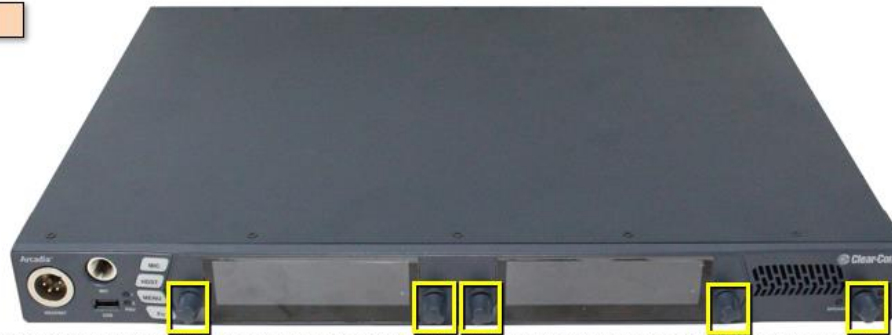


29 Attach item 14 (Ring) & item 8 (Knob) over Rotary Switches



ASSY. BENCH 1	
Qty	Ref. Des.
5	Item 14 (Ring)
5	Item 8 (Knob)
10	Item 51 (Screw)
5	Item 50 (Screw)

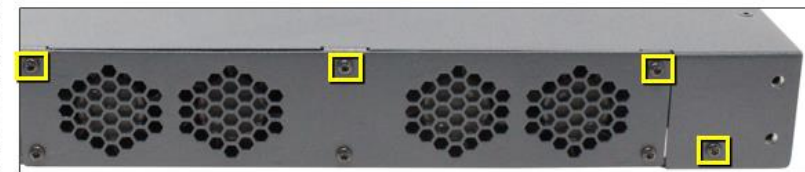
Torque
Item 50, 51



30 Place Top Cover over Chassis and secure with item 51 (Screw).

31 Secure Top Cover from the Sides with item 50 (Screw)

SIDE VIEW



Bottom of device



1 Refer to Test tab in superstation for Test instructions.

2 Once Test is complete, stage unit for next level Packaging.

