

ITEM NO.	Part No.	DESCRIPTION	Qty
1	PCA 246	PC assy, T46 transmitter	1
2	PLE 081 ASM	Plastic enclosure assembly, T46 front+top, black w/aluminum trim, w/Personal PA artwork	1
3	PLE 039	PLASTIC ENCLOSURE,PC/ABS,BACK COVER,BLACK	1
4	PLE 069	PLASTIC ENCLOSURE,PC/ABS,BATTERY DOOR,BLACK,w/WS WEBSITE & WS 2010 LOGO	1
5	CLP 023	BELT CLIP, DETACHABLE, PLASTIC, BLACK; FOR R35, R35-8 AND SIMILAR	1
6	CLR 003	BATTERY PULL RIBBON, CLOTH, BLACK, 0.4"W x 3.0"L	1
7	FFW 002M	WASHER,PVC,BLACK,2.1x4.2x0.5mm	2
8	FSS 2316	FASTENER,SCREW,THREADFORMING,B,FHPD,#2x3/16,BLACK	4
9	IDL 396	LABEL, BATTERY SWITCH	1
10	IDL 451	LABEL,FCC ID & PART 15, T46	1
11	MSC 011	METAL SPRING CLIP,AA,DUAL; FOR R35, R35-8 AND SIMILAR	1
12	PLK 040	PLASTIC KNOB, CLEAR, T36/T46/R38 POWER/MUTE SWITCH	1



Silver Artwork on Black Enclosure, with Aluminum Decorative Trim Pieces

View Showing Label Orientation



PRELIMINARY

- Notes:
1. Ultrasonic weld battery pull ribbon and washers to back cover. Ribbon must withstand 5 lbs. pull force when installed as shown.
  2. Bend LED of PCA to fit in opening of front cover
  3. Secure all wires to PCA with hot melt glue (or equivalent) after soldering
  4. Screw torque for FSS 2316: 24 in.-oz. max
  5. Perform Final "Listen" Test
  6. Battery switch of PCA to be set to "Alkaline"
  7. Tuck battery pull ribbon inside battery compartment and close battery door
  8. All materials must comply with European Directive 2011/65/EU Restriction of Hazardous Substances (RoHS)

REV.	DESCRIPTION	ECO	DATE	BY
A	Release drawing		1/14/13	DVP
B	Revise FCC ID number label; remove burn in test note	2002	4/10/15	DVP

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± TWO PLACE DECIMAL ±.015 THREE PLACE DECIMAL ±.005 DO NOT SCALE DRAWING		NAME	DATE	<b>WILLIAMS SOUND, LLC</b> EDEN PRAIRIE, MN 55344 <b>TITLE:</b> PPA Transmitter, T46 Final assembly drawing <b>DRAWING NUMBER</b> PPA T46N <b>REV</b> B
B SIZE		DRAWN	DVP	
		CHECKED		
		ENG APPR.		