

8

7

6

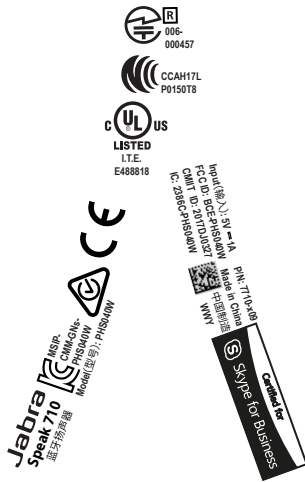
5

4

3

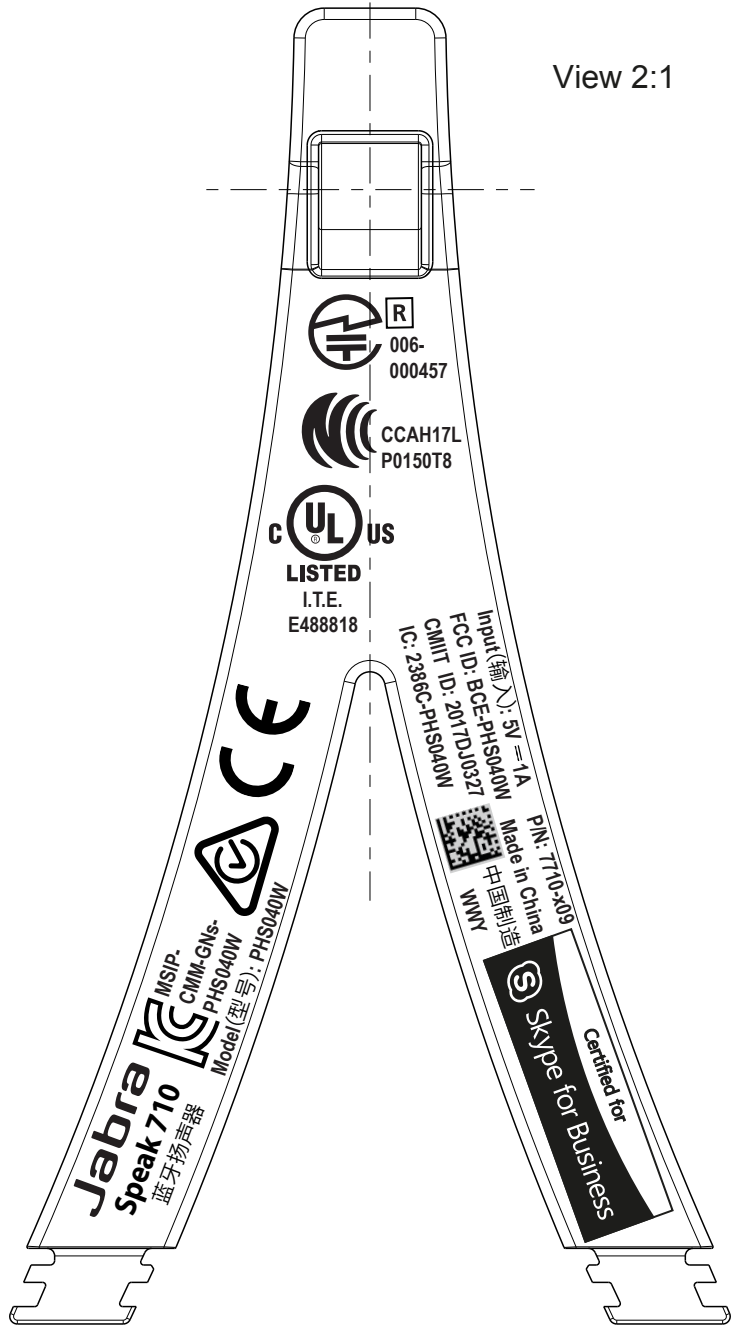
2

1



Scale 1:1

View 2:1



Laser etched items:

(1.) Type Approval Icons: 5 mm height.

(2.) Date code format: WWY, Year and week code according to Doc.#83-00079, current production day plus 6 Months.

(3.) S/N 2D matrix: GN assigned range of serial numbers, minimal 4x4 mm, and make sure is scannable.

Remarks:

(1) Fonts: Arial Narrow Bold, 4 pt;

(2) Chinese fonts: 思源黑体, 4pt.

(3) This laser instr. is fit for 7710-109 & 7710-309.

Cosmetic Standard: GSC.ST.00002


Part Marking.: GSC.PR.00102

Process control dimensions are marked:

IQC/OQC Characteristics for Evaluation: --

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Date of Change:	Description of Change:					Responsible: zchen
	Matr. Spec: (See B.O.M.)	3D revision:	Created by:	Created on:	Tool marking:	Drawing Scale: Size:
	Matr. type:		ECAI	22-Dec-2016	1:1 A4
	GN PDM file:	Object type: PART	Approved by:	Approved on:	Units:	Projection:
Description:			Document No:	Doc. Revision:	Design Status:	Page No:
Laser Etch Instr. , Speak 710_MS			08-03274	E	Released	1 of 1

A

B

C

D

E

F