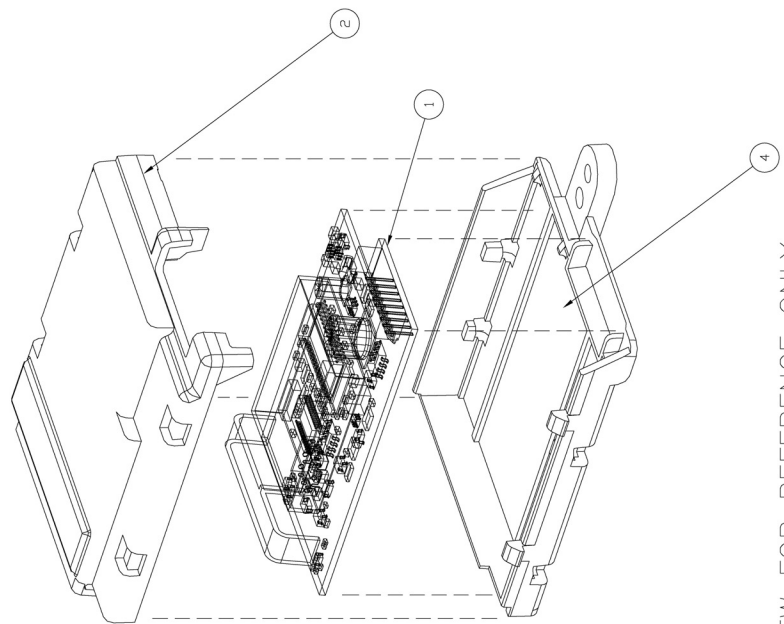
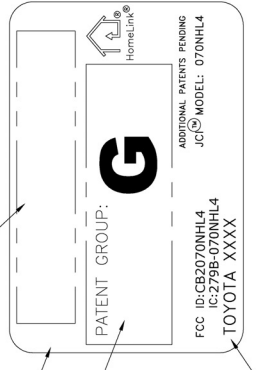


- NOTES:
1. REFERENCE IPC-A-610 STANDARDS FOR ASSEMBLY PRACTICES AND REFER TO UNLESS OTHERWISE SPECIFIED.
  2. WELD POINTS IN HOUSING (ITEMS 2 AND 4).
  3. PLACE BARCODE/PATENT LABEL ITEM 3 OUTSIDE OF HOUSING IN AREA INDICATED.
  4. ALL COMPONENTS MUST MEET SPECIFICATIONS CALLED OUT ON COMPONENT LEVEL DRAWINGS.
  5. ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL (ITEM 3).
  6. CHARACTER HEIGHT OF THE "TOYOTA" AND THE TOYOTA PART NUMBER SHALL BE .050 [1.27].
  7. REFER TO LATEST REVISION OF DRAWING VJ0245 FOR ACTUAL PATENT NUMBERS AND TOYOTA PART NUMBER.
  8. LAY OUT PATENT NUMBERS TO FILL SPACE AVAILABLE, BUT NATION / ORGANIZATION OF ORIGIN HEADINGS MUST BE MAINTAINED FOR CORRESPONDING PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING VJ0245.
  9. ASSEMBLY MUST COMPLY TO TEST SPECIFICATION TDE-ELE-100.



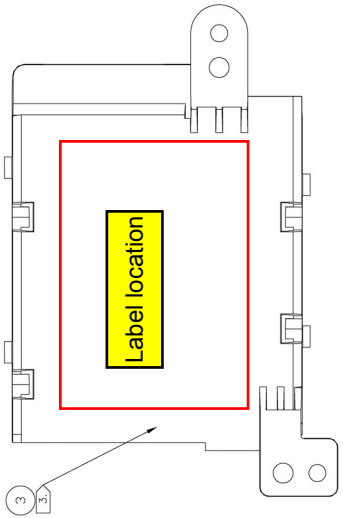
VIEW FOR REFERENCE ONLY



PART NUMBER: 1433960 REVISION 1

MANUALLY ASSEMBLED PARTS:

LOCATION	DESCRIPTION	PART #	QTY	PACKAGE
1	PCB ASSY 070N HMLK IV	1433960-1	1	TH, F, P, PART
2	HOUSING, 070N HMLK LWR	VJ0245-1	1	TH, F, P, PART
3	LABEL STICK 1.0 X 1.5	VJ0245-8	1	TH, F, P, PART
4	HOUSING, 070N HMLK LWR	VJ0245-8	1	TH, F, P, PART



REV	DATE	DESCRIPTION	P.N.	BY	CHK	APP
A		RELEASE FOR PROTOTYPE	1505933	L&T	OBMAYO6	ENGT
1		RELEASE FOR PRODUCTION	2156662	BS	13JUN06	ENGT
		1433961-1 WAS 1433961-A (1)				

 <b>JOHNSON CONTROLS</b> <small>INDUSTRIAL ELECTRONICS INTERIORS</small>	
<b>ELECTRONIC ASSEMBLY</b>	
<b>PROJECT</b> 07 070N HMLK IV	<b>DRWN BY</b> L & T
<b>CUSTOMER</b> TOYOTA	<b>CHKD BY</b> K. VAN LIERE
<b>DATE</b> 1433960	<b>DATE APP'D</b> C. WERNICKE
<b>REV</b> D	<b>SCALE</b> NONE
<b>DATE</b> 1433960	<b>SHEET</b> 1 OF 1
<b>DRN</b> ACAD	<b>REV</b> 1

<b>ELECTRONICS STD.</b> UNLESS OTHERWISE SPECIFIED	<b>PROJ</b> LAW ANSI Y14.5M 1982
<b>THIRD ANGLE PROJECTION</b> DO NOT SCALE	<b>ANGULAR</b> ± 2° 0'
<b>XX</b> DECIMAL ± .1 ( .001 )	<b>SMOOTH ANGLES NOTED</b>
<b>XX</b> DIMENSIONS ± .15 ( .005 )	<b>DIMENSIONS ARE IN MILLIMETERS WITH EQUIVALENT INCHES SHOWN IN BRACKETS.</b>
<b>SUBSTANCE USE RESTRICTION: THE GLOBAL AUTOMOTIVE DEGRADABLE AND RECYCLABLE SUBSTANCES LIST IS APPLICABLE TO ALL MATERIALS USED IN THIS PART.</b>	