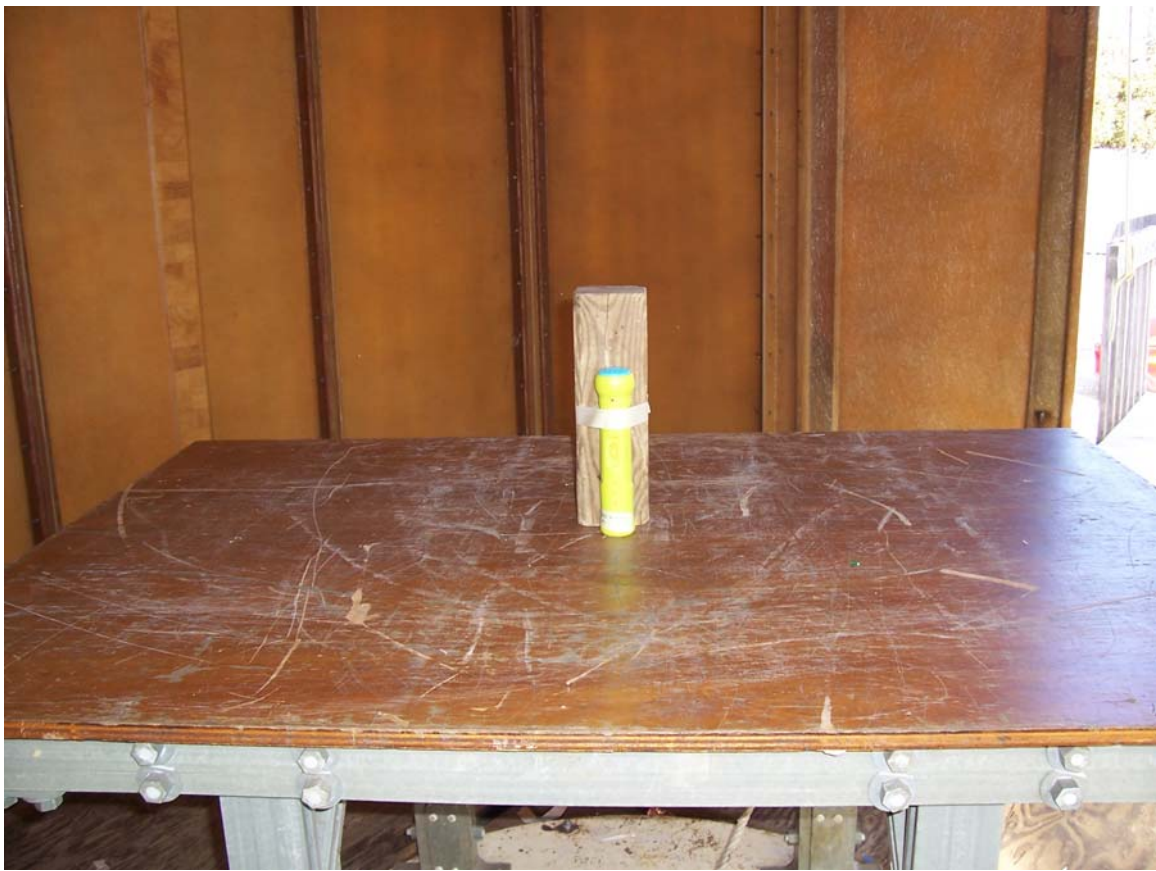




X-axis setup



Y-axis setup



Z-axis setup