

1860878  
2037757

1327076

.111/.121  
[2.83/3.07]  
REF

VA3006

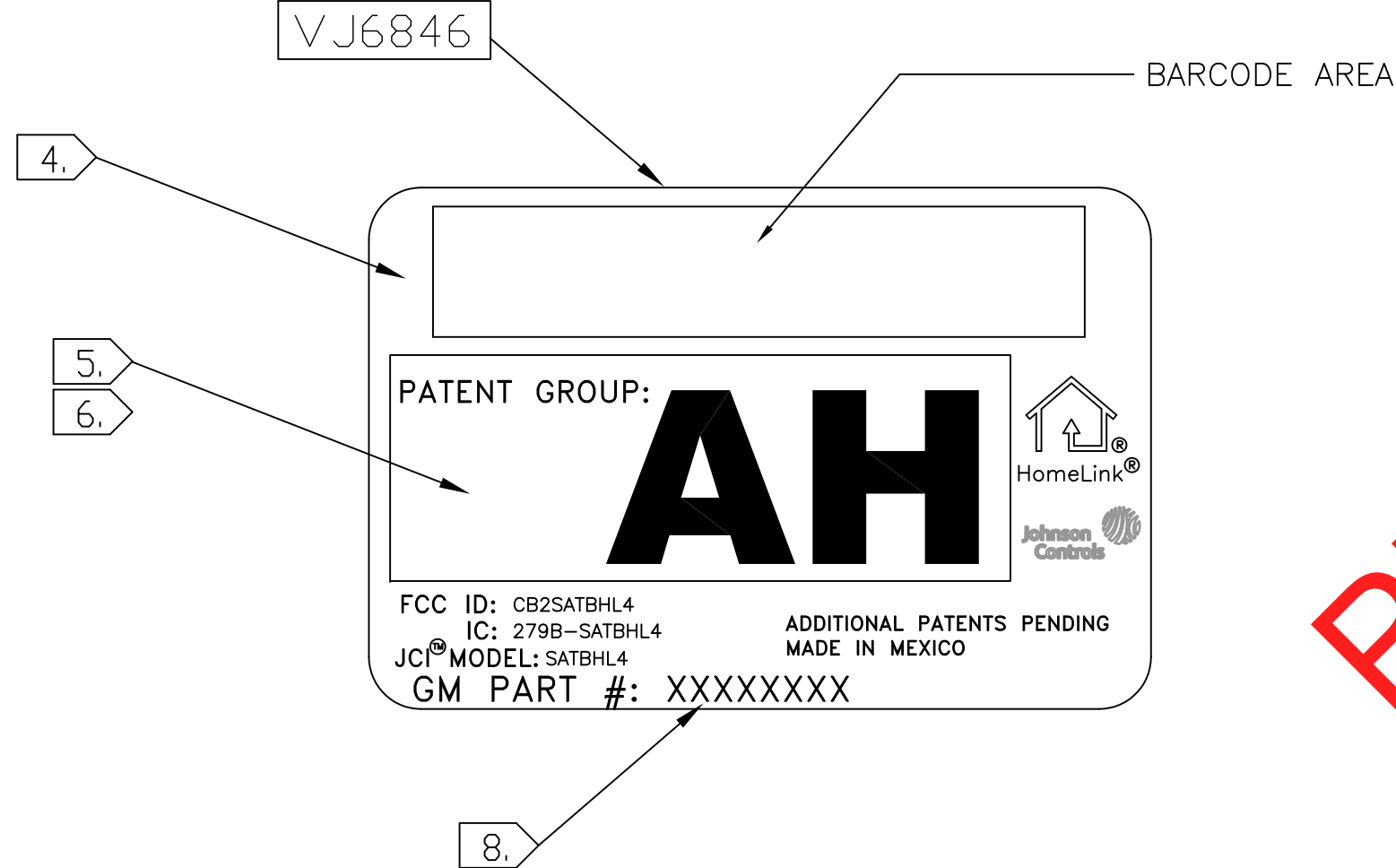
VA3006

NOTES:

1. REFERENCE IPC-A-610 CLASS 2 FOR ASSEMBLY PRACTICES AND PROCEDURES, UNLESS OTHERWISE SPECIFIED.
2. LIGHT PIPE MUST BE FULLY SNAPPED INTO HOUSING BEFORE ENCLOSING ASSEMBLED PCB.
3. PLACE BAR CODE / PATENT LABEL ON HOUSING. DO NOT COVER OPENINGS IN HOUSING OR MARKINGS ON HOUSING.
4. ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL CALLED OUT IN THE BILL OF MATERIALS.
5. REFER TO LATEST REVISION OF DRAWING 1535474 FOR ACTUAL PATENT NUMBERS FOR THE PATENT GROUP IDENTIFIED.
6. LAY OUT PATENT NUMBERS TO FILL SPACE AVAILABLE, BUT NATION / ORGANIZATION OF ORIGIN HEADINGS MUST BE MAINTAINED FOR CORRESPONDING PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING 1535474.
7. MUST COMPLY WITH JCI TEST SPECIFICATION TD-ELE-154.
8. PRINT CORRESPONDING GM PART NUMBER FROM ASSEMBLY NUMBER CHART AT LOCATION INDICATED.

ASSEMBLY NUMBER	REVISION	GM PART NUMBER
1860877	2	XXXXXXXX
2037755	1	20929720

VIEWS FOR REFERENCE ONLY



**PRELIMINARY: DO NOT RELEASE**

REVISION BLOCK					
REV	BY / ZONE	DESCRIPTION	P.C.N.	BY	DATE
1		RELEASE FOR PRODUCTION	3037285	SS	26MAR08
2		ADDED ASM 1860877-1	3145641	SS	05JUN08
3		1860877-2 WAS 1860877-1 DELETED 1824080 ASM	3354353	HP	21OCT08
4		ADD ASSEMBLY 2037755-1 REVISE ASSEMBLY NUMBER CHART TO INCLUDE GM P/N ADD NOTE 8	3732412	BS	29OCT09
5		REVISE FCC ID# AND IC# ON LABEL	4162795	BS	18FEB10
6		REVISE LABEL LAYOUT	TBD	BS	26FEB10

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED	
THIRD ANGLE PROJECTION	IAW ANSI Y14.5M 1982
DO NOT SCALE	
X.X DECIMAL ± .040 [1.00]	ANGULAR ± 2° 0'
X.XX DECIMAL ± .020 [.50]	DRAFT ANGLES NOTED
X.XXX DECIMAL ± .006 [.15]	
DIMENSIONS ARE IN INCHES WITH EQUIVALENT MILLIMETERS SHOWN IN BRACKETS.	
SUBSTANCE USE RESTRICTION: THE GLOBAL AUTOMOTIVE DECLARABLE SUBSTANCES LIST (SEE <a href="http://www.gadsl.org">HTTP://WWW.GADSL.ORG</a> ) REGARDING PROHIBITED AND DECLARABLE SUBSTANCES APPLIES TO ALL MATERIALS USED IN THIS PART.	

JOHNSON CONTROLS AUTOMOTIVE SYSTEMS GROUP INTERIORS			
ELECTRONIC ASSEMBLY			
PROJECT	DRWN. BY	S. SMITH	DATE
09 T&B HMLK W/QT	CHWD. BY	K. VAN LIERE	26MAR08
CUSTOMER	ENGR. APPR.	B. BREINING	DATE
GENERAL MOTORS	SCALE	NONE	26MAR08
SIZE	TOOL NO. REF.	DWG. NO.	REV.
D	ACAD	1824086	6

8 7 6 5 4 3 2 1

F  
E  
D  
C  
B  
A

Label Location ONLY  
Not Actual Label  
Actual Label Per  
Above Drawing

