

8

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6

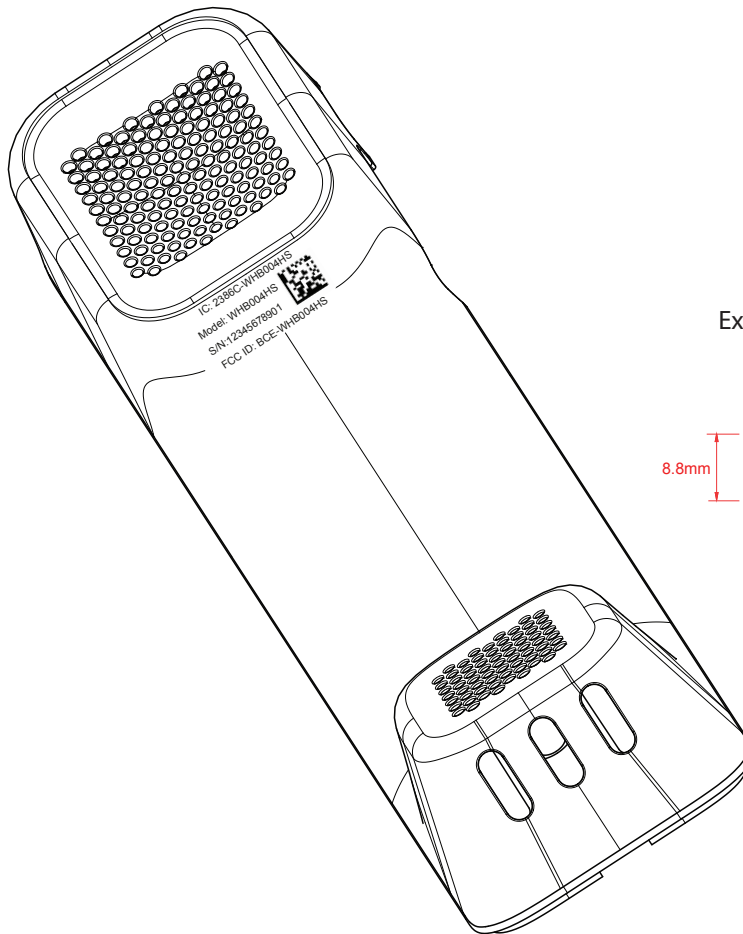
5

4

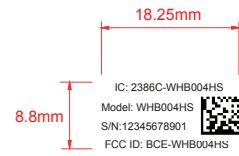
3

2

1



Example shown:



SKU related details:

- For this SKU, all type approval marking is readable characters - as shown above.

Variable details:

- Use a 11-digit GN allocated serial number. Request GN for an assigned range of serial numbers.
- Serial number as 2D data matrix, 5x5mm +0.5/-0.
- Serial number as "S/N: 12345678901 - in readable characters.
- Font, Arial Regular 4pt.

Align laser etched block of icons and characters around vertical and horizontal centre axis.

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Process control dimensions are marked:



IQC/OQC Characteristics for Evaluation:

1

Date of Change:		Description of Change:				Responsible:	
	Matr. Spec: (See B.O.M.)	Cosmetic Standard: GSC.ST.00002 Part Marking.: GSC.PR.00102	Issued by:	Issued:	Drawing Scale:	Size:	
	Matr. type:		JJO	25.05.2012	1:2	A4	
	3D file name:		Document Status:	Approved by:	Date Approved:	Projection:	
	Description: Specification, HS Laser Etch, MG		Document No: 83-03075	Doc. Revision: B	Units: mm	Page No: 1 of 1	

A

B

C

D

E

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