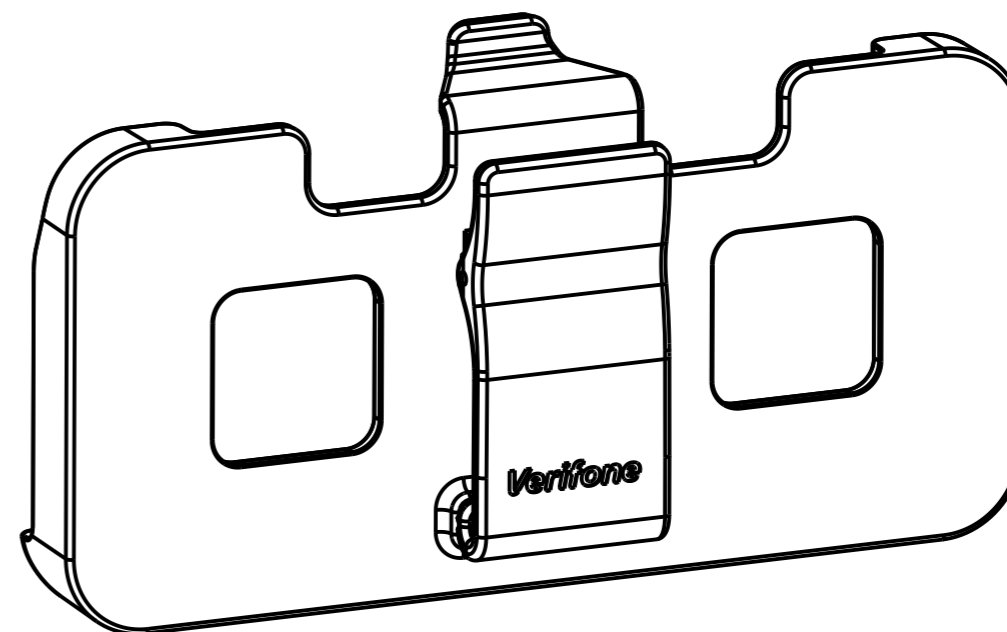
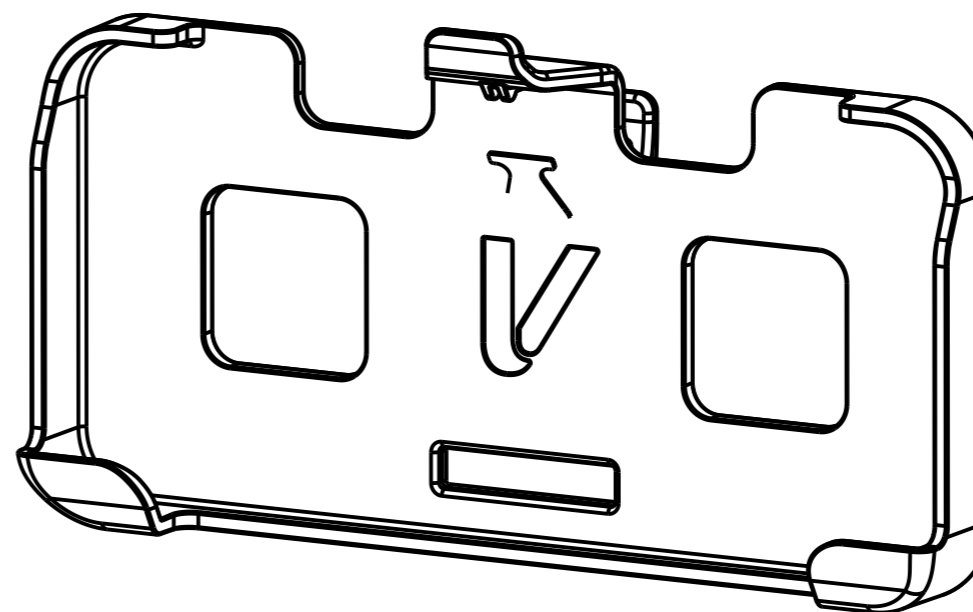


NOTES: UNLESS OTHERWISE SPECIFIED:

1. ▲ INDICATES CHANGES IN THIS REVISION.
★ INDICATES CRITICAL DIMENSIONS/SPECS TO BE INSPECTED IN EACH LOT.
■ INDICATES Cpk DIMENSIONS.
2. THIS DRAWING IS FOR REFERENCE AND INSPECTION PURPOSES ONLY. REFER TO THE 3D CAD DATA FILE FOR FULL DEFINITION OF THIS PART.

MATERIAL: SABIC PC EXL1414
NO REGRIND ALLOWED
PROCESS: INJECTION MOLDING
COLOR: GRAY
3. DRAFTS ARE SPECIFIED IN ELECTRONIC CAD DATA FILE. WITH THE EXCEPTION OF SMALL BOSSES AND SMALL FEATURES, MOLD VENDOR SHOULD OBTAIN VERIFONE APPROVAL FOR DRAFTS NOT CONTAINED IN ELECTRONIC CAD DATA FILE.
4. ALL INTERIOR (NON-APPEARANCE) CORNERS TO BE R0.10-0.20mm WHERE PRACTICAL.
5. MOLD DESIGN TO MINIMIZE EJECTION PIN MARKS, GATE BLUSH, FLOW LINES, AND WELD MARKS. MOLD CONSTRUCTION TO CONFORM TO VERIFONE MOLD FABRICATION SPECIFICATION PROVIDED
6. MOLD LAYOUT TO BE APPROVED BY VERIFONE PRIOR TO TOOL FABRICATION.
7. EXTERIOR SURFACES TO BE FREE OF SINKS, GATE MARKS, EJECTOR MARKS, AND OTHER COSMETIC DEFECTS INCLUDING, BUT NOT LIMITED TO, SPLAY, INCLUDED PARTICLES, BURN MARKS, AND SIMILAR IMPERFECTIONS.
8. PART TO BE CLEAN AND FREE OF MOLD RELEASE.
9. STRAIGHT EDGES TO HAVE STRAIGHTNESS TOLERANCE OF 0.03 mm PER cm AND NOT TO EXCEED 0.5 mm OVER ENTIRE LENGTH OF THE PART.
10. FLAT SURFACES TO HAVE FLATNESS TOLERANCE OF 0.03 mm PER cm AND NOT TO EXCEED 0.5 mm OVER ENTIRE LENGTH OF THE PART.
11. MOLD IN VFI P/N AND CURRENT REV PER SPECIFICATIONS PROVIDED
12. STAMP PART WITH MOLD DATE OR USE MOLDED WHEEL PER SPECIFICATION PROVIDED
13. MOLD IN MATERIAL SYMBOL PER SPECIFICATION PROVIDED
14. POLISH/TEXTURE CAVITY SURFACES PLEASE REFER TO PAGE 4.
15. SEE APPROVED MANUFACTURER LIST (AML) FOR SOURCES.
16. SURFACE OF BOSSES TO BE PERPENDICULAR +/-0.25<MOD-DEG> WITH PARTING LINE.
17. GENERIC SPECIFICATIONS:
VERIFONE DOCUMENT NUMBER (VDN) SPC000-006-01-B FOR TOOLING/MOLDING CRITERIA.
VERIFONE DOCUMENT NUMBER (VDN) 06156 FOR COSMETIC INSPECTION CRITERIA.
VERIFONE DOCUMENT NUMBER (VDN) 07023 FOR PRINTING/PAINTING ERASING/EROSION TEST CRITERIA.
VERIFONE DOCUMENT NUMBER (VDN) 06415 FOR RoHS COMPLIANCE AND CERTIFICATION.
18. PARTS SHALL BE CLEAN AND DRY AND PACKAGED TO PREVENT DAMAGE AND DEFORMATION IN SHIPPING AND HANDLING.
19. FLASH AND BURR MUST BE 0.1MM, SHOULD NOT AFFECT THE COSMETIC AND FUNCTION, NO SCRATCH FEEL FOR THE USER. KEY HOLES FLASH NEED TO CONTROL 0.05MM.
20. ALL THE SURFACE MISS MATCH HAVE TO UNDER 0.05MM.

REV.	ECO NO.	DESCRIPTION	DATE	MODIFIED	APPROVED BY
000	CXXXXX	PRELIMINARY RELEASE	2019/03/10	BRAD KIM	BRANDON LEE

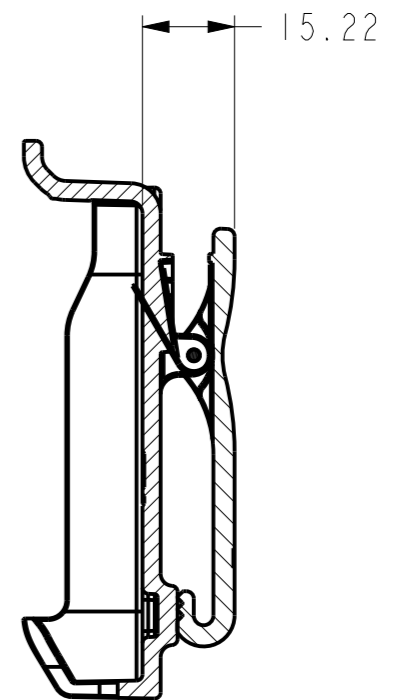
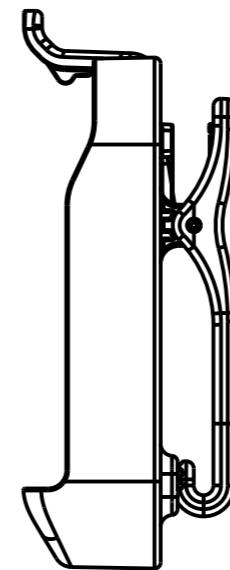
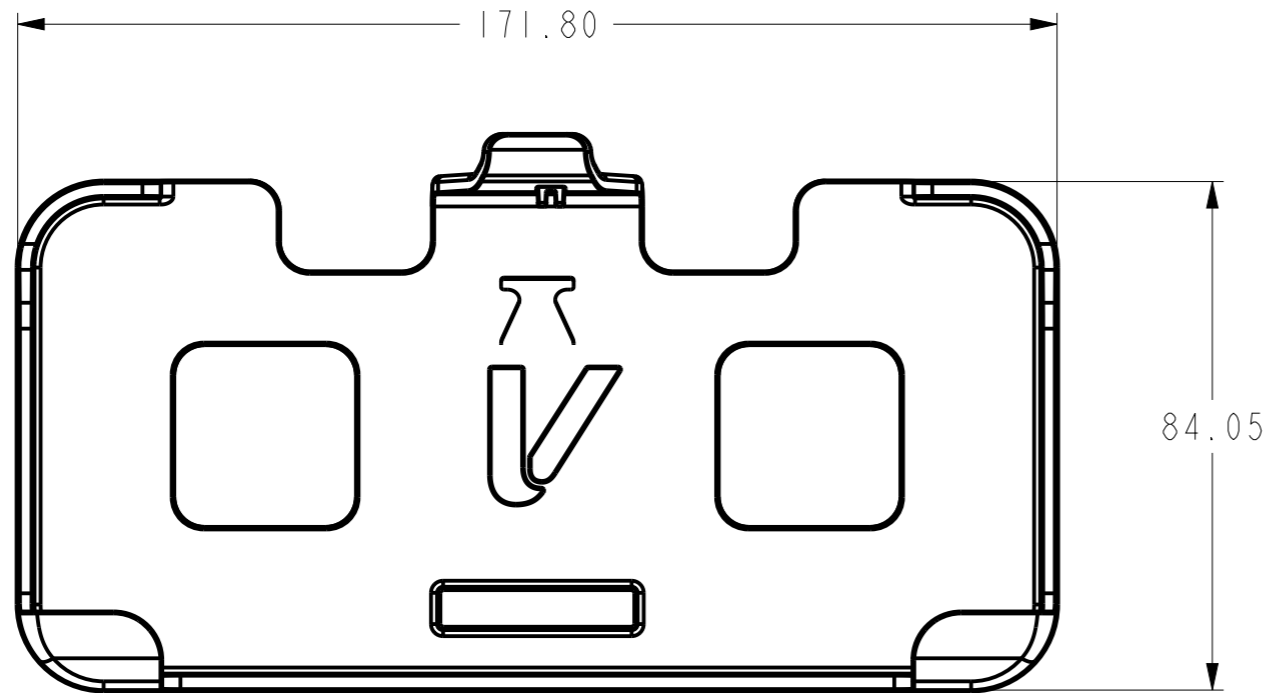
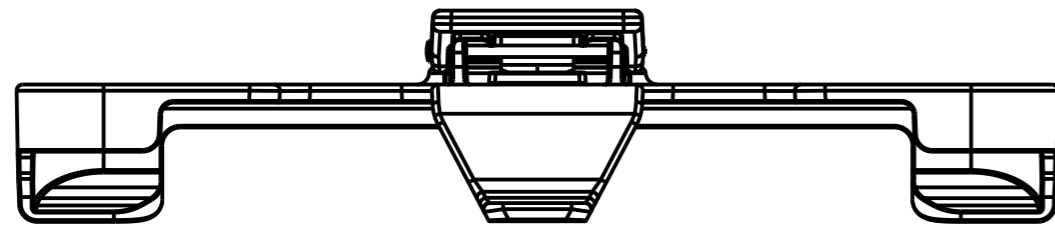


RANGE	TOL±
0~6	0.05
6~30	0.1
30~80	0.1
80~180	0.15
ANG. TOL±	0.5°

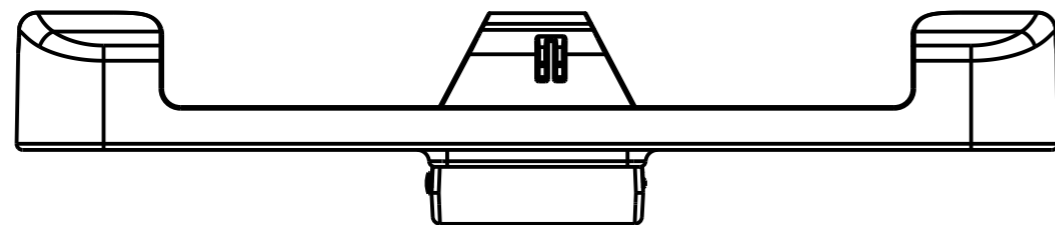
ANSI-METRIC THIRD ANGLE PROJECTION	
INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5M-2009	
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS	
GENERAL TOLERANCES: .x : REFER TO TABLE .xx : REFER TO TABLE ANGLES : REFER TO TABLE	
DO NOT SCALE DRAWING	

NAME	DATE
DRAWN BRAD KIM	10-Mar-19
CHECKED BRANDON LEE	10-Mar-19
APPROVED ROBERT NETZ	10-Mar-19
MODEL FILE NAME: E500_HOLSTER_ASM	

TITLE ASSY, CM5 HOLSTER		
SIZE A3	DWG NO. PPLXXX-XXX-0X-A	REV. 000
SCALE 1:1	DATE: 10-Mar-19	SHEET 1 OF 3



SECTION A-A



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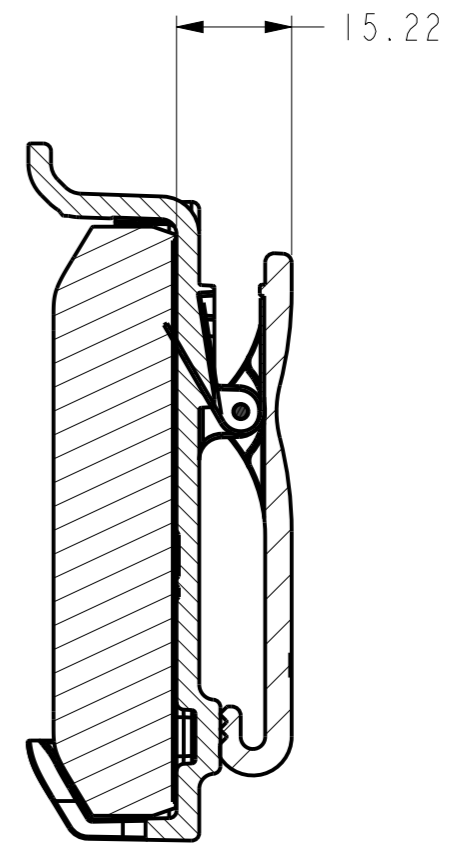
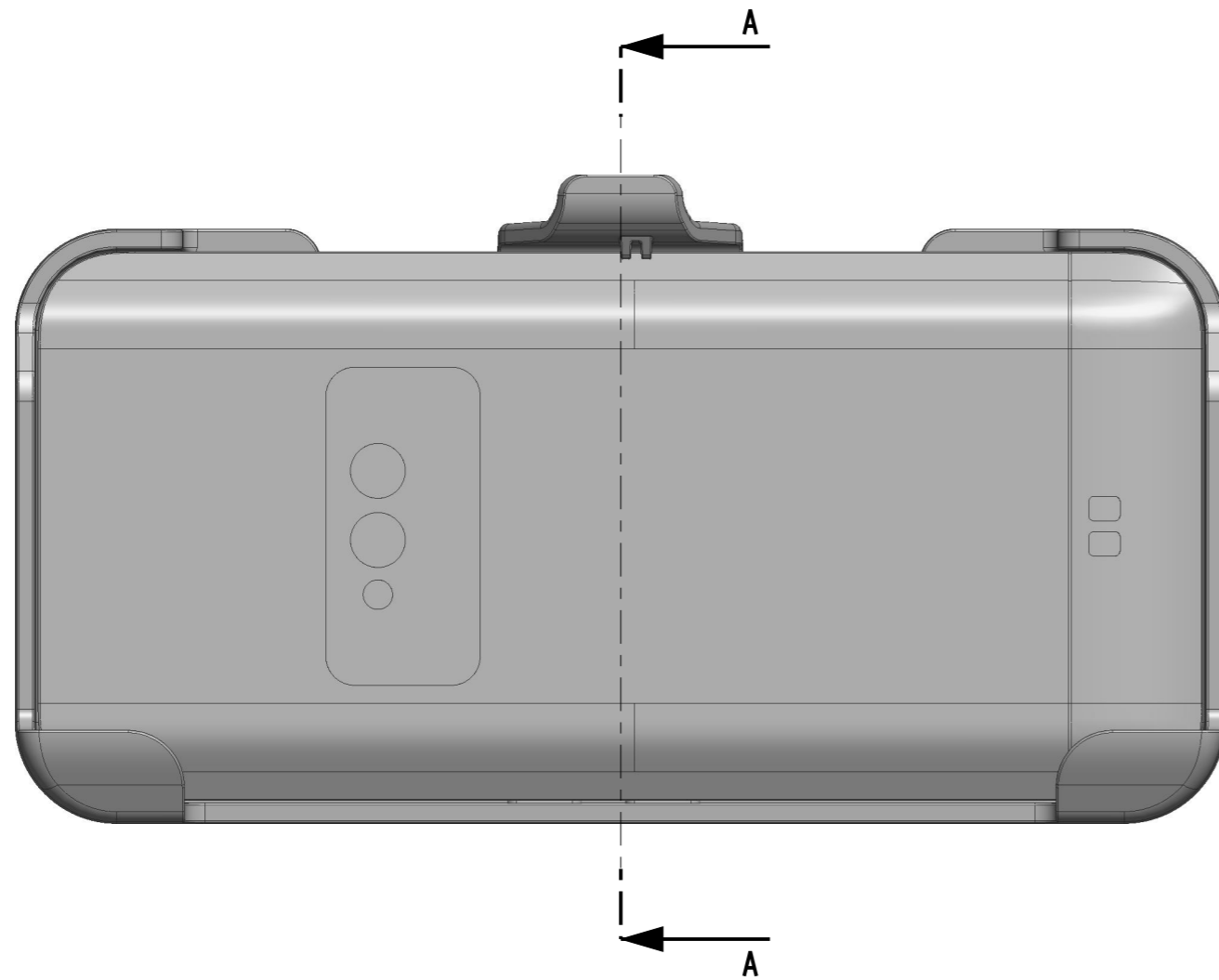
SIZE A3	DWG NO. PPLXXX-XXX-0X-A	REV. 000
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SCALE 1:1.25 DATE: 10-Mar-19 SHEET 2 OF 3

DEVICE ASSEMBLED VIEW



SECTION A-A

Verifone

SIZE A3	DWG NO. PPLXXX-XXX-0X-A	REV. 000
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SCALE 1:1

DATE: 11-Mar-19

SHEET 3 OF 3