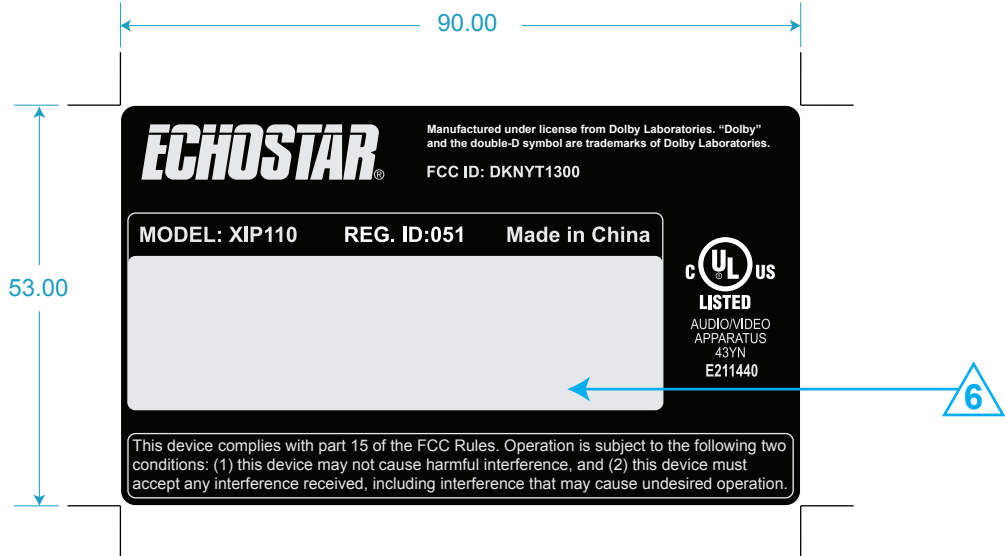
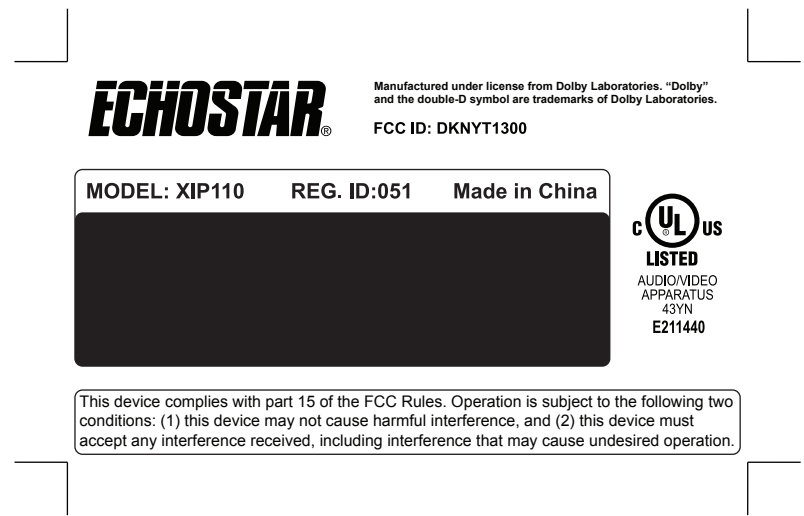


REVISIONS					
ECO	ITEM MASTER	REV	DESCRIPTION	DATE	BY
C31778	187007	01	INITIAL RELEASE @ DEVELOPMENT	05/27/11	JW



Scale: 100%
Use this image for reference



Scale: 100%
Use this image to create Artwork
(Pantone Cool Grey 2C only)

NOTES:

- ALL DIMENSIONS ARE IN MILLIMETERS, UNLESS OTHERWISE NOTED.
- PLACE ARTWORK ONTO LABEL AS SHOWN.
- MATERIAL:
3M 7815 (Thermal Transfer Polyester Label) OR ECHOSTAR-APPROVED EQUIVALENT
Facestock: 2.3 mil Polyester
Adhesive: 1.1 mil #310 Acrylic
Liner: 3.2 mil #55 Densified Kraft
ALT. MATERIAL:
AVERY BW9664
Facestock: Polypropylene
Adhesive: Acrylic based and permanent
Liner: Super-calendered white glassine paper
-THE LABEL/RIBBON COMBINATION MUST HAVE UL PGJ12 AND EITHER UL PGJ18 OR EQUIVALENT CSA RECOGNITION, WITH A RATING OF 80°C MINIMUM AND SUITABLE FOR APPLICATION TO GALVANIZED STEEL, ABS AND PC.
- PRINT COLOR: ALL GRAPHICS AND TEXT TO BE COOL GREY 2C OR ECHOSTAR-APPROVED EQUIVALENT
BACKGROUND COLOR: PANTONE STANDARD BLACK
- LABELS MUST BE PRINTED ON ROLLS.
- PRINT SERIAL NUMBERS HERE, REFER TO 188526 FOR UNIT AND PWA SERIAL NUMBER FORMAT.
- QUALITY ASSURANCE PROVISIONS: IN ADDITION TO MEETING ALL REQUIREMENTS OUTLINED IN THIS SPECIFICATION, ALL REQUIREMENTS IN THE FOLLOWING ECHOSTAR QUALITY ASSURANCE DOCUMENTS AND THEIR REFERENCES MUST BE MET OR EXCEEDED.
A) 124214 SUPPLIER AQL REQUIREMENTS
B) 105450 SUPPLIER QA REQUIREMENTS
C) 123473765-AA COSMETIC PROVISIONS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.		ECHOSTAR ™	
TOLERANCES:	HOLE DIA:		
0.000 +/- .125	+/- .075	APPROVALS	
0.00 +/- .25	ANGLES:		
0.0 +/- .4	+/- .5°	DATE	TITLE
0 +/- .7			LABEL, PRODUCT ID, XIP110
DRAWN		05/27/11	SIZE A
JASON WALKER			
CHECKED		DWG. NO	REV
		187007	01
		SCALE 1:1	SHEET 1 of 1