



USED ON:

NOTES

- 1) RATING PLATE LABEL (ITEM 16) TO BE POSITIONED AT REAR RIGHT HAND SIDE, ON LOWER RADIUS, AS SHOWN.
- 2) THE BUTILUMEN WASHERS (ITEM 9) MUST BE STUCK TO THE INSIDE OF THE PEDESTAL BOTTOM CASTING AROUND THE FOUR MOUNTING HOLES. THE RETAINING BRUSHES (ITEM 15) WILL TRAP THE WASHERS AND MAY SQUASH THEM DURING ASSEMBLY, THIS IS ACCEPTABLE.
- 3) THE HINGE PIN (ITEM 5) MUST BE RETAINED BY THE TWO SPLIT PINS (ITEM 4).
- 4) THE CABLE IN THE BOTTOM CASE ASSEMBLY MUST BE IDENTIFIED TO THE CABLES IN THE MODULATOR PDB. CABLES NOT SHOWN FOR CLARITY.

1	4357-005	1	TOP CASE ASSEMBLY
2	4357-002	1	BOTTOM CASE ASSEMBLY
3	15349	1	PIPE CAP
4	24082	2	SPLIT PIN
5	3020-279	1	HINGE PIN
6	3010-354	1	PEDESTAL CASE SEAL
7	3036-194	2	INSTALLATION BRACKET
8	4357-015	1	STAY ASSEMBLY
9	3010-357	4	BUTILUMEN WASHERS
10	23078	8	M4 PLAIN WASHER
11	21214	8	M4 X 16 SCREW
12	23046	8	M4 SPRING WASHER
13	21284	4	M4 X 9 SCREW
14	3036-197	2	PEDESTAL MOUNTING BRACKET
15	3020-354	4	PEDESTAL RETAINING BUSH
16	3029-268	1	RATING LABEL
ITEM NO.	QTY	DESCRIPTION	UNIT

Autohelm
 THE INFORMATION CONTAINED HEREIN SHALL NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT THE WRITTEN PERMISSION OF AUTOHELM.

TO ENCASE UNLESS OTHERWISE STATED:
 X 40.75 SURFACE
 MACHINING
 TO HAVE RADIUS 0.4 MM
 UNLESS OTHERWISE SPECIFIED
 DIMENSIONS IN MM UNLESS STATED OTHERWISE

DRAWN TO BS508 - IF IN DOUBT ASK FOR CLARITY
 DATE: 12.05.99
 L.D.T. 27.01.98
 FIRST ISSUE
 DESCRIPTION OF CHANGE
 DATE

PROBABLE WEIGHT: Not known
 DRAWING No. 5357-001
 SHEET OF 1
 PARTIAL