

S P E C I F I C A T I O N

LG Innotek Co., Ltd.

A P P D.	C H K D.	D S G D.	MODEL NO	T A D M - H 2 0 2 F
2003.08.21 G.S Park		2003.08.21 H.R Lee		B C 4 0 4 4 0

S P E C I F I C A T I O N

I n d e x

Item no		Item							Page
1		Common							3p
1- 1		Application							3p
1- 2		Structure							3p
1- 3		Circuit							3p
2		General specifications							3p
2- 1		Applicable broadcasting system							3p
2- 2		Receiving system							3p
2- 3		Intermediate frequency							3p
2- 4		Receiving channel							3p
2- 5		Output channel of modulator							3p - 4p
2- 6		Input / output condition							4p
2- 7		Operating temperature range							4p
2- 8		Storage temperature range							4p
2- 9		Guarantee voltage for operation							4p
2-10		Maximum ratings							5p
2-11		Current consumption							5p
2-12		PLL data format							5p - 7p
2-13		Test condition							7p
2-14		Measuring instruments							8p
					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F	
								TITLE: SPECIFICATION	
								DOCUMENT NO: BC 40440 (1/23)	
SYMB	NO	APPD	CHKD	DSGD					

3	Electrical characteristics	9p
3- 1	RF-modulator section	9p - 12p
3- 2	ANT SW section	13p - 14p
3- 3	Tuner section	15p - 17p
3- 4	IF section	17p - 19p
4	Environmental tests	20p
4 -1	Heat load test	20p
4- 2	Humidity load test	20p
4- 3	Cold test	20p
4- 4	Operating life test	20p
4- 5	High voltage test	20p
4- 6	Vibration test	20p
4- 7	Impact test	20p
5	Mechanical characteristics	21p
5- 1	Outline view assembly appearance	21p
5- 2	Appearance structure	22p
6	Others	22p
6- 1	Ant jack load test	22p
7	Test circuit	23p

					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F
								TITLE: SPECIFICATION
								DOCUMENT NO: BC 40440 (2/23)
SYMB	NO	APPD	CHKD	DSGD				

1. Common
- 1- 1. Application
- This specification applies to TMI type (RF Front-End system) for TV, VCR
- 1- 2. Structure
- Refer to the attached assembly drawing.
- 1- 3. Circuit
- Refer to the attached circuit diagram.
2. General specifications.
- 2- 1. Applicable broadcasting system
- M NTSC / US CH
- 2- 2. Receiving system
- Upper Heterodyne
- 2- 3. Intermediate frequency
- Picture intermediate frequency : 45.75 MHz
- Sound intermediate frequency : 41.25 MHz
- 2- 4. Receiving channel
- VHF LOW : 2 ~ B Ch
- VHF HIGH : C ~ W+11 Ch
- UHF : W+12 ~ 69 Ch
- 2- 5. Output channel of modulator
- US 3 / 4 Ch

					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F
								TITLE: SPECIFICATION
								DOCUMENT NO: BC 40440 (3/23)
SYMB	NO	APPD	CHKD	DSGD				

2-10. Maximum ratings

Terminal	Supply voltage	Unit
+B	6.0	Vdc
TU	35.0	
CONTROL (MD:ON)	6.0	

(Note) Within “+B” supply voltage at SCL,SDA,terminal.

2-11. Current consumption

Terminal	Current consumption			
	min.	typ.	max.	unit
+B	-	170	200	mA
TU	-	1.5	5.0	
CONTROL (MD:ON)	-	47.0	173	μA

2-12. PLL characteristics of tuner section

2-12-1. I2C data format

	MSB							LSB	
Address byte	1	1	0	0	0	MA1	MA0	0	A
Divider byte 1	0	N14	N13	N12	N11	N10	N9	N8	A
Divider byte 2	N7	N6	N5	N4	N3	N2	N1	N0	A
Control byte	1	CP	0	0	0	R1	R0	0	A
BAND SW byte	0	0	0	0	BS3	BS2	BS1	BS0	A

					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F	
								TITLE: SPECIFICATION	
								DOCUMENT NO:	
SYMB	NO	APPD	CHKD	DSGD				BC 40440 (5/23)	

Where:

- A : Acknowledge bit
- Address Selection

“ADSW”	MA1	MA0
$0 \sim 0.1 \times +B$	0	0
OPEN	0	1
$0.4 \times +B \sim 0.6 \times +B$	1	0
$0.9 \times +B \sim +B$	1	1

- CP : Charge pump current (CP = 0 = 50μA, CP = 1 = 200μA)
- N14~ NO : Programmable divider byte
$$N = N14 \times 2^{14} + N13 \times 2^{13} + \dots + N1 \times 2^1 + N0$$
- Band switching byte

	BS3	BS2	BS1	BS0
UHF	1	0	0	0
VHF HIGH	0	0	1	0
VHF LOW	0	0	0	1

2-12-2. Oscillator frequency calculation

$$F_{osc} = F_{ref} \times 8 \times N$$

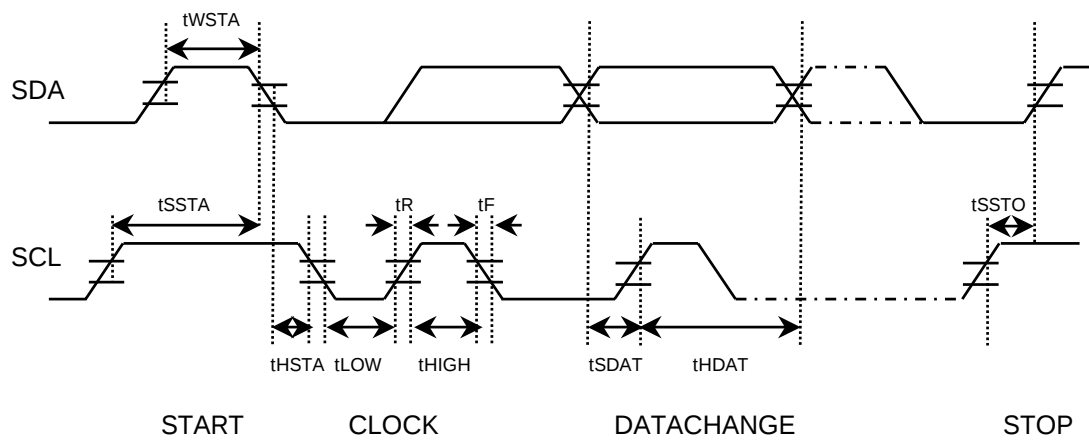
- Fosc : Locked oscillator frequency
- Fref : 4MHz/512 = 7.8125kHz
- N : Oscillator frequency data

2-12-3. Input Signal Level (SCL, SDA)

INPUT Signal level	MIN	MAX	Unit
High level	3.0	5.5	V
Low level	-	1.5	

					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F
								TITLE: SPECIFICATION
								DOCUMENT NO:
SYMB	NO	APPD	CHKD	DSGD				BC 40440 (6/23)

2-12-4 I²C BUS Time



		MIN	TYP	MAX	
fSCL	SCL clock frequency	0		400	kHz
tWSTA	Start waiting time	1300			nsec
tHSTA	Start hold time	600			"
tLOW	Low clock pulse width	1300			"
tHIGH	High clock pulse width	600			"
tSSTA	Start set-up time	600			"
tHDAT	Data hold time	1300			"
tSDAT	Data set-up time	600			"
tR	Rise time			300	"
tF	Fall time			300	"
tSSTO	Stop set-up time	600			"

2-13. Test condition

Terminal	Supply voltage	Unit	Remarks
+B	5 ± 0.1	Vdc	Ripple:10mVp-p max.
TU	32 ± 2	Vdc	
CONTROL	5 ± 0.1	Vdc	
Ambient temperature	25 ± 5		
Relative humidity	65 ± 10	%RH	

					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F
								TITLE: SPECIFICATION
								DOCUMENT NO: BC 40440 (7/23)
SYMB	NO	APPD	CHKD	DSGD				

2-14. Measuring instruments

2-14-1. RF-modulator section

Audio analyzer	: 8903B	HP
Television demodulator	: 5126A	NIHON TSUSHINKI
Spectrum analyzer	: 8568B	HP
Network analyzer	: 8753C	HP
TV pattern generator	: TSG120	TEKTRONIX
	3900N	NIHON TSUSHINKI
Video Measurement	: VM700A	TEKTRONIX

2-14-2. IF section

TV pattern generator	: TG-7/1	SHIBASOKU
	TG2000	TEKTRONIX
IF modulator	: RM54A	SHIBASOKU
	146F	EIDEN
RF converter	: RC51B	SHIBASOKU
	458C-X	EIDEN
Video Measurement	: VM700A	TEKTRONIX
Audio Analyzer	: 8903B	HP
	AM51A	SHIBASOKU

					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F
								TITLE: SPECIFICATION
								DOCUMENT NO: BC 40440 (8/23)
SYMB	NO	APPD	CHKD	DSGD				

3. Electrical characteristics

The unit stated in dBμV is defined the value at 75Ω terminal in this specification. (0 dBm = 109 dBμV)

3- 1. RF-modulator section

Item					Specification				Note		
					min.	typ.	max.	unit			
3-1- 1. Video modulation					74	80	86	%	Input signal : 1.0Vp-p white Measure at the output of the standard demodulator.		
3-1- 2. Video limit modulation					87	93	99	%	Input signal : 1.5Vp-p stair-steps or ramp. Measure at the output of the standard demodulator.		
3-1- 3. V/S ratio					10:3.8	10:4.0	10:4.1	-	Input signal :1.0Vp-p white V : S = 10 : 4 Measure at the output of the standard demodulator.		
3-1- 4. Video amplitude frequency characteristics					-3.0	-0.5	+3.0	dB	Measure range : 0.1MHz ~ 4.2MHz Based on 1MHz		
3-1- 5. Differential Gain (DG)					-	2	7	%	Input signal : 1.0Vp-p stair-steps Chrominance : 20 IRE Luminance : 0 ~ 90 %		
3-1- 6. Differential Phase (DP)					-	2	7	deg	Input signal : 1.0Vp-p stair-steps Chrominance : 20 IRE Luminance : 0 ~ 90 %		
3-1- 7. Video S/N					45	47	-	dB	Compensation of spectral luminance efficacy. RF output should be amped 12dB. (LGEC control method Measurement conditions. Measure at the out of the Standard demodulator. (5126A - NIHON TSUSHINKI)		
					A P P D.		C H K D.		D S G D.		MODEL NO: TADM-H202F
											TITLE: SPECIFICATION
SYMB	NO	APPD	CHKD	DSGD							DOCUMENT NO: BC 40440 (9/23)

Item					Specification				Note
					min.	typ.	max.	unit	
									Video Measurement : VM700A (TEKTRONIX) HPF : 100kHz, LPF : 4.2MHz SC TRAP : ON, WEIGHT : OFF Input signals : Video : 100% white signal Audio : none Video band : 0.1MHz ~ 4.2MHz
3-1- 8. Chroma beat (920kHz P.C.S. beat)					55	65	-	dB	Input signal : 0.4Vp-p 3.58MHz sine wave Use spectrum analyzer to measure the level of Fp + 0.92MHz The value is relative to the level of Fp without video modulation.
3-1- 9. Audio modulation (deviation)					32 (64)	40 (80)	48 (96)	kHz dev (%)	Input signal : -6.5dBs, (1.04Vp-p) 1kHz sine wave (100 % modulation = ± 25kHz dev.)
3-1-10. Audio maximum modulation					150 (300)	220 (440)	-	kHz dev (%)	Input signal : 1kHz sine wave The input should be adjusted to the level just before the saturation of the modulation.
3-1-11. Audio amplitude frequency characteristics					-3	+0.2 -0.6	+3	dB	Input signal : -6.5dBs, (1.04Vp-p) Measure range : 50Hz ~ 10kHz Based on 1kHz
3-1-12. Audio distortion					-	0.5	2.0	%	Input signals : Audio : -6.5dBs (1.04Vp-p), 1kHz sine wave Video : 1Vp-p color bar De-emphasis is on.(75μsec)
					A P P D.		C H K D.	D S G D.	MODEL NO: TADM-H202F
									TITLE:
									SPECIFICATION
SYMB	NO	APPD	CHKD	DSGD					DOCUMENT NO:
									BC 40440 (10/23)

Item					Specification				Note
					min.	typ.	max.	unit	
3-1-13. Audio S/N					48	54	-	dB	Input signals : Audio : -6.5dBs (1.04Vp-p), 1kHz sine wave Video : All black (sync. only) Use standard demodulator of inter-carrier system. De-emphasis is on. (75μsec)
3-1-14. Audio buzz					45	55	-	dB	Video input signal : 1Vp-p color bar Other conditions : same as item 3-1-13.
3-1-15. Video carrier output level					63	66.0	69	dBμV	Video input signal : 1Vp-p 100% white signal.
3-1-16. P/S ratio (sound carrier level)					-12.5	-14.5	-17	dB	Audio input signal : none Other conditions : same as item 3-1-15.
3-1-17. Video carrier frequency					-150	-	+150	kHz	Video input signal : none
3-1-18. Sound carrier frequency					4493	4500	4507	kHz	Audio input signal : none The measurements are taken after 1 min. from the power on.
3-1-19. Out-band spurious					-	-	39.5	dBμV	Video input signal : 1Vp-p color bar Measure range : 0 ~ 1GHz Except the range from Fp-4.6MHz to Fp+7.4MHz.
3-1-20. In-band spurious					60	-	-	dB	Input signals : Video : none Audio : none Measure range : Fp-Fp+4.5MHz.
3-1-21. Terminal leakage					-	-	54	dBμV	Measure range : 0 ~ 1GHz except GND.
					A P P D.		C H K D.	D S G D.	MODEL NO: TADM-H202F
									TITLE: SPECIFICATION
									DOCUMENT NO: BC 40440 (11/23)
SYMB	NO	APPD	CHKD	DSGD					

3-1-22. Stability

- 3-1-22-1. Video carrier frequency rise up time.
The time to approach the set value $\pm 50\text{kHz}$: within 3 seconds
- 3-1-22-2. Audio carrier frequency rise up time.
The time to approach the set value $\pm 5\text{kHz}$: within 10 seconds
- 3-1-22-3. Video carrier frequency shift by supply voltage drift.
Within $\pm 10\text{kHz}$ by $\pm 0.3\text{V}$ shift of the supply voltage.
- 3-1-22-4. Audio carrier frequency shift by supply voltage drift.
Within $\pm 2\text{kHz}$ by $\pm 0.3\text{V}$ shift of the supply voltage.

3-1-23. Thermal Stability

- 3-1-23-1. Thermal stability of video modulation.
Within $\pm 8\%$ based on the temperature of 25 .

Unless otherwise specified, thermal stability tests shell be performed under the following conditions.

Measurement temperature range : $-10 \sim 60$

Humidity range : $45\%RH \sim 85\%RH$

Test measurement order and time :
25 → -10 (2H) → 10 (1H) → 25 (1H) → 45 (1H) → 60 (2H)

- 3-1-23-2. Thermal stability of video carrier frequency.
Within $\pm 150\text{kHz}$ based on the temperature of 25 .
- 3-1-23-3. Thermal stability of video carrier output level.
Within $\pm 4\text{dB}$ based on the temperature of 25 .
- 3-1-23-4. Thermal stability of audio modulation.
Within $\pm 16\%$ on the temperature of 25 .
- 3-1-23-5. Thermal stability of audio carrier frequency.
Within $\pm 20\text{kHz}$ on the temperature of 25 .
- 3-1-23-6. Thermal stability of P/S ratio
Within $\pm 3.0 \text{ dB}$ based on the temperature of 25 , but the P/S ratio itself should not be less than 13 dB.

					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F
								TITLE: SPECIFICATION
								DOCUMENT NO: BC 40440 (12/23)
SYMB	NO	APPD	CHKD	DSGD				

3- 2. ANT SW section

Unless otherwise specified, measurement range shall be 54MHz ~ 810MHz,
and unused RF terminals shall be terminated by rated impedance
Terminator.

Item					Specification				Note			
					min.	typ.	max.	unit				
3-2-1. Insertion loss					-	5	6	dB	ANT IN to ANT OUT mode : TV (at MD OFF)			
3-2-2. VSWR					-	5.5	7		ANT IN Terminal mode : TV (at MD OFF) 54MHz ~ 810MHz			
3-2-3. VSWR					-	2	4		ANT OUT terminal mode : TV (at MD OFF) 54MHz ~ 810MHz			
					-	2	3		mode : VCR (at MD ON) 61MHz ~ 72MHz			
3-2-4. Isolation					60	65	-	dB	Isolation from ANT OUT to ANT IN mode : VCR (at MD ON) 61MHz ~ 72MHz			
3-2-5. ANT IN leakage - MD - TU OSC					-	-	9.5	dB μ V	mode : VCR (at MD ON) RF-modulator section : none input signal			
					-	-	52	dB μ V	Tuner OSC leakage.			
3-2-6. 2nd Harmonics inter modulation					55	64	-	dB	f1/(f1+f2) ratio mode : TV (at MD OFF)			
									item	freq(MHz)	level (dB) μ V	
									f1	91.25	100	
									f2	103.25	100	
									Both f1 and f2 are not modulated.			
					A P P D.		C H K D.		D S G D.		MODEL NO: TADM-H202F	
											TITLE: SPECIFICATION	
				DOCUMENT NO: BC 40440 (13/23)								
SYMB	NO	APPD	CHKD	DSGD								

Item					Specification				Note			
					min.	typ.	max.	unit				
3-2-7. Cross modulation					55	62	-	dB	Then take the smallest ratio from the sideband to f2 as cross modulation value.			
									item	freq(MHz)	level(dB) μ V	
									f1	91.25	105	
									f2	193.25	80	
									f1 is 40% AM modulated by 15.75KHz sine wave. f2 is not modulated.			
					A P P D.		C H K D.		D S G D.		MODEL NO: TADM-H202F	
											TITLE: SPECIFICATION	
											DOCUMENT NO: BC 40440 (14/23)	
SYMB	NO	APPD	CHKD	DSGD								

3- 3. Tuner section

When the test characteristics, test point is pin no.15/if output terminal.

Item					Specification				Note				
					min.	typ.	max.	unit					
3-3-1. IF Rejection									75Ω terminated				
					UHF		60	80			-	dB	ANT INPUT level 65dBμV
					VHF	HIGH	60	80			-		
						LOW	45	60			-		
					UHF		40	60			-	dB	ANT INPUT level 95dBμV
					VHF	HIGH	40	65			-		
						LOW	40	60			-		
3-3-2. Image Rejection									75Ω terminated				
					UHF		45	60			-	dB	ANT INPUT level 65dBμV
					VHF	CATV	45	70			-		
						13 ~ 7	60	75			-		
						6 ~ 2	60	75			-		
					UHF		40	55			-	dB	ANT INPUT level 95dBμV
					VHF	CATV	40	60			-		
13 ~ 7	40	60	-										
6 ~ 2	40	60	-										
3-3-3. 920kHz Color Beat Rejection									ANT INPUT level p:60dBμV (75Ω terminated) c:44dBμV (75Ω terminated) s:54dBμV (75Ω terminated)				
					UHF	50	80	-			dB		
					VHF	50	80	-					
					A P P D.		C H K D.		D S G D.				
									MODEL NO: TADM-H202F				
									TITLE: SPECIFICATION				
									DOCUMENT NO: BC 40440 (15/23)				
SYMB	NO	APPD	CHKD	DSGD									

Item	Specification				Note					
	min.	typ.	max.	unit						
3-3-4. CH 6 beat	45	60	-	dB	ANT INPUT level desire : 60dB μ V (75 Ω terminated) undesire : 54dB μ V (75 Ω terminated)					
3-3-5. CH A-5 beat	45	60	-	dB	ANT INPUT level desire : 60dB μ V (75 Ω terminated)					
3-3-6. CB rejection.	0.535 MHz ~ 30 MHz -7dBm min				desire : 55.25MHz ~ 83.25MHz (Ch.2 ~ Ch.6) -66dBm					
3-3-7. 1% Cross modulation	(dB μV) desire input signal 75Ω terminated A B Un-desire signal (dBμV)									
	CH				A(dB μ V)		B(dB μ V)			
	UHF				64		84			
	VHF	W+11 ~ J			64		84			
		13 ~ 2			64		84			
	Cross modulation value should be within hatched area. Tuner should be measured for 1% cross modulation with ± 2 channel undesired signal.									
	3-3-8. +B shift	CH		min.	typ.	max.	unit.	note		
UHF		-	-	250	kHz	+ B $\pm$ 10% PLL "ON"				
VHF HIGH		-	-	250						
					A P P D.		C H K D.	D S G D.	MODEL NO: TADM-H202F	
									TITLE: SPECIFICATION	
									DOCUMENT NO: BC 40440 (16/23)	
SYMB	NO	APPD	CHKD	DSGD						

3-3-9. Over range	CH	Vtu		min.	typ.	max.	unit.
	UHF	28.0 V		2.0	-	-	MHz
		0.5 V		2.0	-	-	
	VHF	28.0 V		2.0	-	-	
		0.5 V		2.0	-	-	
3-3-10. Noise Figure	CH	min.	typ.	max.	unit.	note	
	UHF	-	9.0	14.0	dB		
	VHF HIGH	-	8.0	14.0			
	VHF LOW	-	8.0	13.0			
3-3-11. Power gain deviation	UHF	-	6	12	dB		
	VHF HIGH	-	6	12			
	VHF LOW	-	6	12			
3-3-12. Temperature shift	W+12 ° 69	-	-	3000	kHz	25 ± 25	
	W+11 ° J	-	-	3000			
	13 ° 2	-	-	2000			

3-4. IF section

When the test electrical characteristics when there are no instruction.
fp input level is 70 dBμV and p/s ratio is -7 dB.

Item		Specification				Note
		min.	typ.	max.	unit	
3-4-1. Video S/N	VHF	45	47	-	dB	A figure in parentheses is spec by LGIT measurement system
	UHF	45	47	-		50% white signal. 87.5% modulation. Sub-carrier trap : on HPF : 100 kHz, LPF : 4.2 MHz

					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F
								TITLE: SPECIFICATION
								DOCUMENT NO:
SYMB	NO	APPD	CHKD	DSGD				BC 40440 (17/23)

Item					Specification				Note	
					min.	typ.	max.	unit		
3-4-2. Noise limiting sensitivity						45	48	dB μ V	A figure in parentheses is spec by LGIT measurement system	
AIR									50% white signal. 87.5% modulation. Sub-carrier trap : on HPF : 100kHz, LPF : 4.2MHz Video S/N=30dB	
CATV										
UHF										
3-4-3. Video output level					0.8	1.0	1.2	Vp-p	Standard color bar:87.5% mod.	
3-4-4. SYNC ratio					25	28.6	30	%	Standard color bar:87.5% mod.	
Burst ratio					17	25	37			
3-4-5. Video amplitude frequency characteristics								dB	Full sweep : 87.5% mod. based on 0.5 MHz	
1.0 MHz										
2.0 MHz										
3.0 MHz										
3.58MHz					-6	-2	+2			
3-4-6. Sin ² 2T pulse response					70	90	-	%	Sin ² 2T pulse & bar:87.5% mod.	
3-4-7. Differential Gain					-	5	10	%	5 stair-steps : 87.5% mod. Set modulation at the peak of 5'th chroma signal	
3-4-8. Differential Phase					-	5	10	deg	5 stair-steps : 87.5% mod. Set modulation at the peak of 5'th chroma signal	
3-4-9. Y/C delay time					-100	0	+100	nsec	0.25 MHz standard Envelope delay meter.	
					A P P D.		C H K D.		D S G D.	
									MODEL NO: TADM-H202F	
									TITLE: SPECIFICATION	
									DOCUMENT NO: BC 40440 (18/23)	
SYMB	NO	APPD	CHKD	DSGD						

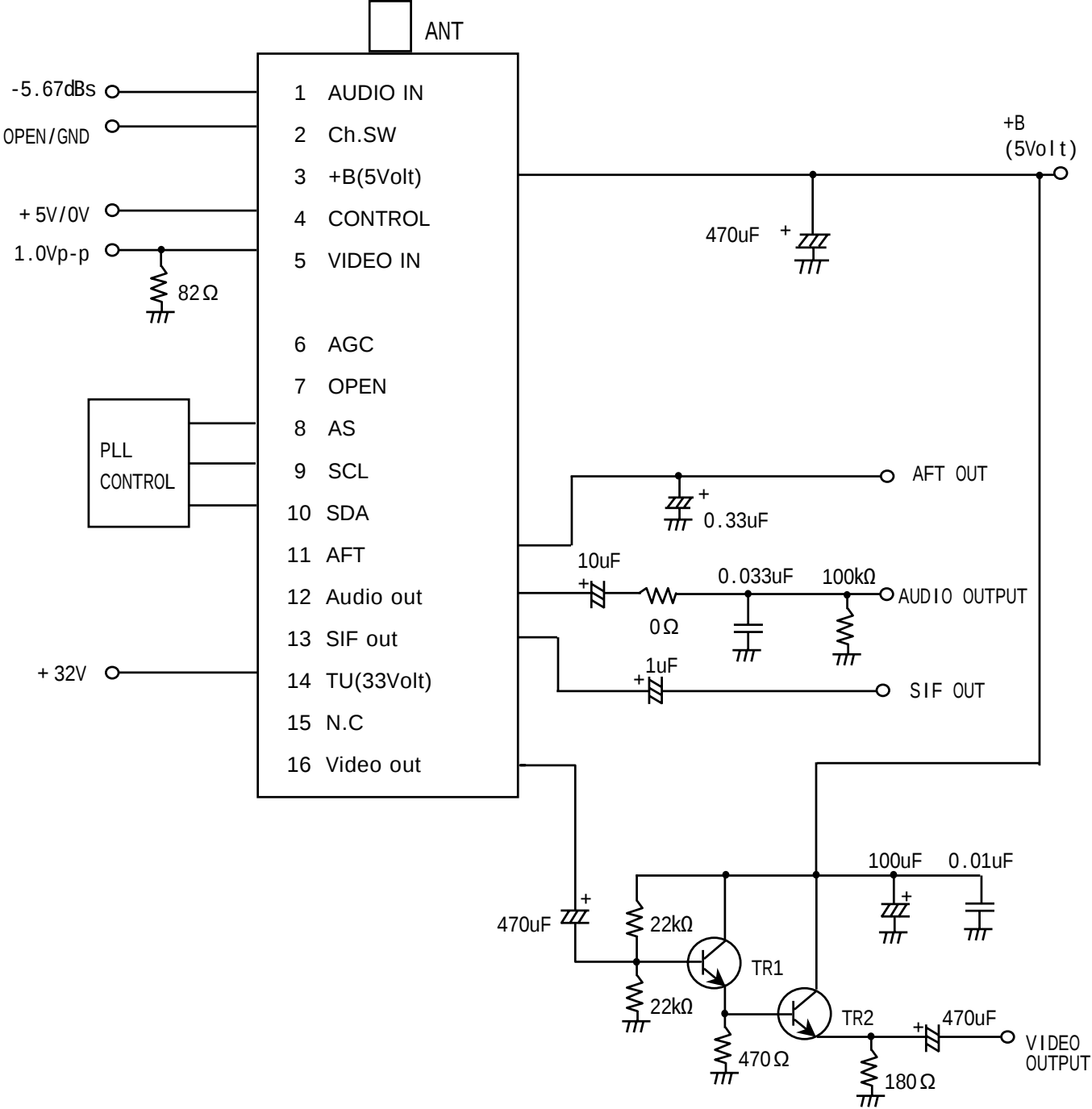
Item					Specification				Note	
					min.	typ.	max.	unit		
3-4-10. Audio output level					-7.2	-4.2	-1.2	dBm	1kHz / ± 25 kHz dev. standard color bar:87.5% mod.	
3-4-11. Audio distortion					-	1	2	%	1kHz / ± 25 kHz dev. standard color bar:87.5% mod.	
3-4-12. Audio frequency characteristics									20Hz ~ 12kHz Based on 1kHz / ± 7.5 kHz dev. standard color bar:87.5% mod. PRE-EMP (75usec) : "ON"	
50 Hz					-3	0	+3	dB		
10 kHz					-3	0	+3			
3-4-13. Audio S/N					45	50	-	dB	1kHz / ± 25 kHz dev. standard color bar:87.5% mod. Use IHF filter.	
3-4-14. SYNC buzz					-	50	100	mVp-p	standard color bar:87.5% mod. 400Hz/ ± 25 kHz dev. P/S=-17dB	
3-4-15. AFT alignment accuracy					1.5	2.5	3.5	Vdc	Alignment center : 2.5V IF input level : 90dB μ V P/S=-7dB standard color bar:87.5% mod. (25 ± 10 & 0 ~ 45% Hum)	
3-4-16. SIF Output Level					70	75		dB μ V	Video mod. : Color Bar 87.5% mod. RF INPUT Level = 70 dB μ V P/S = -6dB Measure peak of 4.5MHz carrier Level using Spectrum Analyzer and 1:10 Probe.	
					A P P D.		C H K D.		D S G D.	
									MODEL NO: TADM-H202F	
									TITLE: SPECIFICATION	
									DOCUMENT NO: BC 40440 (19/23)	
SYMB	NO	APPD	CHKD	DSGD						

4. ENVIRONMENTAL TESTS (規格値 初期値 変化 範囲 表示)									
Item					Specification			Note	
					TUNER	MODULATOR	IF		
4-1. Heat load teat					OSC frequency (PLL : ON) UHF : ±100kHz VHF : ±100kHz	Video modulation ± 8%max Video carrier frequency ± 150kHz max Video carrier output level ± 4dB max Audio modulation ± 18% max Audio carrier frequency ± 20kHz max P/S ratio ± 3dB max	Video S/N ± 6dB Video output ± 0.2Vp-p max Noise limiting sensitivity ± 6dB Audio output ± 30% max	test condition 4-1-1	
4-2. Humidity load teat					same as in item 4-1			test condition 4-2-1	
4-3. Cold test					same as in item 4-1			test condition 4-3-1	
4-4. Operating life test					same as in item 4-1			test condition 4-4-1	
4-5. High voltage test					same as in item 4-1			test condition 4-5-1	
4-6. Vibration test					same as in item 4-1			test condition 4-6-1	
4-7. Impact test					same as in item 4-1			test condition 4-7-1	
					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F	
								TITLE: SPECIFICATION	
								DOCUMENT NO: BC 40440 (20/23)	
SYMB	NO	APPD	CHKD	DSGD					

Environmental test condition									
Item					Test condition				
4-1-1 Heat load teat					1. Initial value measure at standard test condition. 2. Leave samples in 70 ±2 for 96±5 hours, and in standard test condition for 30 minutes, then take measurements within 1 hour. 3. Supply voltage : standard ±10% 4. Supply voltage cycle : 1.5h on, 0.5h off				
4-2-1 Humidity load test					1. Leave samples in 40±5 for 24±2 hours, and in standard test condition for 30 minutes, then take measurements. 2. Leave samples in 40±5 80 ~ 90% rh, for 96±5 hours, and in standard test condition for 30 minutes, then take measurements within 1 hour. 3. Supply voltage : standard +10% 4. Supply voltage cycle : 1.5h on, 0.5h off				
4-3-1 Cold test					1. Initial value measure at standard test condition. 2. Leave samples in -20 ±2 for 96±5 hours, and in standard test condition for 2 hours, then take measurements within 1 hour.				
4-4-1 Operating life test					1. Take measurements in standard test condition. 2. Leave samples for 1000 hours, then take measurements. 3. Supply voltage : standard				
4-5-1 High voltage test					Ant. IN : ±15kV, 10 times (150pF charged) series R=150Ω				
4-6-1 Vibration test					Vibration test fixture in used to vibrate the tuner with a total amplitude of 1mm and frequency ranging from 10 to 55hz, once per minute consecutively, for 40 minutes in each of three directions, x,y and z.				
4-7-1 Impact test					1. Impact acceleration : 50m/sec ² 2. Impact time : 11msec 3. Impact time & direction : 3 times per each 6 sides				
5. Mechanical characteristics									
5-1 Outline view assembly appearance					No defects of wiring, soldering and assembling. No dirt, rust, corrosion or foreign material.				
					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F	
								TITLE: SPECIFICATION	
								DOCUMENT NO: BC 40440 (21/23)	
SYMB	NO	APPD	CHKD	DSGD					

Item					Test condition			
5-2 Appearance structure Dimension Mounting Weight 6. Others 6-1. Ant jack Load Test					As assembly drawing. As assembly drawing. Approximately 60±5g. Crack, defection and shaking should not be existed with 15kg.cm banding moment after caulking. 			
					A P P D.	C H K D.	D S G D.	MODEL NO: TADM-H202F
								TITLE: SPECIFICATION
								DOCUMENT NO:
SYMB	NO	APPD	CHKD	DSGD				BC 40440 (22/23)

7. TEST CIRCUIT

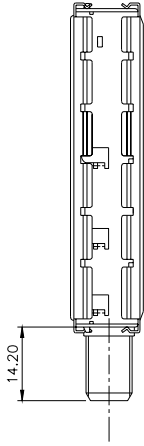


NOTE
TR1, TR2 : 2SC1213 or
EQUIVALENT

					A P P D .	C H K D .	D S G D .	MODEL NO: TADM-H202F
								TITLE: SPECIFICATION
								DOCUMENT NO: BC 40440 (23/23)
SYMB	NO	APPD	CHKD	DSGD				

TERMINAL No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
TERMINAL NAME	AUDIO IN	CH SW	+B(5V)	CONTROL	VIDEO IN	AGC OUT	OPEN	AS	SCL	SDA	AFT OUT	AUDIO OUT	SIF OUT	TU(33V)	N.C	VIDEO OUT

- NOTE
1. TOLERANCES ARE ±0.5 UNLESS OTHERWISE SPECIFIED.
 2. LOT NO. SHALL BE CONFORMED TO LGIT STANDARD SPECIFICATION.
 3. THE PITCH BETWEEN TERMINAL IS SPECIFIED AT THE ROOT.
 4. MATERIAL OF CHASSIS AND COVER IS TIN PLATE.
 5. AS LONG AS THE OUTER APPEARANCE DOESN'T AFFECT THE PERFORMANCE OF THE PRODUCT, IT CAN BE CHANGED WITHOUT PRIOR NOTICE.
 6. DIMENSION OF P.C.B FOR 3 IN 1, MD MOUNTING. (REFERENCE ONLY)
(VIEWED FROM COPPER PATTERN)



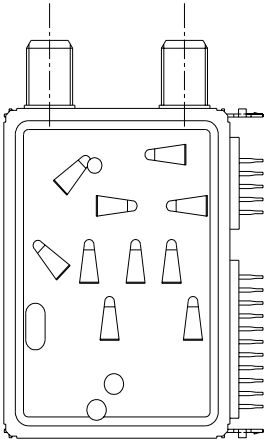
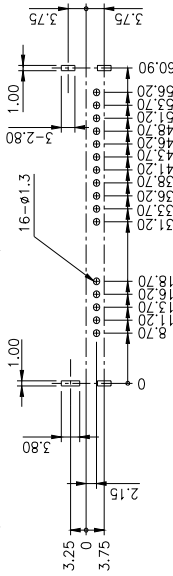
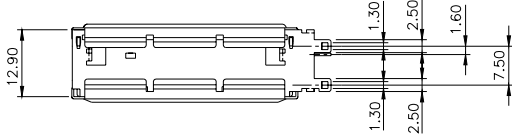
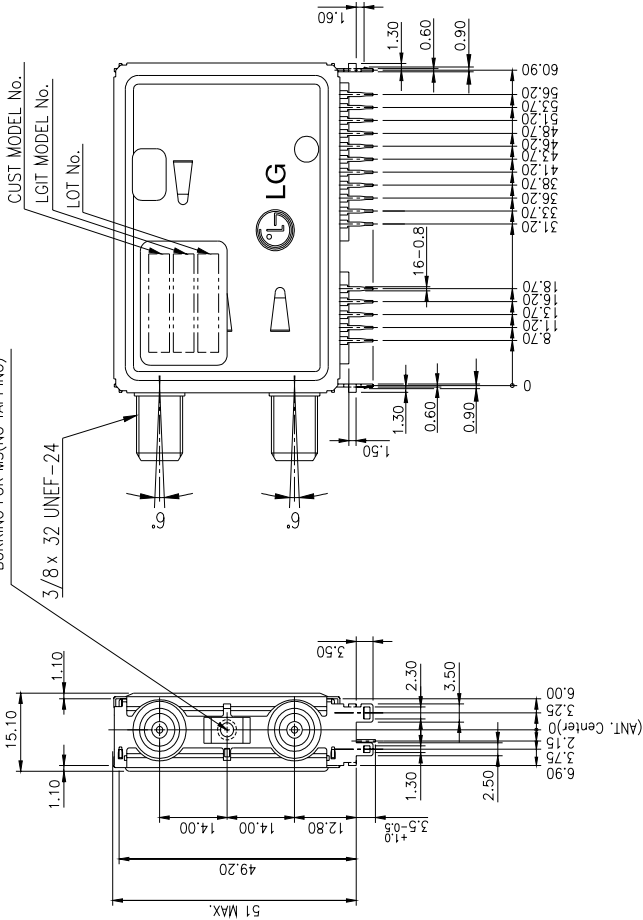
BURRING FOR M3(NO TAPPING)

CUST MODEL No.

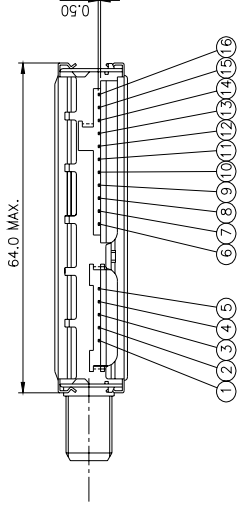
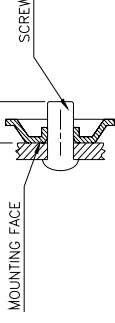
LGIT MODEL No.

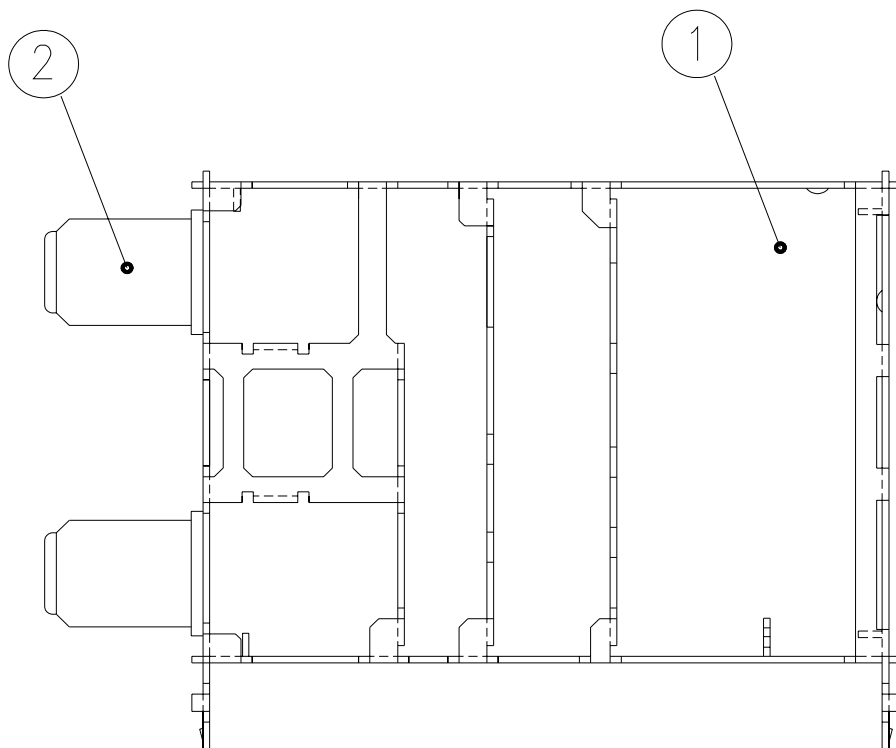
LOT No.

3/8 x 32 UNEF-24



7. THE LENGTH OF SCREW FROM MOUNTING FACE IS 4mm MAX.





					 LG Innotek CO., Ltd.			
					APPD. '02.10.26 Kim Byoung Yong CHKD. DSGD. '02.10.26 Lee Kap Soul	NOTE TADM-TYPE		
						TITLE INSULATION MATERIAL LIST		
						DOCUMENT NO. BN40044(1/10)		
SYMB	NO	APPD	CHKD	DSGD				

INSULATING MATERIALS TABLE

(2 / 10)

[illegible]

(NOTE) THE MATERIALS MARKED *IN CATEGORY NUMBER ARE CURRENT USE
AND OTHERS CAN BE USED IN THE FUTURE.

NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HM1 PL3	HA1 PL3	GT1 PL3	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS	
1	PRINTED WIRING BOARD	PHENOLIC RESIN OF COPPER CLAD LAMINATES	HITACHI CHEMICAL CO., LTD	MSL-487F	84V-0	800+	200+	-	EB014B	▲ 8VH-284V-0	SANYOH CO., LTD (E52558)	84V-0	
										▲ 6MK-77X	6MK 60RP CO., LTD (E41888)	84V-0	
										P10A ▲ OR 88EP-2110A ▲	GOLDSTAR TELECOMMUNICATION CO., LTD (E71042)		
										Ⓚ K8-15 ▲	KOREA CIRCUIT CO., LTD (E55881)		
										H.6.140H1 ▲	PT. HITACHI CHEMICAL INDONESIA (E41480)	84V-0	
			MATSUBITA ELECTRIC WORK LTD	R-8700	84V-0	120+	200+	500	EB1888		GRAND CIRCUIT INDUSTRY SDN BHD (E182082)	84V-0	
										H.6.140MA ▲	PT. HITACHI CHEMICAL INDONESIA (E41480)	84V-0	

NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HM1 PL3	HA1 PL3	GT1 PL3	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS	
			OAK INDUSTRIES KOREA LTD	AD8-1107(A)	84V-0	258	200+	-	E88288	▲ 8H-4458	SAM HAN ELECTRIC CO. (E84018)		
										▲ 88EP-2112	GOLDSTAR TELECOMMUNICATION CO., LTD (E71042)		
										Ⓚ K8-15	KOREA CIRCUIT CO., LTD (E55881)		
										▲ Ⓚ 8V-VO	SEONG MIN ELECTRONICS CO., LTD (E172888)	84V-0	
										H.6.140D8 ▲	PT. HITACHI CHEMICAL INDONESIA (E41480)	84V-0	
										▲ 88EP-2108	GOLDSTAR TELECOMMUNICATION CO., LTD (E71042)		
				OAK-FR2-1	84V-0	800+	200+	-	E88288	▲ 8H-4458	SAM HAN ELECTRIC CO. (E84018)		

NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HM1 PL6	HA1 PL6	GT1 PL6	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS	
		PAPER EPOXY	HITACHI	M6L-E-47	94V-0	600+	200+	600+	EB0148	▲ A1	SANYOH CO., LTD	94V-1	
		RESIN LAMINATES	CHEMICAL								(E62668)		
			CO., LTD										
										▲ 6MK-8Y	6MK CORP CO., LTD	94V-1	
											(E41888)		
										▲ 6SEP-2118	GOLDSTAR		
											TELECOMMUNICATION		
											CO., LTD		
											(E71042)		
										▲ 8HI	SAM HAN		
											ELECTRIC CO., LTD		
											(E94018)		
										Ⓚ K8-B	KOREA CIRCUIT		
											CO., LTD		
											(E56881)		
										H.O.I 7B ▲	PT. HITACHI	94V-0	
											CHEMICAL INDONESIA		
											(E41480)		

LG 이노텍(주)

NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HM1 PL6	HA1 PL6	GT1 PL6	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS	
	PRINTED WIRING	GLASS FIBER	MATSUBITA	R-17B1	94V-0	120+	200+	600	EB1888	▲ 6 KX	6MK CORP	94V-0	
	BOARD	REINFORCED EPOXY	ELECTRIC								(E41888)		
		RESIN COPPER	WORK LTD										
		GLAD LAMINATES								▲ NE 28	NIPPON ELE	94V-0	
											CO., LTD		
											(E41188)		
										Σ TO ▲	SANYOH	94V-0	
											CO., LTD		
											(E62668)		
										E4A ▲ OR	GOLD STAR	94V-0	
										6SEP-2804A ▲	TELECOMMUNI-		
											CATION CO., LTD		
											(E71042)		
										Ⓛ 5 ▲	LIANG DAR	94V-0	
											TECHNOLOGY		
											CO., LTD		
											(E188182)		
										H.O.I 118	PT. HITACHI	94V-0	
											CHEMICAL INDONESIA		
											(E41480)		

LG 이노텍(주)

NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HM1 PL3	HA1 PL3	GT1 PL3	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS	
		GLASSFIBER	MATSUBITA	R-17B1	94V-0	120+	200+	500	EB1886	H.88 94V-0 ▲	SAM HAN	94V-0	
		REINFORCED EPOXY	ELECTRIC								ELECTRIC CO.,LTD		
		RESIN COPPER	WORK LTD								(E84018)		
		GLAD LAMINATES											
										▲ 8.11 B-V0	SEONG MIN	94V-0	
											ELECTRONICS CO.,LTD		
											(E172888)		
			HITACHI	M8L-E-887	94V-0	800+	200+	800+	EB0148	B8 ▲ CR	HITACHI CHEM.	94V-0	
			CHEMICAL							M8L-E-887 ▲	CO., LTD		
			CO., LTD							(FA8.ID:K8H)	(E41480)		
										Ⓚ K8-7B ▲	KOREA CIRCUIT	94V-0	
											CO., LTD		
											(E55881)		
										Ⓚ A K8-7B ▲	K8A ELECTRONICS, INC	94V-0	
											(E55881)		
										H.8.1 B8A	PT.HITACHI	94V-0	
											CHEMICAL INDONESIA		
											(E41480)		

LG 이노텍(주)

NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HM1 PL3	HA1 PL3	GT1 PL3	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS	
		EPOXY RESIN OF	DOOSAN	OAK-810	94V-0	800	28	-	E87002	88EP-2804A ▲	GOLD STAR	94V-0	
		COPPER GLAD	ELECTRO-								TELECOMMUNI-		
		LAMINATED SHEETS	MATERIALS								ATION CO., LTD		
			CO., LTD								(E71042)		
										Ⓚ K8-7A ▲	KOREA CIRCUIT	94V-0	
											CO., LTD		
											(E55881)		
				OAK-FR-400	94V-0	800	15	-	E88288	▲ 88EP-2802	GOLD STAR	94V-0	
											TELECOMMUNI-		
											ATION CO., LTD		
											(E71042)		
				AD8-7208	94V-0	800	28	-	E87002	88EP-2804A ▲	GOLD STAR	94V-0	
											TELECOMMUNI-		
											ATION CO., LTD		
											(E71042)		
										Ⓚ K8-7A ▲	KOREA CIRCUIT	94V-0	
											CO., LTD		
											(E55881)		
										▲ Ⓚ 8.11 B-V0	SEONG MIN	94V-0	
											ELECTRONICS CO.,LTD		
											(E172888)		
										H.8.1 5808	PT.HITACHI	94V-0	
											CHEMICAL INDONESIA		
											(E41480)		

LG 이노텍(주)

LG 이노텍(주)[illegible]

T O : LG

DATE : 2003.11.07

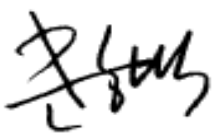
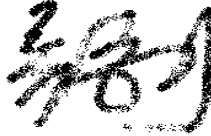
S P E C I F I C A T I O N

T M B L O C K

(RF-MOD. + TUNER + PIF)

T C M N 0 6 8 2 P A 2 0 C 4

(NTSC M / USA)

WRITTEN	CHECKED	APPROVED
		

SAMSUNG ELECTRO-MECHANICS CO ., LTD.

- 314, METAN 3 DONG, PALDAL KU SUWON, KYUNGKI-DO, KOREA

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BANGPAKONG CHACHOENGSAO 24180, THAILAND

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FAX : (66)(38) 570-258, 311

S P E C I F I C A T I O N	PAGE
T M - B L O C K	1 / 21

INDEX		
Item NO.	ITEM	Page
1. General Specification	Application	2
	Receiving channels	2
	Intermediate frequency	2
	Receiving system	2
	Output channel of modulation	2
	Operating conditions for guarantee	2
	Storage condition	2
	Testing ambient condition	2
	Terminal names and functions	3
	Semiconductor used	4
	Current consumption & supply voltage	4
	PLL data format	4 ~ 6
2. Electrical characteristics	RF section	7 ~ 9
	(Video, Sound, Output, ANT. characteristic)	
	Tuner section	10~12
3. Environment test	IF section	13~17
	Heat load test	18
	Humidity load test	18
	Cold test	18
	Vibration test	18
	Operating life test	19
	Impact test	19
4. Mechanical Characteristics	Static electricity test	19
	Outdrawing diagram	20
5. Circuit view	Circuit diagram	21

1. GENERAL SPECIFICATION

1) APPLICATION

This specification is applied to the VCR receiving the US 181 channel system VHF and UHF bands. (RF modulator output channel is 3 or 4 CH.)

2) RECEIVING CHANNELS

- * M NTSC / USA
- * UHF : CH. W+12 - CH. 69
- * VHF HIGH BAND : CH. C - CH. W+11
- * VHF LOW BAND : CH. 2 - CH. B

3) INTERMEDIATE FREQUENCY

- * PIF : 45.75MHz
- * SIF : 41.25MHz

4) RECEIVING SYSTEM

- * UPPER HETERODYNE SYSTEM

5) OUTPUT CHANNEL OF MODULATION

- * 3 CH. : OPEN (61.25MHz)
- * 4 CH. : GND (67.25MHz) By controlled PIN NO.2 (CH)

6) OPERATING CONDITIONS FOR GUARANTEE

- * TEMPERATURE : -10 ~ 60℃ , HUMIDITY 85% OR LESS

7) STORAGE CONDITION

- * TEMPERATURE : - 20 ~ 70℃ , HUMIDITY 90% OR LESS

8) TESTING AMBIENT CONDITION

- * DEFINED AS TEMPERATURE OF $25 \pm 5^{\circ}\text{C}$ AND HUMIDITY OF $65 \pm 10\% \text{ RH}$

9) REGULATION

- * TCMN0682PA20C4 IS APPLIED FOR FCC REGULATION.

10) TERMINAL NAMES AND FUNCTIONS

ITEM	PIN NO.	TERMINAL	FUNCTION	REMARK
R F SECTION		RF INPUT	RF SIGNAL INPUT TERMINAL	
		RF OUTPUT	RF SIGNAL OUTPUT TERMINAL	
	1	A I	AUDIO INPUT	
	2	C H	CHANNEL CONTROL(OPEN:3CH,GND:4CH)	
	3	B +	POWER SUPPLY TERMINAL	5V DC
	4	CONTROL	VIDEO /TV CONTROL TERMINAL	
	5	V I	VIDEO SIGNAL INPUT	
TUNER / PIF SECTION	6	N.C	—	
	7	N.C	—	
	8	SAS	ADDRESS TERMINAL	
	9	SCL	PLL CLOCK SUPPLY TERMINAL	
	10	SDA	PLL DATA SUPPLY TERMINAL	
	11	AFT	AFT OUTPUT TERMINAL	
	12	A0	AUDIO OUTPUT TERMINAL	
	13	SIF	SIF OUTPUT TERMINAL	
	14	BT	TUNING VOLTAGE POWER SUPPLY TERMINAL	33V DC
	15	IF	IF TEST POINT	
	16	V0	VIDEO OUTPUT TERMINAL	

S P E C I F I C A T I O N

PAGE

T M - B L O C K

4 / 21

11) SEMICONDUCTOR USED

ITEM	FUNCTION		Q'TY	NAME OF SEMICONDUCTOR	REMARK
R F SECTION	I C		1	LA77000V	
	S/W TRANSISTOR		2	BF799W	
	S/W DIODE		1	KDS114E	
TUNER SECTION	MOPLL IC		1	TDA6503ATS	
	VVC DIODE		11	BB153,BB149	
	RF AMP	VHF	1	TBB1002	
		UHF	1	BF909WR	
PIF SECTION	I C		1	LA75676V	
	VIDEO OUTPUT BUFFER		1	STC4081G	
	FILTER	SAW-FILTER	1	M1865D	
		C - TRAP	1	TPS4.5MB, XT4.5MB	
		C - FILTER	1	SFSH4.5MDB, LT4.5MH	

12) CURRENT CONSUMPTION & SUPPLY VOLTAGE

TERMINAL		STANDARD SUPPLY VOLTAGE(V)	CURRENT CONSUMPTION(mA)			GURANTEE VOL.RATINS
			MIN.	TYP.	MAX.	
MOD.	MB	5 ± 0.1V DC	-	50	55	4.8 ~ 5.2 V
	CON.	5 ± 0.1V DC	-	0.047	0.173	4.8 ~ 5.2 V
TUNER AND PIF	BT	33 ± 0.1V DC	-	2.5	5	30 ~ 34 V
	BP	5V ± 0.1V DC	115	140	165	4.8 ~ 5.2 V

13) PLL DATA FORMAT

13-1) Description of Tuner PLL Block

The PLL on this IC supports the IIC bus control format.

The control pins are as shown in the table below.

ref) ADSW(Address selection), SCL(SCL input), SDA(SDA I/O)

SAMSUNG ELECTRO - MECHANICS CO.,LTD.

13-2) INPUT SIGNAL LEVEL(SCL,SDA)

HIGH -LEVEL INPUT VOLTAGE : 3.0V MIN.

LOW -LEVEL INPUT VOLTAGE : 1.5V MAX.

13-3) X-TAL FREQUENCY : 4MHz

STEP SIZE IS CHANGED BY REFERENCE DIVIDER.

13-4) Address Setting

The response address can be changed according to the ADSW pin voltage, so that multiple PLL can exist within one system.

ADSW pin voltage	MA1	MA0
0 to 0.1Vcc	0	0
Open or 0.2Vcc to 0.3Vcc	0	1
0.4Vcc to 0.6Vcc	1	0
0.9Vcc to Vcc	1	1

HEXA MODE = C2

13-5) Programming

The VCO lock frequency is obtained according to the following formula.

$$f_{osc} = f_{ref} * 8 * (32M + S)$$

The variable frequency division range of M and S are as follows, and are set as binary.

S P E C I F I C A T I O N

PAGE

T M - B L O C K

6 / 21

13-6) The TDA6503ATS control format is as follows

13-6-1) Write-mode

Byte Write Data	Byte	Bits									Remarks
		MSB							LSB		
Address byte	ADB	1	1	0	0	0	MA1	MA0	0	A	
Divider byte 1	DB1	0	N14	N13	N12	N11	N10	N9	N8	A	
Divider byte 2	DB2	N7	N6	N5	N4	N3	N2	N1	N0	A	
Control byte	CB	1	0	0	0	*	0	1	0	A	
band SW byte	BB	X	X	X	X	PUHF	X	PVHFH	PVHFL	A	

13-6-2) Read-mode : Slave Transmitter

Mode	bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0	
Address byte	1	1	0	0	0	MA1	MA0	1	A
Status byte	POR	FL	R	1	1	A2	A1	A0	A

13-6-3) Description of symbols used in table

SYMBOL	DESCRIPTION			
A	Acknowledge bit			
MA1,MA0	programmable address bits (MA1=0 ,MA0=1) ref: 13-4)			
N14 to N0	programmable divider bits			
CP	charge pump current bit(output current) logic 0 : charge pump current is 60μA logic 1 : charge pump current is 280μA(default)			
OS	tuning amplifier control bits logic 0 : tuning voltage is 'on' (during normal operating) logic 1 : tuning voltage is 'off';high impedance output of pin VT(default)			
PVHFL,PVHFH,PUHF and FMST	PMOS ports control bis: logic 0 : corresponding buffer is 'off'(default) logic 1 : corresponding buffer is 'on'			
X	don't care : may be a logic 0 or a logic 1.			
RSA and RSB	Reference Divider ratio select bits			
	RSA	RSB	Divider	FREQUENCY STEP(KHz)
	X	0	80	50
	0	1	128(1024)	31.25
	1	1	64	62.5
POR	power-on reset flag: logic 0 : at power off logic 1 : at power on			
FL	in-lock flag : logic 0 : loop is not locked logic 1 : loop is locked			
R	ready flag: logic 0 : mode after power-on reset and the PLL is locked logic 1 : in other conditions			
A2,A1 and A0	digital outputs of the 5-level ADC			

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2.ELECTRICAL CHARACTERISTICS

2-1.RF SECTION PERFORMANCE

2-1-1.VIDEO CHARACTERISTICS

ITEM	SPECIFICATION			UNIT	REMARK
	MIN.	TYP.	MAX.		
Video Modulation	72	80	88	%	Input signal:1Vp-p white stair step or ramp
Video Limiter Modulation	87	93	99	%	Input signal:1.5Vp-p stair step or ramp
V/S Ratio	10:3.8	10:4	10:4.1		Input signal:1Vp-p white V:S = 10:4
Video Amplitude Frequency Characteristics	-3.0	-0.5	+3.0	dB	Measure range:0.1MHz~4.2MHz Based on 1MHz Audio input signal:None
Differential Gain(DG)	-7	+2	+7	%	Input signal:1.0Vp-p stair step Video Mod. : 80% Luminance :10~90%
Differential Phase(DP)	-7	+1.5	+7	deg	Input signal:1.0Vp-p stair step Video Mod. : 80% Luminance :10~90%
Video S/N	45	47	-	dB	Measurement Conditions -Standard De-modulator. -S/N Meter H.P.F:100KHz, L.P.F:4.2MHz SC trap:ON, Weight:OFF *Input signal Video:100% White signal Audio:None Video band:0.1~4.2MHz
Chroma Beat	58	65		dB	Input signal Video:0.4Vp-p,3.58MHz, Sine wave Audio:None

2-1-2. SOUND CHARACTERISTICS

ITEM	SPECIFICATION			UNIT	REMARK
	MIN.	TYP.	MAX.		
Audio Modulation	64	80	96	%	Input signal:1.1Vp-p Sine wave 1KHz (100% Mod.=± 25KHzp-p dev.)
Audio Maximum Modulation	150				Input signal : 1KHz, Sine wave
Audio Amplitude Frequency Characteristics	-3	+0.2 -0.6	+3	dB	Input signal:1.1Vp-p Sine wave Measure range:50Hz~10KHz Based on 1KHz
Audio Distortion		0.3	2.0	%	Input signal: 1.1Vp-p,1KHz De-emphasis :0N(75usec)
Audio S/N	48	-	-	dB	Video input signal :Black burst Reference audio input signal :1.1Vp-p,1KHz,Sine wave

2-1-3. OUTPUT CHARACTERISTICS

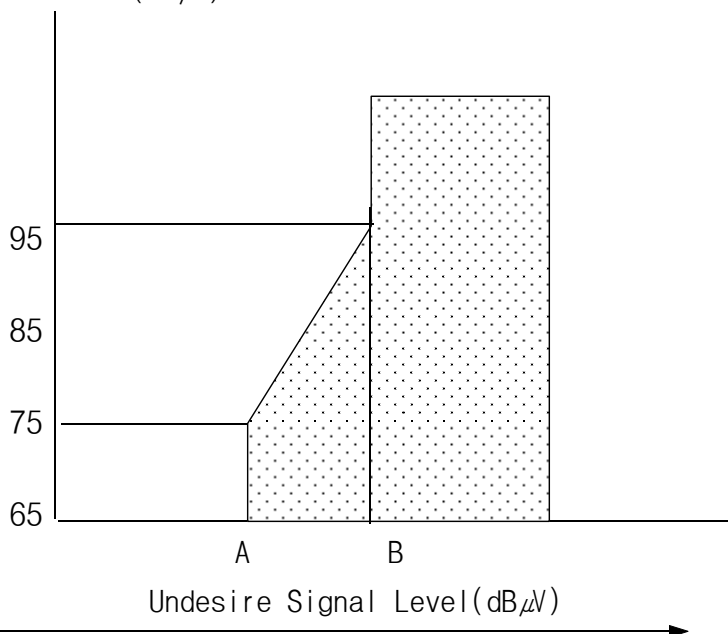
ITEM	SPECIFICATION			UNIT	REMARK
	MIN.	TYP.	MAX.		
Video Carrier	-80	Fp	+80	KHz	Video input signal:None
Sound Carrier	-7	Fs	+7	KHz	Audio input signal:None
Outband spurious	30	-		dB	FCC Standard Precedure Measure range:0~1GHz
Inband spurious	60	-	-	dB	Input signal Video:None Audio:None Measure range:Fp ~ +4.5MHz
Video Carrier Output Level	63	66	69	dB μ V	
P/S Ratio	13	16	19	dB	Audio input signal:None

2-1-4. ANTENNA CHARACTERISTICS

ITEM	SPECIFICATION			UNIT	REMARK
	MIN.	TYP.	MAX.		
Insertion Loss	-	-	7.0	dB	ANT IN to ANT OUT Mode:TV (at MOD. OFF)
VSWR			3		ANT OUT Terminal Mode:TV (at MOD. OFF) 54~810MHz Mode:VCR(at MOD. ON) 61~ 72MHz
Isolation	60	-	-	dB	Isolation from ANT OUT to ANT IN:Mode-VCR(at MOD. ON) 61~72MHz
ANT. IN Leakage		5	9.5	dB μ V	Mode:VCR (at MOD. ON) ANTENA-OUT 75 Ω Loaded RF-MOD 3CH, 4CH

2-2. TUNER SECTION

ITEM	SPECIFICATION			UNIT	REMARK
	MIN.	TYP.	MAX.		
IF Rejection					
UHF	60	90	—	dB	GR = 0dB (75Ω terminate) GR:Gain Reduction
VHF High	60	90	—		
VHF Low	55	80	—		
UHF	40	65	—		
VHF High	50	75	—		
VHF Low	45	70	—		
Image Rejection					
UHF	50	60	—	dB	GR = 0dB (75Ω terminate) GR:Gain Reduction
VHF W+11~J	50	70	—		
13~2	60	75	—		
UHF	40	55	—		
VHF W+11~J	45	60	—		
13~2	50	65	—		
CH 6 Beat	50			dB	ANT INPUT Des:60dB(μV), (75Ω terminate) Und:54dB(μV), (75Ω terminate)
CH A-5 Beat	50			dB	ANT INPUT Des:54dB(μV), (75Ω terminate)
CB Rejection	0.535MHz ~ 30MHz -7dBm Min.				Desire:55.25MHz~83.25MHz (CH2 ~ CH6) -66dBm s/i=40dB
Available Input signal level	90	100		dB μV	Distortion is nothing on normal condition.

1% Cross
ModulationDesire Input Level(dB μ V)

CH	A (dB μ V)	B (dB μ V)
UHF	≥ 64	≥ 84
VHF	≥ 64	≥ 84

Cross modulation value should be within hatched area.

A = GR = 0dB

B = GR = 30dB

※ Tuner should be measured for 1% cross modulation with ± 2 channel undesired signal.

Over Range

CH	OSC Fre.	MIN.	TYP.	MAX.	UNIT	
UHF	High-end	+1			MHz	
	Low -end	-2				
V High	High-end	+1				
	Low -end	-2				
V Low	High-end	+2				
	Low -end	-2				

S P E C I F I C A T I O N

PAGE

T M - B L O C K

12 / 21

Noise Figure	CH	MIN.	TYP.	MAX.	UNIT
	VHF			12.5	dB
	CATV			12.5	
	UHF			14	
Lock-up time (Tuning searching time)		Band low ch.<->high ch.		UNIT	REMARK
	VHF	100(typ.)		ms	CP = 0 (Charge pump current=± 50μA)
	CATV	100(typ.)			
	UHF	100(typ.)			
ANT Local Radiation	Applied for FCC			When Tuner will be mounted in standard set box,field strength local oscillator should be measured. (Measurement distance:3m)	
	MIN.	TYP.	MAX.	UNIT	
Accuracy of Oscillator	-80		+80	KHz	

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2-3. IF SECTION

When test the electrical characteristics, Fp input level is 70dB μ V,
P/S=-7dB, unless otherwise specified.

ITEM	SPECIFICATION			UNIT	REMARK
	MIN.	TYP.	MAX.		
Video S/N					100% white signal. 87.5% modulation. Subcarrier trap:0N HPF:100KHz, LPF:4.2MHz ANT input level VHF:70dB μ V, UHF:70dB μ V (75 Ω terminate)
VHF	44	46		dB	
UHF	44	45			
Video Noise Limit Sensitivity					100% white signal. 87.5% modulation. Subcarrier trap:0N HPF:100KHz, LPF:4.2MHz Video S/N=30dB
VHF			48	dB μ V	
UHF			48		
Video Output Level	0.8	1.0	1.2	Vp-p	Standard color bar:87.5% mod.
Sync Ratio	23.6	28	33.6	%	Standard color bar:87.5% mod. V+S=100%
Color Burst Level	220	270	320	mV	Input Level : 70dB μ V Standard color bar:87.5% mod.

S P E C I F I C A T I O N

PAGE

T M - B L O C K

14 / 21

ITEM	SPECIFICATION			UNIT	REMARK
	MIN.	TYP.	MAX.		
Video Amplitude Frequency Characteristics					Multi-burst Signal:87.5% mod.
1.0 MHz	-3	-1	2	dB	0.5MHz standard
2.0 MHz	-3	-1	2		
3.0 MHz	-4	-1	2.5		
3.58MHz	-4	-2	2		
Sin ² 2T Pulse Response	80	90		%	Sin ² 2T Pulse & bar:87.5% mod.
Differential Gain		4	8	%	5 stair step:87.5% mod. Set modulation at the peak of 5th chroma signal.
Differential Phase		4	8	deg	5 stair step:87.5% mod. Set modulation at the peak of 5th chroma signal.
Y/C Delay time	-200	-50	100	nSec	Input Sin ² 2T Pulse & Bar. Use VM700A(Tektronix)
Chroma S/N					100% Chroma signal(RED) 87.5% modulation. Subcarrier trap:OFF HPF:100Hz, LPF:500KHz Ant input level VHF:70dB μ V, UHF:70dB μ V (75 Ω terminate)
AM	47	52		dB	
PM	46	51			
Audio Output Level	400	500	600	mV rms	1KHz/ $\pm$ 25KHz Dev.(100%) Standard color bar:87.5% mod. De-emphasis:0N (ref: figure A of page 16)
Audio Distortion [CH:11]		0.5	3	%	1KHz/ $\pm$ 25KHz Dev.(100%) Standard color bar:87.5% mod. De-emphasis:0N (ref: figure A of page 16)

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S P E C I F I C A T I O N

PAGE

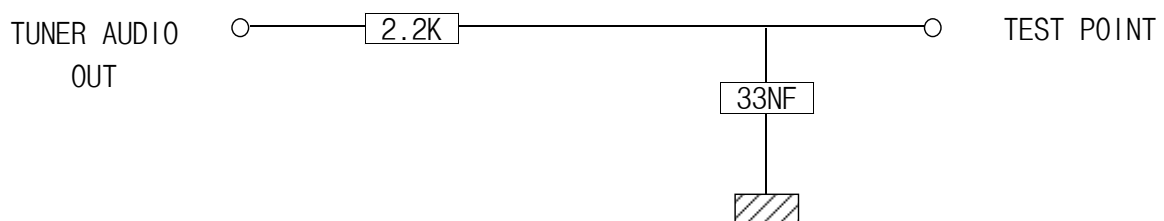
T M - B L O C K

15/ 21

ITEM	SPECIFICATION			UNIT	REMARK
	MIN.	TYP.	MAX.		
Audio Frequency					50Hz~10KHz 1KHz/± 15KHz Standard Standard color bar:87.5% De-emphasis:ON (ref: figure A of page 16)
50 Hz	-3	0	3	dB	
10KHz	-3	0	3		
Audio S/N	45	48		dB	1KHz/± 25KHz Dev. Standard color bar:87.5% mod. use 30KHz filter De-emphasis:ON (ref: figure A of page 16)
Audio Buzz		40	100	mV(p-p)	Standard color bar:87.5% mod. Ant input level:70dB(μ V) P/S=-10dB De-emphasis:ON (ref: figure A of page 16)
AFT Alignment Accuracy	-50	0	50	KHz	Alignment center:2.5V RF input level:70dB(μ V) P/S=-7dB Standard color bar:87.5% mod. Testing channel:11CH
920KHz Beat	40	48		dB	11CH,100dB(μ V)(75 Ω term.) P/S=-7dB Video:100% Chroma(RED) $S/i = \frac{3.58MHz\ signal\ level}{920KHz\ beat\ level}$ *Check at Video output terminal

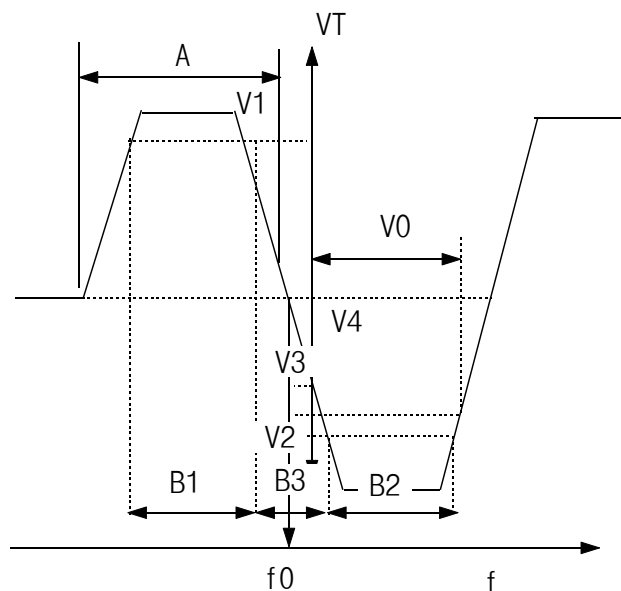
ITEM	SPECIFICATION			UNIT	REMARK
	MIN.	TYP.	MAX.		
Side CH. Rejection	30	37		dB	11CH, 70dB(μV)(75 Ω term.) P/S=-7dB $S/i = \frac{500KHz\ 0.25V\ level}{Side\ CH\ signal\ level}$ *Check at Video output terminal
Side CH. Rejection	25	35		dB	11CH, 70dB(μV)(75 Ω term.) P/S=-7dB SG3: fp-1.5MHz 70dB(μV) $S/i = \frac{500KHz\ 0.25V\ level}{Side\ CH\ signal\ level}$ *Check at Video output terminal
4.5MHz Signal Leakage	40	48		dB	11CH, 100dB(μV)(75 Ω term.) P/S=-7dB Video: 100% Chroma(RED) $S/i = \frac{3.58MHz\ signal\ level}{4.5MHz\ beat\ level}$ *Check at Video output terminal
SIF LEVEL (4.5MHz)	50	60		dB μV	Standard color bar: 87.5% mod. Ant input level: 70dB(μV) P/S=-7dB

「 Figure A 」



[De-emphasis circuits for Test (Audio)

"S"
Characteristics
Curve [CH:11]



	Modulation 87.5% Color bar
V1:High level voltage	more than 4.0V
V2:Low level voltage	less than 1.5V
B1:Width of high level	more than 600KHz
B2:Width of low level	more than 300KHz
B3:Width of "S"curve slope	10KHz/V typ.(at 0.3~0.9Vcc)
V3:Center frequency	2.5V ↓
V4:Center - 1step	2.8V ↑

Testing Channel : 11CH.

3.ENVIRONMENT TEST

ITEM	SPECIFICATION		TEST CONDITION
	TUNER	IF	
Heat Load Test	OSC frequency UHF: $\pm 2.0\text{MHz}$ VHF: $\pm 2.5\text{MHz}$		1.Initial value measure at standard test condition. 2.Leave samples in $70^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for 96 ± 5 hours, and in standard test condition for 30 minutes, then take measurements within 1 hours. 3.Supply voltage : Standard $\pm 10\%$ 4.Supply voltage cycle : 1.5H ON, 0.5H OFF
Humidity Load Test		*VIDEO S/N $\pm 6\text{dB}$ *VIDEO OUTPUT LEVEL $\pm 0.2\text{Vp-p}$ *NOISE LIMIT SENSITIVITY $\pm 6\text{dB}$	1.Leave samples in $40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 24 ± 2 hours, and in standard test condition for 30 minutes, then take measurements 2.Leave samples in $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for $96 \pm 5\%$ RH hours, for 96 ± 5 hours, and in standard test condition for 30 minutes then take measurement within 1 hours. 3.Supply voltage : Standard $\pm 10\%$ 4.Supply voltage cycle : 1.5 hours ON , 0.5 hours OFF
Cold Test		*AUDIO OUTPUT LEVEL $\pm 30\% \text{ MAX}$	1.Initial value measure at standard test condition. 2.Leave samples in $-20^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for 96 ± 5 hours, and in standard test condition for 2 hours, then take measurements within 1 hours.
Vibration Test			1.Vibration test fixture is used to vibrate the tuner with a total amplitude of 1mm and frequency ranging from 10 to 55Hz, once per minute consecutively, for 40 minutes in each of three directions X, Y and Z.

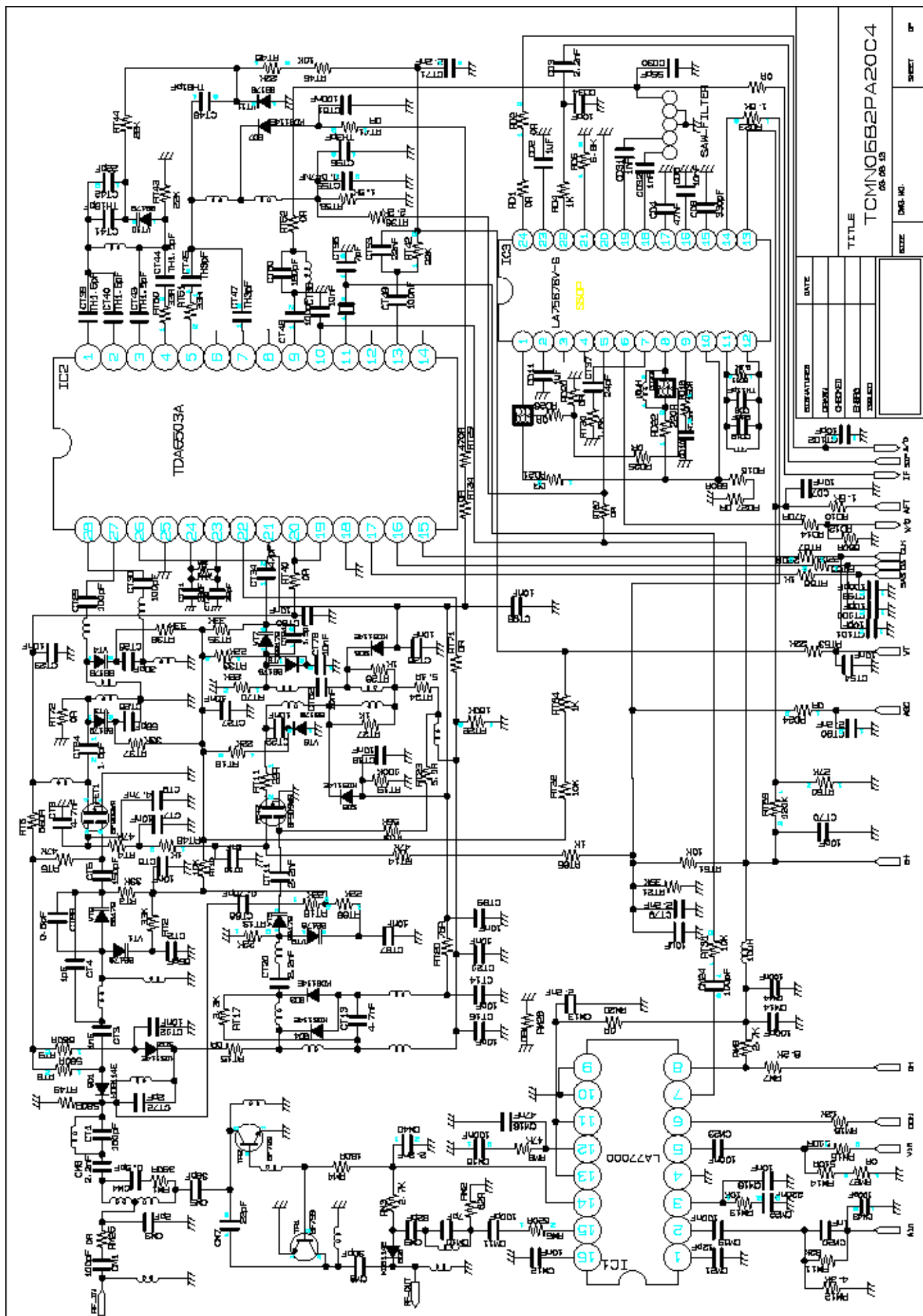
S P E C I F I C A T I O N

PAGE

T M - B L O C K

19 / 21

ITEM	SPECIFICATION		TEST CONDITION
	TUNER	IF	
Operating Life Test	OSC frequency	*VIDEO S/N $\pm 6\text{dB}$	1.Take measurements in standard test condition. 2.Leave samples for 1000 hours, then take measurements. 3.Supply voltage : Standard
Impact Test		*VIDEO OUTPUT LEVEL $\pm 0.2\text{Vp-p}$	1.Impact acceleration : 50 m/s^2 2.Impact time : 11msec 3.Impact direction : 6 sides per each direction
High Test (Static Electricity Test)		*NOISE LIMIT SENSITIVITY $\pm 6\text{dB}$ *AUDIO OUTPUT LEVEL $\pm 30\% \text{ MAX}$	5KV~20KV, 3 times(150pF charged) series R = 330ohm Terminal: Between RF-IN,RF-OUT & GND Standard pulse at 5KV~20KV



DATE	DESIGNED	CHECKED	REVIEWED	DATE

TITLE
TC105B2PA20C4

SIZE
DWS NO.

17