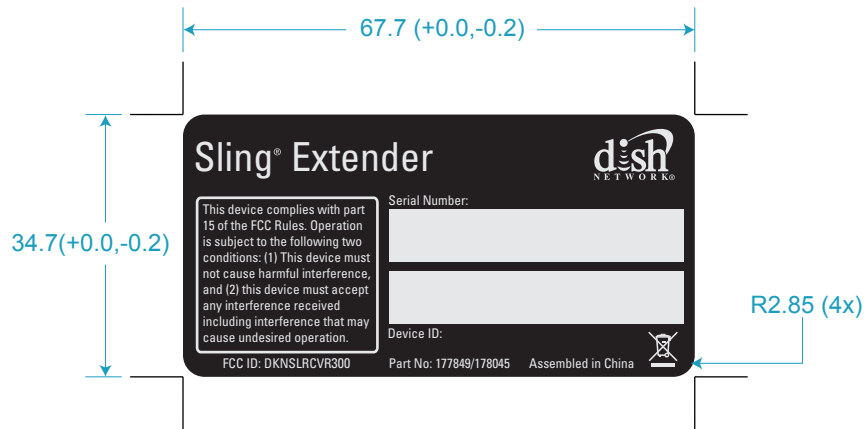
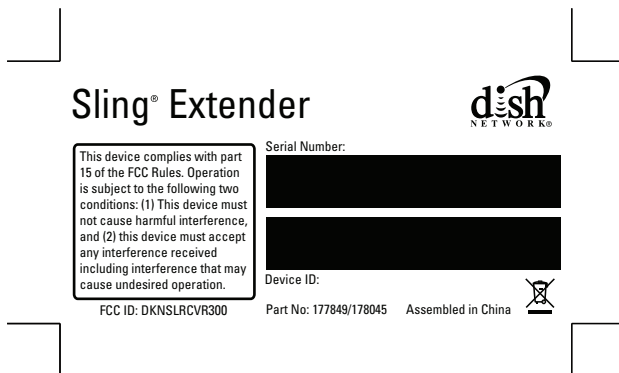


REVISIONS					
ECO	ITEM MASTER	REV	DESCRIPTION	DATE	BY
C29972	178045	01	INITIAL RELEASE @ DEVELOPMENT	10/20/10	JW
C30123	178045	02	Added Device ID	11/08/10	JW



Scale: 100%
Use this image for reference



Scale: 100%
Use this image to create Artwork
(Pantone Cool Grey 2C only)

NOTES:

- ALL DIMENSIONS ARE IN MILLIMETERS, UNLESS OTHERWISE NOTED.
- PLACE ARTWORK ONTO LABEL AS SHOWN.
- MATERIAL:**
 3M 7840TL OR ECHOSTAR-APPROVED EQUIVALENT
 Facestock: 2.3 mil Polyester
 Adhesive: 0.8 mil #310 Acrylic
 Liner: 3.7 mil 55# Clay Coated Kraft
- ALT. MATERIAL:**
 3M 7815
 Facestock: 2.3 mil Matte Radiant White polyester
 Adhesive: 1.1 mil #310 Acrylic
 Liner: 3.2 mil, 90 g/m² (#55) Densified kraft
- PRINT COLOR: ALL GRAPHICS AND TEXT TO BE COOL GREY 2C OR ECHOSTAR-APPROVED EQUIVALENT
 BACKGROUND COLOR: PANTONE STANDARD BLACK
- LABELS MUST BE PRINTED ON ROLLS.
- QUALITY ASSURANCE PROVISIONS: IN ADDITION TO MEETING ALL REQUIREMENTS OUTLINED IN THIS SPECIFICATION, ALL REQUIREMENTS IN THE FOLLOWING ECHOSTAR QUALITY ASSURANCE DOCUMENTS AND THEIR REFERENCES MUST BE MET OR EXCEEDED.
 A) 124214 SUPPLIER AQL REQUIREMENTS
 B) 105450 SUPPLIER QA REQUIREMENTS
 C) 123473765-AA COSMETIC PROVISIONS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.		ECHOSTAR™																													
TOLERANCES:	HOLE DIA:																														
0.000 +/- .125	+/- .075	<table border="1"> <tr> <th>APPROVALS</th> <th>DATE</th> <th colspan="2">TITLE</th> </tr> <tr> <td></td> <td></td> <td colspan="2">LABEL, PRODUCT ID, ASTER</td> </tr> <tr> <td colspan="2">DRAWN</td> <td>SIZE</td> <td>DWG. NO</td> </tr> <tr> <td colspan="2">JASON WALKER</td> <td>A</td> <td>178045</td> </tr> <tr> <td colspan="2">CHECKED</td> <td>REV</td> <td>02</td> </tr> <tr> <td colspan="2"></td> <td>SCALE</td> <td>1:1</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">SHEET 1 of 1</td> </tr> </table>		APPROVALS	DATE	TITLE				LABEL, PRODUCT ID, ASTER		DRAWN		SIZE	DWG. NO	JASON WALKER		A	178045	CHECKED		REV	02			SCALE	1:1			SHEET 1 of 1	
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0.0 +/- .4	ANGLES:																														
0 +/- .7	+/- .5°																														