



REVISED
 REV. REV. NO. REVISION DATE BY #
 A 281454 REL PER DR 28-02-04 RSC BH
B 15387 REV PER PCN 18-JAN-10 RSC RH

NOTES.

- ▲ ADHERE LABEL, ITEM 18, TO TOP RECESS OF COVER, ITEM 1. ADHERE LABEL, ITEM 19, TO BOTTOM RECESS OF COVER, ITEM 1.
- ▲ REMOVE RELEASE LINER FROM THE BACK OF THERMAL PAD, ITEM 3, AND ADHERE TO HEAT SINK BLOCK, PART OF ITEM 1. ENSURE THAT PAD IS PLACED WITH FULL HOLE EXPOSED AND EDGES OF PAD ARE PARALLEL WITH EDGES OF BLOCK ON ITEM 1.
- ▲ ASSEMBLE PC BOARD ASSY, ITEM 2, TO COVER, ITEM 1, USING SCREWS, ITEM 4 (3X).
- ▲ ASSEMBLE GROUND WIRE, ITEM 4, TO GROUND PLATE, ITEM 7, USING NUT, ITEM 10. SEE DETAIL A ON SHEET 2.
- ▲ ASSEMBLE TERMINAL BLOCK, ITEM 11, USING FLAT WASHER, ITEM 13, FIRST, SPLIT LOCK WASHER, ITEM 14, SECOND AND THEN SECURE WITH SCREW, ITEM 12.
- ▲ ASSEMBLE WASHER AND GROUND SCREW, ITEMS 8 & 9, TO GROUND PLATE, ITEM 7. SEE DETAIL A ON SHEET 2.
- ▲ ORIENT THE ASSEMBLED GROUND PLATE AS SHOWN IN DETAIL A, AND HOOK UP THE BROWN AND BLUE WIRES, PART OF CABLE ASSY, ITEM 5, INTO TERMINAL BLOCK, ITEM 11. ASSEMBLE OTHER END OF GROUND CABLE ASSY, ITEM 6, TO COVER, ITEM 1, USING GROUND SCREW, ITEM 8. SEE DETAIL A. AFTER COMPLETION OF THESE STEPS FOLD POWER CABLE AND GROUND CABLE APPROX IN HALF AND THEN ADD GROUND BRACKET AND APPLY TIE WRAP, ITEM 22 AS SHOWN IN SEE DETAIL B ON SHEET 2.
- ▲ ADHERE LABEL, ITEM 15, TO RECESS IN COVER, ITEM 1. SEE DETAIL C ON SHEET 2.
- ▲ ASSEMBLE SCREWS, ITEM 16 (2X) TO COVER, ITEM 1, USING RETAINING WASHERS, ITEM 17 (2X).
- ▲ ADHERE TEMP LABEL, ITEM 20, TO FRONT OF COVER, ITEM 1. SEE DETAIL C ON SHEET 2.
- ▲ PLUG CONNECTOR, ITEM 21, INTO HEADER (POSITION P6) OF PCB, ITEM 2.
- ▲ ADHERE LABEL, ITEM 23, AS SHOWN IN DETAIL D ON SHEET 2.
- ▲ TORQUE ALL HARDWARE PER TORQUE TABLE

5 2.40 21 2		BLIND NUT SIZE IN MM		TORQUE TABLE		SENSORVATIC ELECTRONICS CORPORATION	
4 1.20 10, 4		OR METRIC EQUIVALENT		TORQUE TABLE		COVER ASSY,	
3 50 4, 4		OR METRIC EQUIVALENT		TORQUE TABLE		PRIMARY, AMS-1140	
SIZE N-N LB-IN		TORQUE TABLE		TORQUE TABLE		0304-3064-00	

0304-3064-01	CVR ASSY, PRI, AMS-1140, LT GRAY
PART NUMBER	DESCRIPTION

