BOM EXPLOSION REPORT

PRELIMINARY

Part Number 90341-05
Part Revision (A)
Part Description ULTRAVIEW DIG TM NB TX,ECG,608-614M

Item Num	Part Number / Prod. Code	Rev.	Part Description / C. Code	S. Code	Qty / SEQ	Ref Des. / UOM	Issuing Stores / BOM Notes
	90341-05		ULTRAVIEW DIG TM NB TX, ECG, 608-614M				
	DTM-TFM		9000	P		EA	SCHEDULE. SEE BOM 90341-05-CHAN FOR ITEM 34 USE LABEL 334-2305-00 INCLUDING CANADIAN ORDERS), FOR TO DEPLETION. 2) FOR DOMESTIC ORDERS ONLY (NOT 1) CRYSTAL FREQUENCY PER MASTER CORRESPONDING CHANNEL NUMBERS. APPLICABLE CRYSTALS WITH THEIR
0	016-0528-00	B	ACCESSORY KIT, MPT 90343-05		1		2100
	DTM-TFM			A	1	EA	3) ITEMS 1 AND 5 SHOULD COME BAG- AND MONTH/YEAR OF MANUFACTURE. BAG WITH P/N, REVISION, KIT NO. OR EQUIVALENT AND SEAL. LABEL 006-0397-00 PINK POLY BAG 5"X8" 4) PLACE ALL KIT ITEMS IN BAG SUPPLIER. GED AND PART NUMBERED BY THE ABLE SIZE AND SEAL. LABEL BAGS USING A PINK POLY BAG OF SUIT- 2) BAG ITEMS 3 AND 4 SEPARATELY W/SLM P/N. EQUILAVENT AND SEAL. LABEL BAG PINK POLY BAG 4"X6"X.004" OR WITH RESPECTIVE SLM P/N'S. 1) BAG ITEM #2 USING 006-0312-00
0	158-0250-00	A	XTAL, 152MHZ, SER, HC35, PHANTOM		1		2100
	DTM-TFM			N	1	EA	
3	202-0023-00	D	DOOR, BATT COMPARTMENT, DTM TX		1		2100
	DTM-TFM			P	1	EA	
4	211-0304-00	A	SCR, SEMS, INT, 2-56X3/16 PHD PH, ZN ST		9		2100
	DTM-TFM		2811	X	1	EA	

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5	211-0313-00	A	SCR, SEMS, INT, 2-56X1/2 PNHD PH ZN ST		2			2100
	DTM-TFM		2810	X	1	EA		
6	334-0662-01	B	LABEL, ECG P.I. CONNECTOR 5 LEAD		1			2100
	DTM-TFM		2500	P	1	EA		
7	334-1321-00	B	LABEL, WARNING, BATTERY INSERTION		1			2100
	DTM-RED		2500	P	1	EA		
8	334-2158-01		LABEL, LOGO, ECG 90347		1			2100
	DTM-TFM		2500	P	1	EA		
10	348-0057-00	3	GASKET, TOP COVER HOUSING		1			2100
	DTM-TFM		2800	P	1	EA		
11	348-0270-00	A	GASKET, O-RING, ELSTMR, .110IDX.047CS		5			2100
	DTM-TFM		2900	P	1	EA		
12	350194-002	B	WIRE, STRAND, 26AWG, PVC, 300V, RED		0.250			2100
	DTM-RED		6000	X	1	FT		
13	350194-005	B	WIRE, STRAND, 26AWG, PVC, 300V, GREEN		0.210			2100
	DTM-RED		6000	X	1	FT		
14	211-0286-01	A	SCR, 4-40 X 5/8, SCKT SLT, CRS/ULTM		3			2100
	DTM-TFM		2810	P	1	EA		
15	211-0285-00	A	SCR, 4-40X3/8, FLSTR HD, SLT, STL, ZNCLR		2			2100
	DTM-TFM		2810	X	1	EA		
17	131-0808-01	1	CONTACT, BATTERY, 9V		2			2100
	DTM-RED			P	1	EA		
19	348-0240-01	B	GASKET, BATT DOOR, DTM TX		1			2100
	DTM-TFM		100	P	1	EA		
21	252-0075-00	C	GREASE, SILICONE, V-711		0.001			2100
	DTM-TFM			X	1	EA		
25	214-0282-01	A	SPRING, COIL, BATTERY		1			2100
	DTM-TFM		2884	P	1	EA		
26	201-0022-00	A	PLUG, HOLE, .437D, .062 PNL THK, NYLON		1			2100
	DTM-TFM			P	1	EA		
27	214-0425-00	A	SPRING, HINGE, DTM TX		1			2100
	DTM-TFM			P	1	EA		
28	214-0426-00	A	PIN, HINGE, DTM TX		2			2100
	DTM-TFM			P	1	EA		

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29	670-0573-03	R	PCB ASSY, ECG, 2CH, DIG TM TX		1		2100
	DTM-RED		##	P	10	EA	1) LARGE BOX, ITEM 150, TX. BDS. TRANSPORT BOX MUST BE USED (IN ALL IN-HOUSE TRANSMITTER BOARD TRANSACTIONS) BY PCB ASSY FINAL, BOARD TEST, MANUFACTURING STOCKROOM, STAGED KITS, FINAL ASSY & TEST AND FINISHED GOODS.~ 2) SMALL BOX, ITEM 151, TX. BD. SHIP BOX AND ITEM 152, STATIC SHIELDING BAG TO BE USED TOGETHER TO SHIP INDIVIDUAL TRANSMITTER BOARDS TO SERVICE STOCKROOM, FACTORY REPAIR, THE FIELD, OR ANY OTHER TRANSACTION NOT SUITABLE FOR ITEM 150, TX. BDS. TRANSPORT BOX.~ 3) WHEN EMPTIED, ITEMS 150 AND 151 MUST BE RECYCLED BACK TO PCB ASSY FINAL AND MANUFACTURING STOCKROOM RESPECTIVELY, FOR RE-USE.~

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30	670-1283-00		PCBA, DIG TM TX, NB, RF, 608-614MHZ		1		2100
	DTM-TFM		100	P	10	EA	PARTS NOT STUFFED THIS ASSY C45 AND JP4 1) LARGE BOX, ITEM 150, TX. BDS. TRANSPORT BOX MUST BE USED (IN ALL IN-HOUSE TRANSMITTER BOARD TRANSACTIONS) BY PCB ASSY FINAL, BOARD TEST, MANUFACTURING STOCKROOM, STAGED KITS, FINAL ASSY & TEST AND FINISHED GOODS.~ 2) SMALL BOX, ITEM 151, TX. BD. SHIP BOX AND ITEM 152, STATIC SHIELDING BAG TO BE USED TOGETHER TO SHIP INDIVIDUAL TRANSMITTER BOARDS TO SERVICE STOCKROOM, FACTORY REPAIR, THE FIELD, OR ANY OTHER TRANSACTION NOT SUITABLE FOR ITEM 150, TX. BDS. TRANSPORT BOX.~ 3) WHEN EMPTIED, ITEMS 150 AND 151 MUST BE RECYCLED BACK TO PCB ASSY FINAL AND MANUFACTURING STOCKROOM RESPECTIVELY, FOR RE-USE.~
31	337-0451-00	A	SHIELD, ECG/RF DIG TM TX		1		2100
	DTM-TFM		100	P	1	EA	
32	158-0229-49	A	XTAL 152.928125MHZ, HC-35, 5TH OT, SER		0		2100
	DTM-TFM		2300	P	1	EA	
33	342-0100-00	B	INSULATOR, TO-5		1		2100
	DTM-TFM		2900	X	1	EA	

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34	334-5553-01		LABEL, I.D., ECG 90341-05 WMTS		1			2100
	DTM-TFM		2500	P	1	EA		
35	334-1241-01	B	LABEL, OPT/VER/SW, 90343		1			2100
	DTM-TFM		2500	P	1	EA		
36	334-2478-01	B	LABEL, CH.NO DIG TM 90343		1			2100
	DTM-TFM		2500	P	1	EA		
37	334-1433-00	A	LABEL, PRODUCT IDENT.KIT/SERIAL NUM		1			2100
	DTM-TFM			P	1	EA		
42	337-0225-02	A	SHIELD, PCBA RF 90347		1			2100
	DTM-TFM		5000	P	1	EA		
43	006-0307-00	A	SANDPAPER, 100 GRIT, WET/DRY		0.010			2100
	DTM-TFM		5400	X	1	EA		
44	004-0504-01	A	BOX, SHIP, TX 7 1/2 X 5 1/4 X 2 11/16		0			2100
	DTM-TFM		3800	X	1	EA		
50	653-0095-00	L	DWG, ASSY, DIG TM TRANSMITTER		0			2100
	DTM-TFM		3000	D	1	EA		
51	006-0314-00	A	BAG, BUBBLE OUT, POLY, 1"LIP TAPE4X7.5		0			2100
	DTM-TFM		3800	X	1	EA		
52	334-2479-01	B	LABEL, S/N DIG TM 90343		1			2100
	DTM-TFM		2500	P	1	EA		
53	90341-05-CHAN	A	LIST, CHANNEL/CRYSTAL 90341-05		0			2100
	DTM-TFM		3000	D	1	EA		
54	084-0700-00	F	CD, MANUAL, UCN, SERVICE		0			2100
	##		3000	P	1	EA		
55	084-0701-05	A	CD-ROM, MANUAL, UCN, OPS, ENGLISH		0			2100
	##		3000	P	1	EA		
62	432-0173-02	A	BASE/CONN ASSY, DIG TM TX		1			2100
	DTM-RED		100	P	1	EA	1) FOLLOWING THE INSTRUCTIONS ON DWG 653-0095-00 PREP THE PARTS AND BOND ITEM 002 TO ITEM 001 USING ITEMS 003 AND 004.	
63	334-5361-00	C	CARD. REGISTRATION, TX, WMTS		1			2100
	DTM-TFM		2500	X	1	EA		
109	334-5486-01		LABEL, ECG, 90347/90341-05		1			2100
	DTM-TFM		2500	P	1	EA		

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161	650-1351-00	A	ASSY, COVER/SW, TX, 91341/7		1		2100
	DTM-TFM		100	P	1	EA	FOLLOW INSTRUCTIONS PER ITEM 50 DWG 653-0095-00. CLEAN PARTS AND BOND ITEM 16 TO ITEM 1 USING ITEMS 23 AND 24.

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