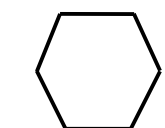
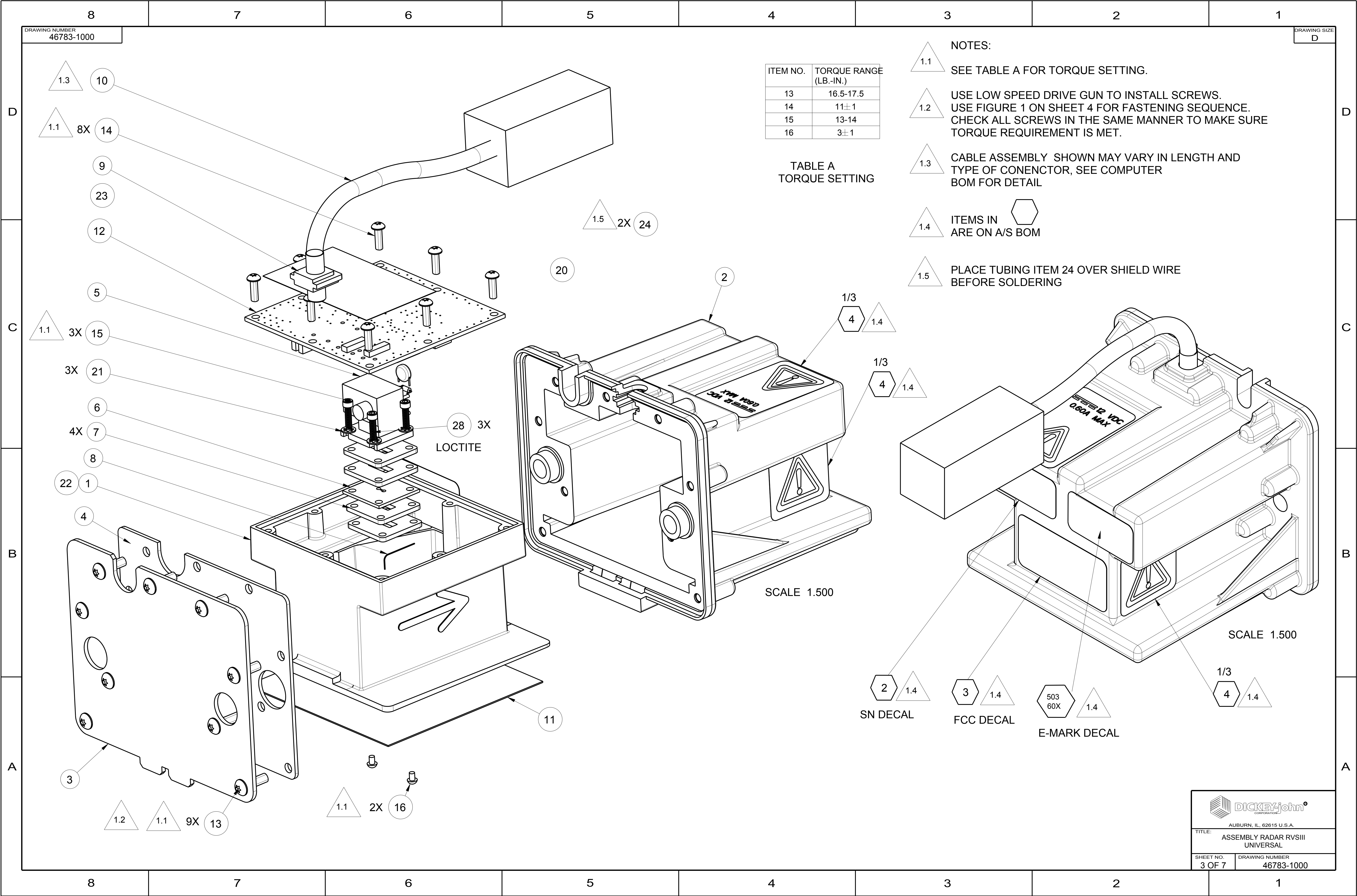


ITEM NO.	TORQUE RANGE (LB.-IN.)
13	16.5-17.5
14	11±1
15	13-14
16	3±1





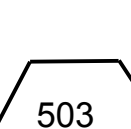

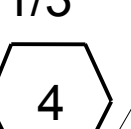

TABLE A  
TORQUE SETTING


- NOTES:
- 1.1 SEE TABLE A FOR TORQUE SETTING.
  - 1.2 USE LOW SPEED DRIVE GUN TO INSTALL SCREWS. USE FIGURE 1 ON SHEET 4 FOR FASTENING SEQUENCE. CHECK ALL SCREWS IN THE SAME MANNER TO MAKE SURE TORQUE REQUIREMENT IS MET.
  - 1.3 CABLE ASSEMBLY SHOWN MAY VARY IN LENGTH AND TYPE OF CONECTOR, SEE COMPUTER BOM FOR DETAIL
  - 1.4 ITEMS IN  ARE ON A/S BOM
  - 1.5 PLACE TUBING ITEM 24 OVER SHIELD WIRE BEFORE SOLDERING



SCALE 1.500

SCALE 1.500

-  2  1.4 SN DECAL
-  3  1.4 FCC DECAL
-  503 60X  1.4 E-MARK DECAL
-  4  1.4

  
 AUBURN, IL, 62615 U.S.A.  
 TITLE: ASSEMBLY RADAR RVSIII UNIVERSAL  
 SHEET NO. 3 OF 7 DRAWING NUMBER 46783-1000