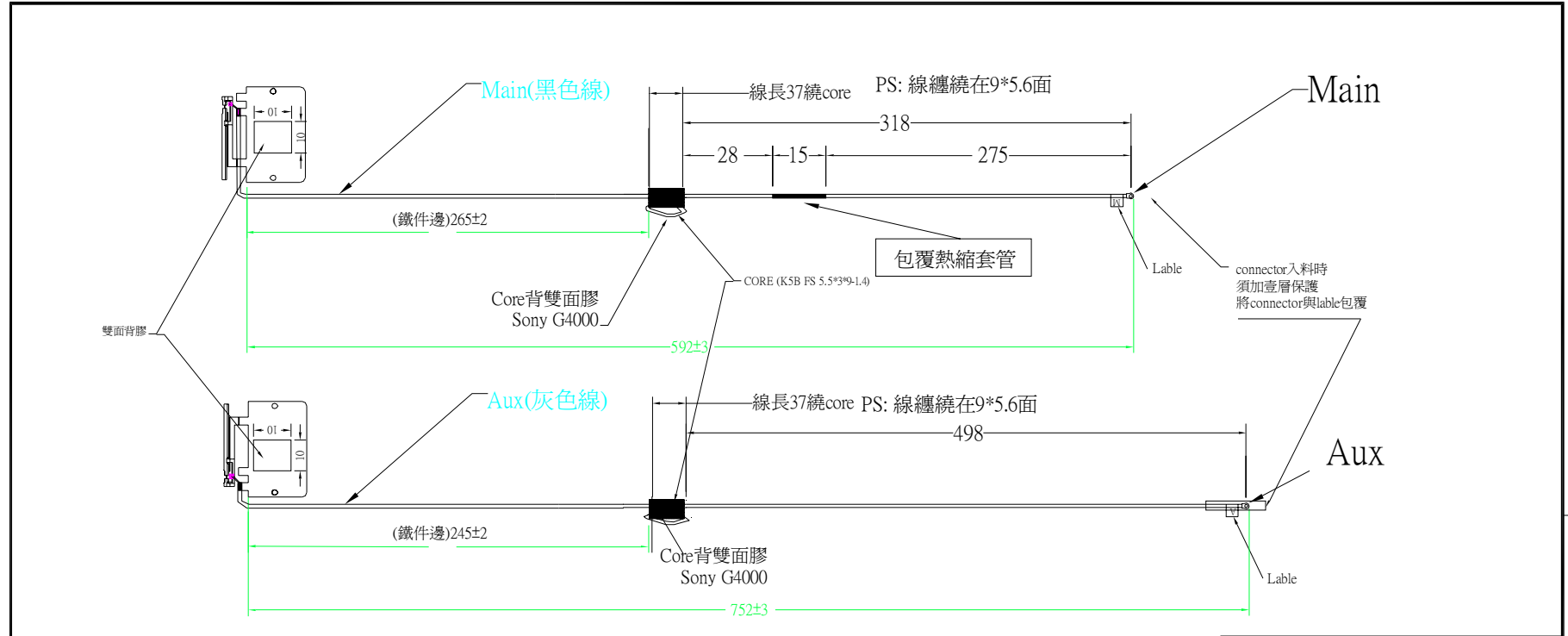
FAVORTRON			Customer	
Manager	Supervisor	Engineer		
Jesse	Jesse	James		



惠貿電子股份有限公司
FAVORTRON CO., LTD

台北縣中和市中正路 866 號 17F TEL: (02) 8227-5669

17nd F, no. 866, Zhong Zheng Rd., FAX: (02) 8227-5667
Zhong He City, Taipei Hsien, Taiwan R.O.C



Main length = 592 mm
 鐵件邊
 Aux length = 752 mm
 鐵件邊

FVC 惠賢電子股份有限公司
 FAVORTRON CO.,LTD.

TITLE:
 大眾 GT1W & GT2W 共用天線

備註
 ※未標註公差處，請參照下列標準。

發行		RANGE	TOLERANCE		PART NO.	K05004000201	
		Over 101	± 1.5		DRAW NO.	TD-E-50628-A1	
		51-100	± 1.0		Customer No.	21-92493-01	
		11-50	± 0.3		Customer REV.	A2	
		10 Below	± 0.2		APPROVAL	CHECKED	DRAWED
Units	mm	Rev.	A2				
Size	A4	Scale	1:0.5				
Sheet	1/1						

△		INITIAL RELEASE	
REV	DATA	DESCRIPTION	REVISIONIST
REV. RECORD			

機密
 廠內專用

1 | 2 | 3 | 4 | 5 | 6

B O M

ITEM	COMPONENT	Q'TY	DESCRIPTION	FAVORTRON P/N	VENDER
1	PIFA ANTENNA	1	GT1W" Right/0.4mm/馬口鐵	M02007024001	符合廠商
2	PIFA ANTENNA	1	GT1W" Left/0.4mm/馬口鐵	M02007025001	符合廠商
3	同軸線	1	OD1.13mm/單頭I-PEX/黑色/642mm	M04007054001	FVC
4	同軸線	1	OD1.13mm/單頭I-PEX/灰色/783mm	M04007055001	FVC
5	CORE	2	K5B FS 5.5*3*9-1.4	M05001003001	符合廠商
6	雙面背膠	2	10mmx10mmx0.10t(SONY G4000)	M01017023002	嘉得隆
7	雙面背膠	2	9X5.5(SONY G4000)	M01017028002	嘉得隆
8	熱縮套管	1	15mm X ϕ 1.5mm	B02001076999	漢寶
9					
10					
11					
12					

SUB BOM (M04007054001)

ITEM	COMPONENT	Q'TY	DESCRIPTION	FVC P/N	VENDER
1	Connector	1	接頭MHF PLUG(I-PEX) OD= ϕ 1.13	L07001001001	I-PEX
2	同軸線	1	同軸線 ϕ 1.13*674mm(黑色)	G04005016001	日立信電

SUB BOM (M04007055001)

ITEM	COMPONENT	Q'TY	DESCRIPTION	FVC P/N	VENDER
1	Connector	1	接頭MHF PLUG(I-PEX) OD= ϕ 1.13	L07001001001	I-PEX
2	同軸線	1	同軸線 ϕ 1.13*813mm(灰色)	G04005033001	日立信電

 惠賢電子股份有限公司
FAVORTRON CO.,LTD

Title:
大眾 GT1W & GT2W 共用天線

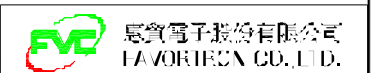
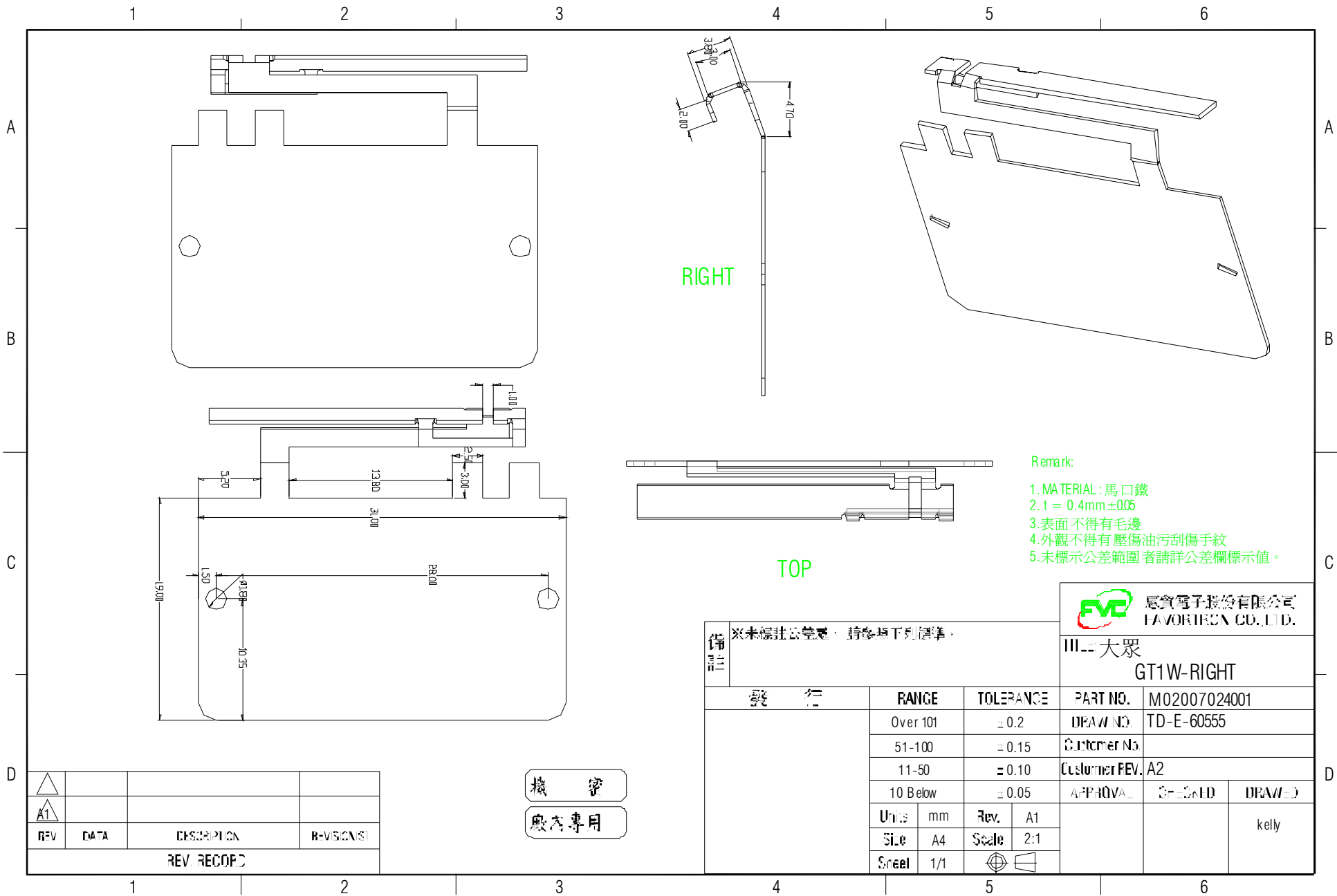
Part No.	K05004000201	
Draw No.	TD-E-50628-A1	
CUS.Part No.	21-92493-01	
CUS.Rev.	A2	
Approval	Check	Designed

發行 備註

機 密

廠內專用

Date	05/12/03	Sheet	6/6
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III 大眾
GT1W-RIGHT

※未標註公差者，請參照下列標準：

備註	RANGE	TOLERANCE	備註
	Over 101	± 0.2	
	51-100	± 0.15	
	11-50	± 0.10	
	10 Below	± 0.05	

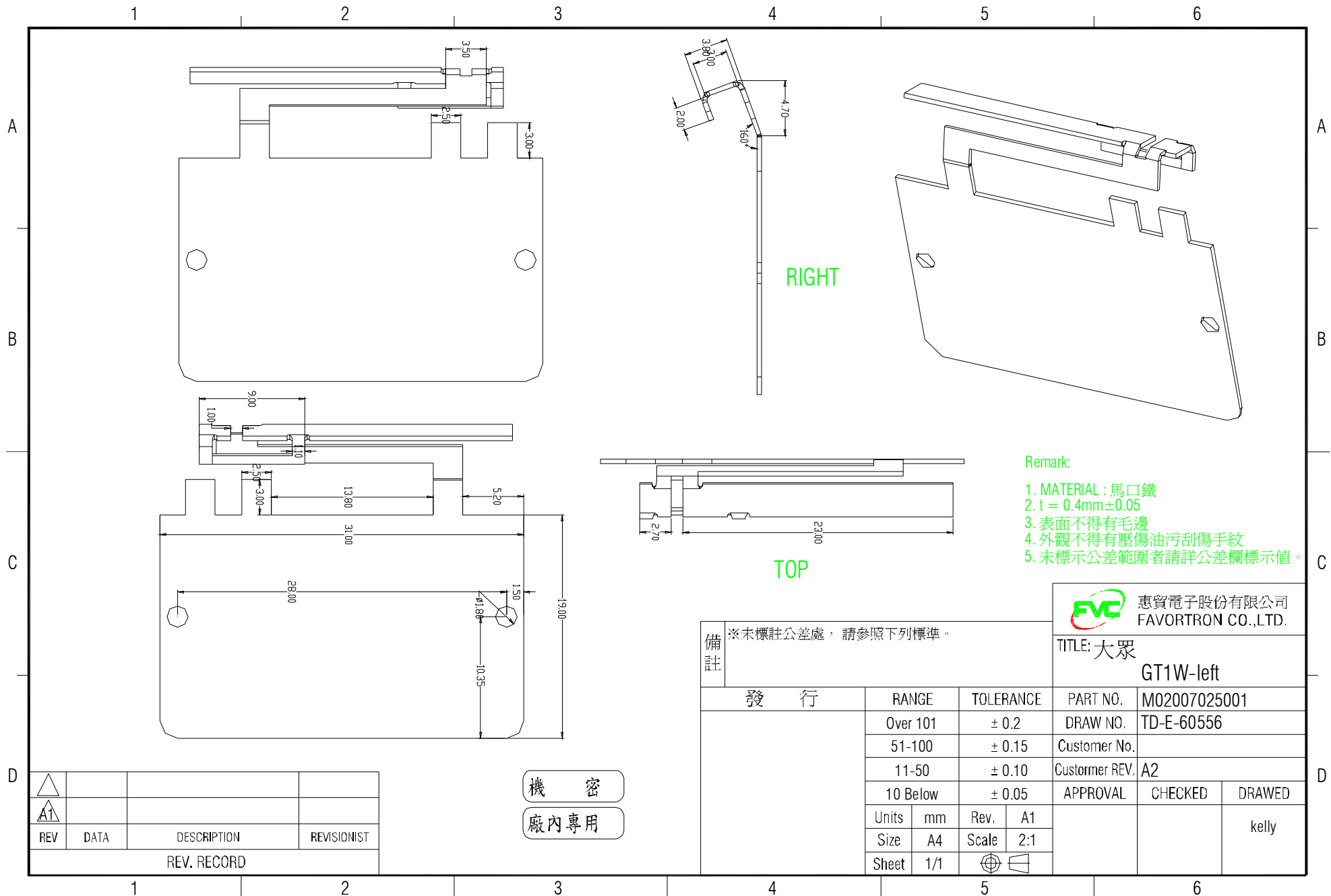
Units	mm	Rev.	A1
Size	A4	Scale	2:1
Sheet	1/1		

PART NO.	M02007024001
DRAW NO.	TD-E-60555
Customer No.	
Customer FEV.	A2
APPROVAL	DESIGNED
DRAWN	
	kelly

REV	DATA	DESCRIPTION	REVISIONS

REV RECORD

機 密
廠 內 專 用



FVC 惠寶電子股份有限公司
FAVORTRON CO.,LTD.

TITLE: 大眾
GT1W-left

備註: ※未標註公差處，請參照下列標準。

發行		RANGE	TOLERANCE
		Over 101	± 0.2
		51-100	± 0.15
		11-50	± 0.10
		10 Below	± 0.05
Units	mm	Rev.	A1
Size	A4	Scale	2:1
Sheet	1/1		

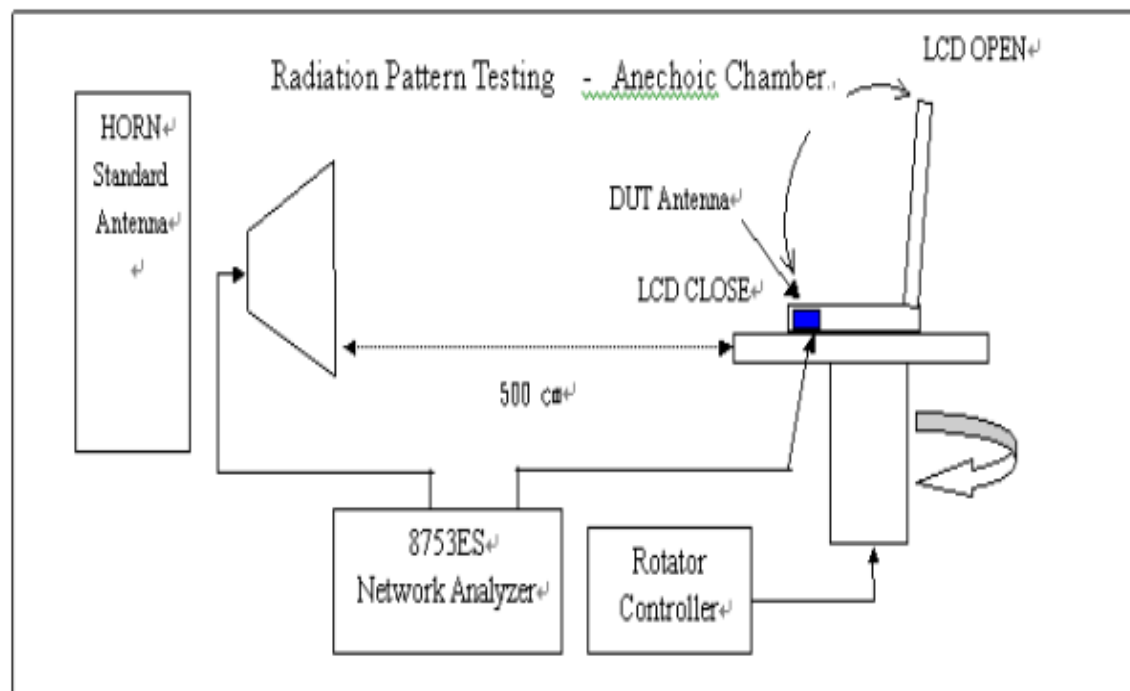
PART NO.	M02007025001
DRAW NO.	TD-E-60556
Customer No.	
Customer REV.	A2
APPROVAL	CHECKED DRAWED
	kelly

△			
A1			
REV	DATA	DESCRIPTION	REVISIONIST
REV. RECORD			

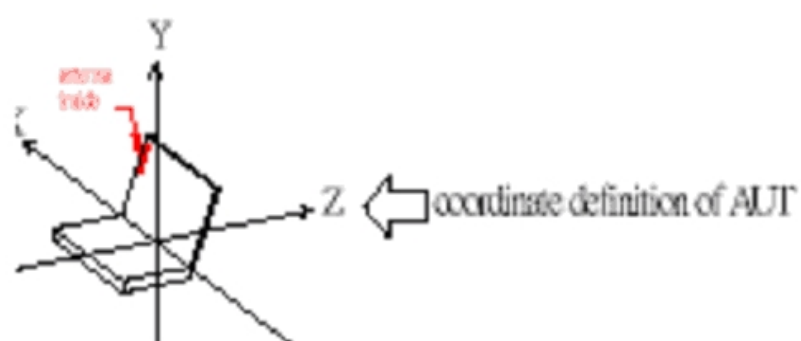
機 密
廠內專用

1 2 3 4 5 6

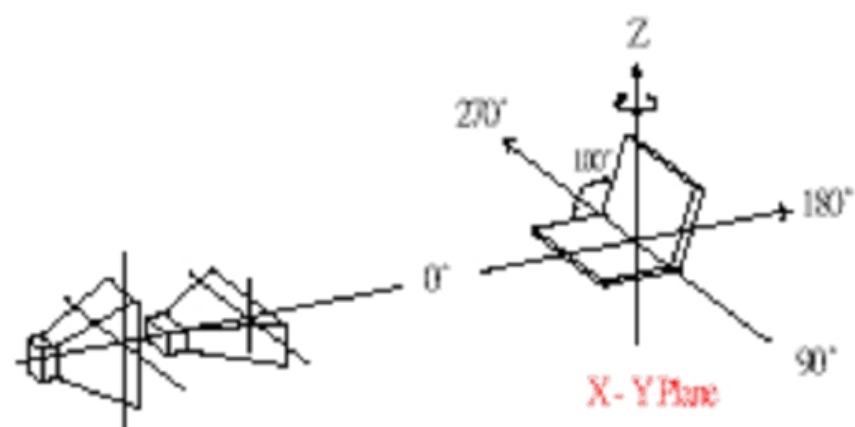
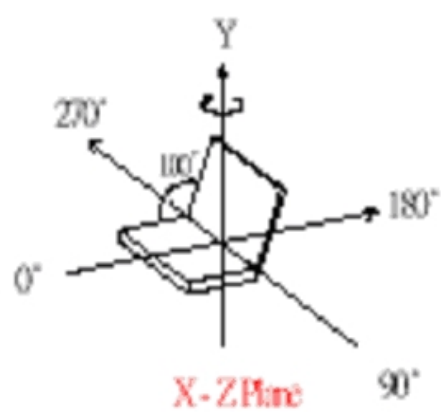
天線測試方法



Coordinate Definition



ORN ANTENNA



2. Antenna Spec. For WLAN

1. 802.11b Spec.

- a. Frequency range : 2.4 ~ 2.5GHz (Nominal)
- b. Impedance : 50Ω
- c. LCD Panel : Open (100°) / Close (0°).
- d. System Plane : XY plane
- e. VSWR : ≤ 2 (Main & Aux. Antenna)
- f. Return Loss : ≤ -10dB (Main & Aux. Antenna)
- g. Band Width : ≥ 130MHz (2450MHz±65MHz at least).
- h. Diversity Sum : ≥ -2.5dBi
- i. Any 30° angle range can't has null depth.
- j. Average gain & Peak gain

Antenna	Peak Gain (dBi)			Average Gain (dBi)		
	Frequency			Frequency		
	2.4GHz	2.45GHz	2.5GHz	2.4GHz	2.45GHz	2.5GHz
Main	≤ 3	≤ 3	≤ 3	≥ -4	≥ -4	≥ -4
Auxiliary	≤ 3	≤ 3	≤ 3	≥ -4.5	≥ -4.5	≥ -4.5

2. 802.11a Spec.

- a. Frequency range : 5.15 ~ 5.35GHz (Nominal)
- b. Impedance : 50Ω
- c. LCD Panel : Open (100°) / Close (0°).
- d. System Plane : XY plane
- e. VSWR : ≤ 2 (Main & Aux. Antenna)
- f. Return Loss : ≤ -10dB (Main & Aux. Antenna)
- g. Band Width : ≥ 250MHz (5250MHz±125MHz at least).
- h. Diversity Sum : ≥ -3.5dBi
- i. Any 30° angle range can't has null depth.
- j. Average gain & Peak gain

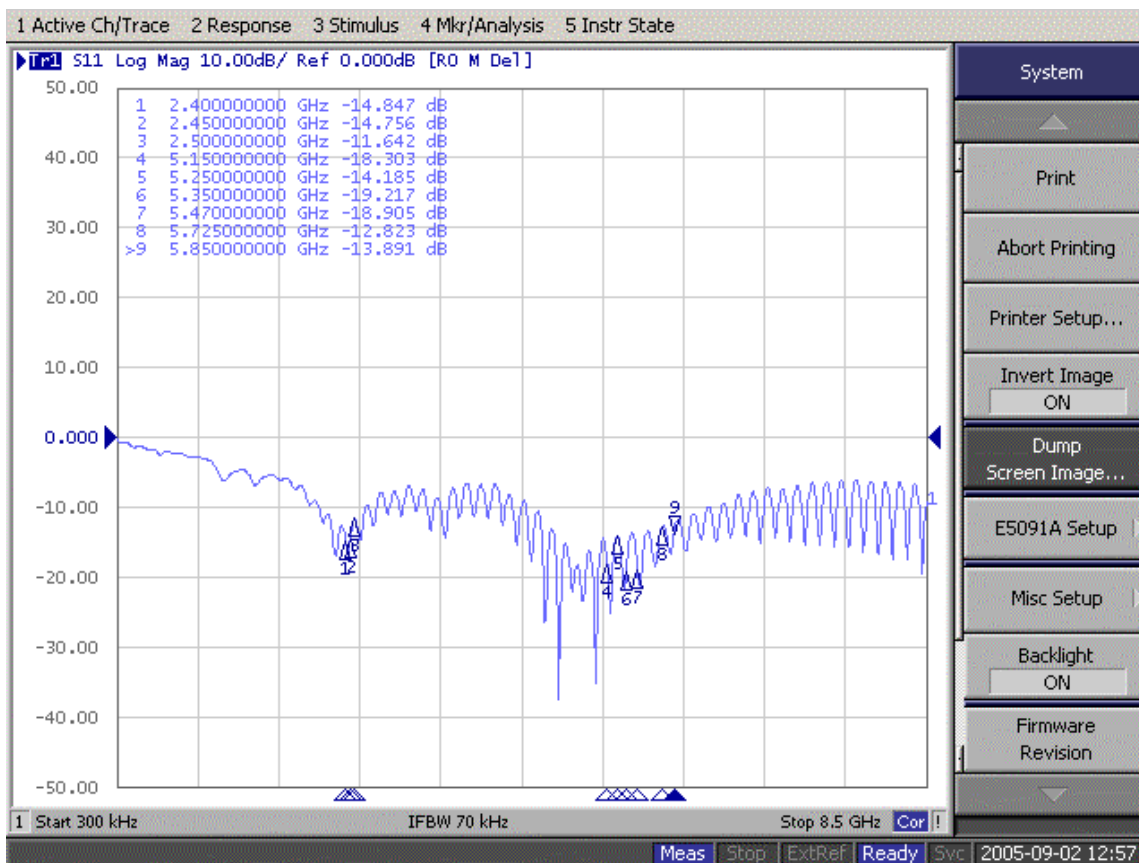
Antenna	Peak Gain (dBi)			Average Gain (dBi)		
	Frequency			Frequency		
	5.15GHz	5.25GHz	5.35GHz	5.15GHz	5.25GHz	5.35GHz
Main	≤ 6	≤ 6	≤ 6	≥ -4.8	≥ -4.8	≥ -4.8
Auxiliary	≤ 6	≤ 6	≤ 6	≥ -4.8	≥ -4.8	≥ -4.8

3. DESCRIPTION

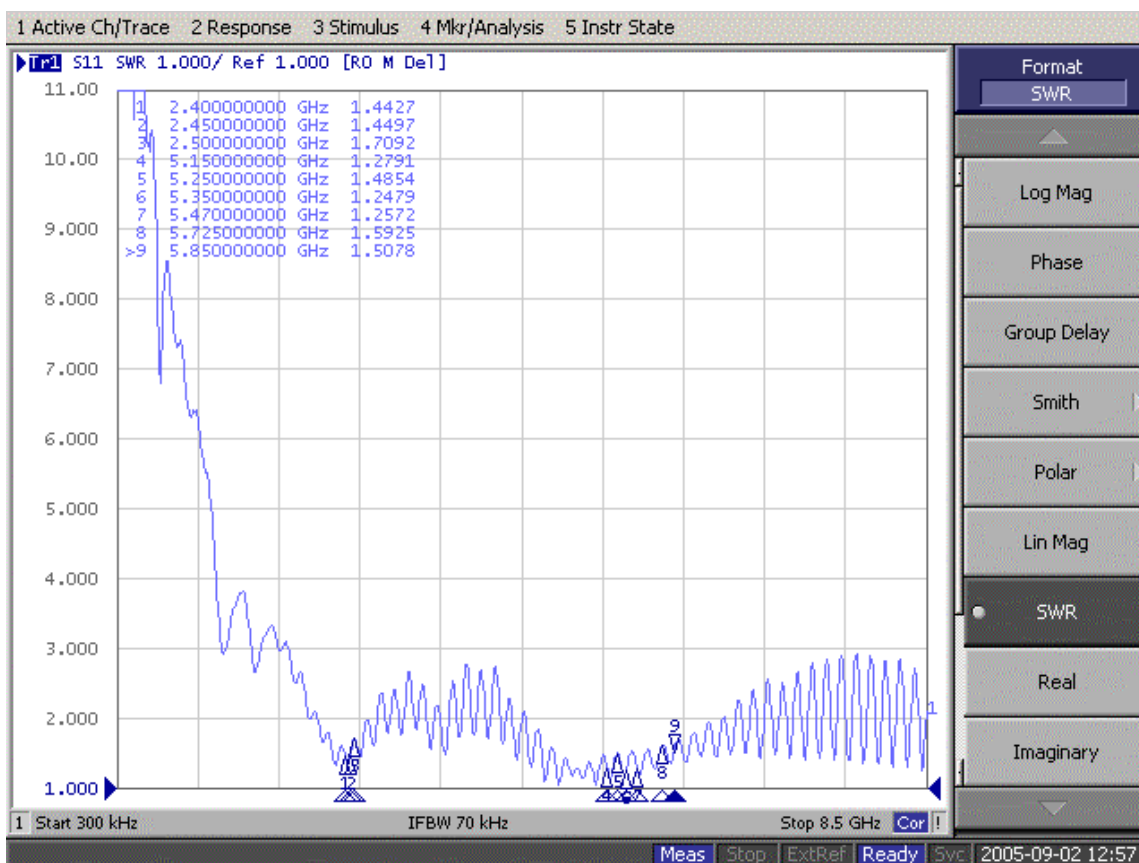
- a. FIC Project Name & FIC P/N : GT1W
- & Frequency : Daul Band 2.4~2.5 & 5.15~5.875 GHz
- b. Vendor's antenna P/N : K05004000201
- c. Antenna P/N & type & material : M02007024001(R) ,M02007025001(L)
PIFA & Iron
- d. Coaxial cable length & diameter(Φ) : 783mm(Left, Gray) 、 642 mm(Right, Black) & 1.13 Φ
- & Cable P/N & Vendor : G04005033001(G) G04005016001(B)
- e. Connector model no. & vendor : L07001001001

3. WLAN Main /Ant.(Right)

2.4~2.5GHZ & 5.15~5.875GHZ / Return Loss



2.4~2.5GHZ & 5.15~5.875GHZ / VSWR



4. Gain & Pattern – W/L / Main Ant. (Right)

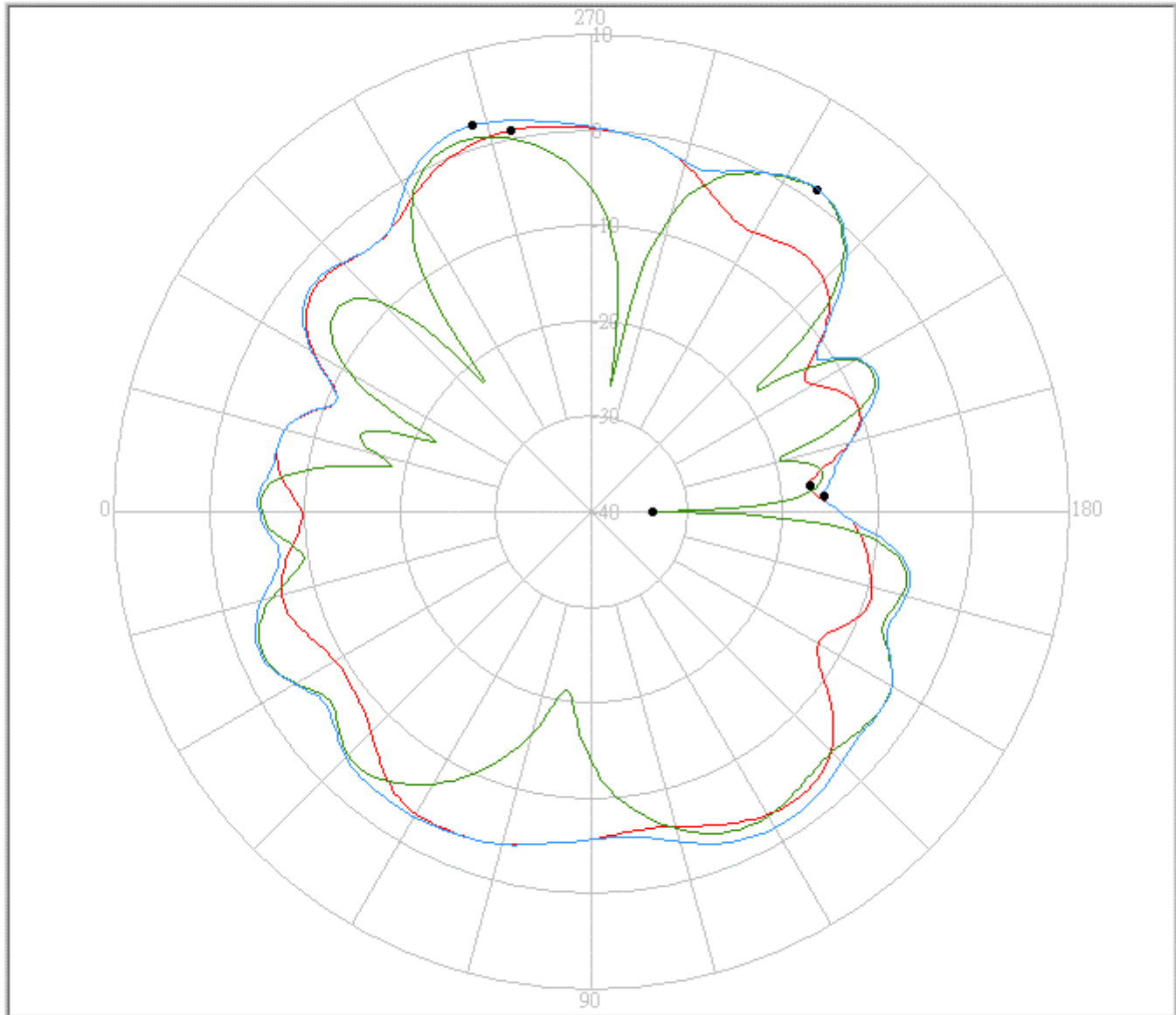
a. 2.4GHz



FAVORTRON Co. Ltd

Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189,
Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1 W	Right	2400.00	0.78 / 282.00	-16.98 / 187.00	-4.78	Ver.	2005/9/2
2	GT1 W	Right	2400.00	1.17 / 235.00	-33.52 / 180.00	-5.02	Hor.	2005/9/2
3	GT1 W	Right	2400.00	2.29 / 287.00	-15.60 / 184.00	-3.01	V+H	2005/9/2

b. 2.45GHz



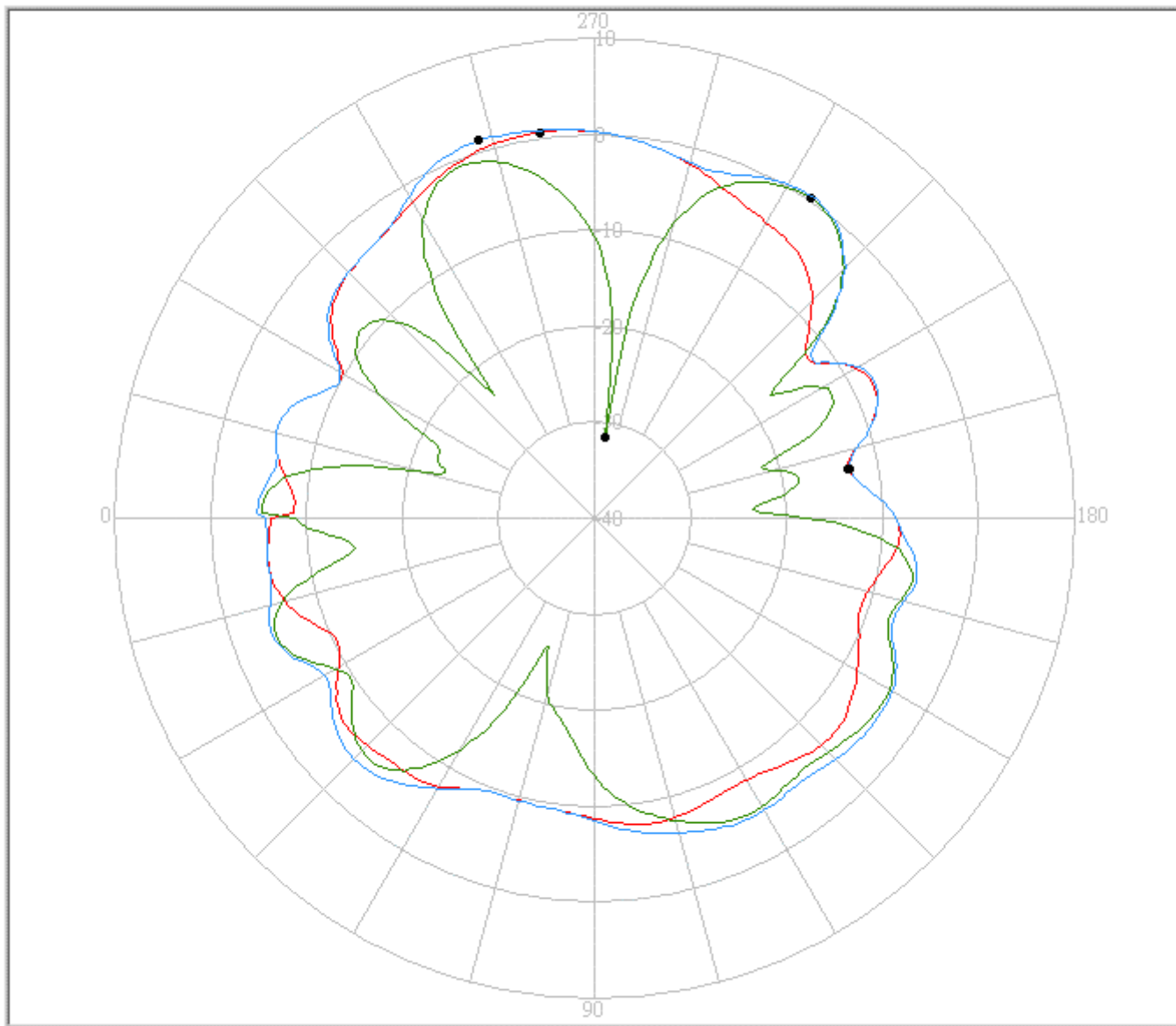
eService for Customer Satisfaction

FAVORTRON

FAVORTRON Co. Ltd

Antenna Pattern Measurement

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	2450.00	0.59 / 278.00	-13.09 / 191.00	-5.36	Ver.	2005/9/2
2	GT1W	Right	2450.00	0.20 / 236.00	-31.47 / 262.00	-6.65	Hor.	2005/9/2
3	GT1W	Right	2450.00	1.08 / 287.00	-12.91 / 191.00	-4.00	V+H	2005/9/2

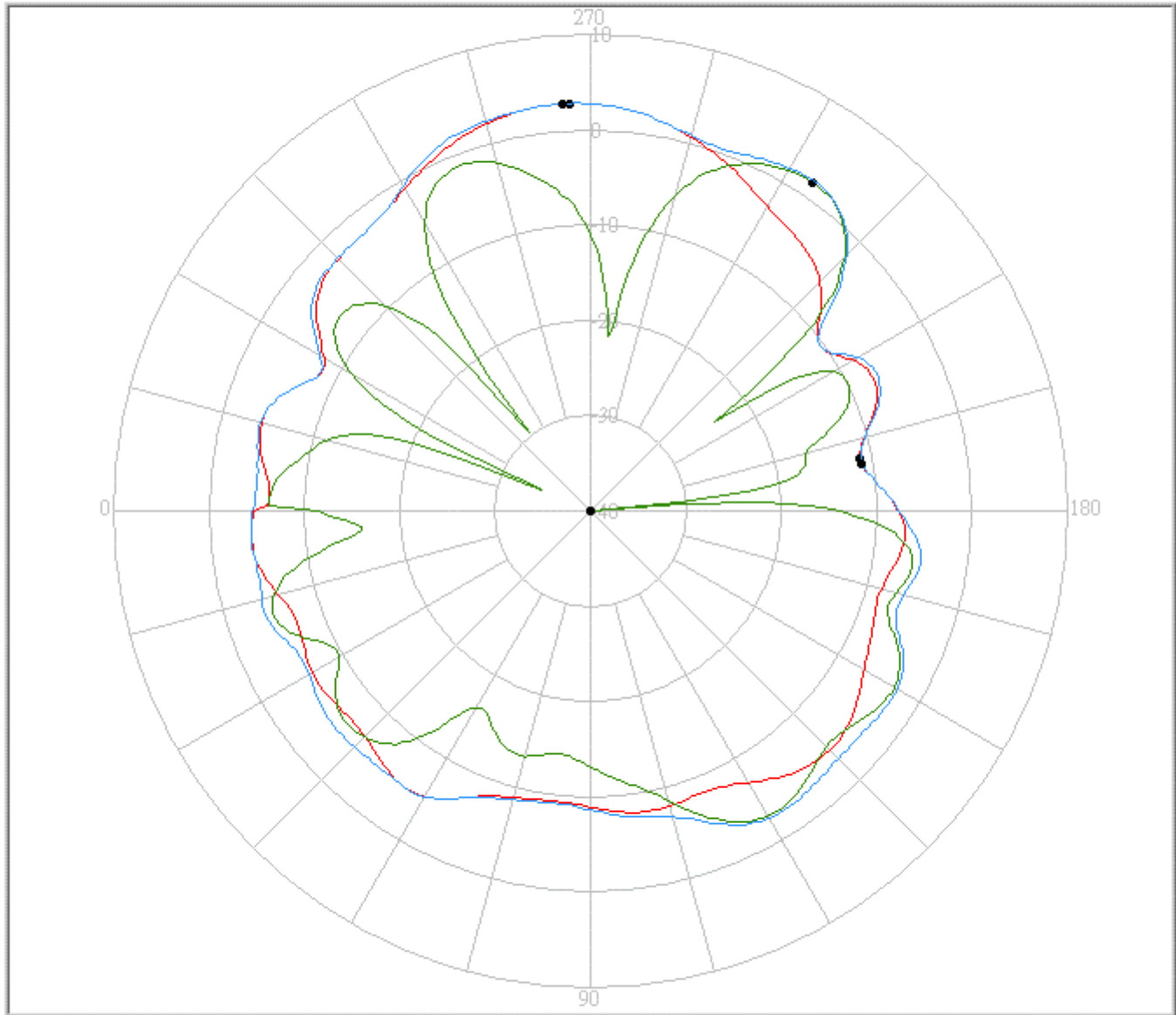
c. 2.5GHz



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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	2500.00	2.80 / 273.00	-11.23 / 191.00	-3.69	Ver.	2005/9/2
2	GT1W	Right	2500.00	1.58 / 236.00	-44.60 / 185.00	-5.94	Hor.	2005/9/2
3	GT1W	Right	2500.00	2.82 / 274.00	-11.12 / 190.00	-2.62	V+H	2005/9/2

d. 5.15GHz



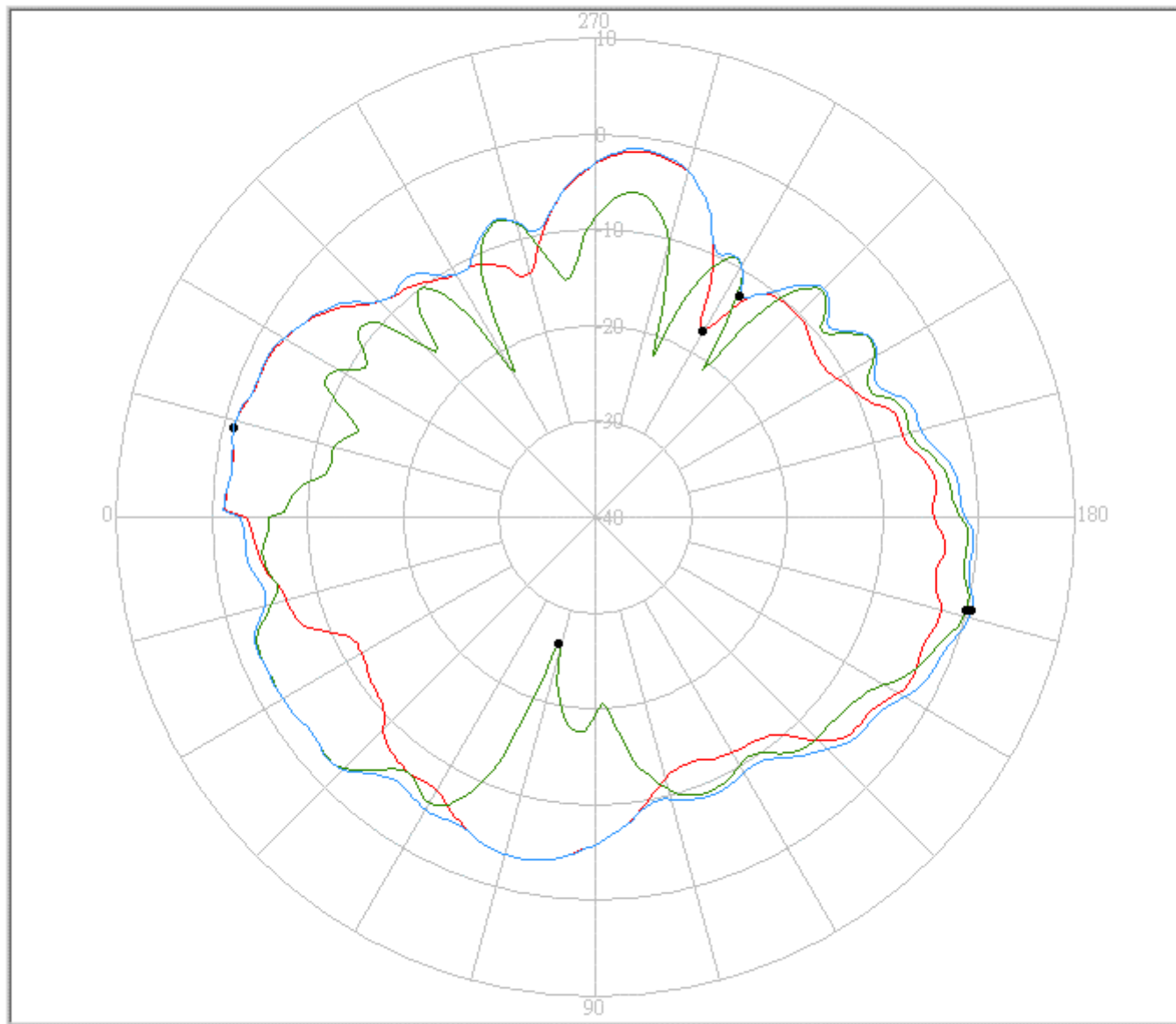
eService for Customer Satisfaction

FAVORTRON

FAVORTRON Co. Ltd

Antenna Pattern Measurement

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	5150.00	-1.14 / 346.00	-17.49 / 240.00	-5.68	Ver.	2005/9/2
2	GT1W	Right	5150.00	-0.08 / 166.00	-26.30 / 74.00	-6.49	Hor.	2005/9/2
3	GT1W	Right	5150.00	0.44 / 166.00	-12.57 / 237.00	-4.07	V+H	2005/9/2

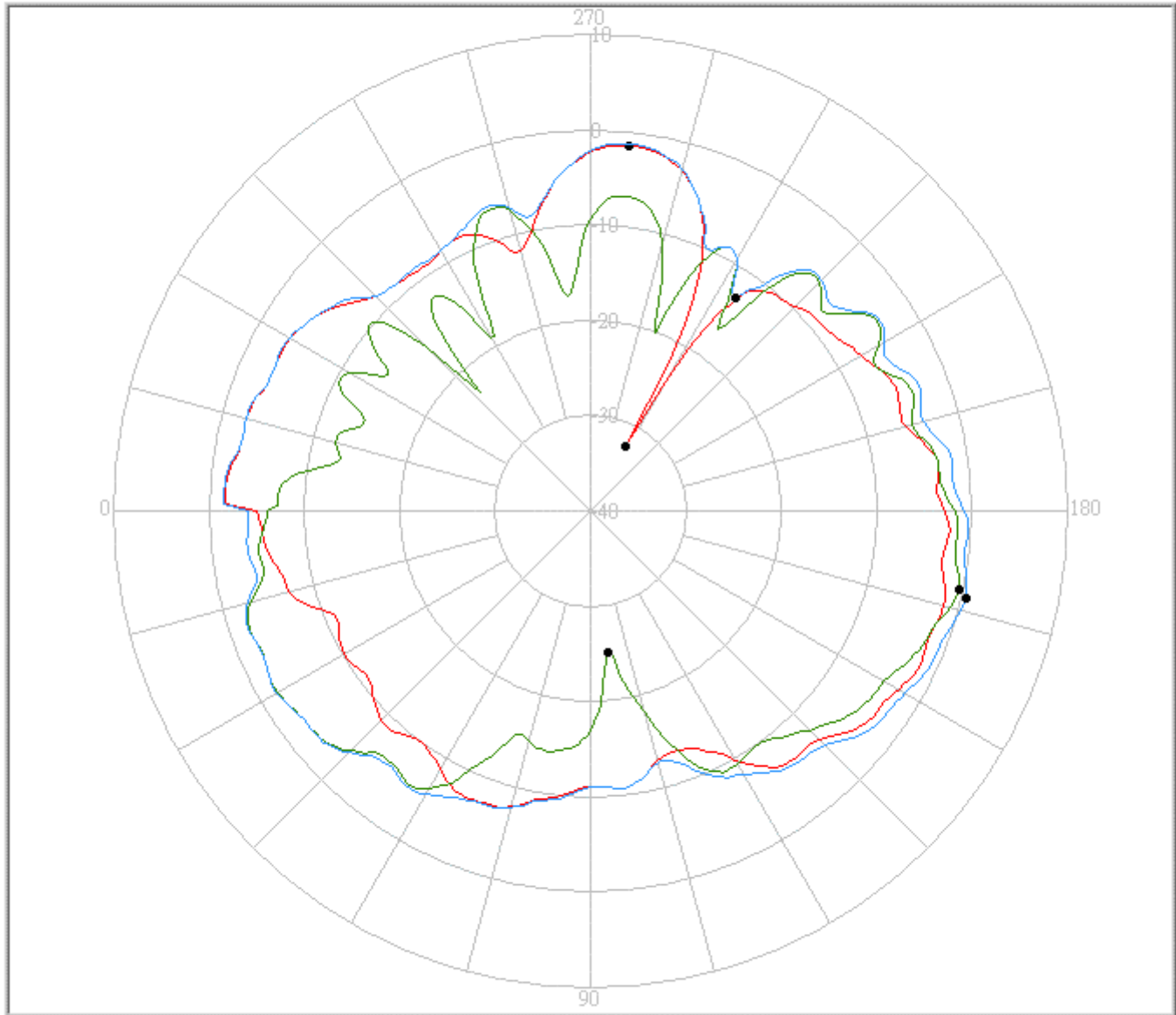
e. 5.25GHz



FAVORTRON Co. Ltd

Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189,
Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	5250.00	-1.44 / 264.00	-32.35 / 241.00	-5.75	Ver.	2005/9/2
2	GT1W	Right	5250.00	-0.52 / 168.00	-25.14 / 97.00	-6.40	Hor.	2005/9/2
3	GT1W	Right	5250.00	0.38 / 167.00	-12.95 / 236.00	-4.16	V+H	2005/9/2

f. Hz. 5.35GHz



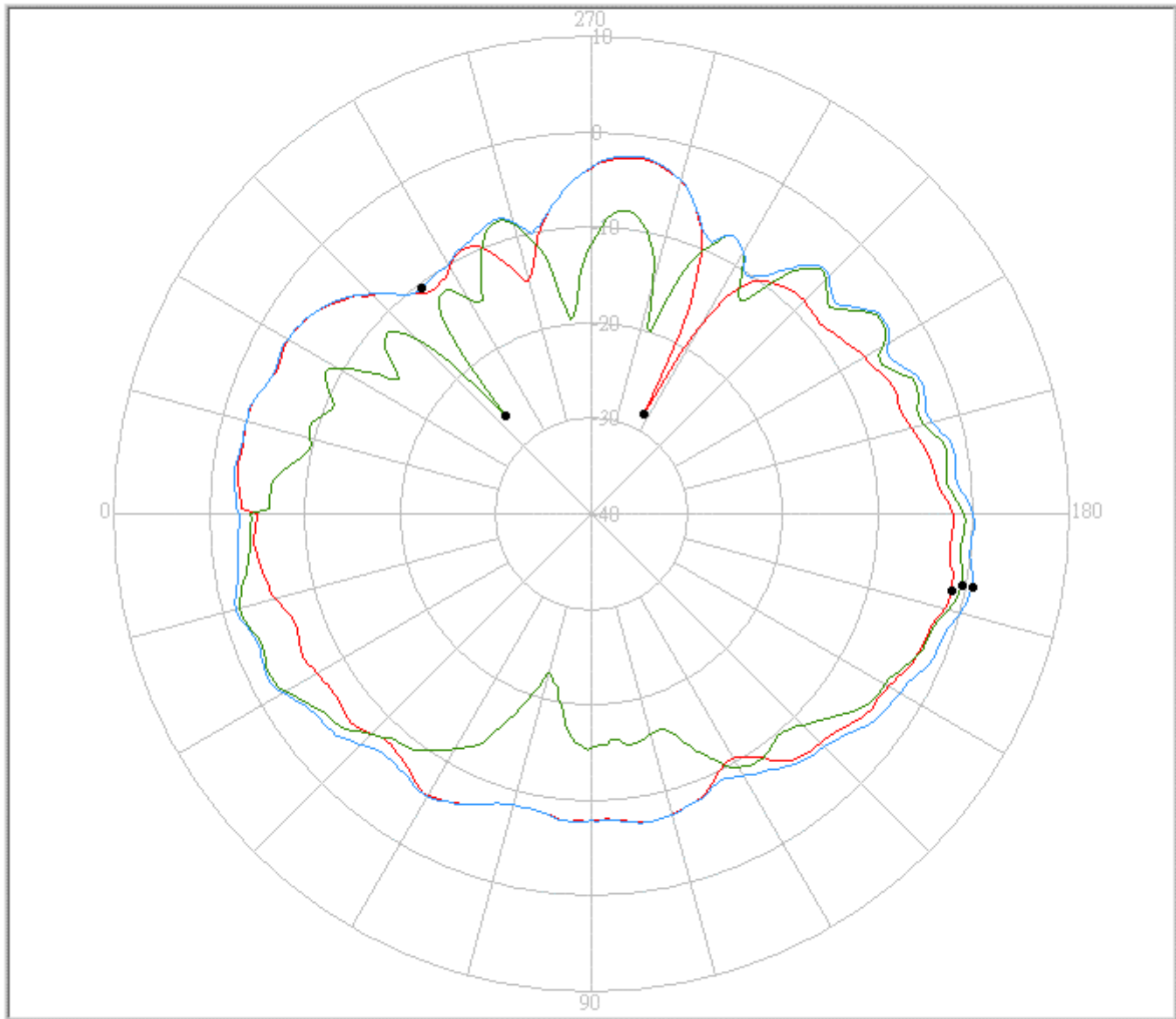
eService for Customer Satisfaction

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FAVORTRON Co. Ltd

Antenna Pattern Measurement

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	5350.00	-1.46 / 168.00	-28.12 / 242.00	-5.65	Ver.	2005/9/2
2	GT1W	Right	5350.00	-0.46 / 169.00	-26.35 / 311.00	-6.42	Hor.	2005/9/2
3	GT1W	Right	5350.00	0.59 / 169.00	-10.53 / 307.00	-4.19	V+H	2005/9/2

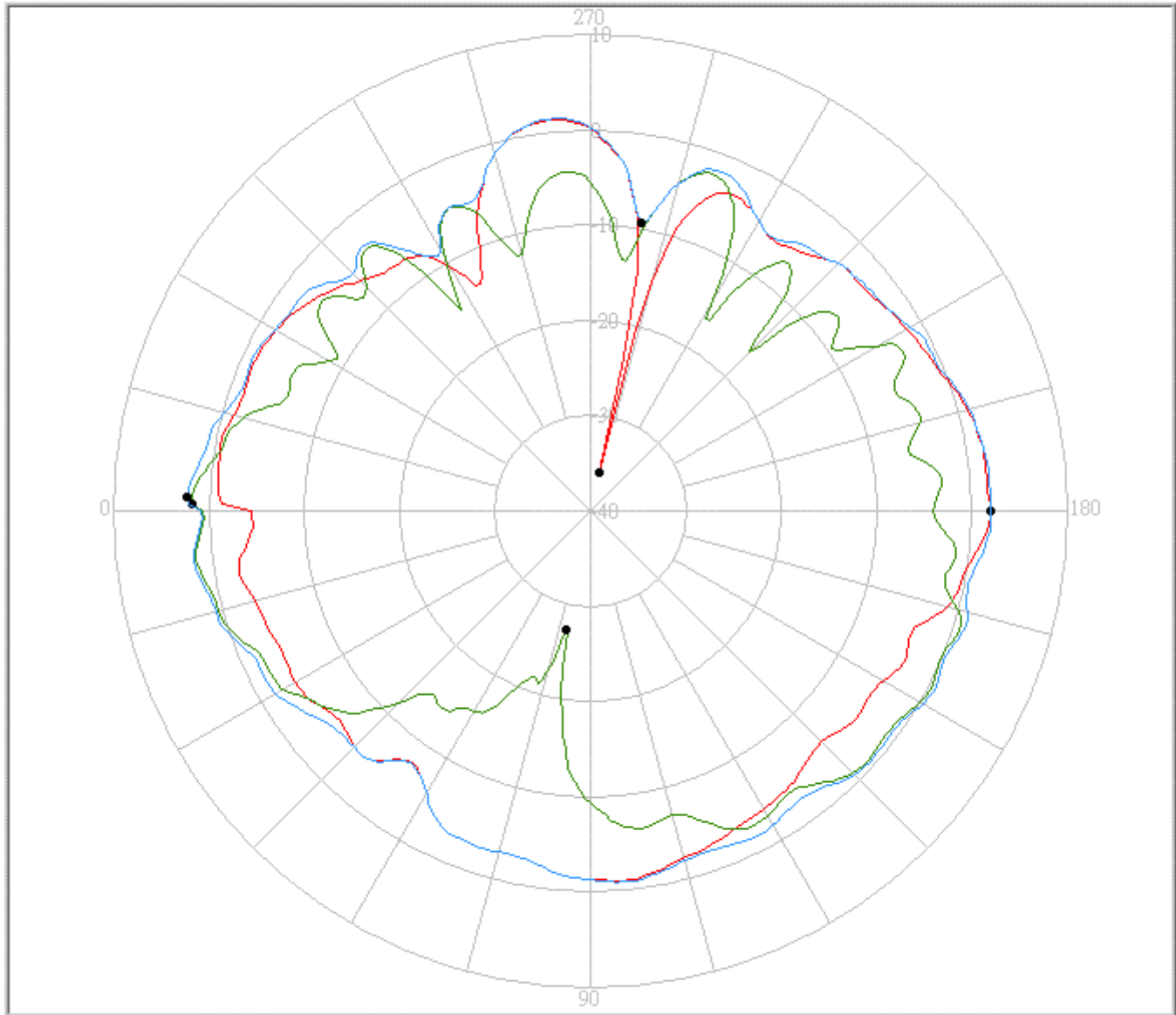
g. 5.47GHz



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Antenna Pattern Measurement

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	5470.00	1.89 / 180.00	-35.88 / 257.00	-2.57	Ver.	2005/9/2
2	GT1W	Right	5470.00	1.77 / 359.00	-27.28 / 78.00	-3.91	Hor.	2005/9/2
3	GT1W	Right	5470.00	2.26 / 358.00	-9.36 / 260.00	-1.24	V+H	2005/9/2

h. 5.597GHz



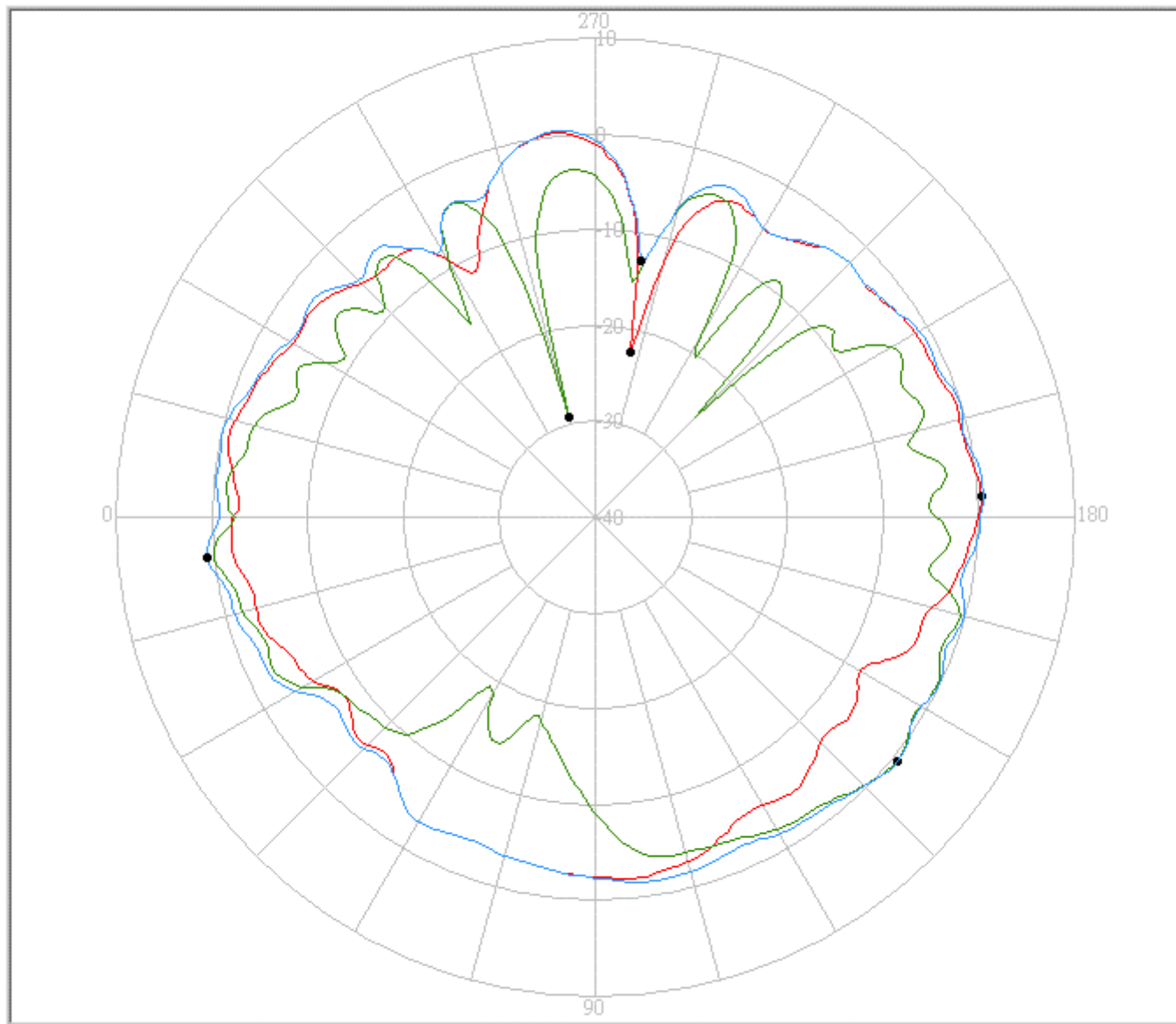
eService for Customer Satisfaction

FAVORTRON

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Antenna Pattern Measurement

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Fax:886-2-2218-5760



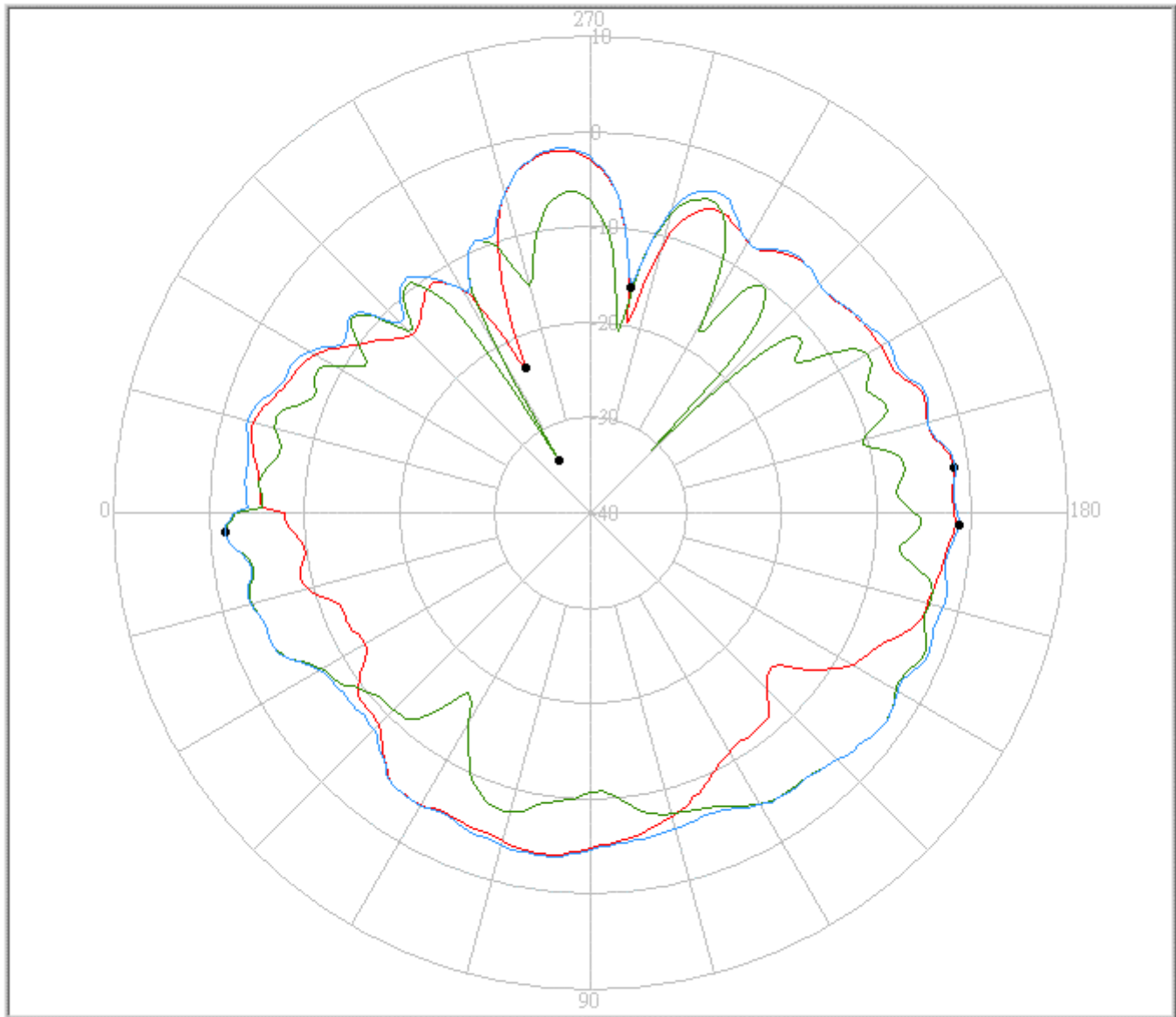
Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	5597.50	0.30 / 183.00	-22.37 / 258.00	-3.32	Ver.	2005/9/2
2	GT1W	Right	5597.50	0.48 / 141.00	-29.17 / 285.00	-4.54	Hor.	2005/9/2
3	GT1W	Right	5597.50	0.69 / 6.00	-12.79 / 260.00	-1.98	V+H	2005/9/2

i. 5.725GHz



FAVORTRON Co. Ltd Antenna Pattern Measurement

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	5725.00	-1.56 / 187.00	-23.42 / 294.00	-6.00	Ver.	2005/9/2
2	GT1W	Right	5725.00	-1.75 / 3.00	-33.53 / 301.00	-6.77	Hor.	2005/9/2
3	GT1W	Right	5725.00	-1.38 / 178.00	-16.01 / 260.00	-4.37	V+H	2005/9/2

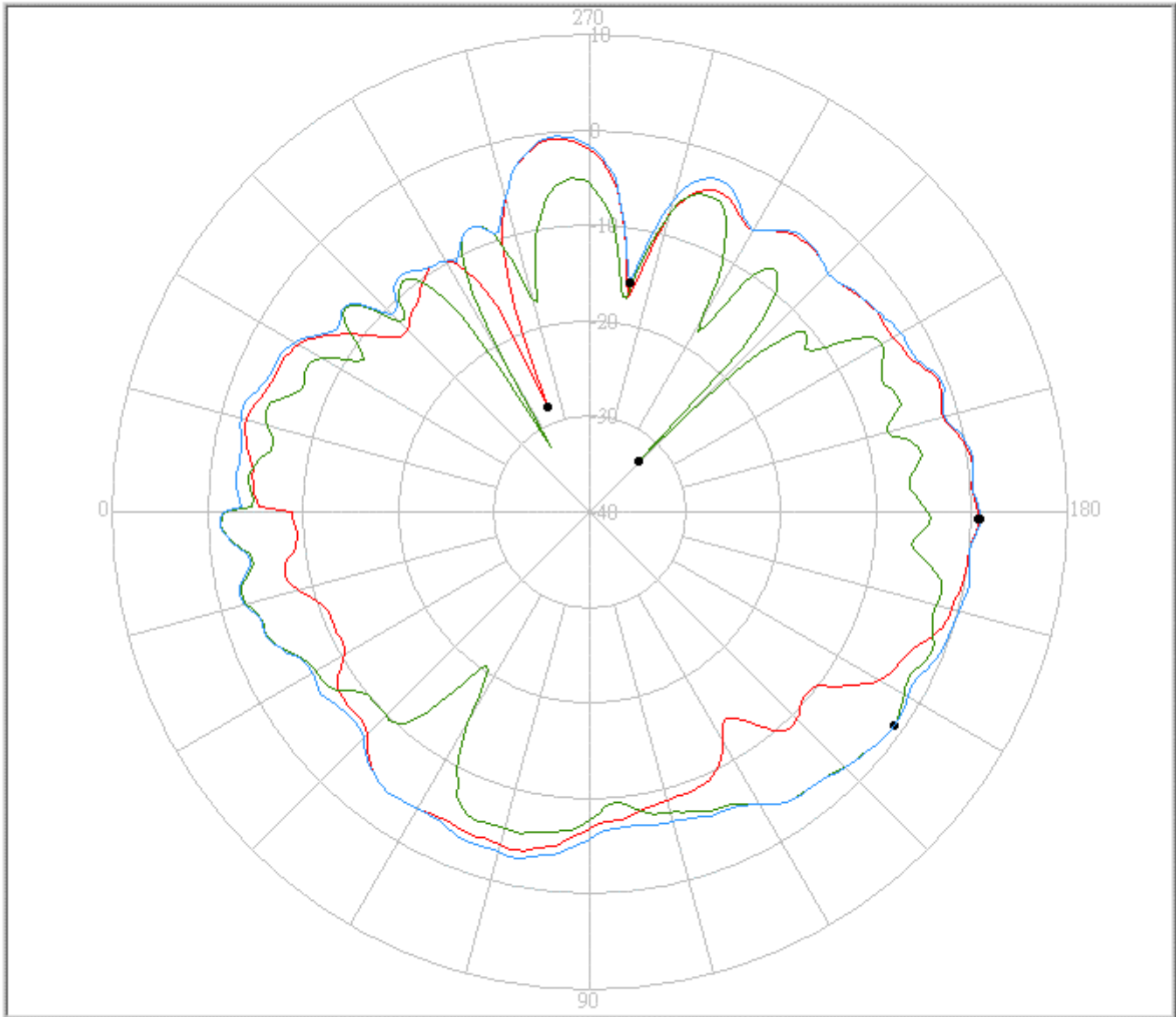
j. 5.785GHz



FAVORTRON Co. Ltd

Antenna Pattern Measurement

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	5785.00	0.70 / 179.00	-28.05 / 292.00	-4.66	Ver.	2005/9/2
2	GT1W	Right	5785.00	-1.10 / 145.00	-32.69 / 226.00	-5.83	Hor.	2005/9/2
3	GT1W	Right	5785.00	0.90 / 179.00	-15.68 / 260.00	-3.26	V+H	2005/9/2

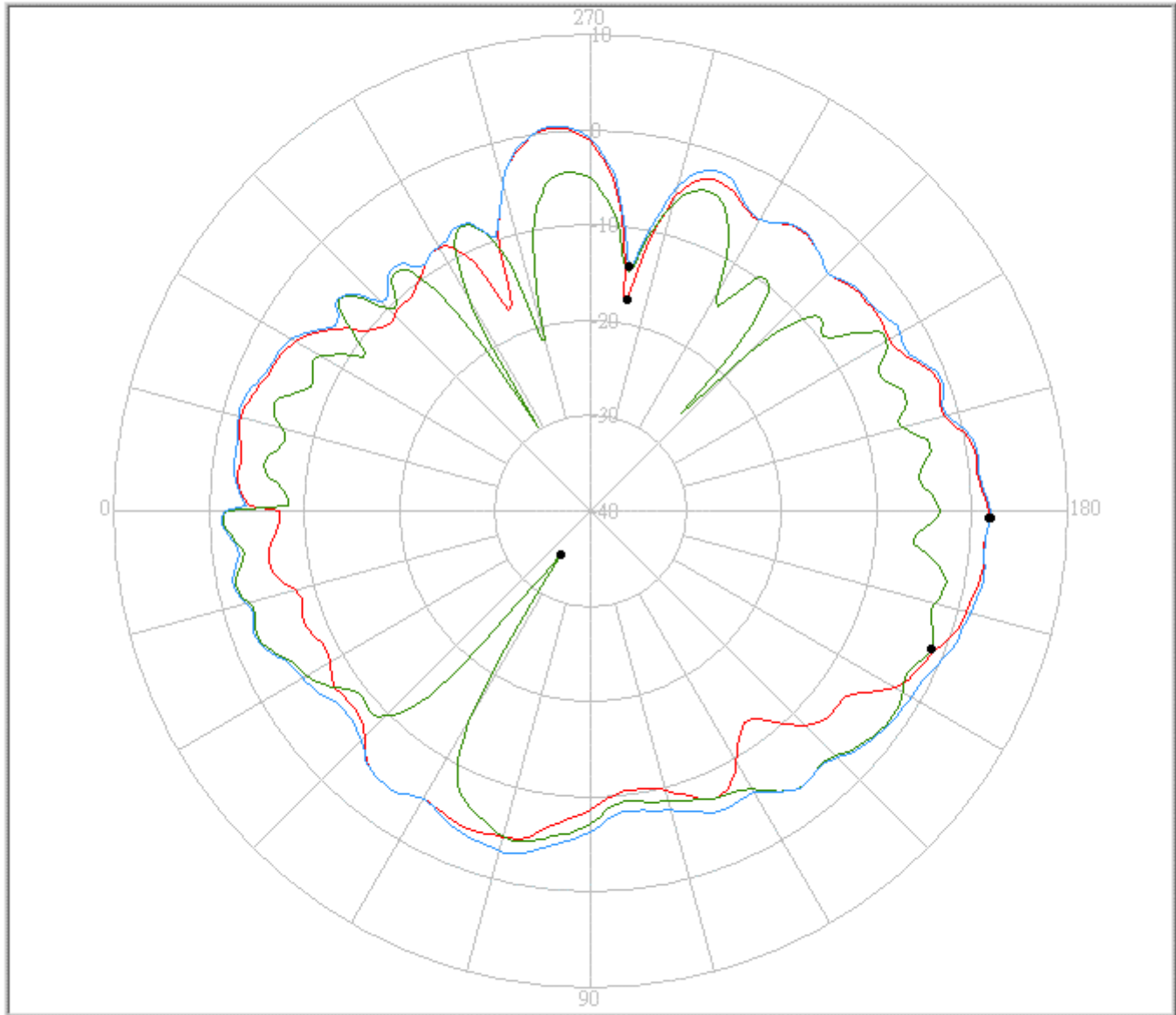
k. 5.85GHz



FAVORTRON Co. Ltd

Antenna Pattern Measurement

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Fax:886-2-2218-5760



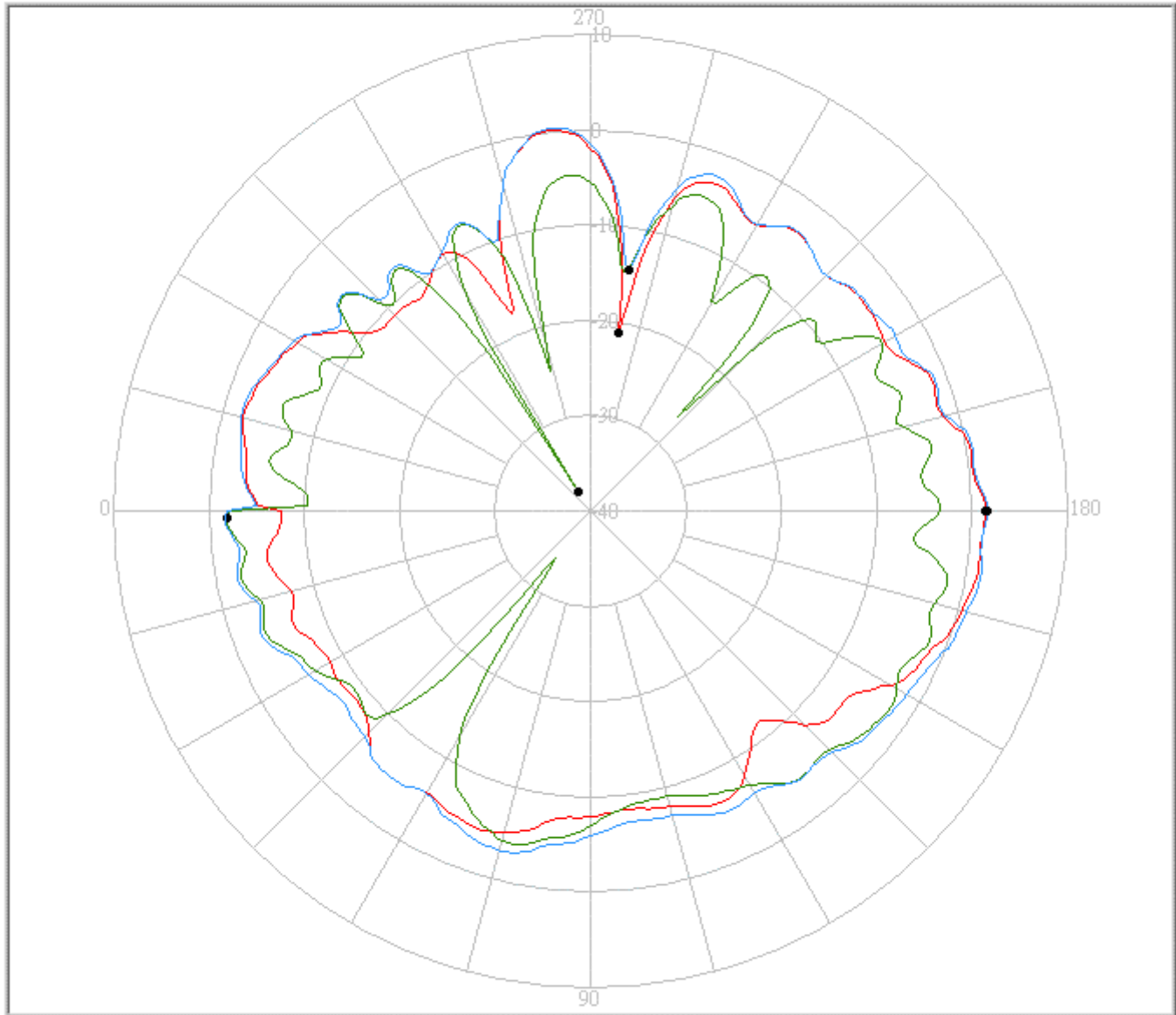
Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	5850.00	1.80 / 179.00	-17.43 / 260.00	-3.92	Ver.	2005/9/2
2	GT1W	Right	5850.00	-1.52 / 158.00	-34.58 / 56.00	-5.78	Hor.	2005/9/2
3	GT1W	Right	5850.00	1.98 / 179.00	-13.99 / 261.00	-2.83	V+H	2005/9/2

1. 5.875GHz



FAVORTRON Co. Ltd Antenna Pattern Measurement

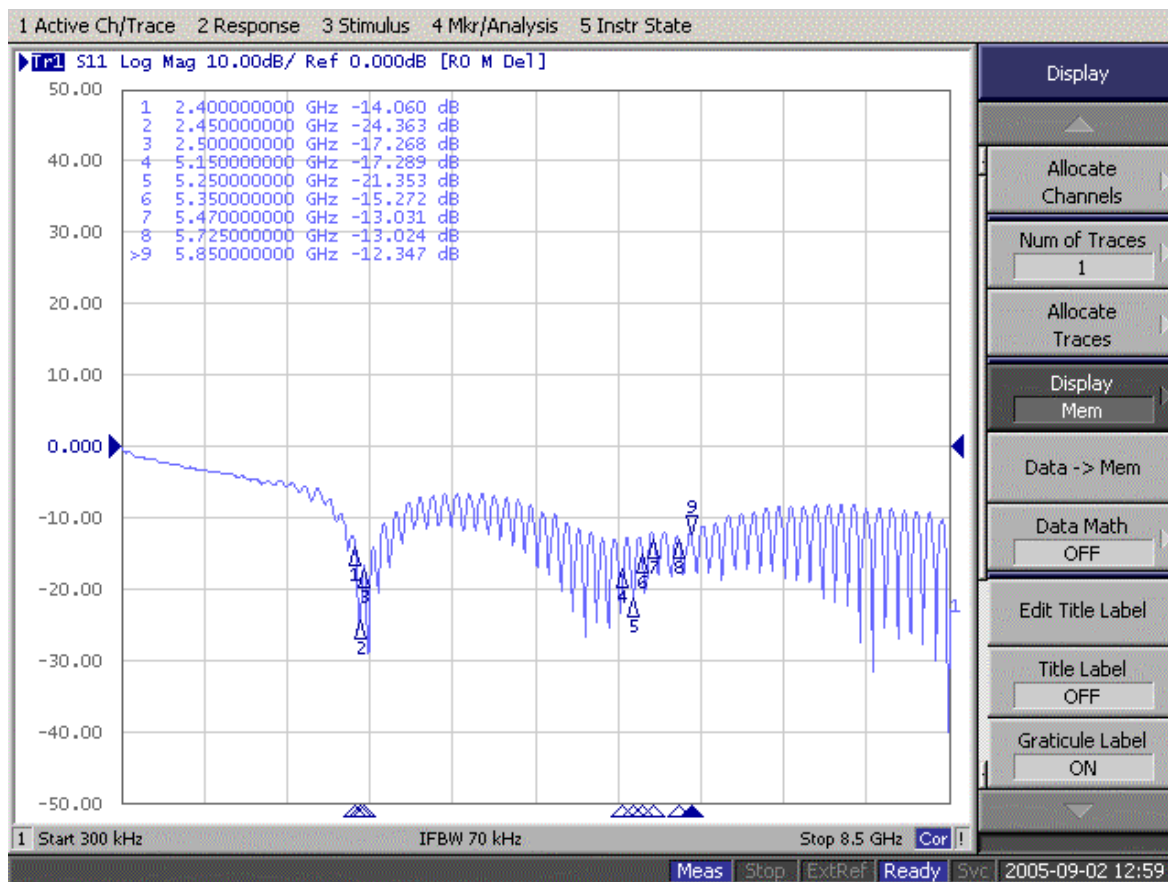
4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189,
Fax:886-2-2218-5760



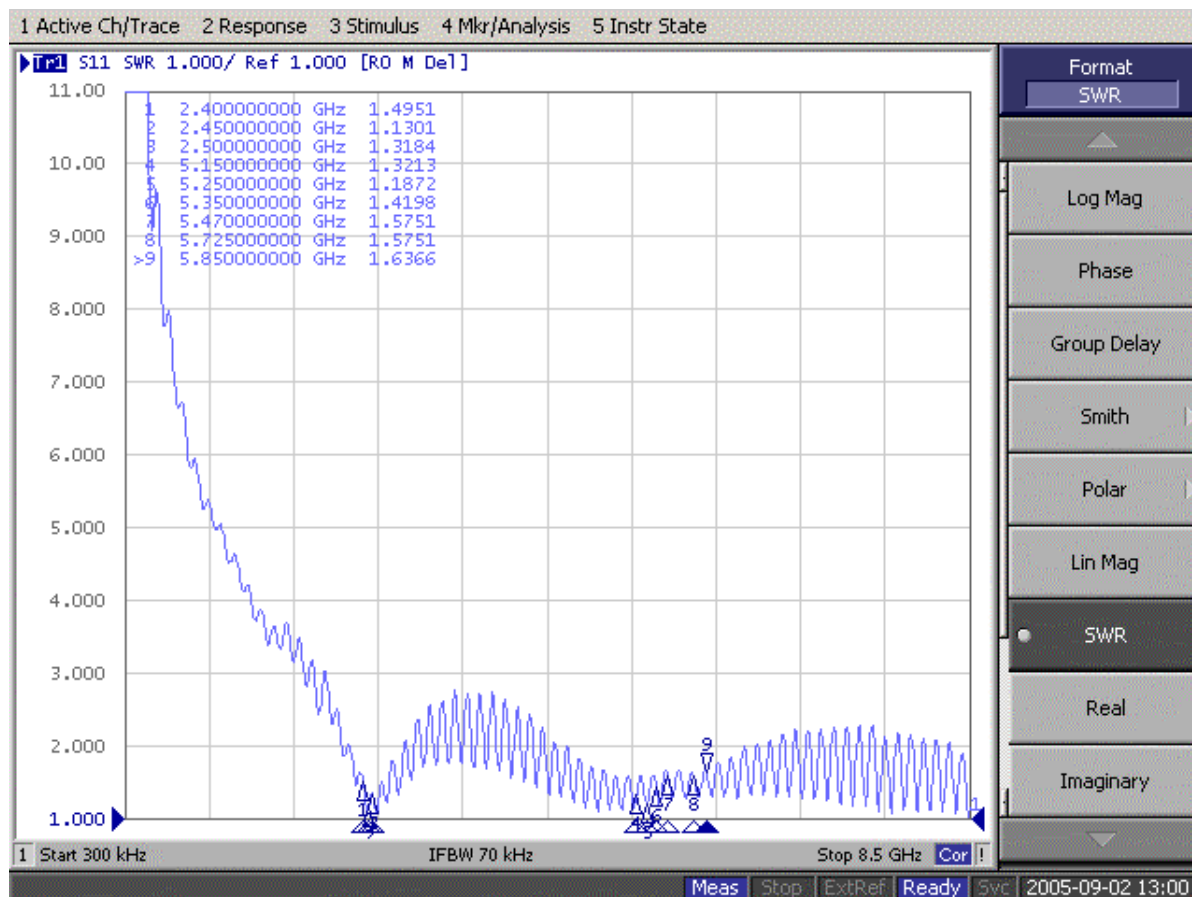
Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Right	5875.00	1.43 / 180.00	-21.16 / 261.00	-4.22	Ver.	2005/9/2
2	GT1W	Right	5875.00	-1.83 / 1.00	-37.65 / 302.00	-6.17	Hor.	2005/9/2
3	GT1W	Right	5875.00	1.65 / 180.00	-14.34 / 261.00	-3.21	V+H	2005/9/2

5. WLAN Aux /Ant.(Left)

2.4~2.5GHZ & 5.15~5.875GHZ / Return Loss



2.4~2.5GHZ & 5.15~5.875GHZ / VSWR



6. Gain & Pattern – W/L / Aux Ant. (Left)

a. 2.4GHz



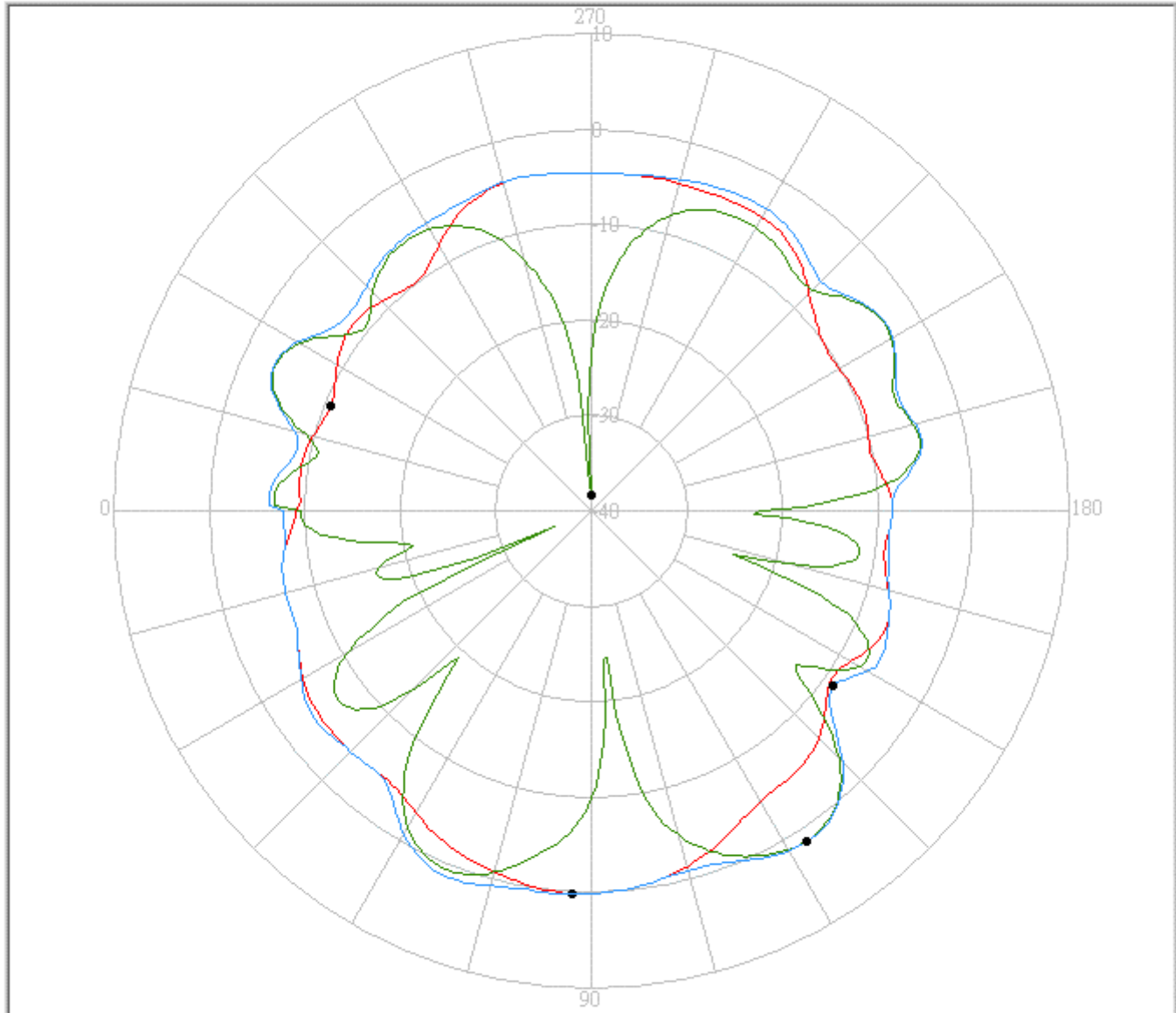
eService for Customer Satisfaction

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Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189,
Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	2400.00	0.14 / 87.00	-10.61 / 338.00	-5.15	Ver.	2005/9/2
2	GT1W	Left	2400.00	1.26 / 123.00	-38.39 / 273.00	-5.67	Hor.	2005/9/2
3	GT1W	Left	2400.00	1.37 / 123.00	-8.77 / 144.00	-3.43	V+H	2005/9/2

b. 2.45GHz



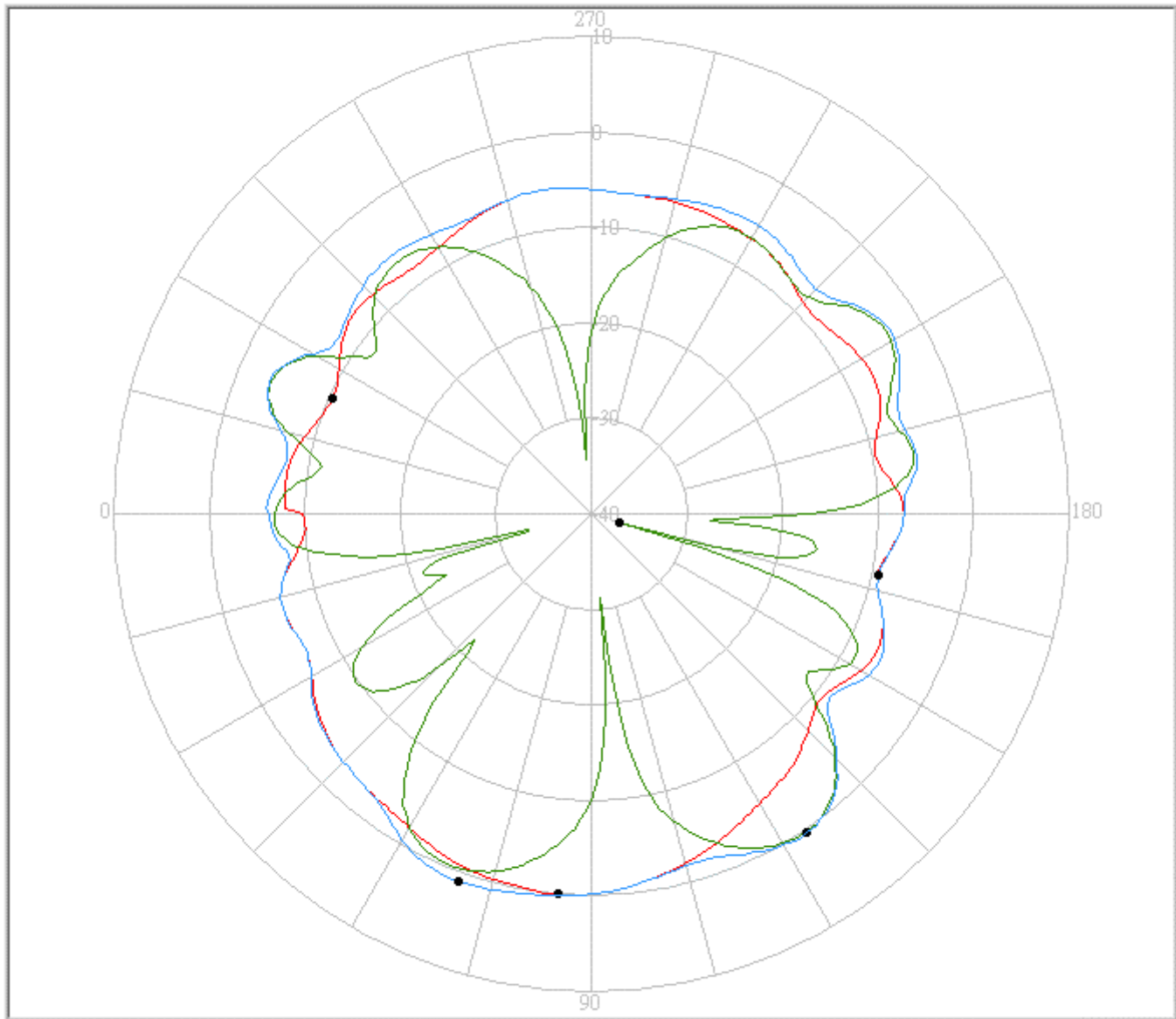
eService for Customer Satisfaction

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Antenna Pattern Measurement

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	2450.00	-0.02 / 85.00	-10.40 / 336.00	-5.27	Ver.	2005/9/2
2	GT1W	Left	2450.00	0.16 / 124.00	-36.98 / 164.00	-6.49	Hor.	2005/9/2
3	GT1W	Left	2450.00	0.95 / 70.00	-9.29 / 168.00	-3.88	V+H	2005/9/2

c. 2.5GHz



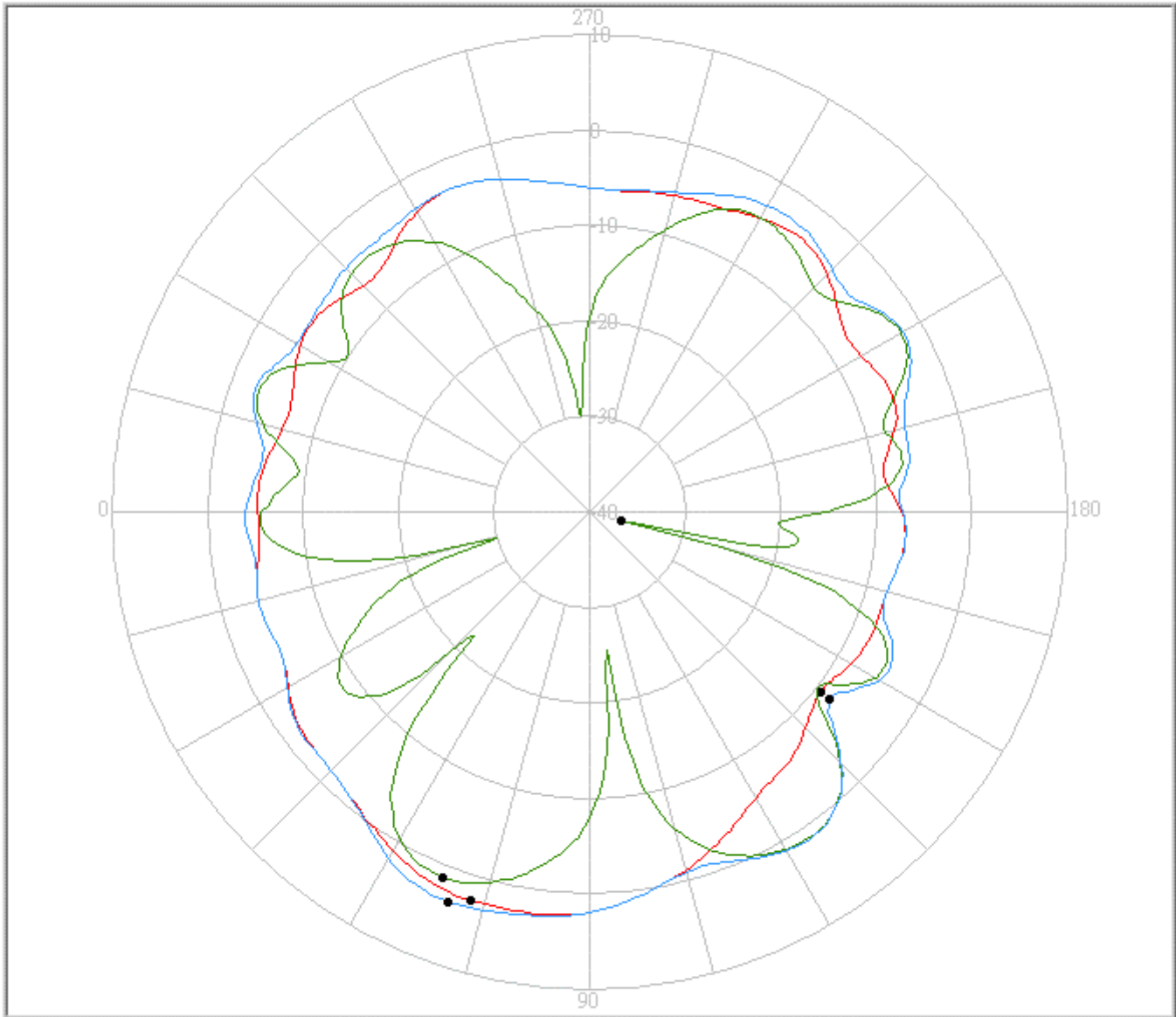
eService for Customer Satisfaction

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	2500.00	2.56 / 73.00	-9.36 / 142.00	-3.27	Ver.	2005/9/2
2	GT1W	Left	2500.00	1.22 / 68.00	-36.52 / 166.00	-5.19	Hor.	2005/9/2
3	GT1W	Left	2500.00	2.42 / 70.00	-8.10 / 142.00	-2.14	V+H	2005/9/2

f. 5.15GHZ



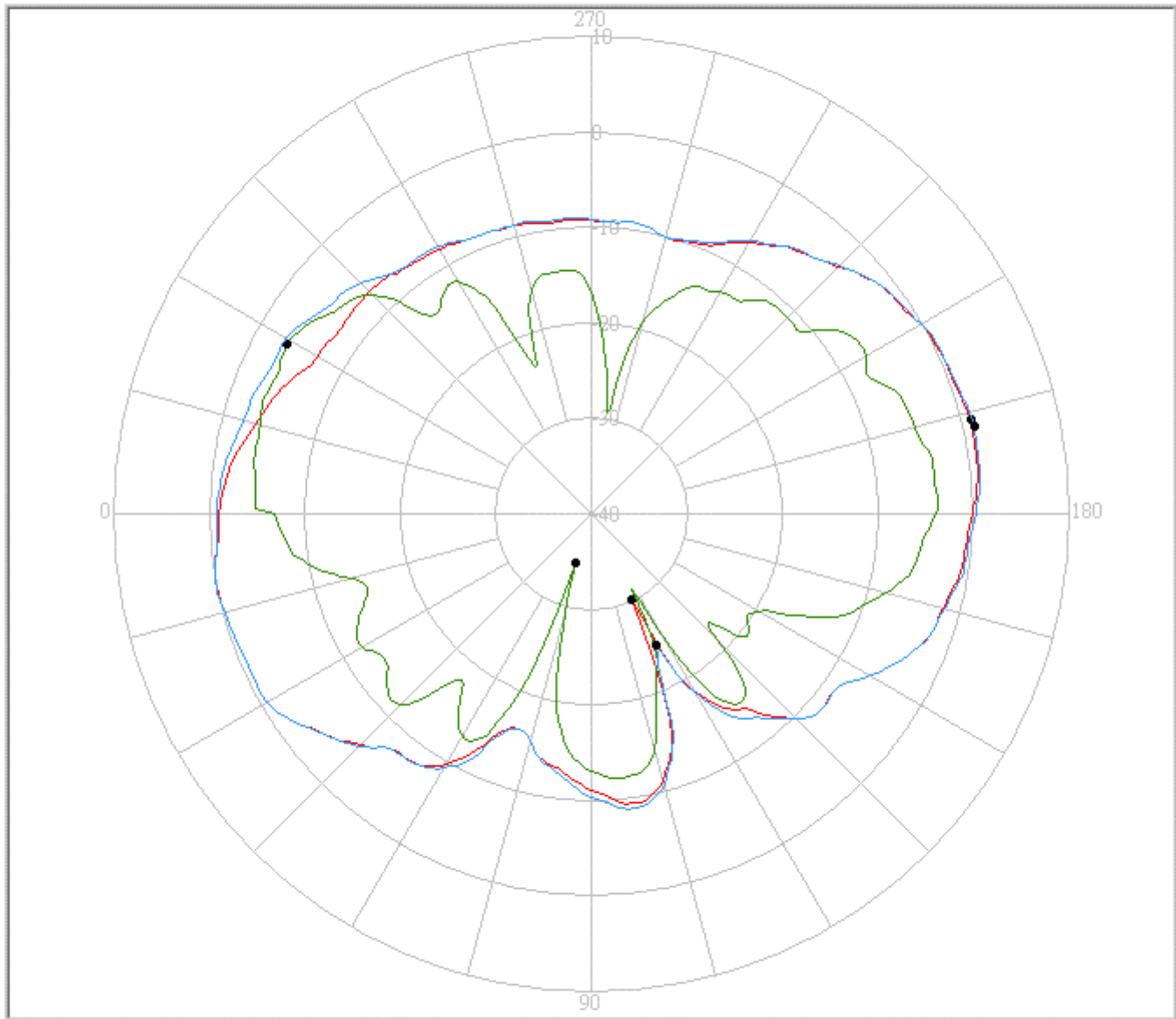
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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5150.00	0.93 / 194.00	-30.13 / 115.00	-4.15	Ver.	2005/9/2
2	GT1W	Left	5150.00	-3.52 / 331.00	-34.58 / 72.00	-9.30	Hor.	2005/9/2
3	GT1W	Left	5150.00	1.08 / 193.00	-24.72 / 116.00	-3.82	V+H	2005/9/2

g. 5.25GHz



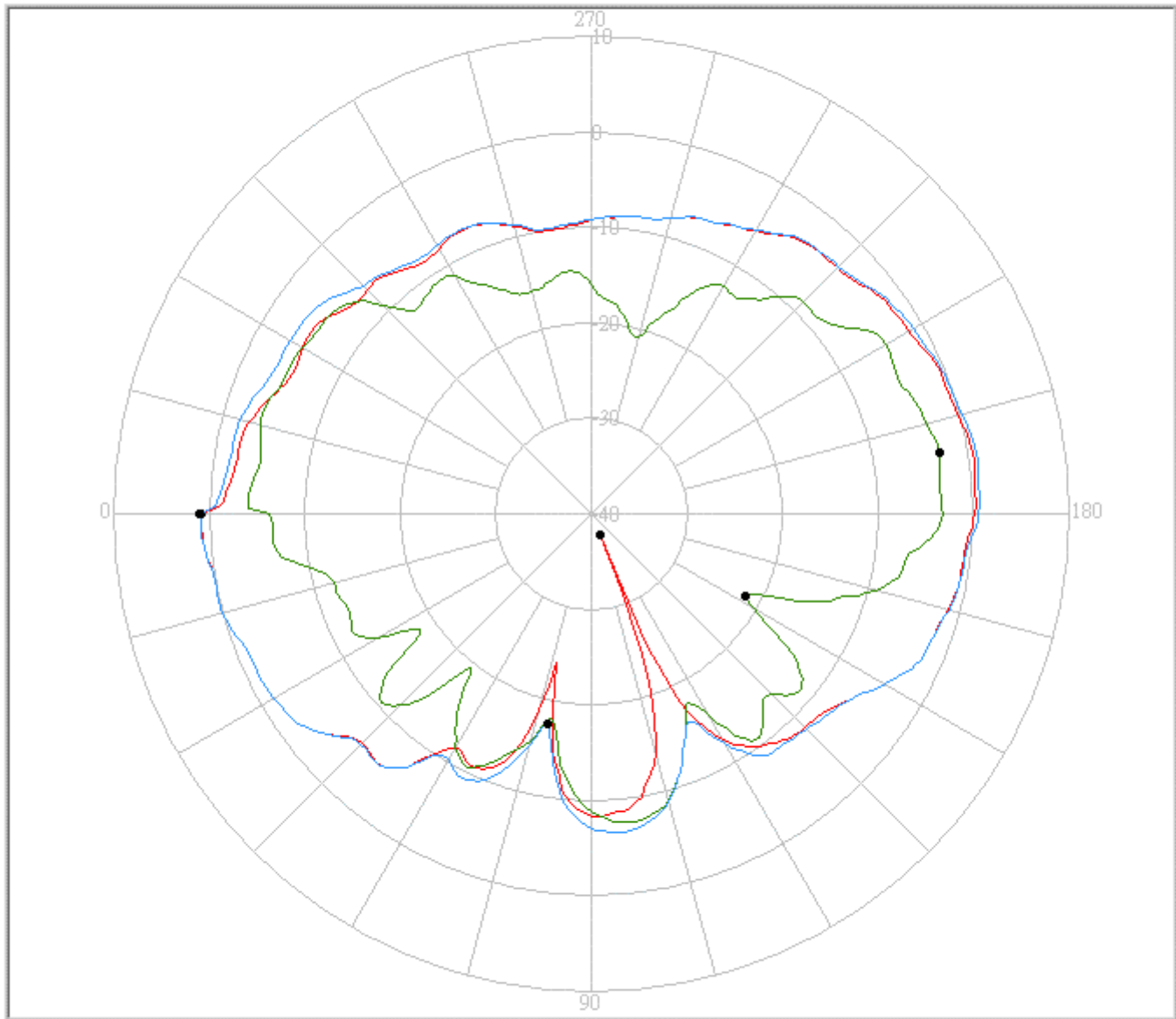
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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5250.00	0.87 / 0.00	-37.71 / 112.00	-4.06	Ver.	2005/9/2
2	GT1W	Left	5250.00	-2.95 / 190.00	-21.71 / 152.00	-8.60	Hor.	2005/9/2
3	GT1W	Left	5250.00	0.95 / 0.00	-17.59 / 78.00	-3.67	V+H	2005/9/2

Hz. 5.35GHz



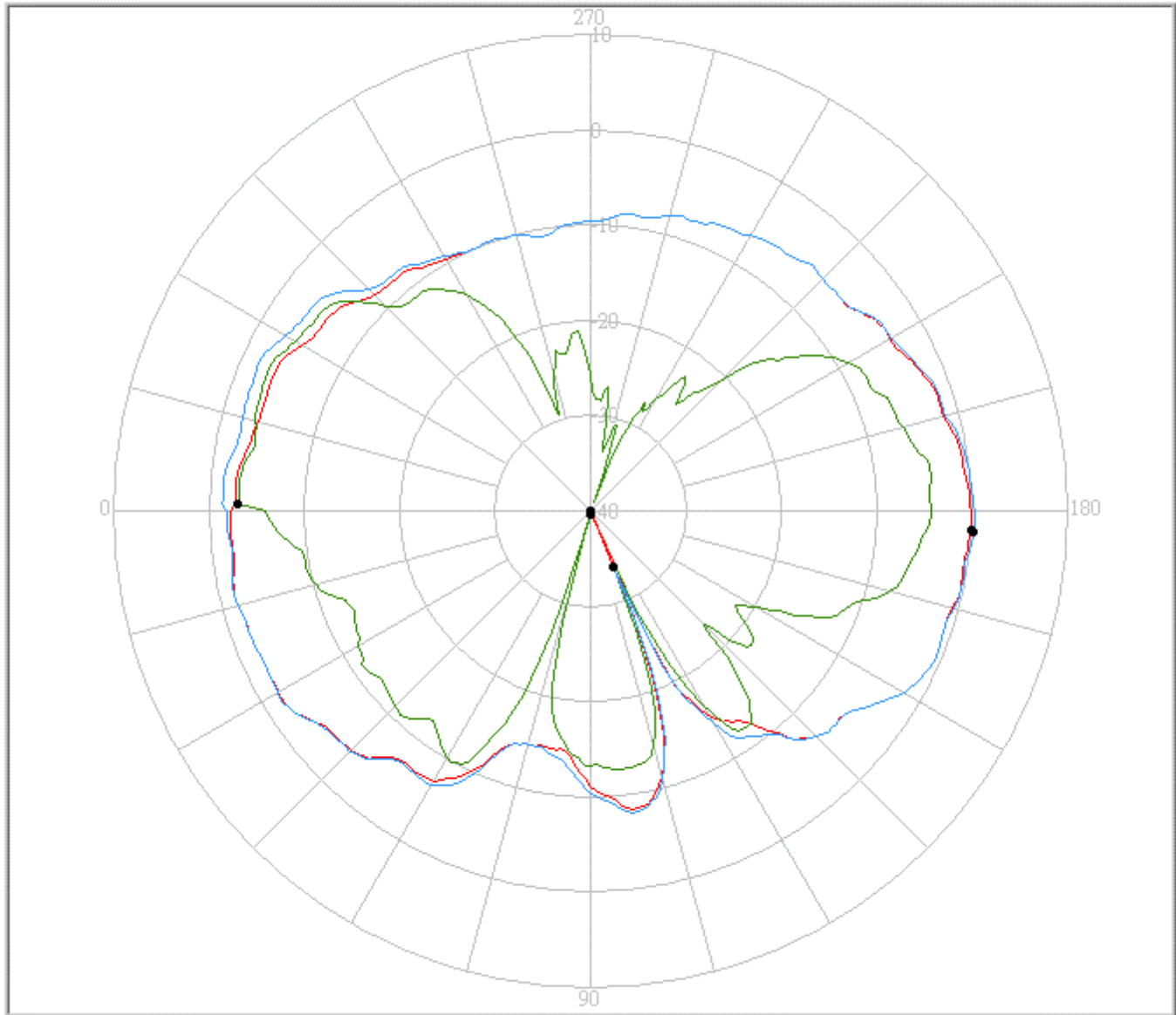
eService for Customer Satisfaction

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Fax:886-2-2218-5760



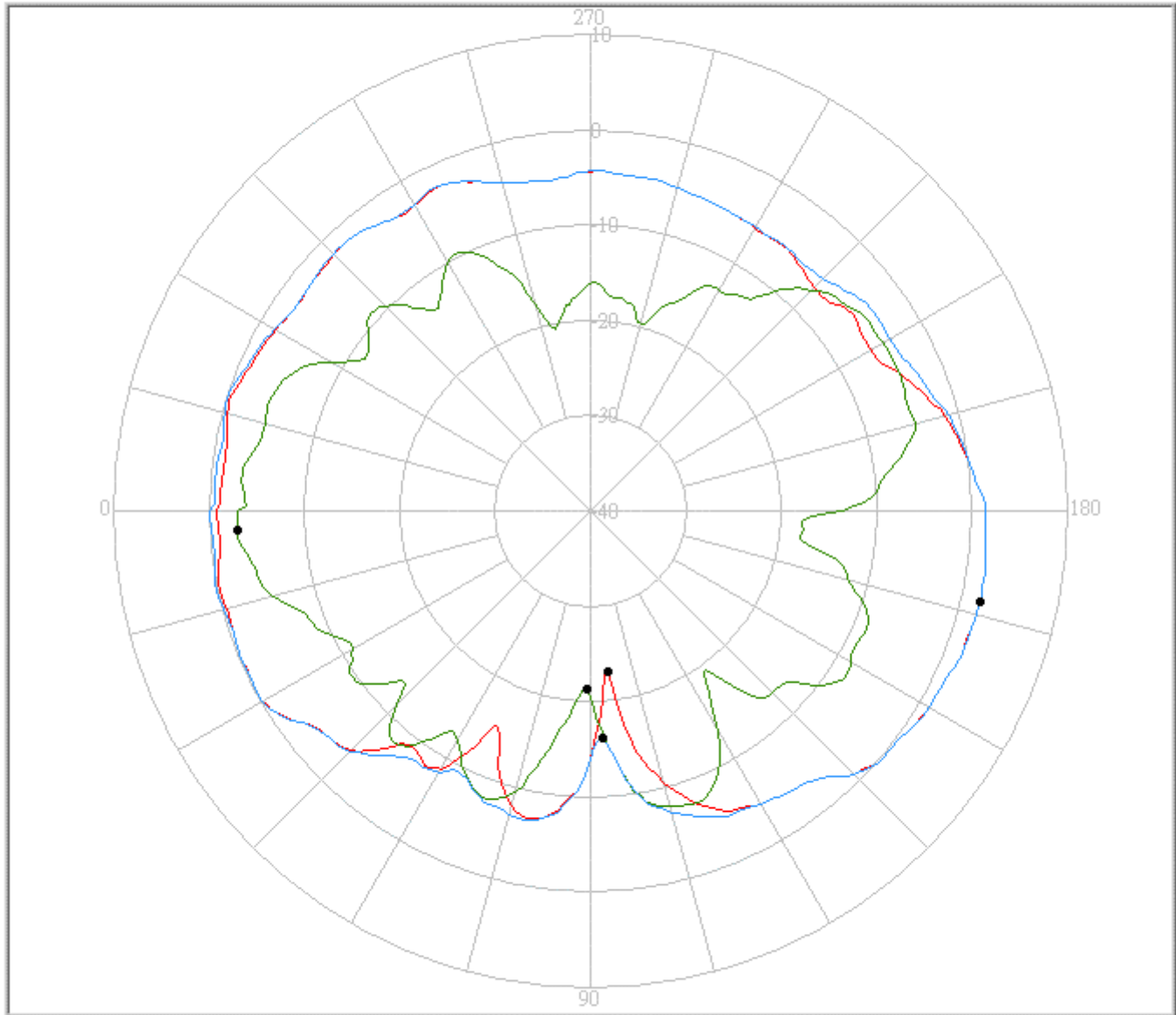
Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5350.00	0.01 / 177.00	-40.20 / 113.00	-4.69	Ver.	2005/9/2
2	GT1W	Left	5350.00	-3.08 / 359.00	-39.68 / 74.00	-9.43	Hor.	2005/9/2
3	GT1W	Left	5350.00	0.25 / 177.00	-33.68 / 113.00	-4.30	V+H	2005/9/2

i. 5.47GHz



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Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5470.00	1.95 / 167.00	-23.13 / 96.00	-2.48	Ver.	2005/9/2
2	GT1W	Left	5470.00	-2.93 / 3.00	-21.36 / 89.00	-8.63	Hor.	2005/9/2
3	GT1W	Left	5470.00	1.95 / 167.00	-16.11 / 93.00	-2.22	V+H	2005/9/2

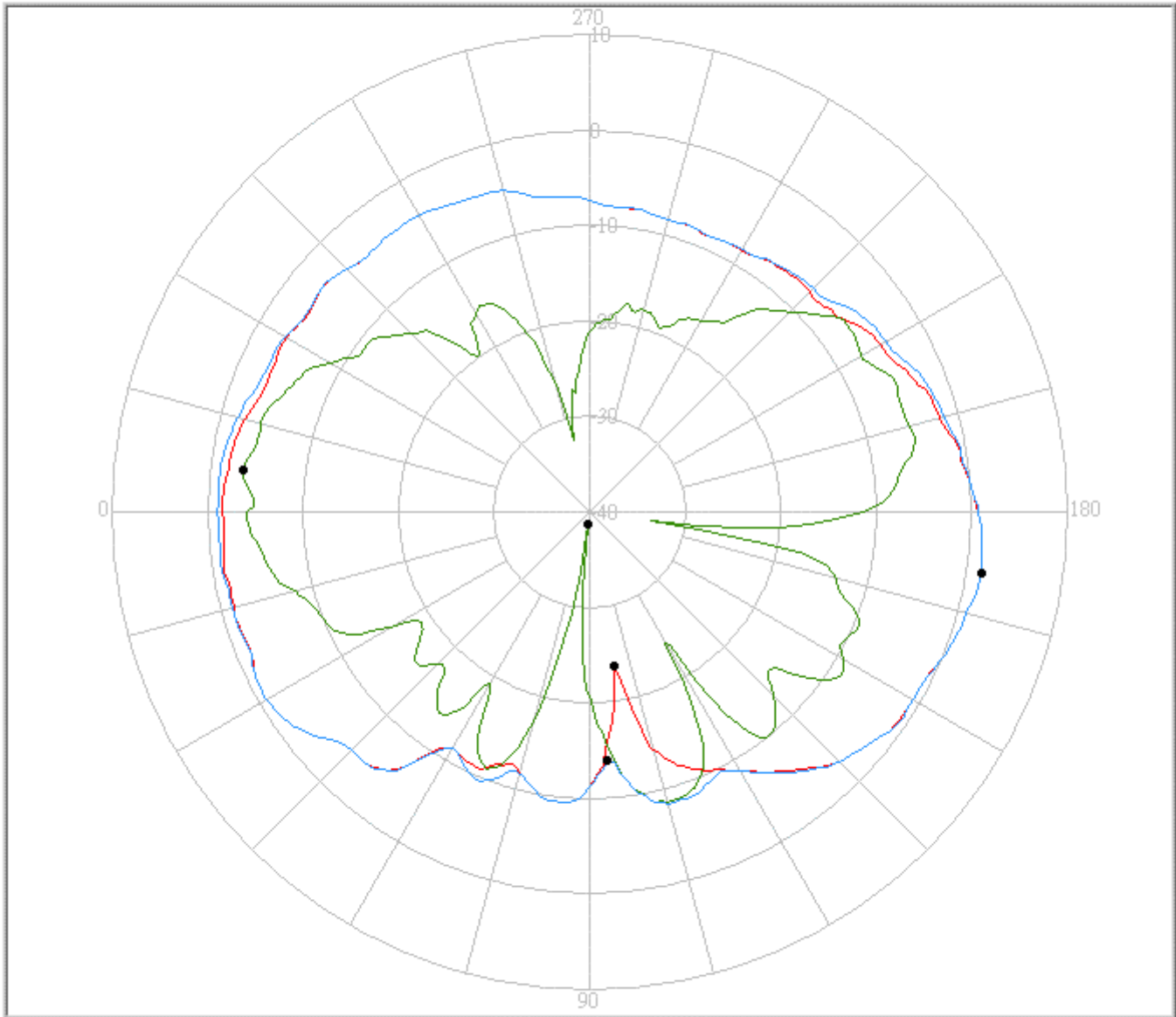
j. 5.597GHz



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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5597.50	1.54 / 171.00	-23.62 / 99.00	-3.66	Ver.	2005/9/2
2	GT1W	Left	5597.50	-3.51 / 353.00	-38.63 / 83.00	-10.05	Hor.	2005/9/2
3	GT1W	Left	5597.50	1.54 / 171.00	-14.00 / 94.00	-3.43	V+H	2005/9/2

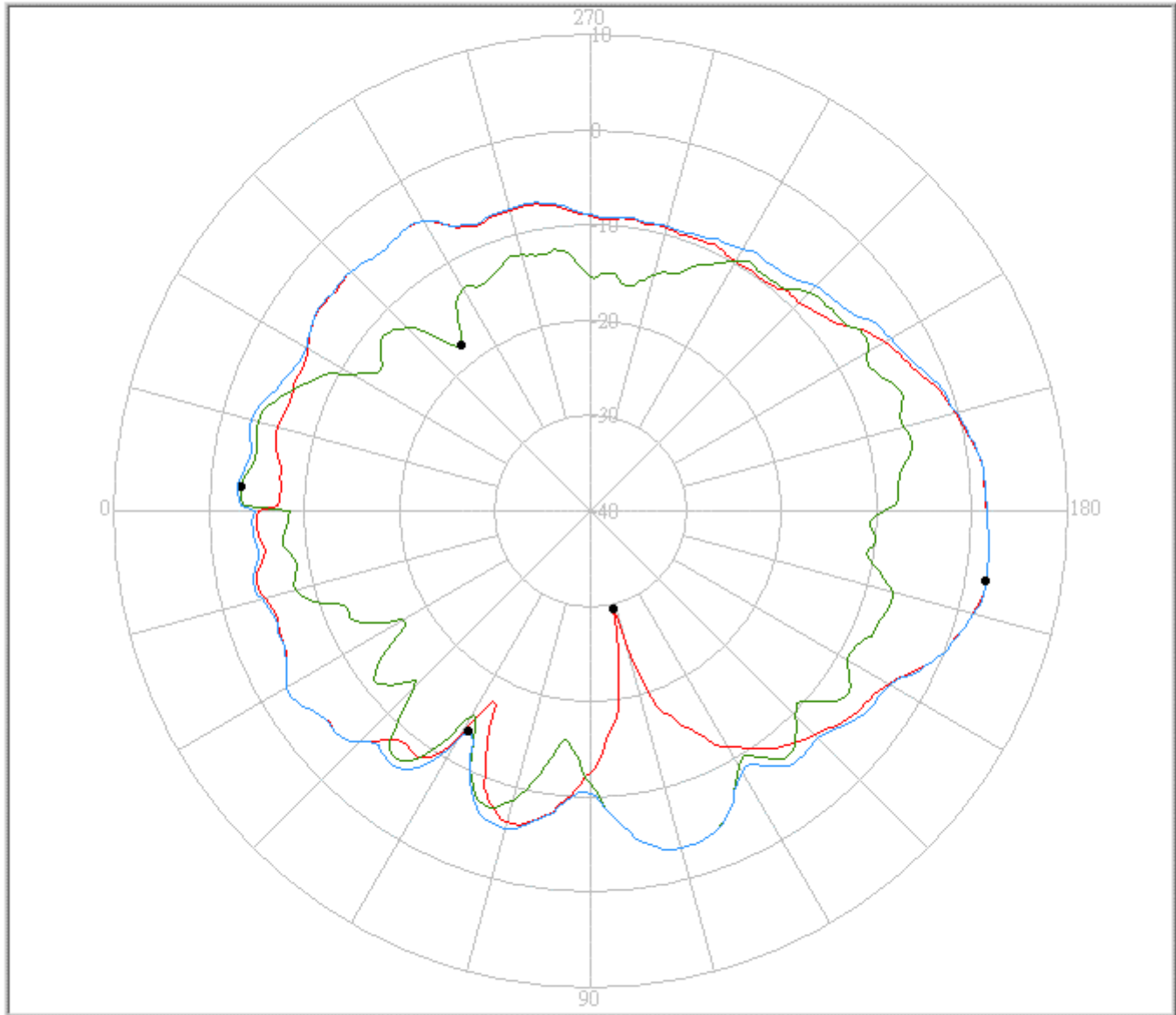
k. 5.725GHz



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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5725.00	2.10 / 170.00	-29.56 / 103.00	-4.64	Ver.	2005/9/2
2	GT1W	Left	5725.00	-3.20 / 356.00	-17.90 / 308.00	-8.38	Hor.	2005/9/2
3	GT1W	Left	5725.00	2.10 / 170.00	-13.68 / 61.00	-3.91	V+H	2005/9/2

1. 5.785GHz



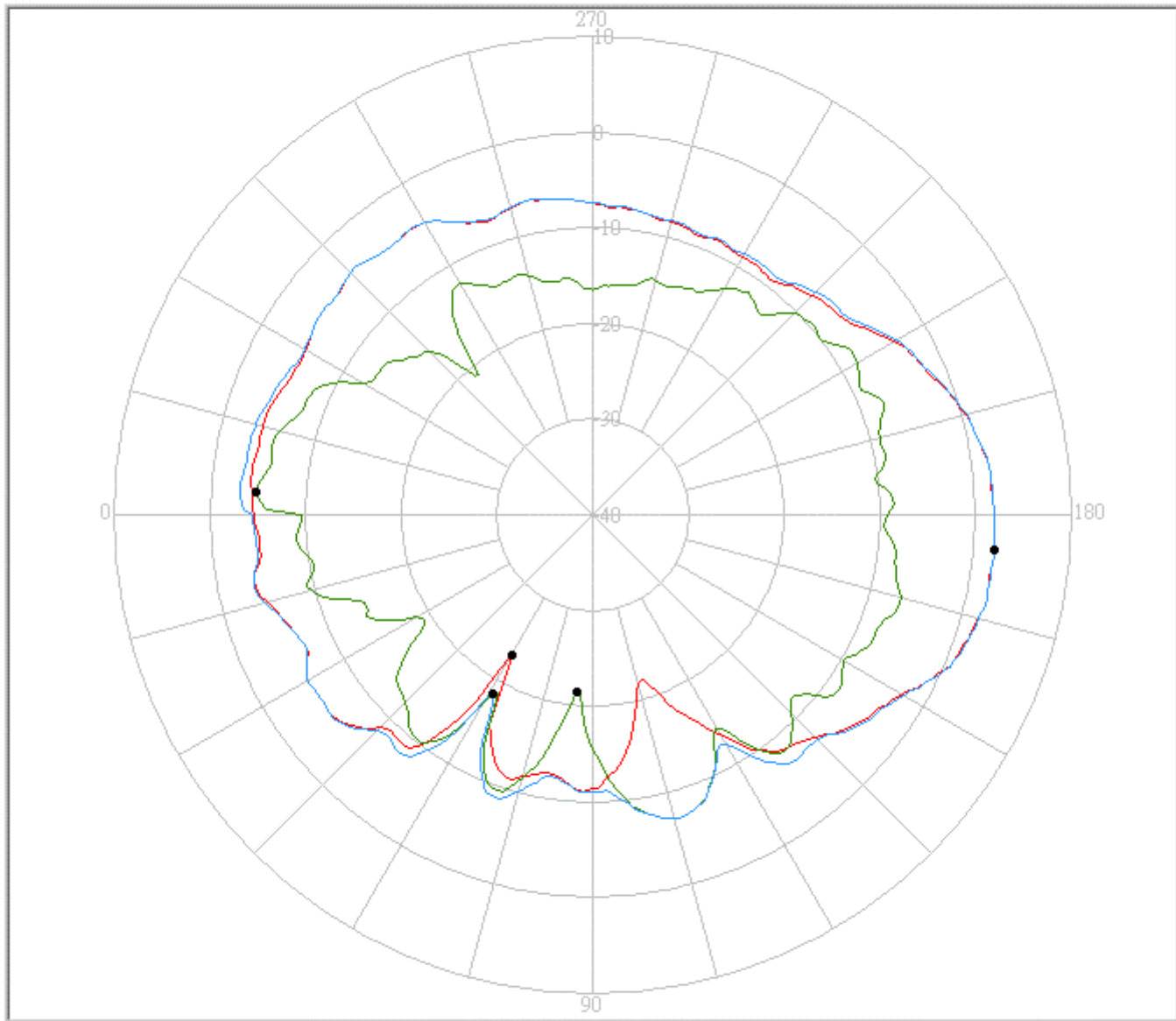
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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5785.00	2.13 / 175.00	-23.10 / 60.00	-4.36	Ver.	2005/9/2
2	GT1W	Left	5785.00	-4.82 / 356.00	-21.40 / 85.00	-10.37	Hor.	2005/9/2
3	GT1W	Left	5785.00	2.14 / 175.00	-18.56 / 61.00	-4.08	V+H	2005/9/2

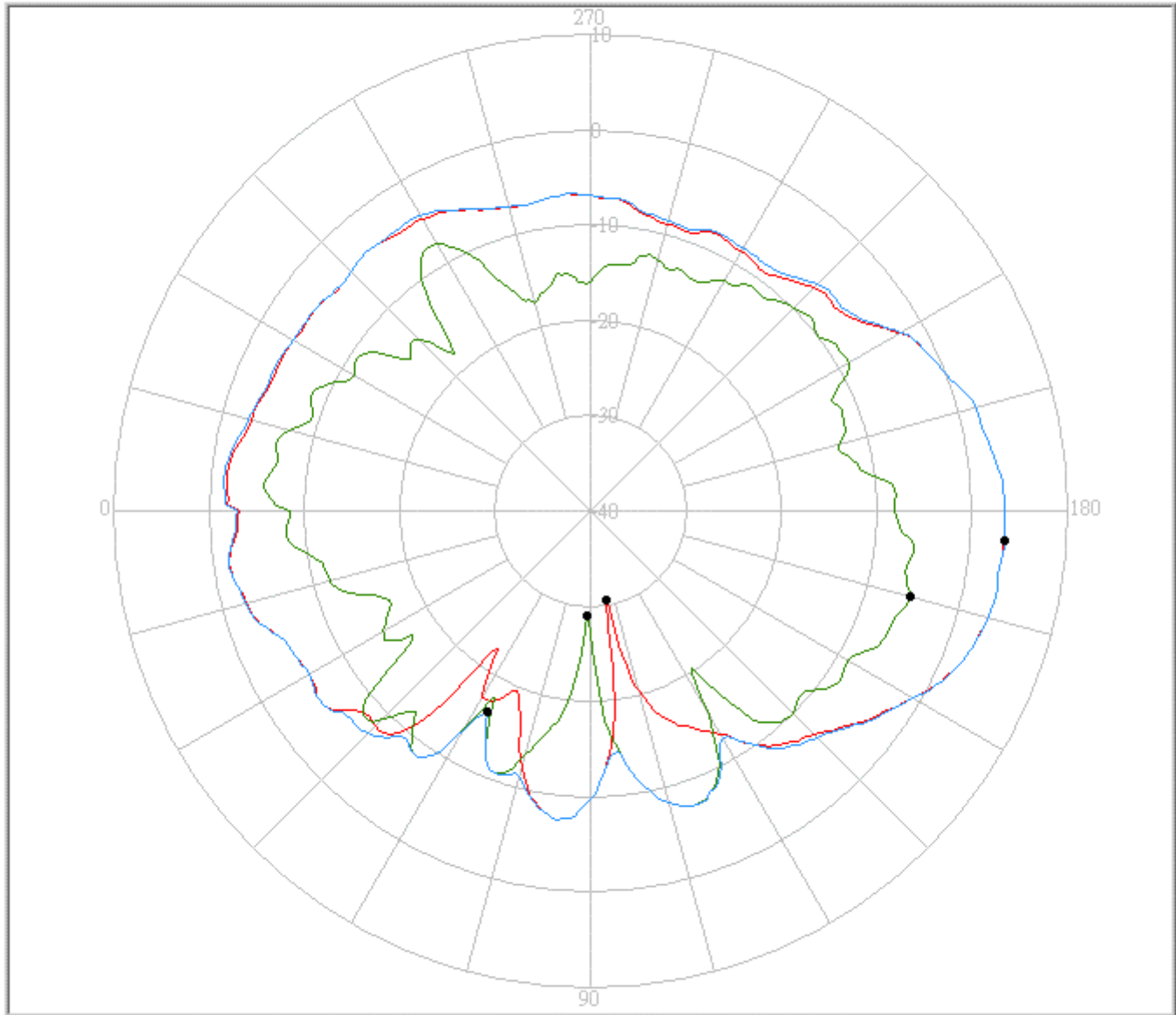
m. 5.85GHz



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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5850.00	3.54 / 176.00	-30.54 / 100.00	-3.20	Ver.	2005/9/2
2	GT1W	Left	5850.00	-5.28 / 165.00	-29.08 / 88.00	-10.27	Hor.	2005/9/2
3	GT1W	Left	5850.00	3.55 / 176.00	-16.33 / 63.00	-3.00	V+H	2005/9/2

n. 5.875GHz



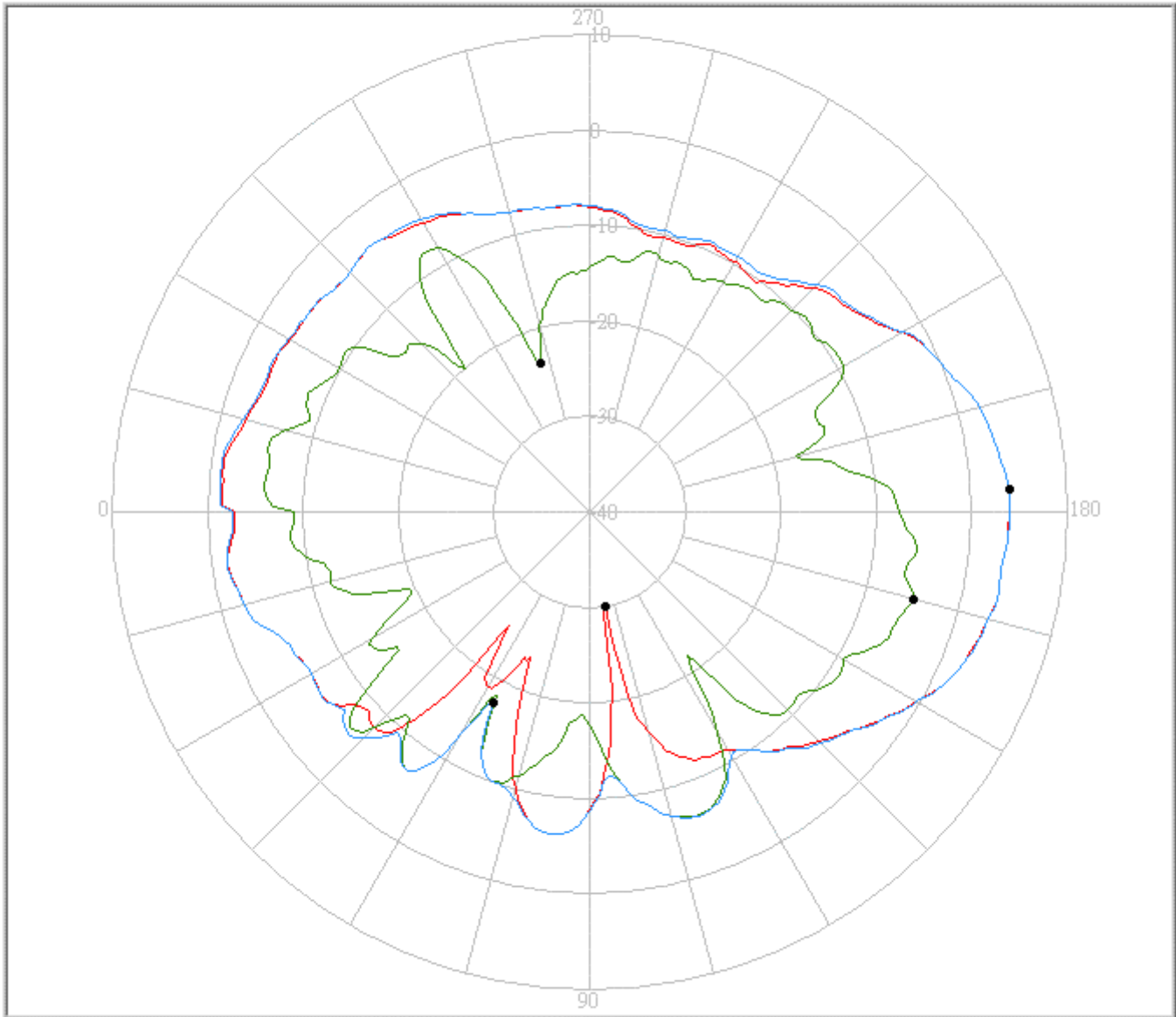
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Antenna Pattern Measurement

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5875.00	4.02 / 183.00	-29.98 / 99.00	-2.93	Ver.	2005/9/2
2	GT1W	Left	5875.00	-4.93 / 165.00	-23.66 / 288.00	-10.00	Hor.	2005/9/2
3	GT1W	Left	5875.00	4.03 / 183.00	-17.65 / 63.00	-2.70	V+H	2005/9/2

7. Diversity

a. 2.400GHz



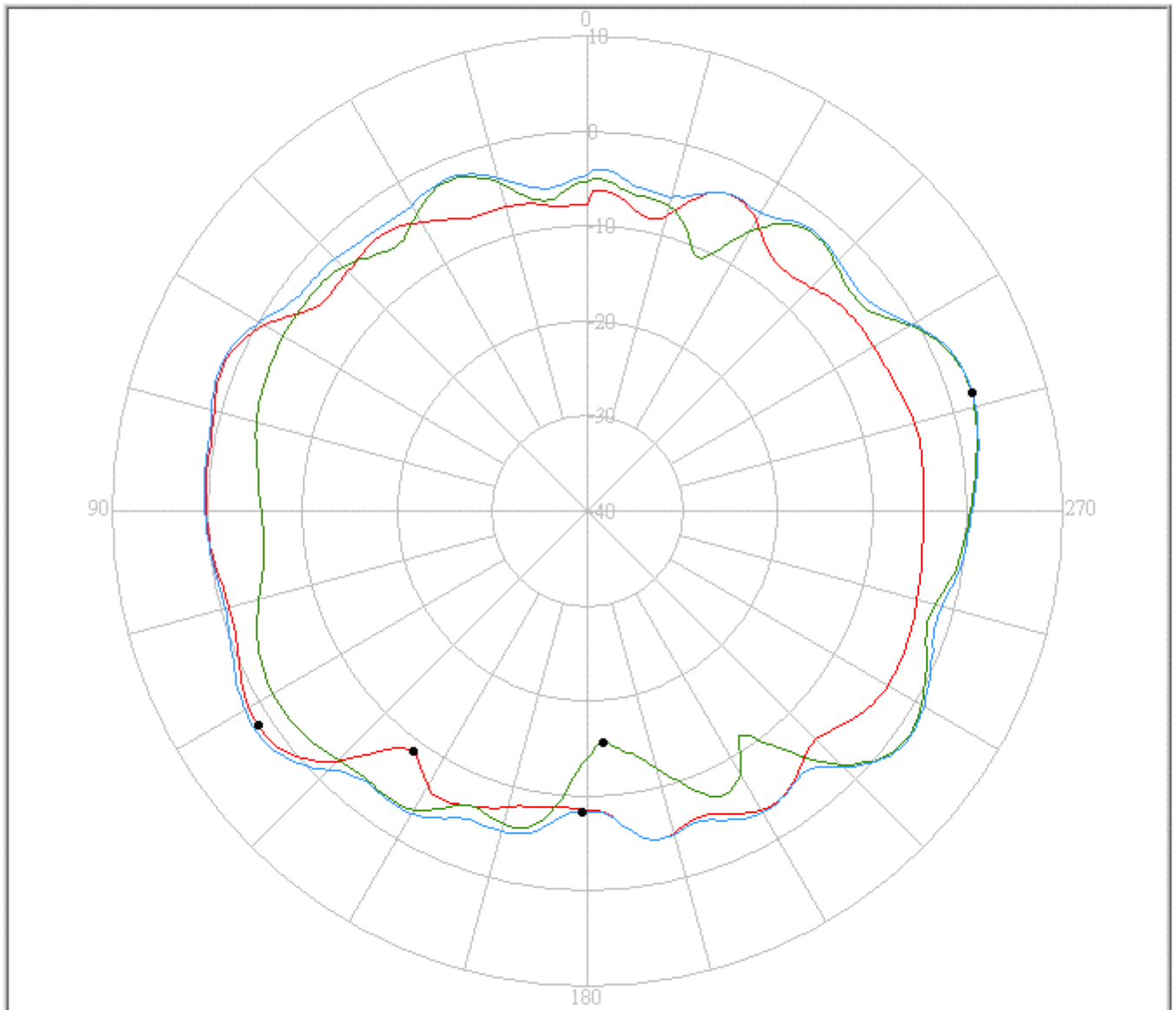
eService for Customer Satisfaction

FAVORTRON

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Antenna Pattern Measurement

4F, No. 108-1, Min Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189,
Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	2400.00	1.37 / 123.00	-8.77 / 144.00	-3.43	V+H	2005/9/2
2	GT1W	Right	2400.00	2.29 / 287.00	-15.60 / 184.00	-3.01	V+H	2005/9/2
3	GT1W	Div	2400.00	2.39 / 287.00	-8.32 / 179.00	-1.34	Div.	2005/9/2

b. 2.450GHz



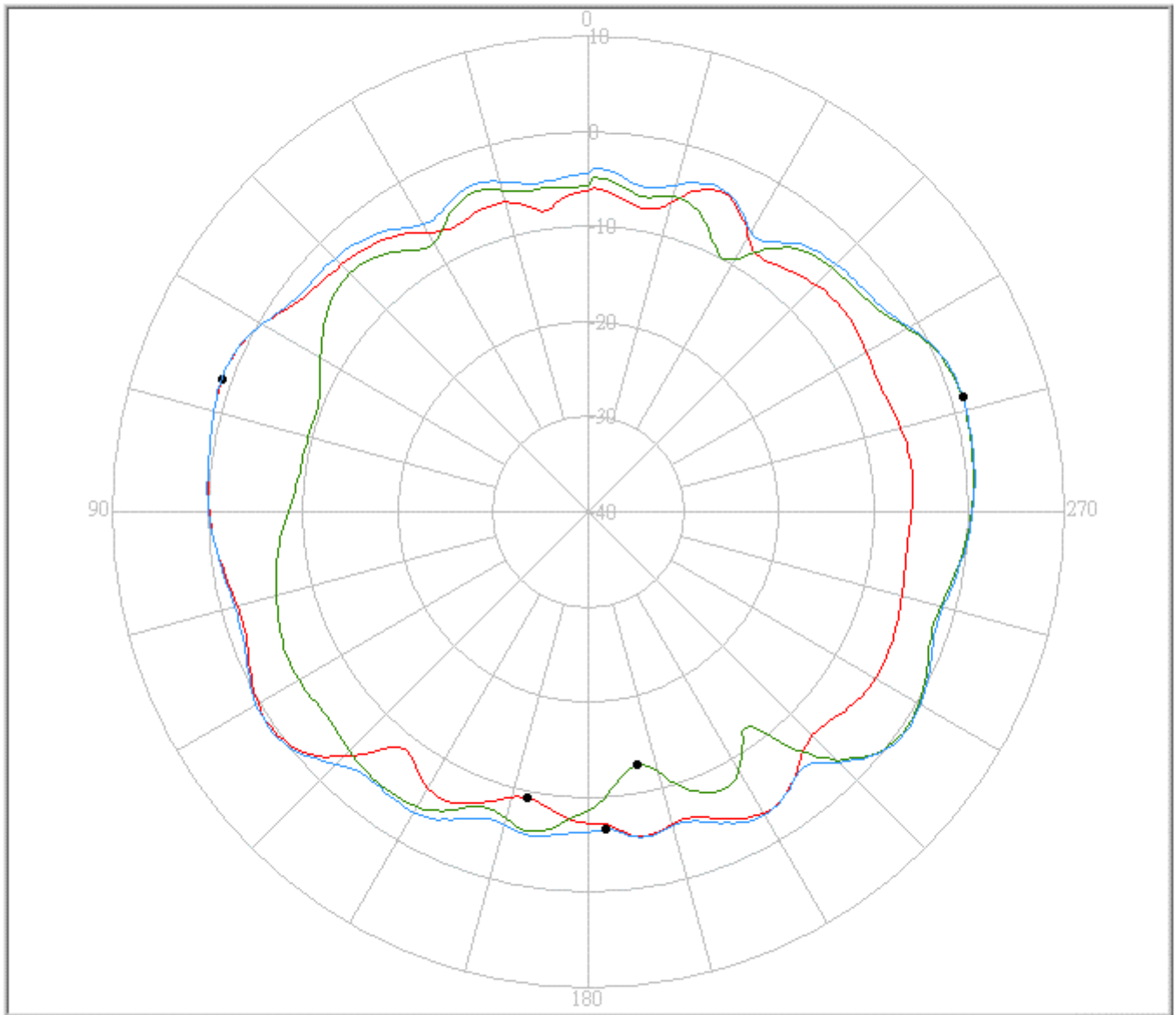
eService for Customer Satisfaction

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Antenna Pattern Measurement

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Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	2450.00	0.95 / 70.00	-9.29 / 168.00	-3.88	V+H	2005/9/2
2	GT1W	Right	2450.00	1.08 / 287.00	-12.91 / 191.00	-4.00	V+H	2005/9/2
3	GT1W	Div	2450.00	1.16 / 287.00	-6.55 / 183.00	-1.92	Div.	2005/9/2

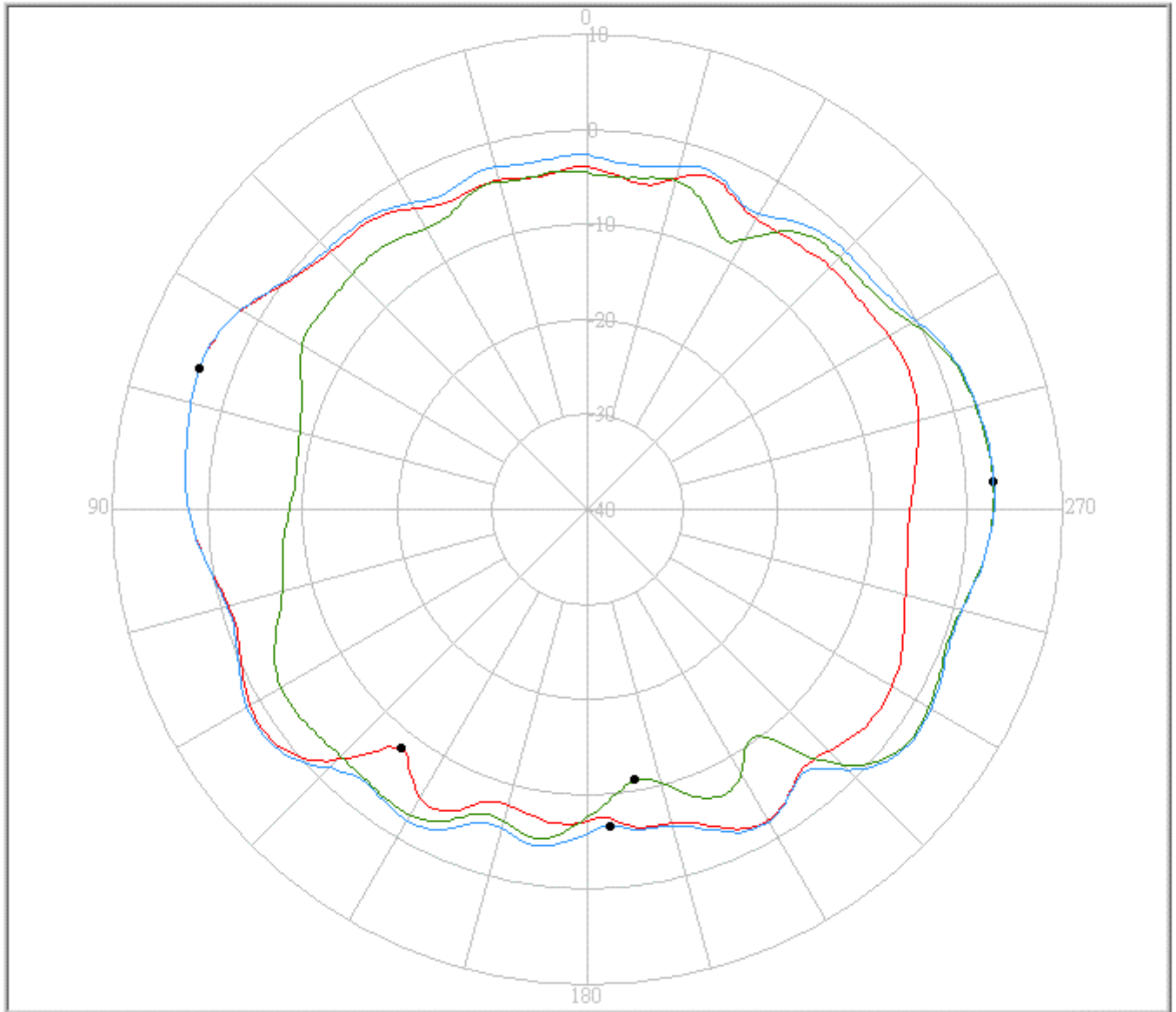
c. 2.500GHz



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Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	2500.00	2.42 / 70.00	-8.10 / 142.00	-2.14	V+H	2005/9/2
2	GT1W	Right	2500.00	2.82 / 274.00	-11.12 / 190.00	-2.62	V+H	2005/9/2
3	GT1W	Div	2500.00	2.43 / 70.00	-6.62 / 184.00	-0.30	Div.	2005/9/2

d. 5.150GHz



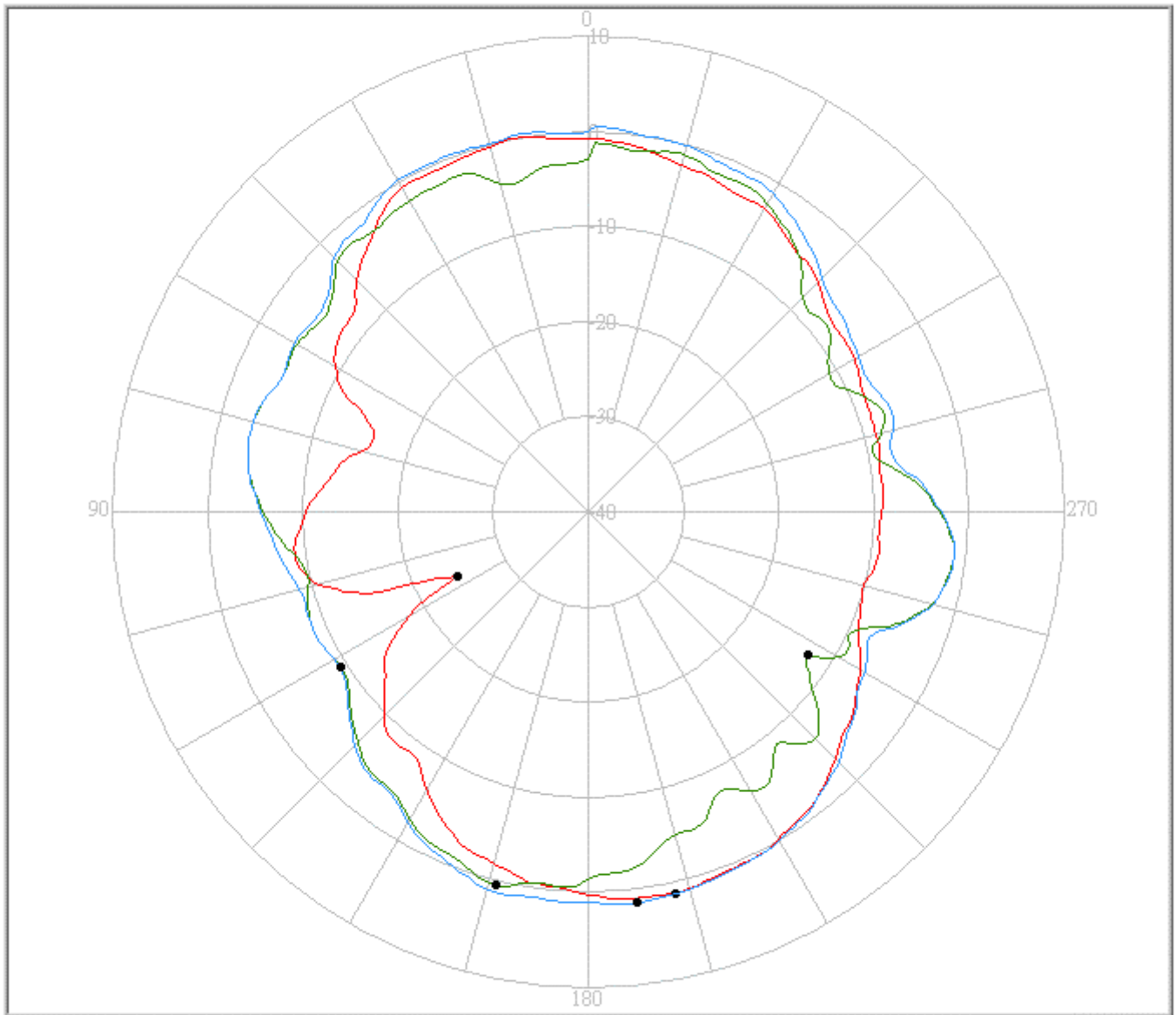
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Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5150.00	1.08 / 193.00	-24.72 / 116.00	-3.82	V+H	2005/9/2
2	GT1W	Right	5150.00	0.44 / 166.00	-12.57 / 237.00	-4.07	V+H	2005/9/2
3	GT1W	Div	5150.00	1.40 / 187.00	-9.26 / 122.00	-2.14	Div.	2005/9/2

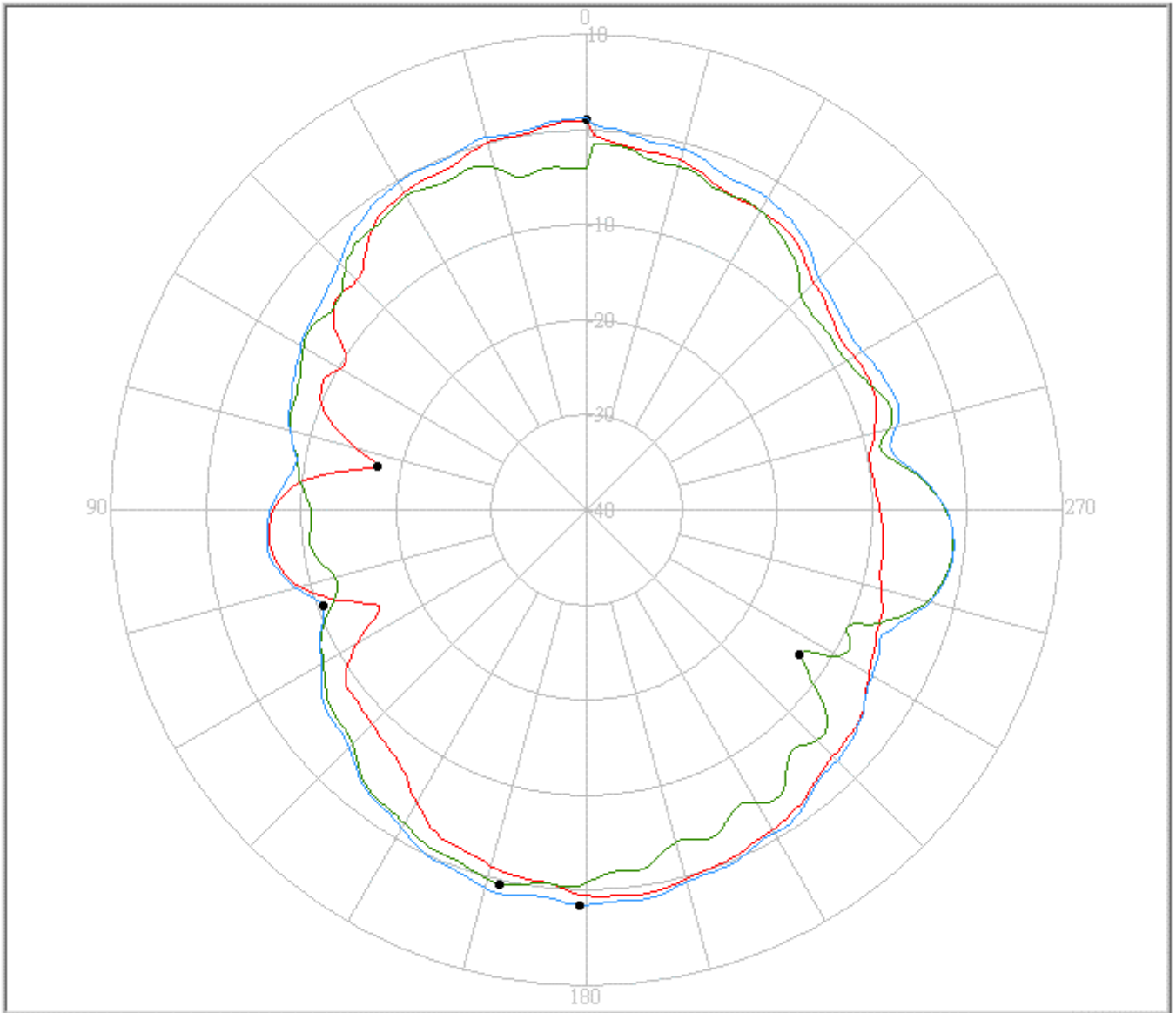
e. 5.250GHz



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Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5250.00	0.95 / 0.00	-17.59 / 78.00	-3.67	V+H	2005/9/2
2	GT1W	Right	5250.00	0.38 / 167.00	-12.95 / 236.00	-4.16	V+H	2005/9/2
3	GT1W	Div	5250.00	1.52 / 179.00	-10.49 / 110.00	-2.20	Div.	2005/9/2

f. 5.350GHz



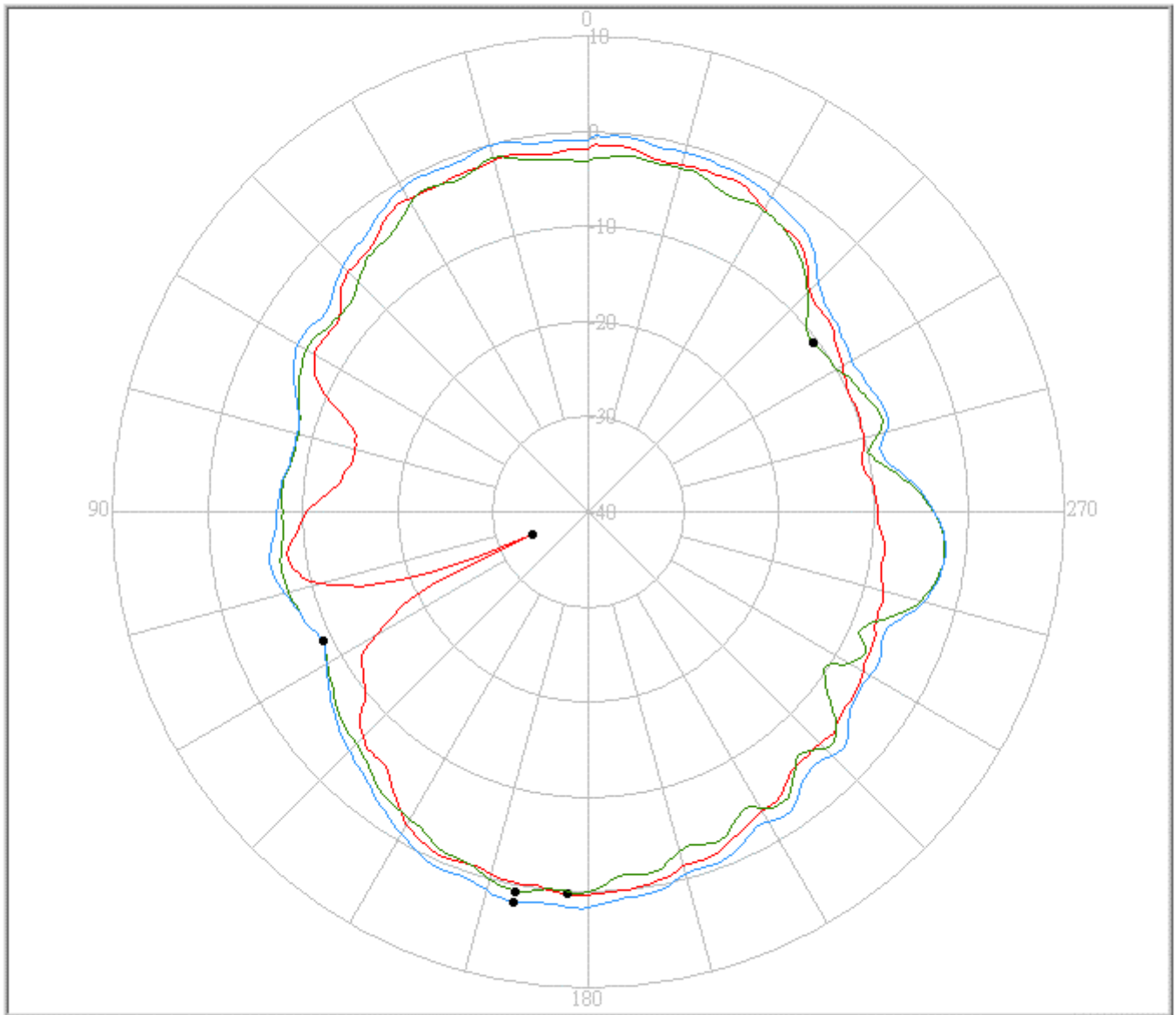
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Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5350.00	0.25 / 177.00	-33.68 / 113.00	-4.30	V+H	2005/9/2
2	GT1W	Right	5350.00	0.59 / 169.00	-10.53 / 307.00	-4.19	V+H	2005/9/2
3	GT1W	Div	5350.00	1.73 / 169.00	-8.97 / 116.00	-2.66	Div.	2005/9/2

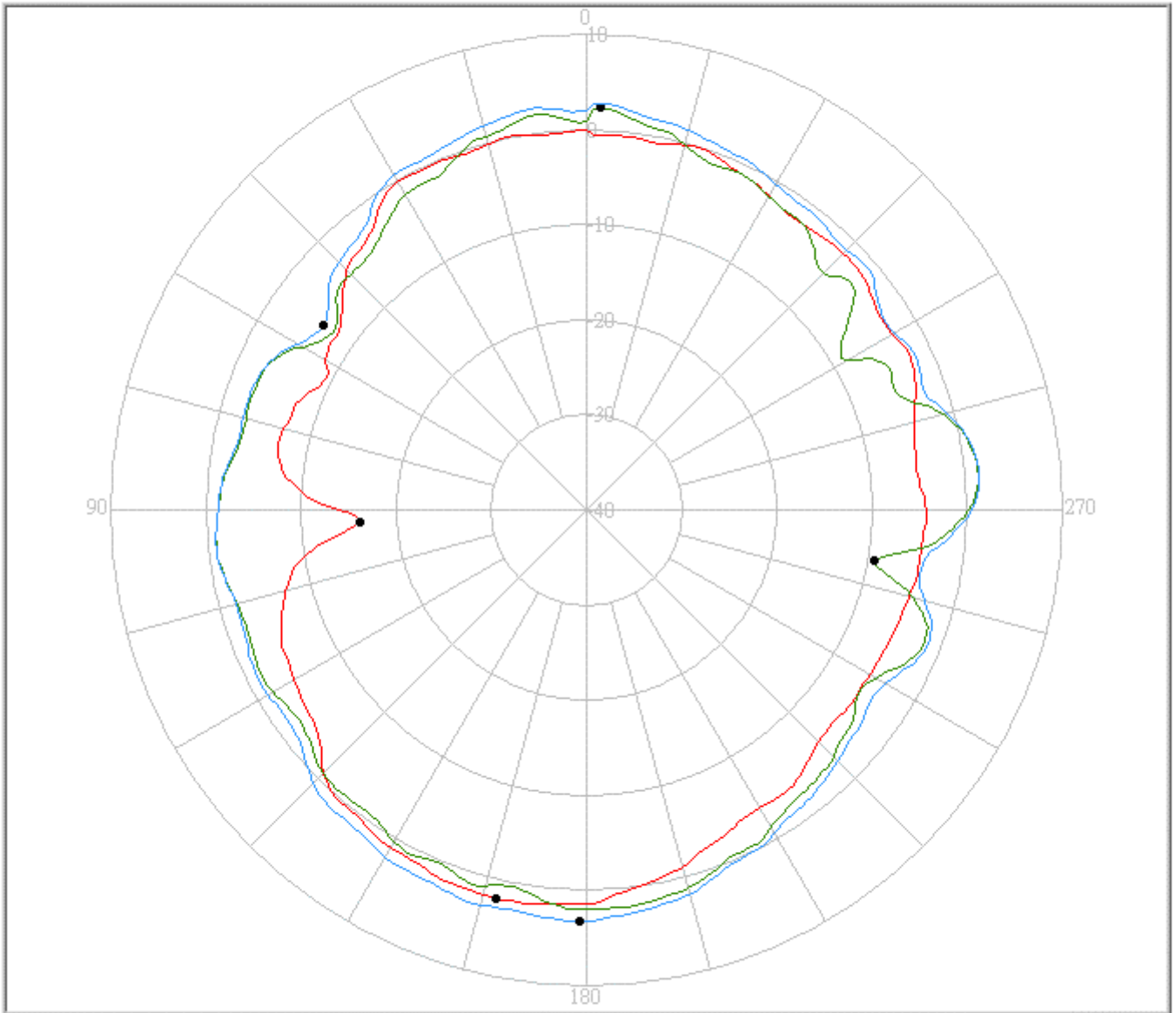
g. 5.470GHz



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Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5470.00	1.95 / 167.00	-16.11 / 93.00	-2.22	V+H	2005/9/2
2	GT1W	Right	5470.00	2.26 / 358.00	-9.36 / 260.00	-1.24	V+H	2005/9/2
3	GT1W	Div	5470.00	3.25 / 179.00	-6.25 / 55.00	-0.04	Div.	2005/9/2

h. 5.59750GHz



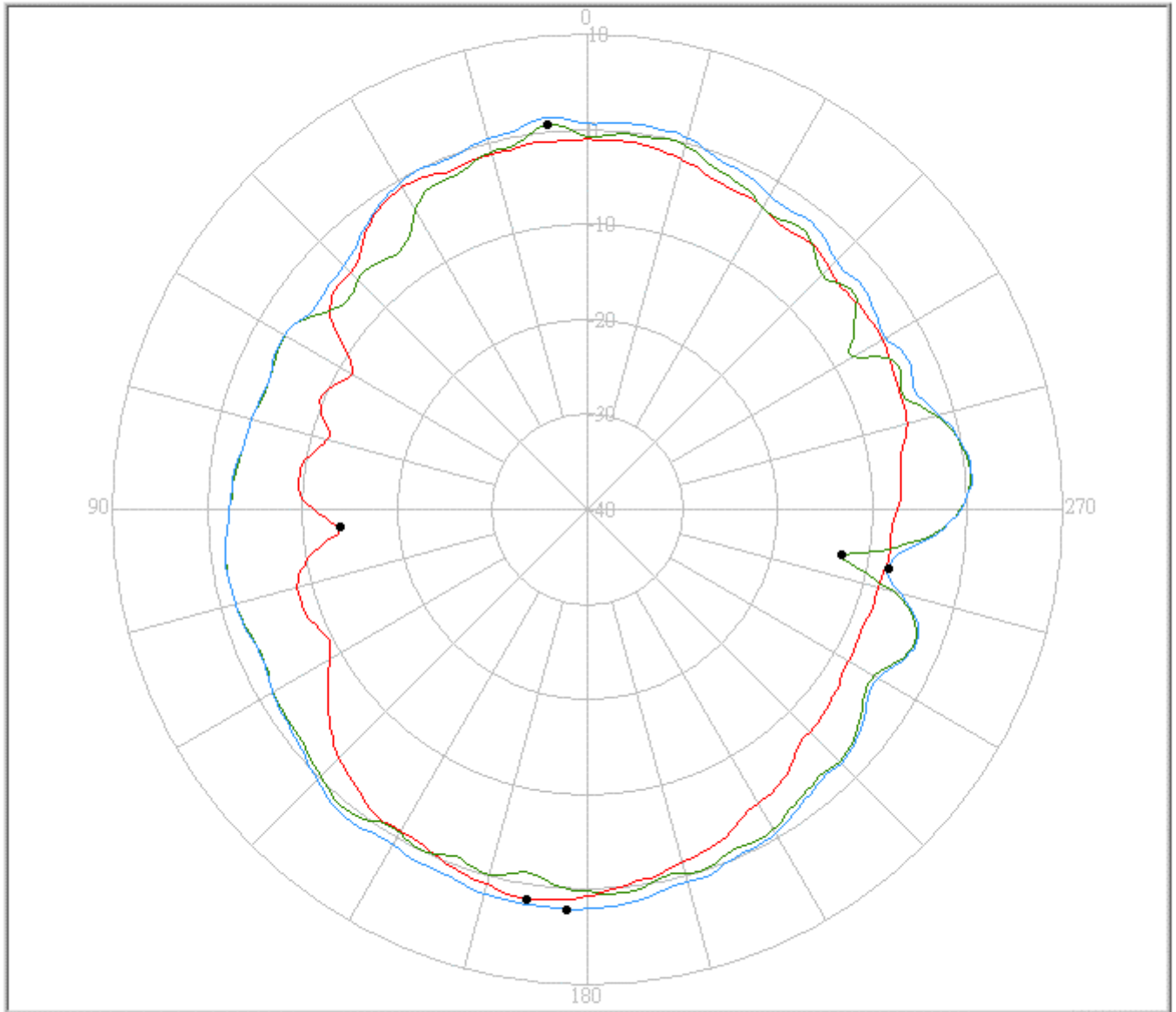
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Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5597.50	1.54 / 171.00	-14.00 / 94.00	-3.43	V+H	2005/9/2
2	GT1W	Right	5597.50	0.69 / 6.00	-12.79 / 260.00	-1.98	V+H	2005/9/2
3	GT1W	Div	5597.50	2.15 / 177.00	-7.77 / 259.00	-0.91	Div.	2005/9/2

i. 5.725GHz



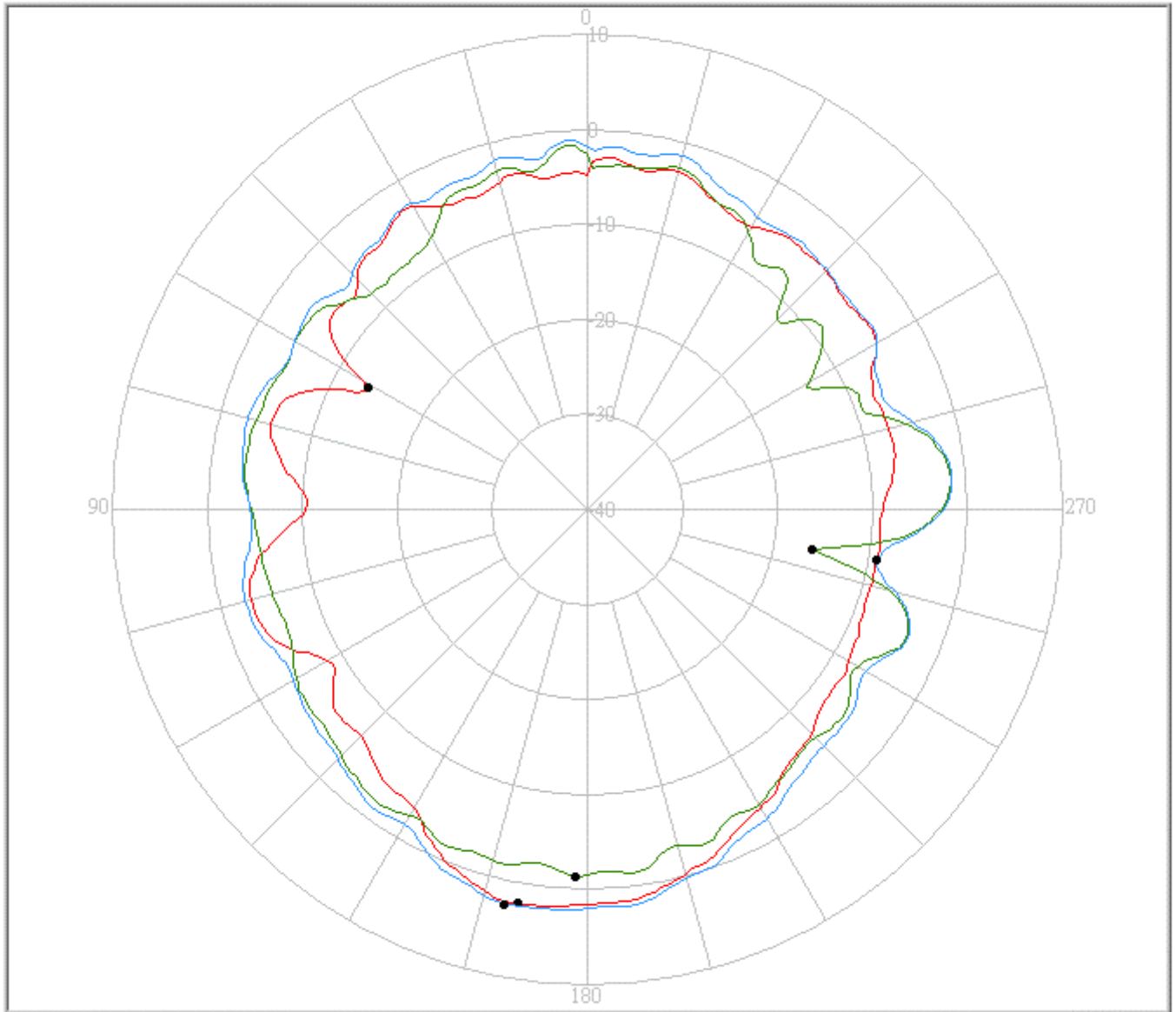
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Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5725.00	2.10 / 170.00	-13.68 / 61.00	-3.91	V+H	2005/9/2
2	GT1W	Right	5725.00	-1.38 / 178.00	-16.01 / 260.00	-4.37	V+H	2005/9/2
3	GT1W	Div	5725.00	2.43 / 168.00	-9.11 / 260.00	-2.42	Div.	2005/9/2

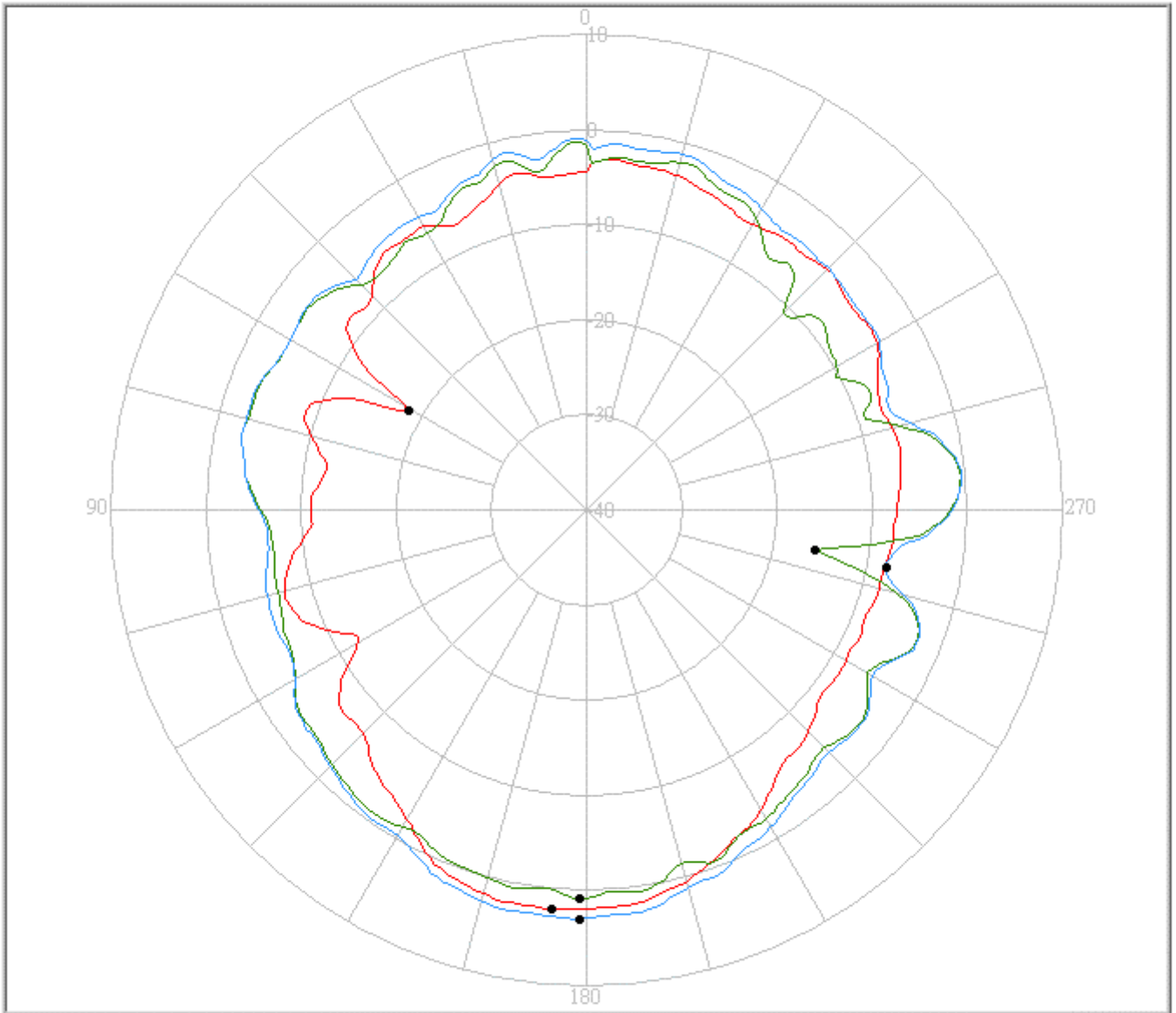
j. 5.785GHz



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Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5785.00	2.14 / 175.00	-18.56 / 61.00	-4.08	V+H	2005/9/2
2	GT1W	Right	5785.00	0.90 / 179.00	-15.68 / 260.00	-3.26	V+H	2005/9/2
3	GT1W	Div	5785.00	2.99 / 179.00	-7.94 / 259.00	-1.94	Div.	2005/9/2

k. 5.850GHz



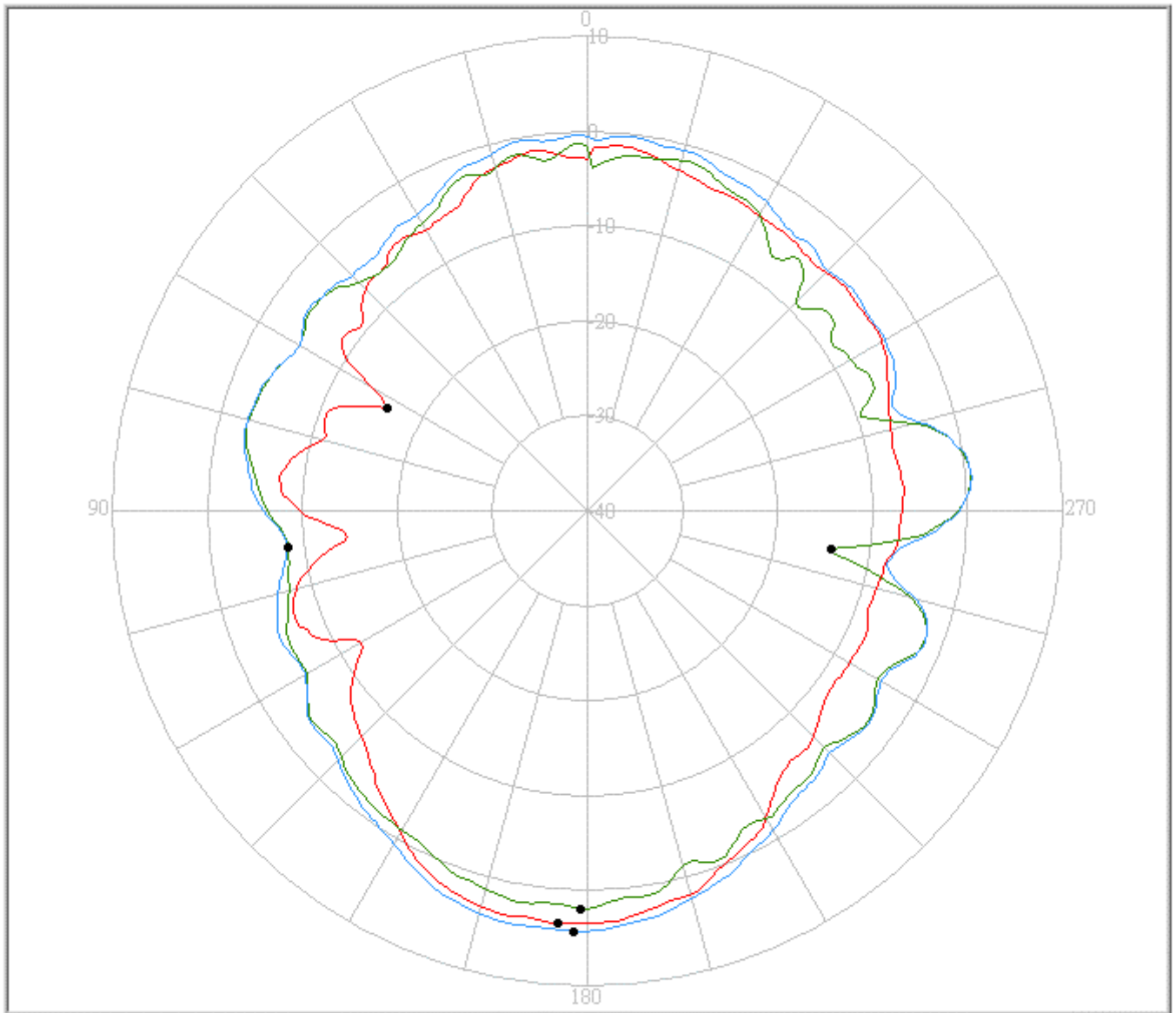
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FAVORTRON Co. Ltd

Antenna Pattern Measurement

4F, No. 108-1, Mn Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189,
Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5850.00	3.55 / 176.00	-16.33 / 63.00	-3.00	V+H	2005/9/2
2	GT1W	Right	5850.00	1.98 / 179.00	-13.99 / 261.00	-2.83	V+H	2005/9/2
3	GT1W	Div	5850.00	4.30 / 178.00	-8.21 / 97.00	-1.23	Div.	2005/9/2

1. 5.875GHz



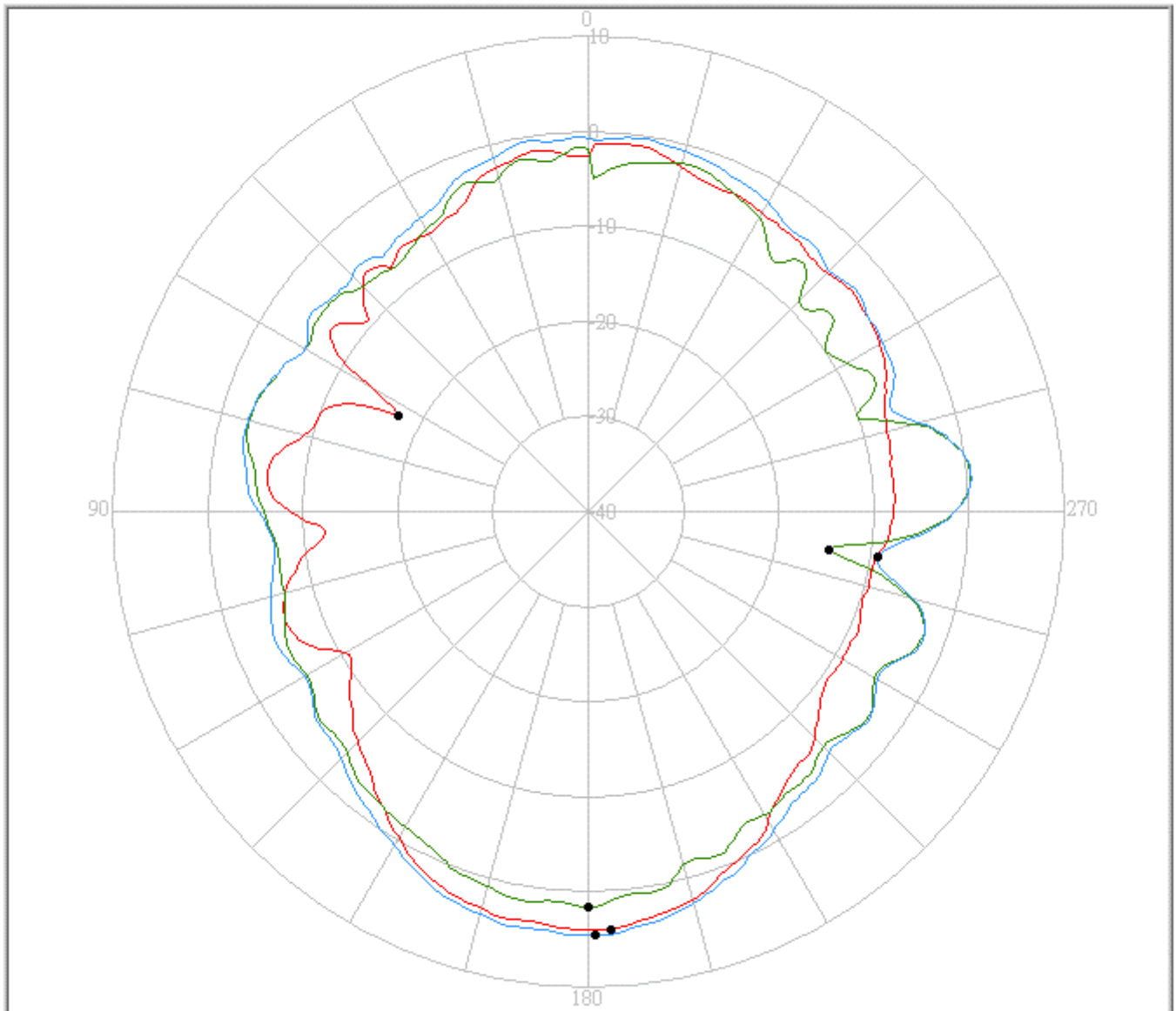
eService for Customer Satisfaction

FAVORTRON

FAVORTRON Co. Ltd

Antenna Pattern Measurement

4F, No. 108-1, Mn Chuan Rd., Hsin-Tien City, Taipei, Taiwan, R.O.C. Tel:886-2-2218-2189, Fax:886-2-2218-5760



Pattern	Model No.	Test Mode	Freq(MHz)	Max Gain(dBi)	Min Gain(dBi)	Avg. Gain(dBi)	Source Polar.	Date
1	GT1W	Left	5875.00	4.03 / 183.00	-17.65 / 63.00	-2.70	V+H	2005/9/2
2	GT1W	Right	5875.00	1.65 / 180.00	-14.34 / 261.00	-3.21	V+H	2005/9/2
3	GT1W	Div	5875.00	4.60 / 181.00	-9.24 / 261.00	-1.24	Div.	2005/9/2

9. Coaxial Cable Specification :

To: 葛原 栄's
From: 保田 高平

KURABE INDUSTRIAL CO., LTD

SP3830M-X	FEP INSULATED HIGH-FREQUENCY COAXIAL CABLE (FWS 5022) UL 1979	PAGE	
PRODUCT STANDARD		ISSUED	11-12-2001
		REVISED	18-3-2002

1. SCOPE

This standard covers "FEP insulated High-Frequency coaxial cable".
 These cable are approved by UL as Style 1979 AWM (File E-46702)
 [UL1979:105°C, 30V]
 Use: Internal wiring of Class 2 Circuits of Electronic Equipment.

2. CONSTRUCTION

Construction and dimensions of the cable are shown in Figure.1 and Table 1.

3. PERFORMANCE

Performance of the finished cable is shown in Table 2. The test methods are in accordance with applicable test methods described in JIS C 3005.

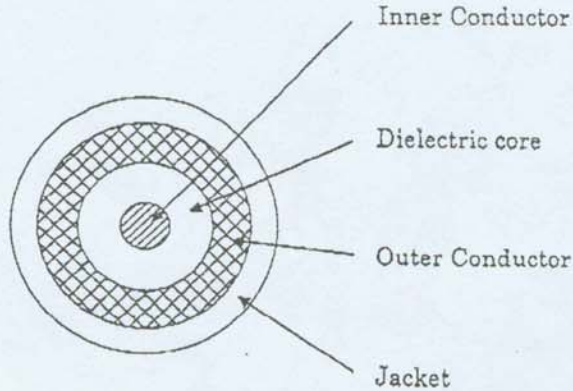


Figure 1.

NOTE :	MADE BY	<i>T. Seki</i>
	APPROVALS	<i>T. Harasawa</i>

KURABE INDUSTRIAL CO., LTD

SP3830M-X	FEP INSULATED HIGH-FREQUENCY COAXIAL CABLE (FWS 5022) UL 1979	PAGE	
PRODUCT STANDARD		ISSUED	11-12-2001
		REVISED	18-3-2002

Table 1. Construction

Item	Unit	Specified Value
Inner Conductor	Material	—
	Stranding	No./mm
	Dia.(approx.)	
Dielectric Core	Material	—
	Thick.(nom.)	mm
	Dia.	mm
	Color	—
Outer Conductor	Material	—
	Type	—
	Dia.(approx)	mm
Jacket	Material	—
	Thick.(nom.)	mm
	Dia.	mm
	Color	—

Silver coated annealed copper wire
7/0.08
0.24
FEP
0.22
0.68±0.05
Natural
Silver coated annealed copper wire
Braid (16/4/0.05)
0.93
FEP
0.10
1.13 +0.10/-0.06
Standard colors are white,black,blue,brown,and gray.

Table 2. Performance

Item	Unit	Specified Value	Note
Appearance	—	Faultless in visible	—
Inner conductor resistance	Ω /km	Max.597	at 20°C
Insulation resistance	$M\Omega \cdot km$	Min.1500	at 20°C
Dielectric strength	—	Dielectric core: No breakdown at AC1.5kV for 0.15sec.	Spark test
		Jacket: No breakdown at AC1.5kV for 0.15sec.	Spark test
		No breakdown at AC500V for 1min.	Outer conductor to inner conductor
Heat resistance for solder	—	Shrink or expansion of dielectric core are not more than 0.5mm	※
Capacitance	pF/m	nom. 98	at 1kHz
Characteristic impedance	Ω	50±2	TDR method
Attenuation (nom.)	dB/m	2.0	1.0GHZ
		2.9	2.0GHZ
		3.6	3.0GHZ
		4.2	4.0GHZ
		4.7	5.0GHZ
		5.2	6.0GHZ

※ After immersion of dielectric core, 10mm into soldering pot which is 255°C ± 5°C for 5 seconds, shrinkage or expansion of the dielectric core must not exceed 0.5mm.

NOTE :

MADE BY

APPROVALS

T. Sabei
T. Hozumi

AVLV2

December 18, 1993

Appliance Wiring Material - Component

KURABE INDUSTRIAL CO LTD

E46702

**4830 TAKATSUKA-CHO HAMAMATSU-SHI, SHIZUOKA 432-
8521 JAPAN**

LOOK FOR THE RECOGNITION MARK

See General Information Preceding These Recognitions

**For use only in equipment where the acceptability of the combination is determined by
Underwriters Laboratories Inc.**

10/28/1999

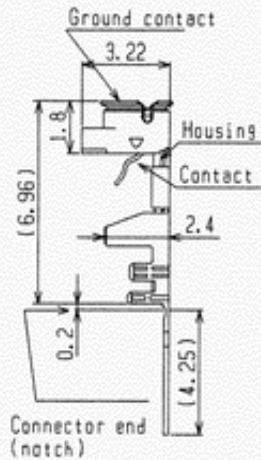
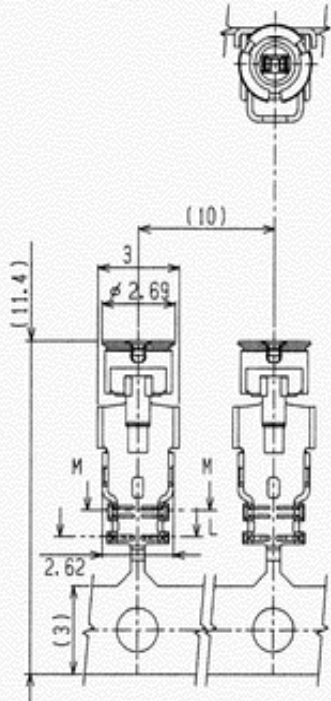
Underwriters Laboratories Inc.

Card 1 of 1

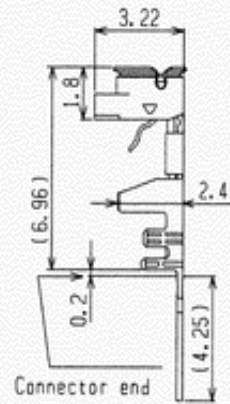
10. I-PEX Connector

Specifications

PART NO.
20278-111R-11



Part No. 20278-101R-11
For hand tool
(with notch)



Part No. 20278-111R-11
For semi auto
termination machine
(without notch)

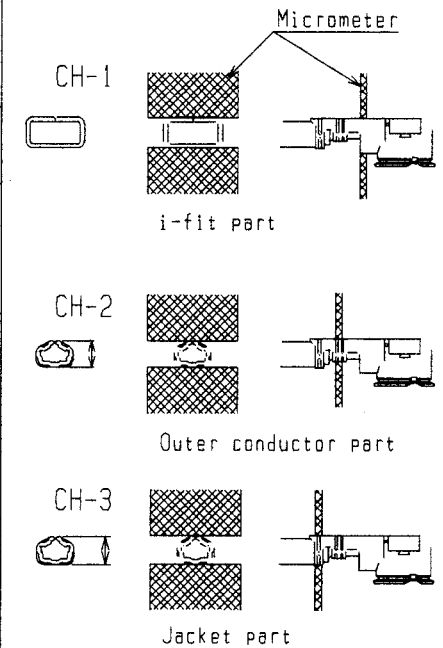
GENERAL TOLERANCE	
6 MAX.	±0.2
6 OVER MAX. 30	±0.3
30 OVER MAX. 120	±0.5
ANGLE	±2°

4	Z2023	K.O	JAN/30/02	E.K	DESIGN'D BY	DATE	I-PEX Interconnect and Packaging Electronics TOKYO, JAPAN
3	Z1256	K.O	NOV/14/01	K.K	K. Ohbayashi	JUN/13/01	
2	Z1197	K.O	AUG/27/01	K.K	CHK'D BY	DATE	
1	Z1118	K.O	JUN/26/01	K.K	APP'D BY	DATE	TITLE MHF series micro coaxial connector plug vertical
0	Z1109	K.O	JUN/13/01	K.K	K. Katobuchi	JUN/13/01	
6B	Z2146	K.O	JUN/24/02	K.K	REV. RECORD	CUSTOMER COPY	PROJECTION SCALE UNIT DWG. No. SHEET REV. 6/1 mm 20278 1/3 6B
5B	Z2117	A.H	MAY/17/02	K.K	REV. RECORD	2814	
REV. ECN	BY	DATE	APP	SERIES No.			

FORM REV. 4

WAS T

Part No.	20278-101R-08 20278-111R-08	20278-101R-13 20278-111R-13	20278-101R-32 20278-111R-32	20278-101R-18 20278-111R-18	
Applicable cable nominal dimension 					
Braided shield of Outer conductor 外導体の編組	Single / 1重編	Single / 1重編	Double / 2重編	Single / 1重編	
P/N of hand Tool P/N of semi auto termination machine	<Under developing>	90187-013 90213-013	<Under developing>	<Under developing>	
Sect. M-M					
Sect. L-L					
Crimp Height	CH-1	Under developing	1.34~1.40	Under developing	Under developing
	CH-2	Under developing	1.06~1.14	Under developing	Under developing
	CH-3	Under developing	1.15~1.35	Under developing	Under developing



Crimp Height

GENERAL TOLERANCE	
6 MAX.	±0.2
6 OVER MAX. 30	±0.3
30 OVER MAX. 120	±0.5
ANGLE	±2°

FORM REV. 4

WAS T

DESIGN' D BY	DATE	I-PEX Interconnect and Packaging Electronics TOKYO, JAPAN	TITLE		MW series micro coaxial connector plug vertical
CHK' D BY	DATE		SCALE	UNIT	
APP' D BY	DATE		DWG. No.	SHEET	
CUSTOMER COPY	PROJECTION	SCALE	UNIT	DWG. No.	SHEET
		6/1	mm	20278	2/3 6B

Notes

1. Material

- (1) Housing : PBT , UL94V-0 , black
- (2) Contact
phosphor bronze
gold plating
- (3) Ground contact
phosphor bronze , gold plating

2. Packing : reel

3. Mating partner part No.
: 20279-001E-01

1. 材料

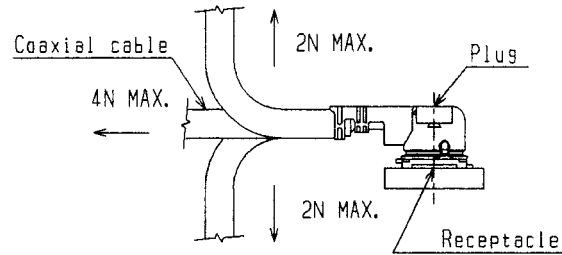
- (1) ハウジング:PBT, UL94V-0, 黒色
- (2) コンタクト
:りん青銅
:金メッキ
- (3) グランドコンタクト
:りん青銅, 金メッキ

2. 梱包 : リール

3. かん合相手 part No.
: 20279-001E-01

4. Permissible load of cable at mating

コネクタかん合後のケーブルに対する荷重



5. Suggestions for mating & unmating operation.

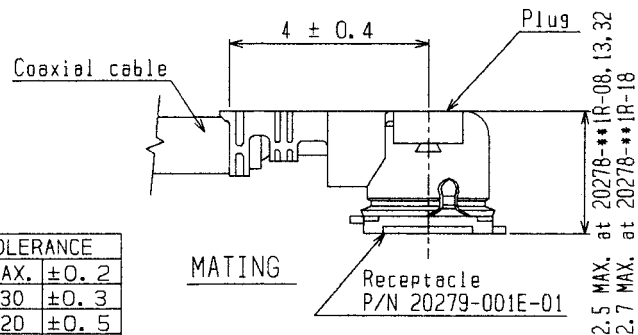
5. コネクタかん合時および抜去時の注意

5-1 Mating.

Please mate the connector straightly to vertical direction as much as possible, adjusting the mating axis of plug and receptacle. As excessive slant angle mating may break the connector , please don't do it.

5-1 コネクタ挿入時

PlugとReceptacleのかん合軸を合わせ、できるだけ垂直に挿入して下さい。極端な斜め挿入は行わないで下さい。コネクタ破損の原因となりますので、過度なこじり挿抜は行わないで下さい。



GENERAL TOLERANCE	
6 MAX.	±0.2
6 OVER MAX. 30	±0.3
30 OVER MAX. 120	±0.5
ANGLE	±2'

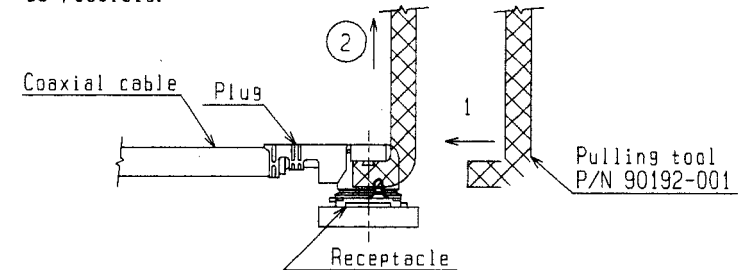
FORM REV. 4

5-2 Unmating.

5-2 コネクタ抜去時

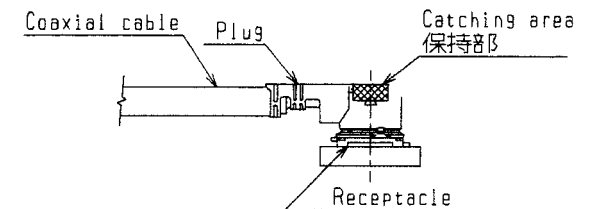
- (1) In case of unmating by pulling tool.
Please use the pulling tool as the following drawing, and please pull plug to vertical direction as directly as possible.

- (1) 抜去ジグを用いる場合
下図のようにできるだけ垂直に引き抜いて下さい。



- (2) In case of unmating directly by hand
Please catch the catching area of plug , and please pull plug to vertical direction as directly as possible.

- (2) 手で直接引き抜く場合
下図の保持部をつかみ、できるだけ垂直に引き抜いて下さい。



DESIGN'D BY	DATE	I-PEX Interconnect and Packaging Electronics TOKYO, JAPAN	TITLE MHF series micro coaxial connector plug vertical	SCALE UNIT -/- mm	DWG. No. 20278	SHEET 3/3	REV. 6B
CHK'D BY	DATE						
APP'D BY	DATE						
CUSTOMER COPY	PROJECTION						

WAS T

材料証明書
MATERIAL CERTIFICATE

当社製品には下記の材料が使われている事を証明致します。

WE HEREBY CERTIFY THAT THE FOLLOWING MATERIALS ARE USED IN OUR PRODUCT.

PRODUCT NAME : MHF series micro coaxial connector PLUG

P/N 20278-**1R-**, 20308-**1R-**, P/N 20351-**1R-37

	部品 COMPONENT	材料/MATERIAL			UL94難燃性 UL94 FLAME CLASS	ULファイルNo. UL FILE No.
		材質名 MATERIAL	型名 CAT No.	材料メーカ MANUFACTURER		
1	HOUSING	PBT	3116	WINTECH POLYMER LTD.	V-0	E 213445

PRODUCT NAME : MHF series micro coaxial connector RECEP.

P/N 20279-001E-01, P/N20314-001E-01

	部品 COMPONENT	材料/MATERIAL			UL94難燃性 UL94 FLAME CLASS	ULファイルNo. UL FILE No.
		材質名 MATERIAL	型名 CAT No.	材料メーカ MANUFACTURER		
1	HOUSING	LCP	E130i	POLYPLASTICS CO.,LTD.	V-0	E 106764

PRODUCT NAME : MHF II connector

P/N 20311-**1R-**, P/N 20312-**1R-**

	部品 COMPONENT	材料/MATERIAL			UL94難燃性 UL94 FLAME CLASS	ULファイルNo. UL FILE No.
		材質名 MATERIAL	型名 CAT No.	材料メーカ MANUFACTURER		
1	HOUSING	LCP	A430	POLYPLASTICS CO.,LTD.	V-0	E 106764

株式会社アイベックス

I-PEX Co.,Ltd.

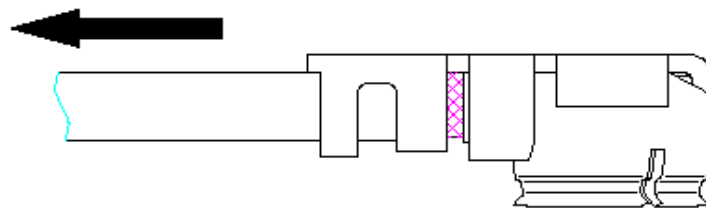
APPROVAL	CHECK	ORIGINATOR
T.Harada Feb/13/04	/	K.Ohbayashi Feb/13/04

FORM REV0

I-PEX CONNECTOR 拉力測試報告

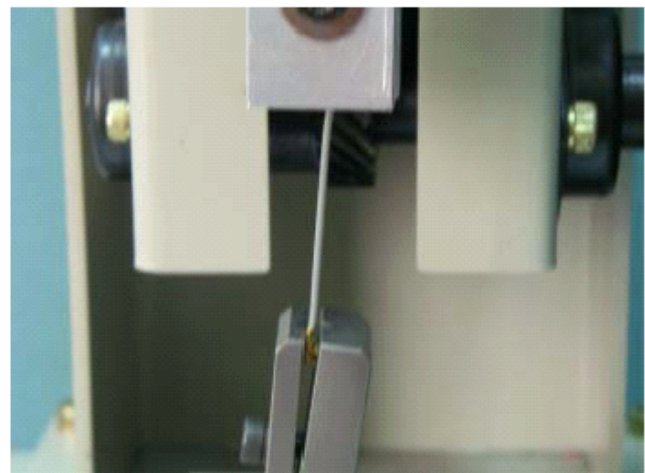
編號	1	2	3	4	5	6	7	8	9	10	Avg.
拉力值	19.8	23.6	20.5	19.4	19.9	21.2	22.2	19.5	23.2	21.6	21.09

UNIT: N



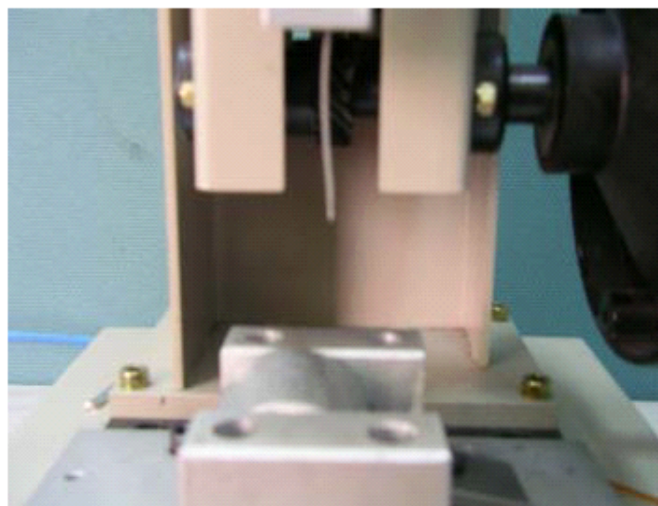
I-PEX CONNECTOR 拉力測試報告

測試前



I-PEX CONNECTOR 拉力測試報告

測試後



11. Sponge Specification:

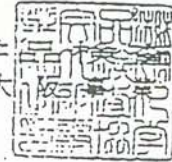
試験報告書

No. 3 G-1672

平成5年11月4日

CR 750

財団法人 化学工業協会
大阪事務所



1. 依頼者

宮原ゴム工業株式会社

2. 受付日

平成5年10月18日

3. 試料名

CR-250

4. 試験項目及び結果

1) 硬さ試験

硬さ Hs (SRIS-C) .. 23

2) 引張試験

引張強さ kgf/cm^2 10.3

伸び % 210

50%引張応力 kgf/cm^2 3.2

3) みかけ比重

0.22

4) 圧縮試験

25%圧縮応力 kgf/cm^2 0.63

50%圧縮応力 kgf/cm^2 1.54

5) 圧縮回復試験 (室温×24hrs, 50%圧縮, 解除30分後に測定)

回復率 % 93.7

6) 老化試験 (ギヤ一式, $100 \pm 1^\circ\text{C} \times 24\text{hrs}$)

硬さ Hs (SRIS-C) 22

引張強さ kgf/cm^2 9.5

伸び % 180

50%引張応力 kgf/cm^2 3.8

7) 圧縮永久ひずみ試験 ($7.0 \pm 1^\circ\text{C} \times 22\text{hrs}$, 圧縮率25%)

* 圧縮永久ひずみ率 % 11

8) 耐熱収縮試験

試験条件

$70 \pm 1^\circ\text{C} \times 2\text{hrs}$

$100 \pm 1^\circ\text{C} \times 24\text{hrs}$

収縮率 %

0.0

2.3

0.1

1.8

9) 燃焼試験

燃焼時間 (秒)

1.8

残じんの有無

なし

燃焼停止位置

燃焼限界線を越えない



〒543 大阪市天王寺区堂ヶ芝1-6-5

☎ (06) 771-5157

QMFZ2

Component Plastics

January 28, 1987

MIYAHARA RUBBER INDUSTRY CO LTD
1-20 KARUMO-DORI 1-CHOME NAGATO-KU KOBE-
SHI , HYOGO-KEN JAPAN

E66114 (S)

Mil Deg	Col	Dens PCF (g/cc)	In.	Min Thk (mm)	UL94 Flame Class
Chloroprene rubber foam furnished in sheet or block form.					
CR-30	BK	12.7(0.2)-14.4(0.23)	0.073	(1.85)	94HBF
CR-45	BK	15.90(0.28)-16.74(0.28)	0.078	(2.0)	94HF-1
✓ CR-250	BK	12.0(0.19)-13.2(0.21)	0.082	(1.57)	94HF-1

Marking: Company name and material designation on container, wrapper or finished part.

See General Information Preceding These Recognitions.

UL94 small-scale test data does not pertain to building materials, furnishings and related contents. UL94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by ULI.

Report: March 1, 1978.

Replaces E66114 dated December 2, 1986.

877379001

110076

Underwriters Laboratories Inc.®

D11V0026547

TECHNICAL REPORT

Industrial Adhesive Tape T4000

Industrial Adhesive Tape T4000

Double-Faced Adhesive Tape

T4000 is a double-faced adhesive tape developed for the requirement of strong and permanent bonding. It is a highly selected double-faced adhesive tape with outstanding reliability, having high low-temperature adhesion.

SPECIFICATIONS

Coating amounts (g/m ²)	140-170
Coating thickness (mm)	approx. 0.15
Thickness of release paper (mm)	approx. 0.14

FEATURES

- Excellent in thermal holding strength
- Excellent in low-temperature adhesion
- High bonding strength in the widest temperature range
- No smell
- Outstanding reliability and durability

APPLICATION

T4000 is most suitable for the adhesion to surface decorative sheet, rating plate and escutcheon, etc. made of metal and plastic material for the automobiles and household electric appliances.

T4000 is also recommendable for use as a double-faced permanent adhesive tape for various substrates.



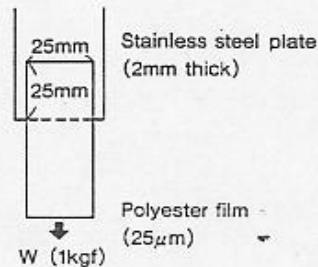
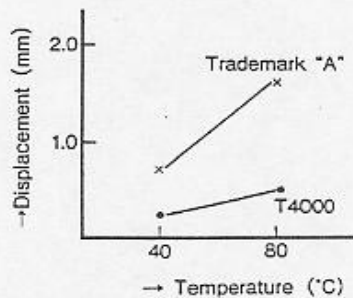
Sony Chemicals Corporation

Industrial Adhesive Tape T4000

SPECIFICATIONS

1. Holding strength at elevated temperatures

T4000 demonstrates an excellent holding strength even under severe conditions.



Conditions for preparing test pieces

Temperature : 20°C

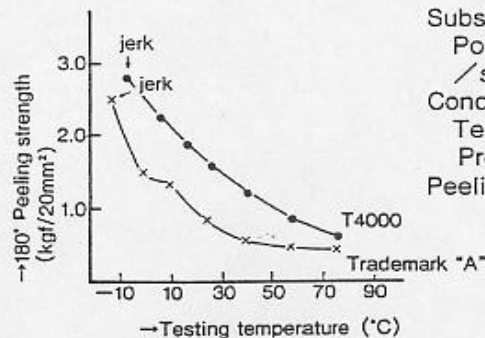
Pressure : 2kgf/cm² (one stroke)

Conditions for test peeling

60minutes ; 1kgf of loading

2. Temperature change of 180° peeling strength

T4000 provides a high bonding strength at various temperatures



Substrate :

Polyester film (25µm)

/ stainless steel plate (2mm thick)

Conditions for preparing test pieces

Temperature : 20°C

Pressure : 2kgf/cm² (one stroke)

Peeling speed : 300mm/min.

3. Peeling strength after aging

T4000 has excellent thermal aging resistance, and high resistances to moisture, water, oil and weather.

Substrate : Polyester film (25µm)/stainless steel plate (2mm thick)

Conditions for preparing test pieces :

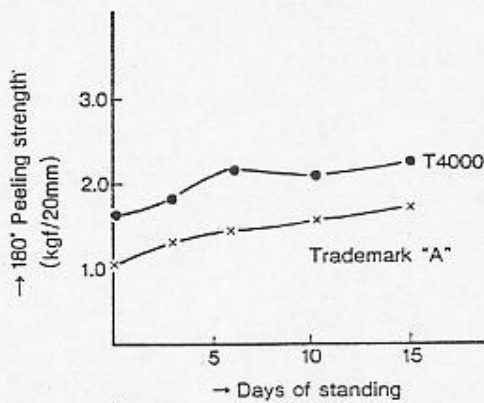
Temperature : 20°C

Pressure : 2kgf/cm² (one stroke)

Test peeling speed : 300m/min.

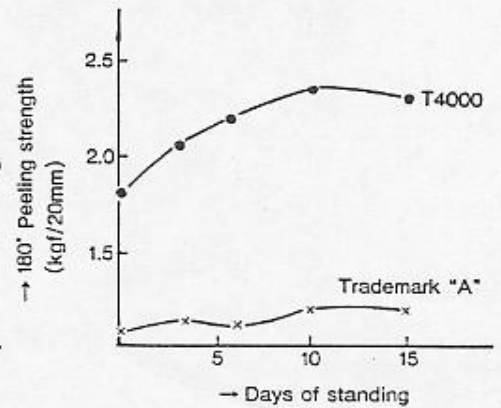
● THERMAL AGING

Standing test in the atmosphere



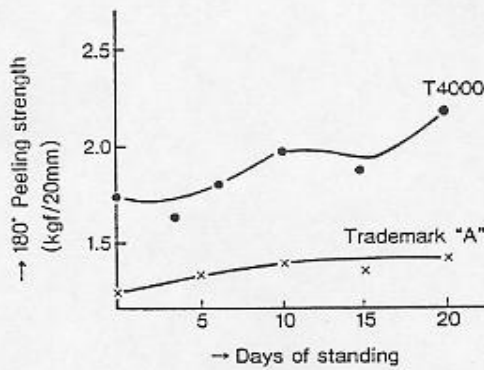
● MOISTURE RESISTANCE

Standing test in the atmosphere of 50°C and relative humidity of 90 %



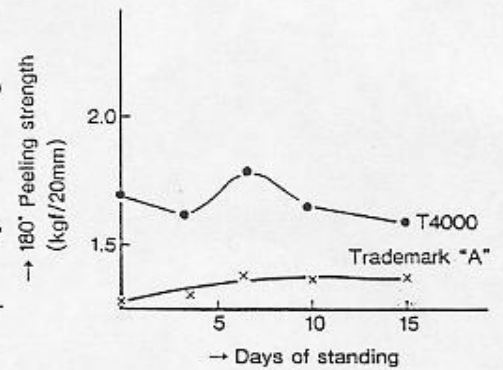
● WATER RESISTANCE

standing test in water at 40°C

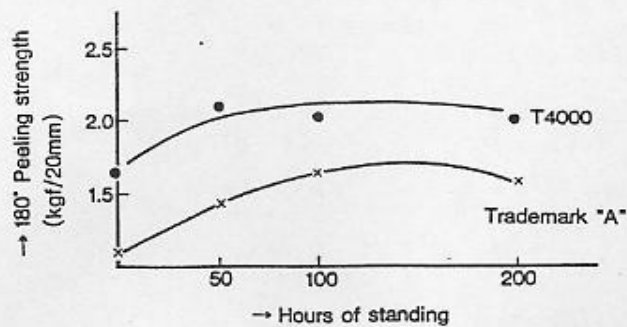


● OIL RESISTANCE

Standing test in machine oil at 40°C



● WEATHERING

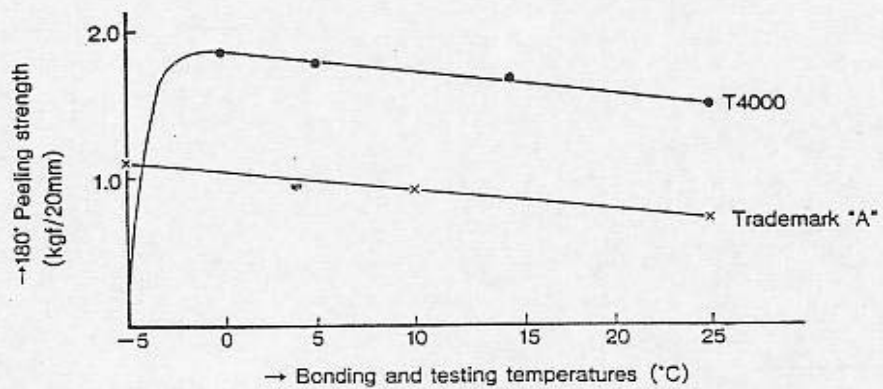


Industrial Adhesive Tape T4000

WORKABILITY

Low-temperature adhesion

T4000 provides high adhesion even in the bonding work at low temperatures.



PGGU2

August 24, 1999

Marking and Labeling System Materials Component

SONY CHEMICALS CORP

MH15431

T4000, T4000W . For bonding aluminum (thickness .007 to 0.020 in), polycarbonate (thickness .019 to .079 in) and acrylic (thickness .019 to .079 in) to acrylonitrile butadiene styrene (ABS) plastic, maximum surface temperature 80 C (176 F), minimum temperature -40 C (-40 F). Suitable where exposed indoors to high humidity and occasional exposure to water.

T4000B, T4000BW . For bonding aluminum (thickness .007 to 0.020 in), polycarbonate (thickness .019 to .079 in) and acrylic (thickness .019 to .079 in) to acrylonitrile butadiene styrene (ABS) plastic, maximum surface temperature 80 C (176 F), minimum temperature -40 C (-40 F). Suitable where exposed indoors to high humidity and occasional exposure to water.

T4500B, T4500BW . For bonding aluminum (thickness .007 to 0.020 in), polycarbonate (thickness .019 to .079 in) and acrylic (thickness .019 to .079 in) to acrylonitrile butadiene styrene (ABS) plastic, maximum surface temperature 80 C (176 F), minimum temperature -40 C (-40 F). Suitable where exposed indoors to high humidity and occasional exposure to water.

T4700M . For bonding aluminum (thickness 0.002 to 0.032 in) to aluminum, and galvanized steel, max temperature 150 C (302 F) min temperature -40 C (-40 F); Acrylonitrile Butadiene Styrene (ABS) and Polypropylene plastics; max temperature 80 C (176 F) min temperature -40 C (-40 F); Polystyrene plastics; max temperature 60 C (140 F) min tem-

9/22/1999

Underwriters Laboratories Inc.

Card 2 of 3

12. SUMITUBE Specification:



Sumitube F32 *UL224 and CSA approved Thin, flame-retardant heat-shrinkable tubing The maximum operating temperature is 125°C.*

:

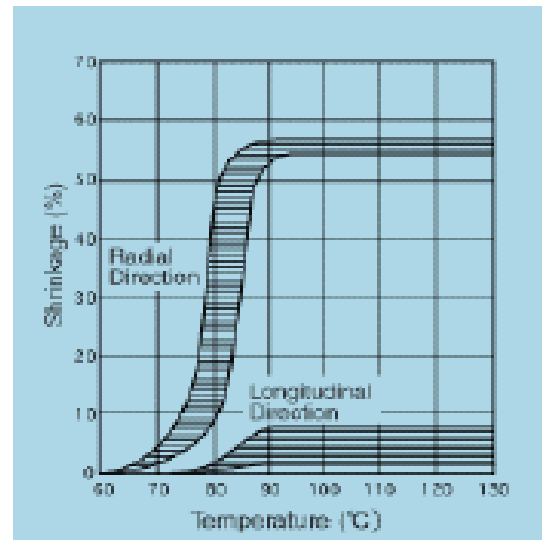
■ Basic Properties

- | | |
|-------------------------------------|--|
| 1) Materials | Cross-linked, flexible, flame-retardant polyolefin resin |
| 2) Shrink temperature | 90°C min. |
| 3) Shrink ratio (Radial change) | 50% min. |
| 4) Longitudinal change | -(5±5)% |
| 5) Continuous operating temperature | -55 to 125°C |

■ Features & Benefits

- 1) UL224 and CSA recognition
- 2) Flame-retardant
- 3) Flexible
- 4) Free of polybrominated biphenyl ethers(PBBEs), polybrominated biphenyl oxides(PBBOs), polybrominated biphenyls(PBBs).
- 5) Made in Sumi-Pac, Taiwan, only.

■ Shrinkage-Temperature Curve



The above curve chart shows the shrink ratio in each direction. The shrink ratio in longitudinal direction should be indicated with negative sign.
(ex. 15% → -15%)

■ Specifications / Approvals

UL224(5 Edition)

File No.: E48762

Catalogue No. : SUMITUBE F32

Operating temperature : 125°C

Voltage rating : 600V

Flammability rating : VW-1

CSA C22.2 No.198.1-99

Authorized file No. : LR84766

Operating temperature 125°C

Voltage rating : 600V

Flammability rating : VW-1

Electrical Appliance and Material Control Law

Optional Registration System of Compounds and Materials

Registration of flammability rating (-F-)

(Registration No. : F-SPE-001 to F-SPE-004)

■ Markings

The following letters are printed on the surface of Sumitube F32.

 SUMIPAC CSA SUMITUBE F32 CSA 125°C VW-1 -F- (size) 

■ Applications

- 1) Insulation, protection and reinforcement of terminations and joints of electric wires
- 2) Color identification and bundling of electric wires
- 3) Insulation and protection of resistances and capacitors

■ Colors

Standard colors : Black, brown, red, orange, yellow, green, blue, violet, gray and white

■ Properties [UL224]

Properties	Items	Requirements	Typical Values*
Mechanical	Tensile Strength (before aging)	10.4MPa { 1.06kg/mm ² } min.	10.9MPa { 1.11kgf/mm ² }
	Tensile Strength (after aging)	158°C x7 days Percent of original 70% min.	Percent of original 94%
	Ultimate Elongation (before aging)	200% min.	350%
	Ultimate Elongation (after aging)	158°C x7 days, 100% min.	320%
	Flexibility	158°C x7 days, No cracking	Pass
	Heat Shock	250°C x4 hours, No cracking	Pass
	Cold Bend	-30°C x1 hour, No cracking	Pass
Electrical	Dielectric Voltage Withstand (before aging)	AC2.5kV x60sec. No breakdown	Pass
	Dielectric Voltage Withstand (after aging)	158°C x7 days AC2.5kV x60sec. No breakdown	Pass

Electrical	Dielectric Voltage Breakdown (before aging)	AC2.5kV min.	24.8kV
	Dielectric Voltage Breakdown (after aging)	158°C x7 days Percent of original 50% AC2.5kV min.	Pass
	Volume Resistivity	$10^{14} \Omega \text{ cm min.}$	$4.4 \times 10^{14} \Omega \text{ cm}$
Chemical	Copper Corrosion	After leaving for 24hours at humidity 95% and temperature 23°C 158°C x7 days, No corrosion	Pass
	Copper Stability	After leaving for 24hours at humidity 95% and temperature 23°C 158°C x7 days Ultimate Elongation 100% min.	338%
	Flammability	Flame-retardant, Pass VW-1	Pass

13. 導電貼布 Specification:



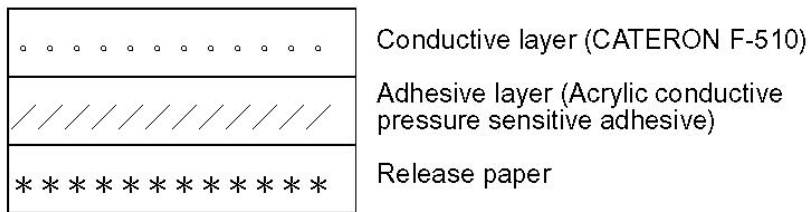
嘉得隆科技股份有限公司
 台北縣三重市溪尾街 94 號 7 樓
 TEL:02-2287-4187 FAX:02-2287-4173
 昆山嘉得隆電子有限公司
 昆山市經濟技術開發區黃河南路 28 號
 TEL:86-512-5737-6767 FAX:86-512-5737-6766

ELECTRICALLY CONDUCTIVE FABRIC TAPE NO.85510 SERIES

1.PREFACE

CATERON 85510 series products are made of our metallized fabric, (POLYESTER Ni/Cu) CATERON F-510, coated with a pressure sensitive adhesive.
 These products can be used as EMI/RFI shielding and grounding tape, which would meet market requirements.

2.COMPOSITION OF PRODUCT



3.CHARACTERISTICS OF CATERON 85510

Surface resistivity: $\leq 0.04 \text{ ohms}/\square$
 Far-field shielding effectiveness, (Typical)

AT	100	MHZ	dB	88
AT	1	GHZ	dB	77

Thickness $0.13\text{mm} \pm 0.02\text{mm}$ (without release paper)
 Peeling strength $\geq 1.1 \text{ kg}/25\text{mm}$
 Tensile strength $\geq 15 \text{ kg}/25\text{mm}$
 Electrical resistance through adhesive $\leq 0.06 \text{ ohms}/\text{sq in}$

4.PACKAGE

Material code: 85510-W-L
 W: Width dimension by customer spec. (Max: 100cm)
 L: Standard length 20M

Approved By	Checked By	Prepared By	Document No
駱旭盈	陳政廷	傅碧珠	

14. PIFA Specification:

OM : WEL HARVEST METAL CO LTD

FAX NO. : 886229992628

Mar. 15 2004 09:52AM P1

TEST REPORT

御寄先名
CUSTOMER NAME WELL HARVEST

御中

代理店名
AGENT NAME

御中

三菱電機メテックス株式会社
〒229-1196 神奈川県相模原市宮下1丁目1番87号
電話 042 (779) 5683
MITSUBISHI ELECTRIC METECS Co., Ltd.
1-1-57 MIYASHIMO, SAGAMIHARA,
KANAGAWA 229-1196, JAPAN

品名 PRODUCT NAME	C7521R	H	製造番号 LOT No.	283383	発行年月日 ISSUE DATE	2004/02/02
寸法 SIZE	0.300* 438.000*		納入数量 QUANTITY		試験年月日 TEST DATE	2003/11/19

化学成分 CHEMICAL COMPOSITION

成分記号 ELEMENT	Si	Cu	Zn
規格 SPEC. (X)	MAX. 19.50	68.00	—
	MIN. 18.60	62.00	—
分析値 ANALYSIS VALUE	18.810	65.220	17.622

試験 TEST RESULT

項目 ITEM	引張強さ Tensile Strength N/mm ²	伸び Elongation %	硬さ Hardness HV
規格 SPEC.	MAX. 540.0000	3.0000	160.0000
	MIN. 578.000	6.600	182.000
測定値 MEASUREMENT VALUE			

項目 ITEM	条件 CONDITION	測定値 MEASUREMENT VALUE
規格 SPEC.	MAX.	
	MIN.	
測定値 MEASUREMENT VALUE		

項目 ITEM	条件 CONDITION	測定値 MEASUREMENT VALUE

備考 REMARKS

検査合格/PASS

規格番号 SPEC. NO.	124000004 A
顧客仕様番号 CUSTOMER'S SPEC. NO.	JIS H 3110

X. Kuboyama

MANAGER of
QUALITY ASSURANCE SECTION

責任者 担当者



