

Philips Lifeline
111 Lawrence Street
Framingham, MA 01702-8156
CAGE CODE NO. 0S0W2

ENGINEERING SPECIFICATION NO.

0750718

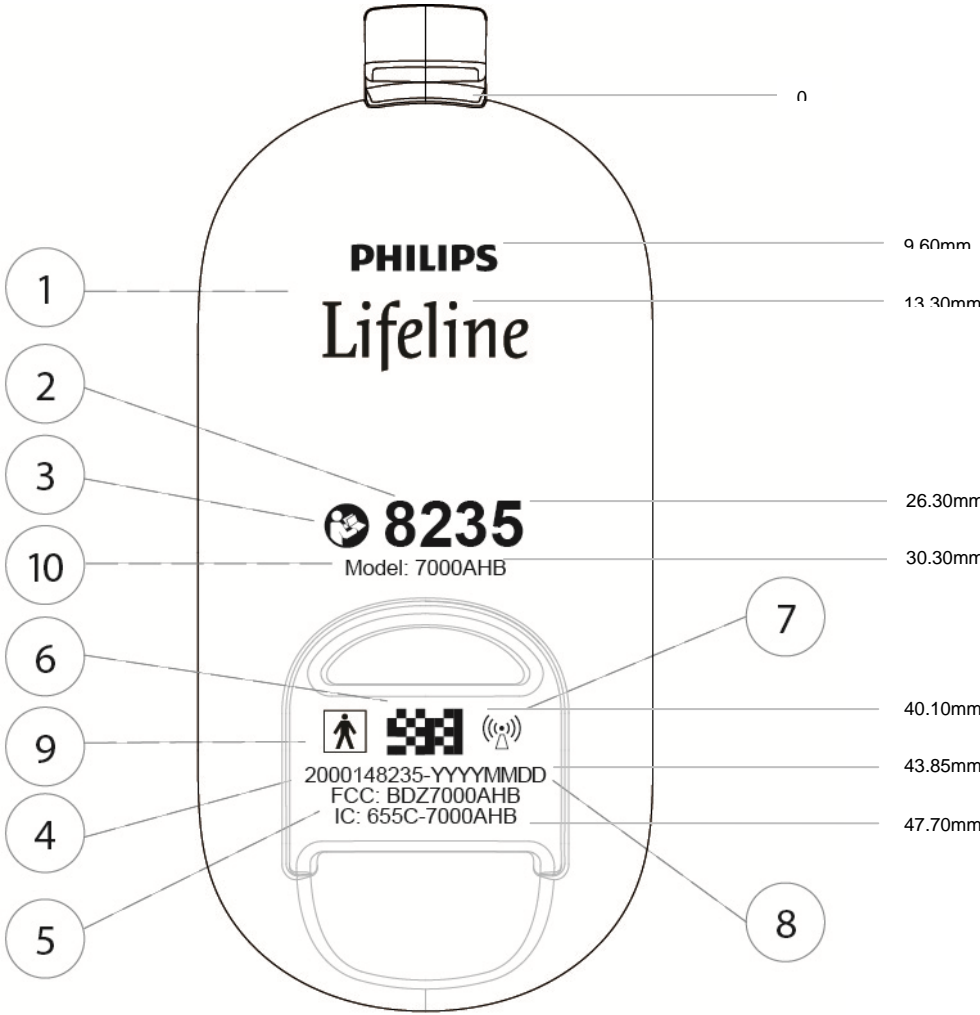
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PROGRAM NAME: TROY 2.0

SPECIFICATION TITLE: LABEL, BOTTOM HOUSING, 7000AHB

	DATE
PREPARED BY: K.DINGELHOFF	07/17/13

REVISIONS							
REV	DESCRIPTION	DATE	APPROVAL	REV	DESCRIPTION	DATE	APPROVAL
01	Release to Formal Control per ECO 10196C1	07/17/13	KD				



Troy 2.0 (7000AHB) Rear Laser Etching

Laser Etch Attributes:

- **Dot Frequency= 30000**
- **Scan Speed = 1800**
- **Fill Parameters**
 - **Fill Type = Single Line**
 - **Fill Option = Bidirectional**
 - **Fill Angle = 0**
 - **Fill Space = 0.1**
- **Detail Parameters – see Table 1 below:**

Item	Description	Laser Power (%)	Passes	Notes
1	Philips Lifeline Logo	100	3	min width = 12.5mm
2	Serial Number (Last 4 Digits)	100	3	variable
3	Refer to IFU Icon	100	3	ISO 7010-M002
4	Serial Number	100	3	variable
5	FCC,IC code	100	3	USA and Canada Regulatory ID
6	Product Barcode	100	3	variable
7	Emmission Icon	100	3	IEC 60417-5140
8	Date of Manufacture	100	3	variable, YYYYMMDD
9	Applied Part Icon	100	3	IEC 60417-5333
10	Model Number	100	3	variable

Table 1 – Laser Etching Parameters

General Notes:

1. Refer to 0750718_AW file for actual images, fonts, and all other details.
2. Placement dimensions +/- 0.50 mm unless otherwise specified.