

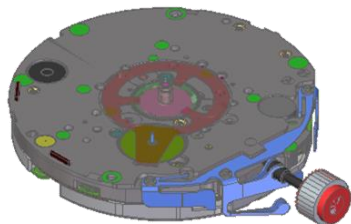
M328: Assembly Procedure

WEAR
IT
WELL™

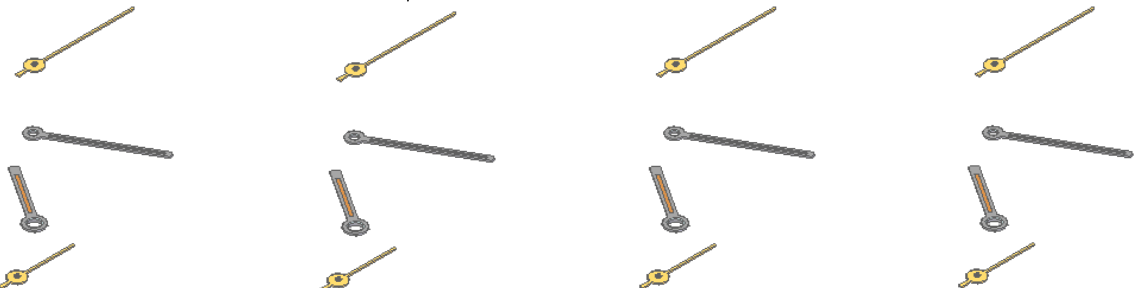
TRUE
SINCE
1854

TIMEX®

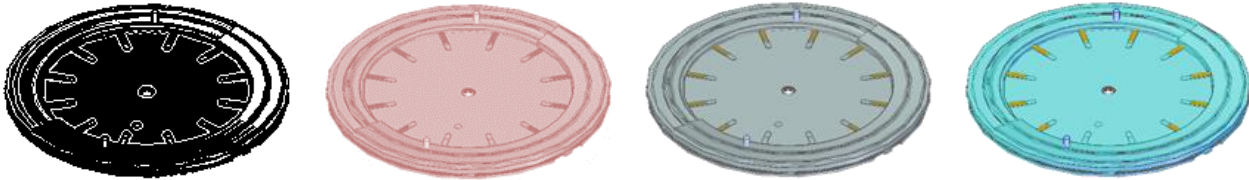
M328A Module
(also called Movement)



Hands

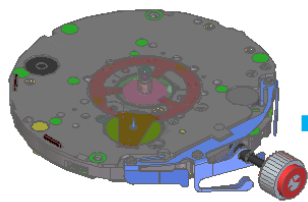


Dials

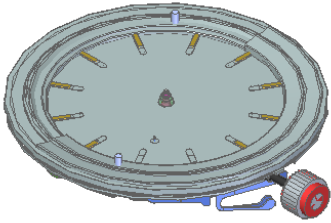


Case and Attachments

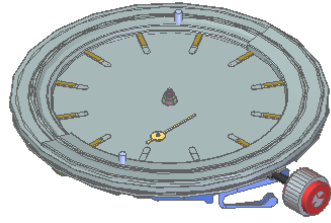




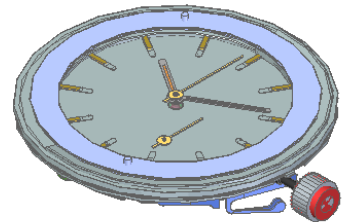
M328A Module Assembly



Drive Dial and Reflector Ring Assy



Assemble and Drive Dashboard Hand Indicator



Assemble and Drive Hour, Minute and Sweep Second Hand

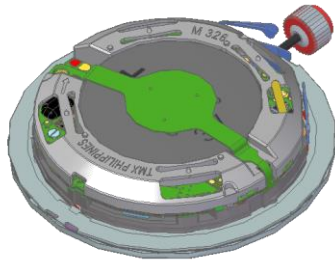
Check 100% for Level of Hands, Level if Necessary and Perform Visual Check

Conduct 100% Fit-up Electrical Test

Perform 100% Fit-up Sub-Asy Visual Inspection

Perform CCL Firmware Programming

Check TOD & BLE Current



Load Fit-up Sub-Asy to Case Assy; Assemble Cover E-Cell and E-Cell



Assemble Case Back and then Drive to Close

Perform WH Testing:
-Timekeeping accuracy
-Step count (up/down)
-Factory reset, calibration
-Leak Test
-Visual Inspection