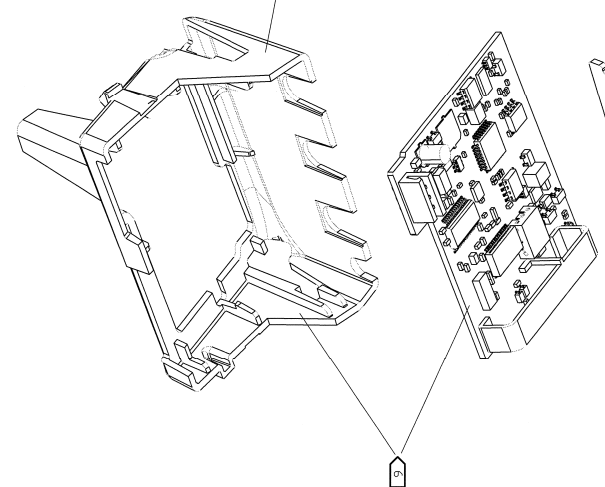
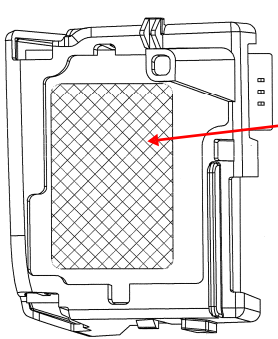
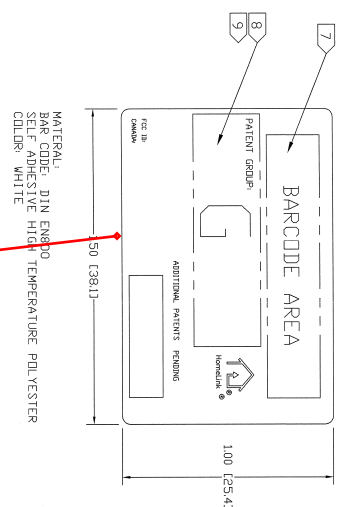


SECONDARY SIDE VIEW OF SWITCH BOARD

VIEWS FOR REFERENCE ONLY



HOUSING ASSEMBLY VIEW



NOTES:

1. REFERENCE IPC-A-610 FOR ASSEMBLY PRACTICES AND PROCEDURES, UNLESS OTHERWISE SPECIFIED.
2. ATTACH ITEM 2 TO ITEM USING HOTBAR SOLDER PROCESS.
3. AFTER HOTBAR SOLDER ASSEMBLY, MUST BE FUNCTIONALLY TESTED.
4. PLACE LABEL (ITEM 3) ON BOTTOM SIDE OF PCB (ITEM 1) AT LOCATION INDICATED.
5. PRODUCT MUST BE SHIPPED IN INDIVIDUAL ESD PROTECTIVE CONTAINERS.
6. PLACE ITEM 1 IN ITEM 4.
7. ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL (ITEM 3).
8. REFER TO LATEST REVISION OF DRAWING V00245 FOR ACTUAL PATENT NUMBERS FOR THE PATENT GROUP IDENTIFIED.
9. LAY OUT PART NUMBERS TO FILL SPACE AVAILABLE, BUT NATION / ORGANIZATION OF ORIGIN HEADINGS MUST BE MAINTAINED FOR CORRESPONDING PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING V00245.
10. TRAINING SENSITIVITY:
  - A. THE RECEIVER THRESHOLD IS PROGRAMMED IN NVM ADDRESS 0x04. MEASURE RSSI AT U00A.
  - B. THE RECEIVER THRESHOLD IS PUT IN THE UPPER BYTE, THE LOWER BYTE IS THE UPPER BYTE \*2, THEN INVERTED.
11. REFERENCE TEST DEVELOPMENT SPECIFICATION 1.335577 FOR TESTER METHODOLOGY AND FOR THE VALUES THAT SHALL BE LOADED INTO THE NVM (U102).

1379073 REV 1  
US HL3 UIM-EC

SHEET 1 OF 1

MANUALLY ASSEMBLED PARTS

LOCATION	DESCRIPTION	PART#	QTY
1	PCB ASN FLEX SW BD REV C	VC3483	1
2	PCB ASN FLEX SW BD REV C	VJ6846	1
3	LABEL STOCK, 1.0 X 1.5	1364409	1
4	HSG, W204 HL3/2/LIN	1584412	1
5	HSG, W204 HL3/2/LIN SWBD	1584412	1

REV	DATE	DESCRIPTION	REV	DATE	DESCRIPTION
1	11/02/2008	INITIAL RELEASE	1	11/02/2008	INITIAL RELEASE

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ALL DIMENSIONS ARE INCH (mm)

TOLERANCES:  
 X.X DECIMAL ±0.040 (±1.0)  
 X.XX DECIMAL ±0.020 (±0.50)  
 X.XXX DECIMAL ±0.010 (±0.25)

INITIAL RELEASE

US HL3 UIM-EC

1379073

DATE: 1/1