

**Philips Lifeline**  
**111 Lawrence Street**  
**Framingham, MA 01702-8156**  
**CAGE CODE NO. 0S0W2**

**ENGINEERING SPECIFICATION NO.**

<b>0750720</b>
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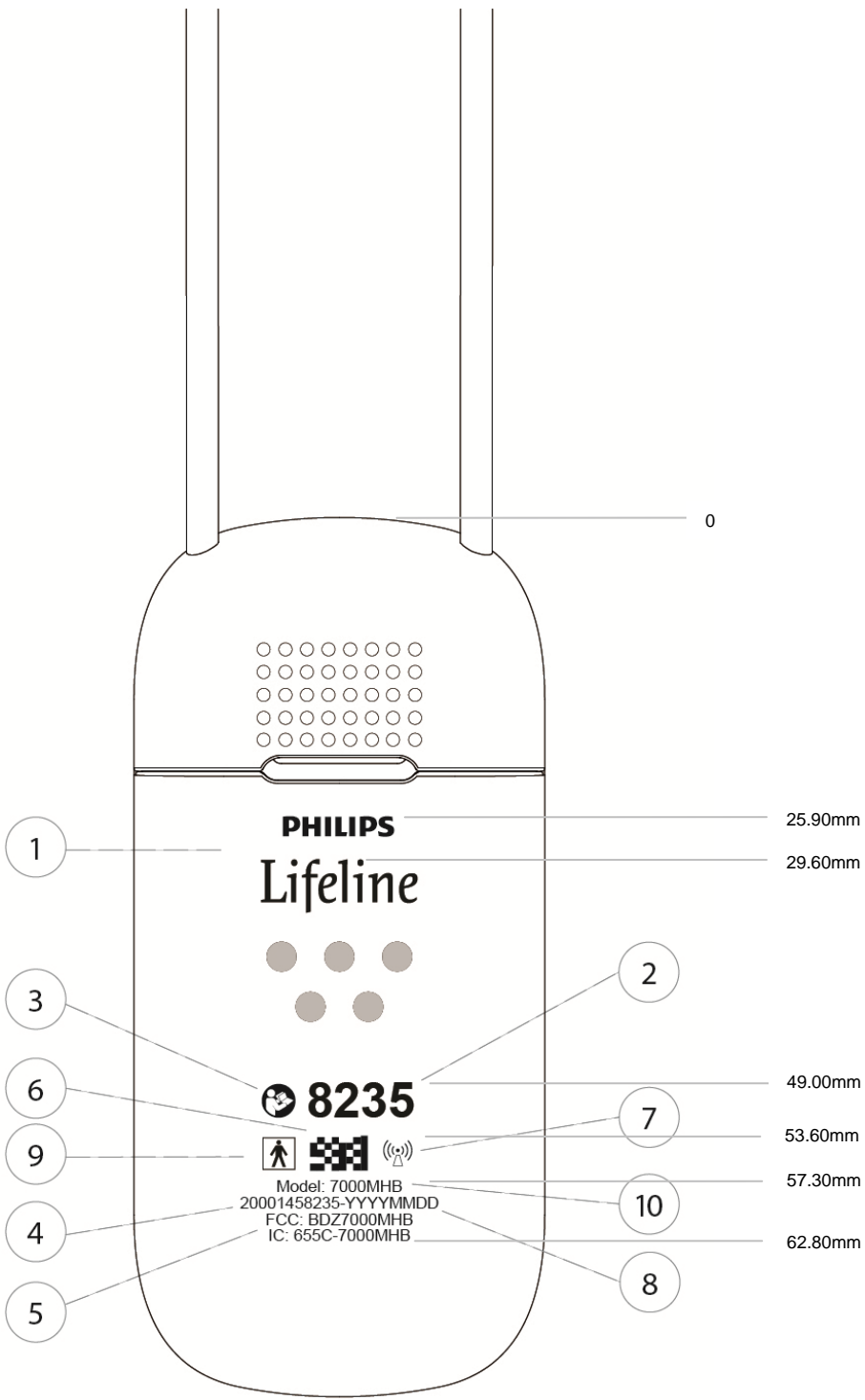
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**PROGRAM NAME:      MERCIER**

**SPECIFICATION TITLE:    LABEL, BOTTOM HOUSING, MERCIER**

	<b>DATE</b>
<b>PREPARED BY: S.SHIRAR</b>	09/28/12

REVISIONS							
REV	DESCRIPTION	DATE	APPROVAL	REV	DESCRIPTION	DATE	APPROVAL
A	Release to Engineering Control per ECO 9479	09/28/12	SS				
B	Update per ECO 9896	03/25/13	PL				



**Mercier (7000MHB) Rear Laser Etching**

**Laser Etch Attributes:**

- **Shot Frequency= 15000**
- **Scan Speed = 600**
- **Fill Parameters**
  - **Fill Type = Single Line**
  - **Fill Option = Bidirectional**
  - **Fill Angle = 45**
  - **Fill Space = 0.04**
- **Detail Parameters – see Table 1 below:**

Item	Description	Laser Power (%)	Passes	Notes
1	Philips Lifeline Logo	90	1	min width 12.5 mm
2	Serial Number (Last 4 Digits)	90	1	variable
3	Refer to IFU Icon	90	1	ISO 7010-M002
4	Serial Number	90	1	variable
5	FCC,IC code	90	1	USA and Canada Regulatory ID
6	Product Barcode	90	1	variable
7	Emmission Icon	90	1	IEC 60417-5140
8	Date of Manufacture	90	1	variable, YYYYMMDD
9	Applied Part Icon	90	1	IEC 60417-5333
10	Model Number	90	1	variable

**Table 1 – Laser Etching Parameters**

**General Notes:**

1. Refer to 0750720\_AW file for actual images, fonts, and all other details.
2. Placement dimensions +/- 0.50 mm unless otherwise specified.