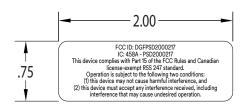
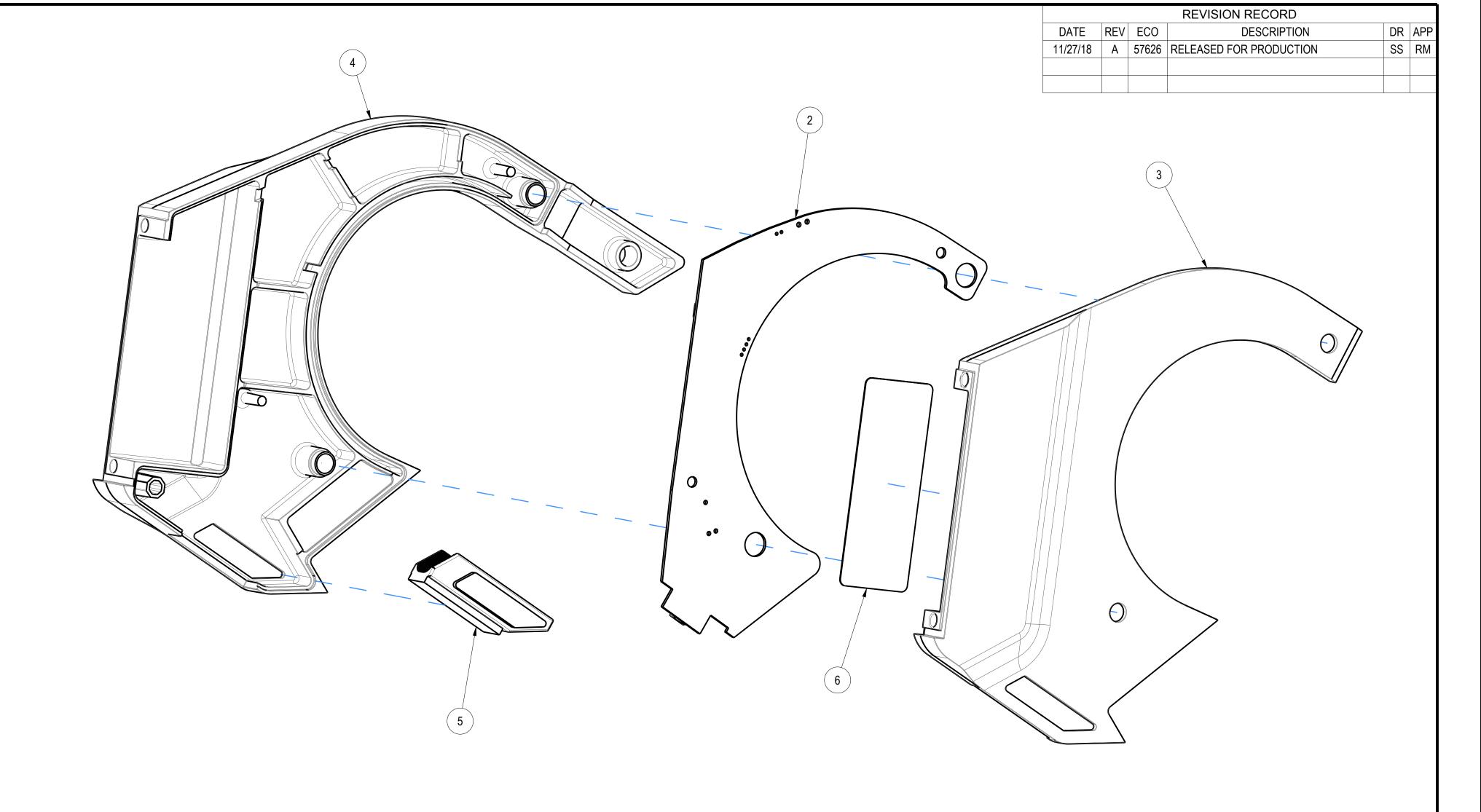
REVISION RECORD								
DATE REV ECN DESCRIPTION					APP			
11/14/18 A 57895			RELEASED FOR PRODUCTION	AJK	SS			



NOTES:

- 1. MATERIAL: .002 WHITE POLYESTER
 (FLEXCON DPM LSE PM 200) WITH .005 VELVET
 POLYCARBONATE OVERLAMINATE. MATERIAL SHALL BE
 PART OF A UL RECOGNIZED LABELING SYSTEM SUITABLE
 FOR OUTDOOR USE ON A STEEL SUBSTRATE.
- 2. BLACK COPY ON WHITE BACKGROUND.
- 3. USE THE CURRENT REVISION OF FILE 9514725.ai FOR LABEL GEOMETRY AND ARTWORK. ALL LABEL GEOMETRY TOLERANCE SHALL BE ±.01.
- 4. MANUFACTURER SHALL PROVIDE DOCUMENTATION DUE UPON ARRIVAL OF EACH SHIPMENT CERTIFYING THE FOLLOWING:
 - A) THE PARTS ARE EU REACH AND EU ROHS COMPLIANT.

	UNLESS OTHER	© 3M COPYRIGHT					
,	TOLERANCES ON: 2 PL DECIMALS ± 3 PL DECIMALS ±	Company	and may not be re	righted property of the 3M produced without 3M written than 3M authorized purposes.	3M		
	ANGLES ± °	SCALE	1:1	ILLUSTRATOR	Red Wing, MN, USA		
	FRACTIONS ±	LABEL, FCC, IC, COMFORT GRIP					
	SIGNATURES	CONNECTED HOOK					
	DRAWN AJK						
	CHECKED SS 11/14/18 APPROVED SS 11/14/18		DO NOT SCALE DRAWING		DRAWING NUMBER		REVISION
					9514725 A		
	SHEET 1 OF	1	٥,	u tivii to	JU17120 /		



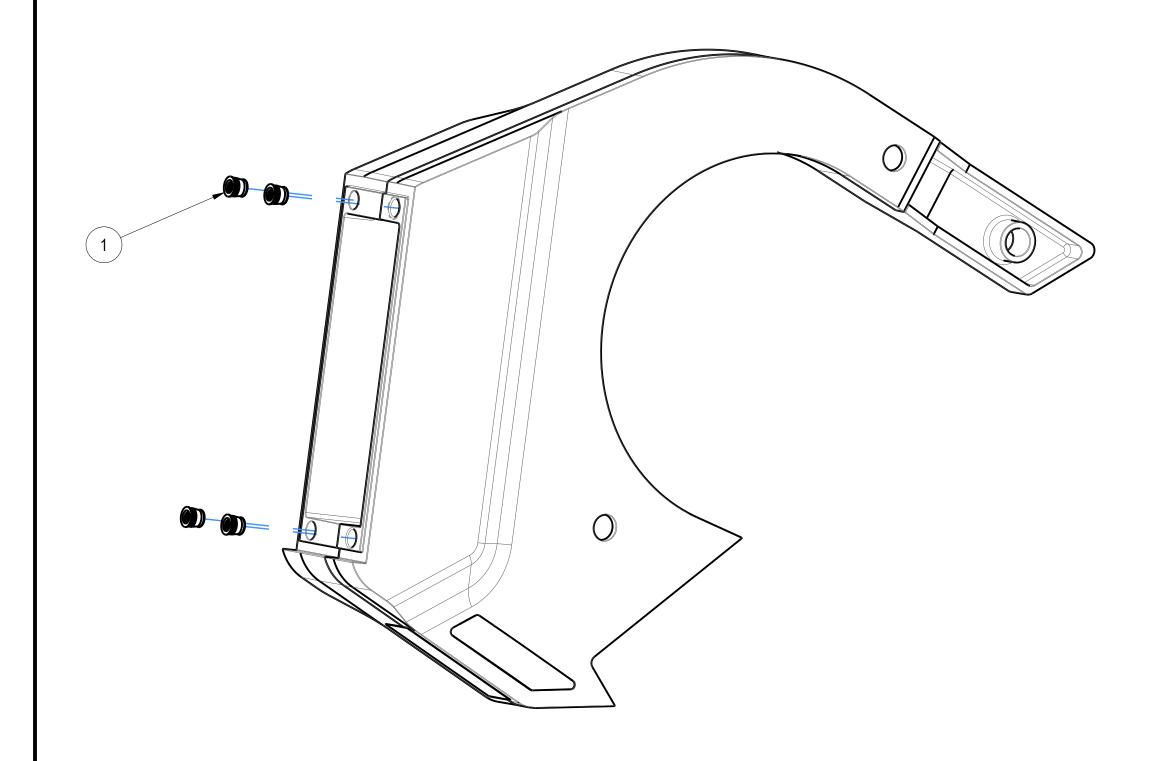
9514711 NOTES:

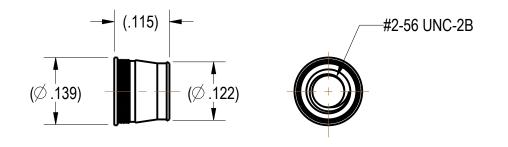
- 1. STEP 1: APPLY LABEL 9514725 TO PLASTIC SHROUD 9514707
- 2. STEP 2: APPLY 3M SCOTCH-WELD URETHANE ADHESIVE DP 620 NS BLACK TO PERIMETER OF 9514708.
- 3. STEP 3: ASSEMBLE 9514709 AND 78-8151-1724-3
- 4. STEP 4: APPLY 3M SCOTCH-WELD URETHANE ADHESIVE DP 620 NS BLACK TO PERIMETER OF 9514709.
- 5. STEP 5 : ASSEMBLE 9514707
- 6. MANUFACTURER SHALL PROVIDE DOCUMENTATION DUE UPON ARRIVAL OF EACH SHIPMENT CERTIFYING THE FOLLOWING:

A) THE PARTS ARE ROHS AND REACH COMPLIANT.

6	1	9514725	LABEL FCC, IC, COMFORT GRIP CONNECTED
5	1	9514709	SH, LED LENS, PC CLEAR
4	1	9514708	SH, LH, PLASTIC SHROUD BLACK
3	1	9514707	SH, RH, PLASTIC SHROUD BLACK
2	1	78-8151-1724-3	SH, FINAL ELECTRONIC ASSEMBLY
ITFM	OTY	PART NO.	DESCRIPTION

I I ⊏IVI	ŲΙ	1	PARI	NO.		DESCRIPTION			
BILL OF MATERIALS									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							© 3M COPYRIGHT		
TOLERANCES ON: 2 PL DECIMALS ± 0.01 3 PL DECIMALS + 0.005				THIRD ANGL	This document is the copyrighted property of the 3M Company and may not be reproduced without 3M written permission or used for other than 3M authorized purposes.			3M	
ANGLES ± 0.5°			SCALE: 1.500		CREO	RED WING, MN, USA			
FRACTIONS \pm				TITLE SH, PLASTIC ASSEMBLY W/ELECTRONICS					
INITIALS DATE									
DRAWN	SS	11	1/27/18	WILLEGIRONICS				REVISION	
CHECKED	RM	11	1/27/18	DO I	VOT	DRAWING NUM	RAWING NUMBER		
APPROVED	RM	11	1/27/18	SCA		951	9514711		
SHEET 1 OF 1			DRAV	VING	9014				



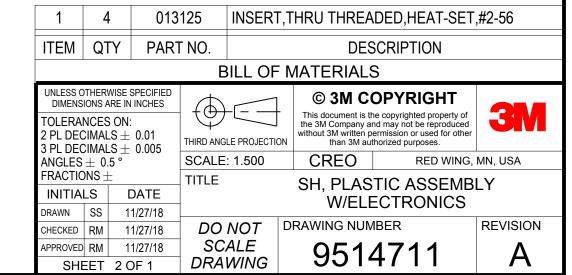


SCALE 5.000

013125 NOTES:

- 1. SPECIFICATIONS: HEAT-SET THREADED INSERT, THROUGH THREADED, BRASS.
- 2. UNLESS STATED OTHERWISE, THE CURRENT REVISION OF ALL SPECIFIED STANDARDS SHALL APPLY.
- 3. MANUFACTURER SHALL PROVIDE DOCUMENTATION DUE UPON ARRIVAL OF EACH SHIPMENT CERTIFYING THE FOLLOWING:

A) THE PARTS ARE ROHS AND REACH COMPLIANT.



9514711 NOTES CONTINUED:

7. APPLY HEAT TO SET 013125 AFTER ADHESIVE IS DRY.



