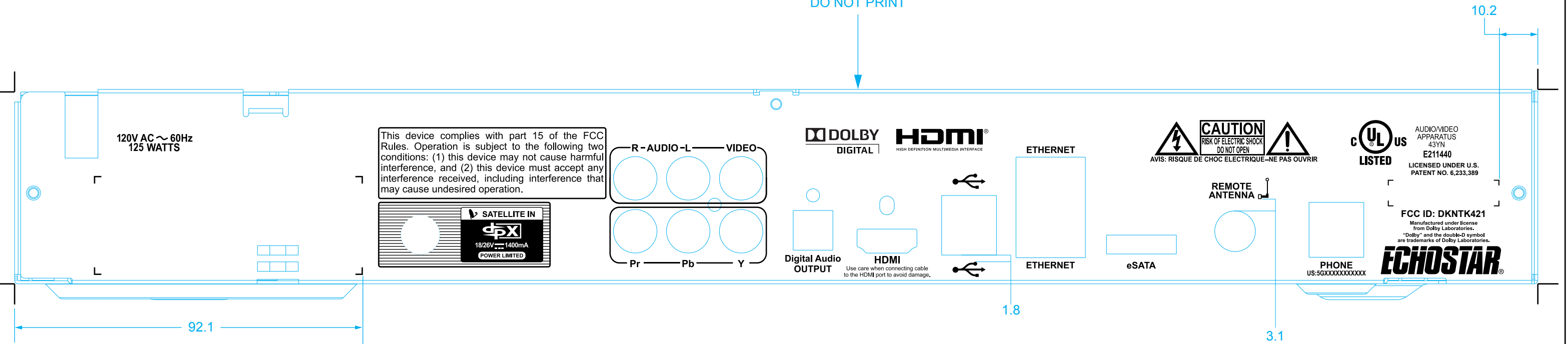


REVISIONS

ECO	ITEM MASTER	REV	DESCRIPTION	DATE	BY
C31978	189074	01	RELEASE @ DEVELOPMENT	06/28/11	JW

KEYLINES FOR REFERENCE ONLY
DO NOT PRINT



NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETERS.
2. PLACE ALL GRAPHICS ON CHASSIS AS SHOWN.
3. PRINT COLOR: PANTONE STANDARD BLACK OR ECHOSTAR APPROVED EQUIVALENT.
4. QUALITY ASSURANCE PROVISIONS: IN ADDITION TO MEETING ALL REQUIREMENTS OUTLINED IN THIS SPECIFICATION, ALL REQUIREMENTS IN THE FOLLOWING ECHOSTAR QUALITY ASSURANCE DOCUMENTS AND THEIR REFERENCES MUST BE MET OR EXCEEDED.

- A) 124214 SUPPLIER AQL REQUIREMENTS
- B) 105450 SUPPLIER QA REQUIREMENTS
- C) 123473765-AA COSMETIC PROVISIONS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM. TOLERANCES: HOLE DIA: 0.000 +/- .125 +/- .075 0.00 +/- .25 0.0 +/- .4 ANGLES: 0 +/- .7 +/- .5°		ECHOSTAR	
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APPROVALS		TITLE	
DATE		ASSY DWG, ART/CHASSIS, XIP813	
DRAWN	JASON WALKER	06/28/11	REV 01
CHECKED		SIZE B	DWG. NO 189074
		SCALE	SHEET 1 of 1