ALIGNMENT PROCEDURES

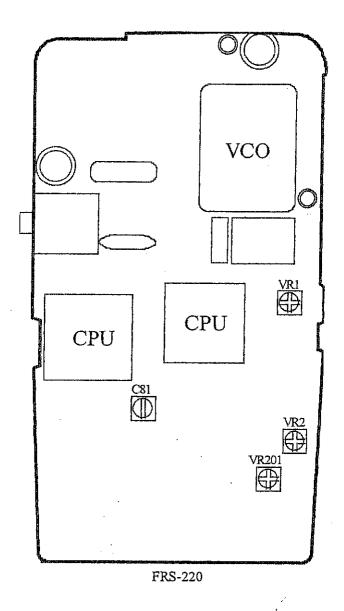
Model No : FRS 220 A

Destination: MUSICAL ELECTRONICS LIMITED

Frequency Range : $462.5625 \sim 4467.7125\,\mathrm{MHz}$

PCB Alignment Point

Location of Adjustment in PCB FRS 220 A



Alignment Conditions

Standard Conditions :

Power Supply Voltage		6.0 V DC
Audio Output		75 mW
Audio Load		8 ohm
Standard modulation		\pm 1.5 KHz at 1 KHz AF
Transmission Load		50 ohm
Reception Adjustment I	Frequency	See below
Transmission Adjustmen	t Frequency	See below

Transmission / Reception Adjustment Frequencies

Channel	Frequency
1 CH	462.5625 MHz
8 CH	467.5625 MHz
14 CH	467.7125 MHz

≪ PLL Alignment ≫

Conditions

I.	Frequency	 CH-1, CH-14
2.	Squelch	Open
3.	Volume	Min
4.	Power Supply	6.0 V DC

Procedures

- 1) Set a reception Frequency to CH-1.
- 2) Connect a Digital Voltmeter with T.P1, and Confirm that a Voltage Should be a Range of 0.6 V \sim 1.0 V.
- 3) Set a Reception Frequency to CH-14 and Switch to Transmit Mode.
- 4) Confirm That a Voltage Should be Within a Range of 1.8 \sim 2.2 V.

FRS 220A

\ll Transmission Alignment \gg

Conditions

1.	Dummy Load	**************************************	50 ohm
2.	Frequency		CH-1, CH-14.
2.	Squelch		Open
3.	Volume		Min
4.	Power Supply		6.0 V DC

Procedures

A) RF output Power Alignment

- 1) Set Supply Voltage to 6.0 V.
- 2) Adjust a Frequency to CH-1 and Switch to Transmit Mode.
- 3) Confirm That the RF Power obtained at CH-1 and CH-14 must be Within a Range of 0.21W ERP



B) TX Frequency Alignment

- 1) Set a Frequency to CH-8, and Switch to Transmit Mode.
- 2) Adjust CT1 so that a Frequency Counter Reading Should be Within 467.5625 MHz ± 100 Hz.

C) Deviation Alignment

- 1) Set a Frequency to CH-8, and Switch to Transmit Mode.
- 2) Input 1 KHz, From AG (Audio Generator), $100 \, \text{mV}$ (Open Voltage) to the EXT-MIC Terminal, and Adjust VR 2 so that Deviation is $\pm 2.1 \, \text{KHz}$.
- 3) Lower the AG output, and Adjust the Deviation to 1.5 KHz. In that case, Confirm That AG output Voltage is Within a range of $10 \sim 30 \,\mathrm{mV}$ (Open Voltage).

D) CTCSS Deviation Alignment

- 1) Set a Frequency to CH-8, and Set CTCSS Code 38.
- 2) Switch to Transmit Mode.
- 3) Adjust VR 201 so that a Deviation is \pm 0.6 KHz.

« Receiver Alignment »

Conditions

1.	Frequency	CH-8.
2.	Squelch	 Open
З.	Power Supply	 6.0 V DC

Procedures

A) RX Sensitivity Alignment

- 1) Set a Frequency to CH-8.
- 2) Confirm that 12 dB Sinad is -9 dB approx.
- 3) Confirm that a $12\,\mathrm{d}B$ Sinad of the Frequency at CH-1 and CH-14 Must be below $7\,\mathrm{d}B$.

B) Squelch Sensitivity Alignment

- 1) Set a Frequency to CH-8.
- 2) Set a Signal Generator Output Level -13.0 dB μ V e.m.f.
- 3) Adjust the $VR\ 1$ so that Audio Signal Close Point.