

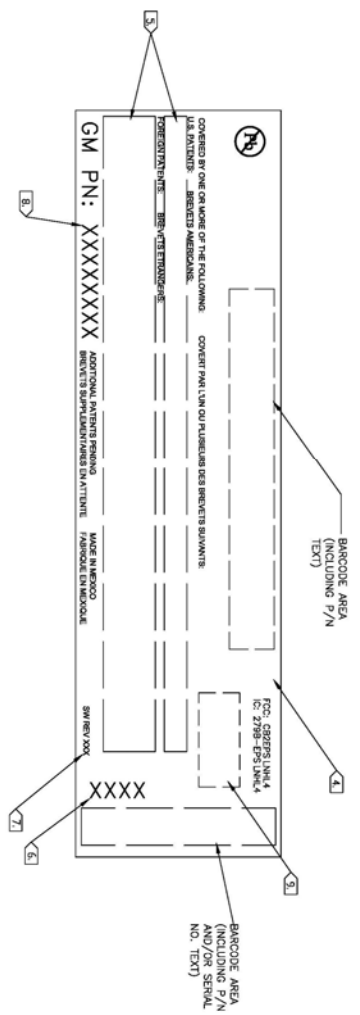
VIEW FOR REFERENCE ONLY

FOR BILL OF MATERIALS FOR ASSEMBLIES SEE THE FOLLOWING ELECTRONIC FILES INCLUDED IN THE ASSEMBLY DATA RELEASE PACKAGE:

ASSEMBLY NUMBER	REVISION	ELECTRONIC FILE NAME	COLOR DESCRIPTION	GM PART NUMBER
1722314	2	1723407_2_BQM.TXT	BLUE / BLEU	13501109
1722316	2	1723407_2_BQM.TXT	GREEN / VERT	13501110
1722317	2	1723407_2_BQM.TXT	WHITE / BLANC	13501111
1722318	2	1723407_2_BQM.TXT	OPEL / ROUGE	13501112
1722319	2	1723407_2_BQM.TXT	RED / ROUGE	NA

NOTES:

- ASSEMBLY PARTS AS SHOWN.
- INDIVIDUAL COMPONENTS ON PCB ASSEMBLY SHOWN FOR REFERENCE ONLY.
- PLACE BARCODE/PATENT LABEL ITEM 3 ON OUTSIDE OF HOUSING ITEM 2 AT LOCATION INDICATED.
- ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL (ITEM 3). PRE-PRINTED LABEL MUST PROVIDE CLEAR SPACE FOR BARCODE AS INDICATED. ALL TEXT SHALL BE 800L FONT, 4 PT., UNLESS OTHERWISE SPECIFIED.
- REFER TO LATEST REVISION OF DRAWING 155474, PATENT GROUP #4, FOR ACTUAL PATENT NUMBERS OF THE PATENT GROUP HEADINGS INDICATED. LAY OUT PATENT NUMBERS TO FILL SPACE AVAILABLE. PATENT NUMBERS SHALL BE PRINTED IN 800L FONT, 4 PT., UNLESS OTHERWISE SPECIFIED. PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING 155474.
- PRINT JULIAN DATE CODE AT LOCATION INDICATED, USING THE FORMAT MONTH/DAY/YEAR. TEXT SHALL BE 800L FONT, 10 PT.
- SOFTWARE REVISION SHALL BE PRINTED AT LOCATION INDICATED. THE SOFTWARE REVISION CAN BE FOUND IN THE DESCRIPTION FOR COMPONENT U1000 ON THE PCB ASSEMBLY (ITEM 1) BILL OF MATERIALS.
- FOR EACH ASSEMBLY, PRINT THE CORRESPONDING GM PART NUMBER FROM THE ASSEMBLY NUMBER TABLE.
- FOR EACH ASSEMBLY, PRINT THE CORRESPONDING COLOR DESCRIPTION FROM THE ASSEMBLY NUMBER TABLE.
- ASSEMBLY MUST COMPLY TO TEST SPECIFICATION TDE-ELF-142.



REV	DATE	DESCRIPTION	DATE	BY	CHKD
1	27/11/87	RELEASE FOR PRODUCTION	27/11/87	RS	306A07/1007
1	27/09/78	REVISED AND REBORN	27/09/78	RS	026C/107/1007
2	28/03/88	REVISED AND REBORN	28/03/88	RS	072E/C07/1007

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED
③ THIRD ANGLE PROJECTION	AW ANSI Y14.5M 1982
DD NOT SCALE	
XX DIMEN. ± .5 (2SD)	ANGULAR ± .2°
XXX DIMEN. ± .15 (2SD)	DRY ANGLES NOTED
DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED IN DIMENSIONS.	
DIMENSIONS LISTED IN PARENTHESES ARE FOR INFORMATION ONLY AND DO NOT GOVERN DIMENSIONS UNLESS SPECIFICALLY NOTED OTHERWISE.	

JOHNSON CONTROLS INDEPENDENT ELECTRONIC GROUP DIVISION	
ELECTRONIC ASSEMBLY	
DESIGNED BY	BRET SUNNENWILLE
CHECKED BY	KENH VANLIERE
DATE	17SEP87
DESIGNED BY	ELIZABETH MELNYK
CHECKED BY	17SEP87
DATE	
NO. OF SHEETS	1723407
SHEET NO.	2