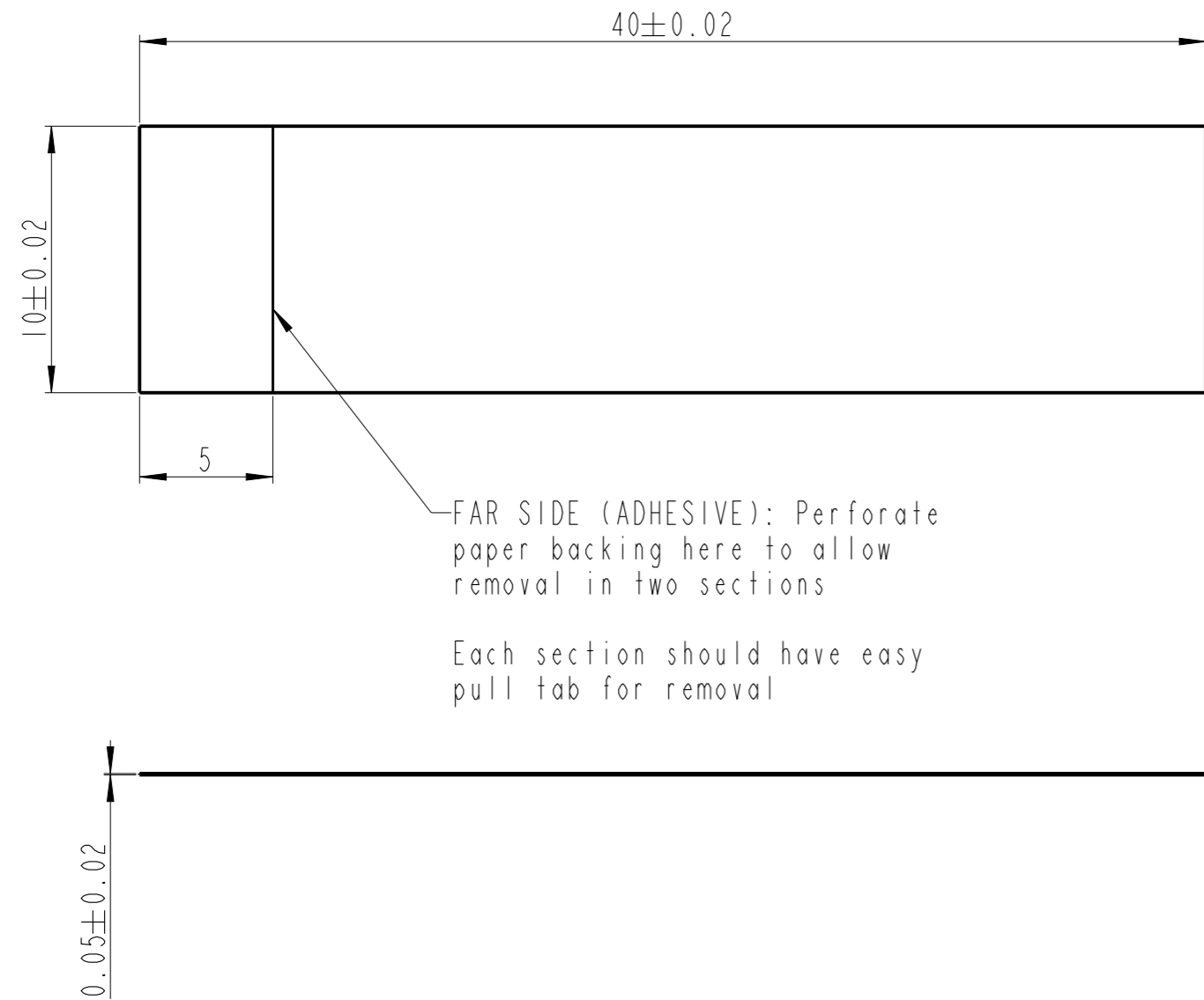


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Model version: B.1 Drawing version: A.1
 Model modified? NO Drawing modified? **
 CAD Model Name: M69302

Safety & Compliance		Rev Change Description:			Change Date:	Changed By:	Approved By:		
Ex (!C):	NO	A					TBD		
El. safety (!S):	NO								
MDD:	NO								



Notes:

1. Material: Self Adhesive Film, PET50K2411 PA-T1 8K
2. Digital shape model no.: M69302_A.igs and/or .stp is basis where dimensions are omitted
3. Label durability according to PGDQ2 or PGJ12
4. Label layout according to Ascom Agile /PLM-system
5. Color according to Ascom Agile /PLM-system
6. Tolerances according to ISO 2768-c
7. To be supplied with protective liner for adhesive
8. Purchasing cycle max 6 months to avoid adhesive deterioration before use
9. RoHS and REACH compliant

FUNCTIONAL DIMENSIONING The part described on this drawing is represented in graphic detail to show all of its features for the purpose of engineering documentation. Only those dimensions which affect the fit and function of the overall product assembly have been included for various purposes of inspection. Listed below All dimensions and draw note requirements shown shall be inspected and reported for initial part qualification. Dimensions noted with an "X" are critical dimensions and must be inspected according to a control plan in a reoccurring process. Dimensions noted with an "X" are process control (cp,cpk) dimensions and must be inspected and stored in a continuous process. All remaining features, not specified by dimension and tolerance, are cosmetic and mostly for the manufacturability of the part, but must still be approved by Ascom Engineering Department prior to initial qualification of the tool and part. The dimensional values for features not dimensioned are to be obtained from the Digital Shape Model (DSM) listed in the title block. The allowable tolerance on these features shall be as stated in the general tolerance chart ISO 2768 or GD & T "Profile of surface" symbol in the text note block.

Authoring Application: Creo Parametric			
Title: LABEL BLANK 10X40MM		General tolerances acc. to ISO Dimensions acc. to ISO-2768 GD and T acc. to ISO 1101 Surface roughness std. acc. to ISO 1302	
Scale: 2:1		Projection: 	
Resp. Engineer: <i>Nermin Hromic</i>	Originally Drawn By: <i>M Bodi</i>	Originally Approved: <i>Nermin Hromic</i>	Drawing no. M69302
ascom Gothenburg Sweden		Creation Date: 2016-12-02	Revision: A
		Format: A3	Sheet: 1/1

Pos.:	Cad-Model Nr.:/Type:	Cad-Model Name (Common Name):	Qty.:	Notes: