

8

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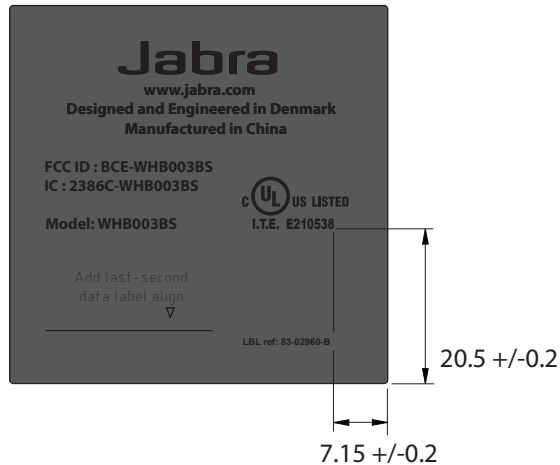
5

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3

2

1



- All details on this label must be printed in black by use of a 600dpi Zebra printer.
- Use blank 50x50mm grey-colored label.
- Lower right corner, is used as reference for the position of the print.
- CE-mark is used as reference to ensure the right dimension. CE-mark height must be 5mm +0.1/-0mm.
- "Basic Layout File, Product Unit Label" in tif-format must be used as graphical input for this label print. The layout in this file is made 4:1, in 600dpi resolution.
- To ensure best possible label print quality
  1. Use a printing program as BarTender or CODEsoft.
  2. Insert image (the GN tif-file).
  3. Scale the image until UL-circle mark height is 5.2mm +0.1/-0mm.
  4. Place the image on the label area, with reference to the lower right corner (shown above).
  5. Use a 600dpi Zebra printer.
  6. Use the right and good quality resin based ink ribbon (i.e. RICOH B120HS).
  7. Verify and adjust the thermal transfer heating on the printer to ensure best and solid print.

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Process control dimensions are marked:

IQC/OQC Characteristics for Evaluation:

#

Date of Change:

Description of Change:

Responsible:



Matr. Spec: (See B.O.M.)

Matr. type:

3D file name:

Cosmetic Standard: GSC.ST.00002

Part Marking.: GSC.PR.00102

Issued by:

JJO

Approved by:

Issued:

20.09.2011

Date Approved:

Drawing Scale:

1 : 1

Projection:



Size:

A4

Description:

Print Instruction, Product Unit Label, NA

Document No:

83-02961

Doc. Revision:

B

Units:

mm

Page No:

1 of 1

A

B

C

D

E

F