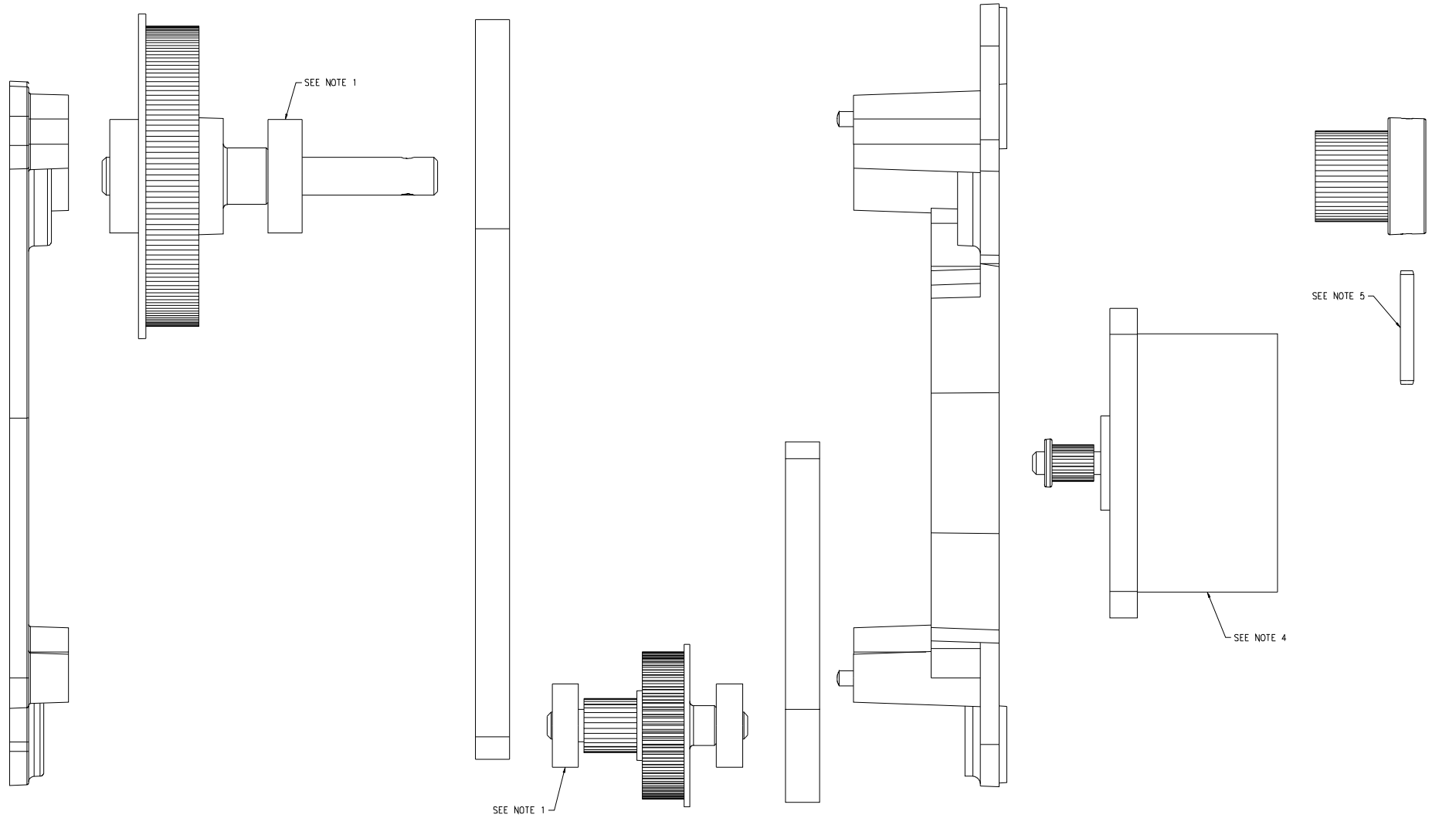
USED ON: 5357-001



ASSEMBLY DETAILS
SCALE 2:1

ITEM No	DRG/PART No	QTY	DESCRIPTION
1	3030-201E	1	MOTOR - 3 PHASE
2	3004-141B	1	PULLEY (26) (MACHINED)
3	3004-142D	1	GEARBOX CASTING (MACHINED)
4	3004-143C	1	GEARBOX TOP PLATE (MACHINED)
5		1	SPIROL PIN CLDP 3.5 X 30 HCK
6	3034-016B	1	PULLEY (84) INSERT MOULDED
7		1	GATES POWERGRIP GT BELT 3MRX450 9
8		1	GATES POWERGRIP GT BELT 2MRX220 9
9	3034-015C	1	INSERT MOULDED DUAL PULLEY
10		2	INA OR SKF BEARING 6200-2RS
11		2	INA OR SKF BEARING 627-2Z
12	3004-140B	1	MOTOR PULLEY (MACHINED)
13		A/R	LOCTITE 638 RETAINER
14		8	M4 X 16 HEXAGON SOCKET HEAD CAP SCREW STAINLESS STEEL A2
15		8	M4 SPRING LOCK WASHERS STAINLESS STEEL A2

PARTS LIST

SHEET 2 OF 2

ISS	DESCRIPTION OF CHANGE	DATE
D	4.36 +/-0.15 WAS 3.36 +/-0.15, PARTS LIST UPDATED AND SHEET 2 ADDED. L.D.Y	08.09.98 SM
C	RELEASED TO PRODUCTION L.D.Y	29.07.98 SM
B	UPDATED L.D.Y	27.01.98
A	FIRST ISSUE	ORIGINAL

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Autohelm

TOLERANCES UNLESS OTHERWISE STATED
X ±0.50
.X ±0.25
.XX ±0.10
.XXX ±0.05
ANGLES ±1°
DIMENSIONS IN MM

MACHINING: 1.6 SURFACE
SHARP INTERNAL CORNERS TO HAVE RADIUS 0.4 MAX
DEBURR ALL EDGES
SCALE: 1:1

DRAWN TO BS308 DO NOT SCALE - IF IN DOUBT ASK
MATERIAL
FINISH
FROZEN DATE/ISSUE/BY: Not Frozen

DR'N: L.D.Y
DATE:02.10.97
CK'D: SM
APP'D: SM

TITLE: BELT BOX ASSEMBLY
DRAWING No. 5357-002
SHT 1 OF 1
A1