

8

7

6

5

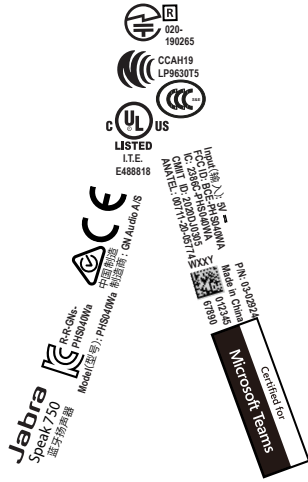
4

3

2

1

View 2:1

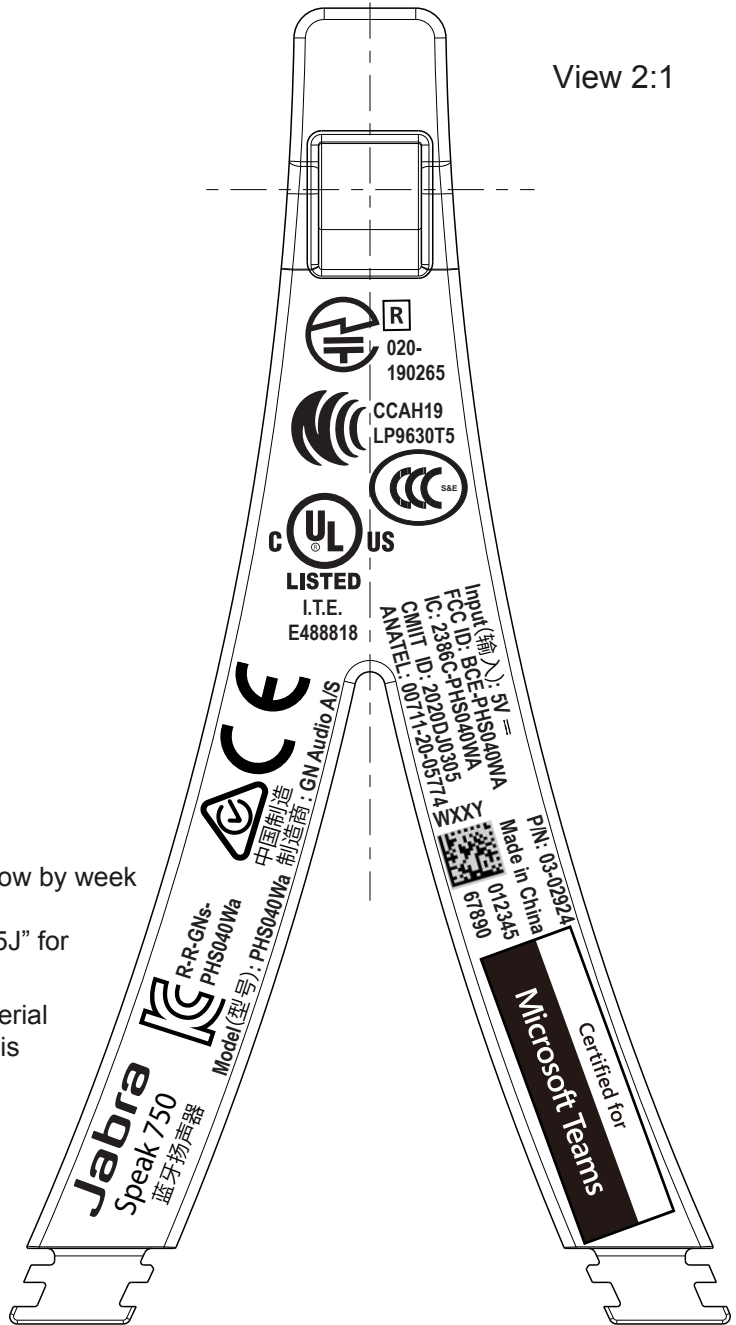


Laser marking items:

- (1.) Type Approval Icons: 5 mm height.
- (2.) Date code format: Capital letter "W" follow by week and year code, current production day. Year code using base36 coding. (i.e.: "W35J" for week 35 year 2019)
- (3.) S/N 2D matrix: GN assigned range of serial numbers, minimal 4x4 mm, and make sure is scannable.

Remarks:

- (1) Fonts: Arial Narrow Bold, 4 pt;
- (2) Chinese fonts: 思源黑体, 4pt.



Year	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017
Code	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	G	H
Year	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035
Code	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z

Cosmetic Standard: GSC.ST.00002
Part Marking.: GSC.PR.00102

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Process control dimensions are marked:

IQC/OQC Characteristics for Evaluation: --

Date of Change:	Description of Change:		Responsible: zchen				
	Matr. Spec: (See B.O.M.)	3D revision:	Created by: ECAI	Created on: 20-Jan-2020	Tool marking:	Drawing Scale: 1:1	Size: A4
	Matr. type:	Object type: PART	Approved by: ELU	Approved on:	Units: mm	Projection: 	
Description: Laser Marking Instr. , Speak 750_Teams			Document No: 08-03483	Doc. Revision: C	Design Status: Released	Page No: 1 of 1	

A

B

C

D

E

F