

JOHNSON CONTROLS, INC.
PURCHASE SPECIFICATION

Template specfm40 (office97) for labels

<u>JCI PART NUMBER</u>		
02-814-556		
<u>REV</u>	<u>SPEC DATE</u>	<u>PAGE</u>
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PURCHASING SECTION

<u>DESCRIPTION</u> Label, Nameplate, Polyester, Pressure Sensitive Acrylic Adhesive, Label Size of 0.750 x 1.000, 112 Labels per 8.50 x 11.00 Sheet, Laserjet	<u>REVISION LEVEL CONTROL</u> <u>CHG/REL DOC</u> M99-307 <u>REV</u> - <u>DATE</u> 09/30/99
ENG DOC: B. Polatowski	
SQ APPROVAL: R. Gibeson	
REVIEWED BY: K. Henderson	
ENG APPROVAL: D. Kinney	

APPROVED SUPPLIER(S):

- (1) Top Flight P202LP (2 mil white laser printable material)

SUPPLIER PACKAGING: 100 Sheets (8.50 x 11.00) to be supported by card board and enclosed in a poly laminated moisture-proof ream wrap. The supplier shipping carton containing the labels must have a sample of the label on the outside. The Johnson Controls, Inc. P/N 02-814-556 must appear on the carton.

COMPONENT / MATERIAL IDENTIFICATION: The supplier name and P/N, JCI P/N, and date code must be identified on the component/material or on/in the packaging.

Individual sheets are to be identified on the back of the label liner. Marking on the liner should include the P/N 02-814-556, a code 128 bar code consisting of a (90) prefix application identifier with the JCI P/N (9002-814-556), and a size description (0.750 x 1.000).

AGE OF MATERIAL: 1 year Max.

AGENCY REQUIREMENT(S): UL, CSA, and IAS (AGA and CGA)

IS NOTIFICATION OF CHANGE REQUIRED BY JCI CUSTOMER?	NO <input checked="" type="checkbox"/>	YES <input type="checkbox"/>
IS AGENCY CLASSIFICATION OF THIS COMPONENT REQUIRED ? (IF YES, LIST CLASSIFICATIONS IN AGENCY SECTION ABOVE)	NO <input type="checkbox"/>	YES <input checked="" type="checkbox"/>
IS COMPONENT LISTED ON AN AGENCY REPORT OF A JCI PRODUCT? (IF YES, SUPPLIER AND P/N CHANGES REQUIRE REPORT CHANGES)	NO <input type="checkbox"/>	YES <input checked="" type="checkbox"/>

APPLICABLE JCI DOCUMENT(S): JCI Eng. Spec 03-4-250 and 06-43-60.

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COMPONENT / MATERIAL SECTION

Description: The 8.50 x 11.00 inch label sheet is sectioned into 112 smaller labels 0.750 x 1.000 in size. The label is made of polyester cut sheet and uses pressure sensitive acrylic adhesive.

Material: Shiny polyester (0.002 inches thick) with a solid write-on overcoat. The cut sheet label material must be compatible with all printers and toners listed in the JCI material specification (03-4-250).

Color: White

Finish: Matte

Adhesive: A permanent pressure sensitive acrylic adhesive, 0.0007 to 0.001 inches thick.

Adhesive Notes: 1. Will not curl at edges after hand application.
2. Adhesion to be 65 ± 5 Oz./ln. of width when tested per ASTM D-903-98.

Fusing Compatibility: Must not scorch, melt, offset, or release hazardous emission when heated to 200°C (392°F) for 0.1 second.

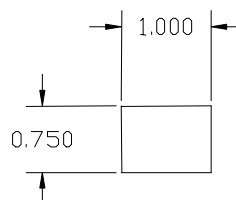
STORAGE AND HANDLING INSTRUCTIONS:

1. Optimal storage conditions are 70°F (21°C) with 50% relative humidity. Acclimate unopened label sheets for 24 to 48 hours in the room where the labels will be run.
2. Remove label sheets from poly laminated moisture-proof ream wrap package and gently fan the trailing and leading edges.
3. Stack in appropriate feed hoppers. Be extremely careful not to damage either the leading edges or corners of the label sheets.
4. Repackage any unused label sheets in the poly laminated moisture-proof ream wrap.

DRAWING NOTES:

1. The carrier material must be an 8.50 x 11.00 sheet compatible with printers listed in material specification 03-4-250.
2. The Figure B indicates the label position and Figure A shows the individual label. The label positions must be accurate for automated printing.
3. No printed image is on the labels from supplier.

FIGURE A



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FIGURE B

