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RELEASED FOR PUBLICATION

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LOC

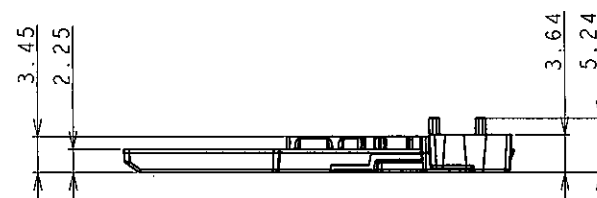
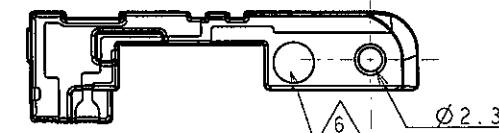
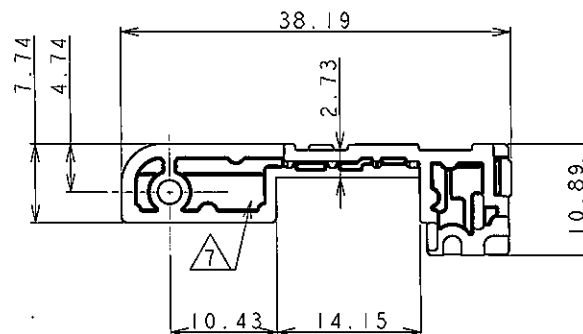
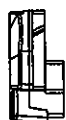
DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	ECR-09-005261	09MAR2009	H. I	h. O

RESTRICTED TO SHARP CORPORATION

934SH Main-Antenna Drawing



① FINISH:
PLATING TO BE $15 \pm 2 \mu\text{m}$ OF ELECTROLESS COPPER
OVERPLATED WITH $3 \pm 1.5 \mu\text{m}$ OF ELECTROLESS NICKEL
OVERPLATED WITH $0.1 \mu\text{m}$ MIN OF ELECTROLESS GOLD
POROSITY SEALING

② MATERIAL: THERMOPLASTIC
3. MAXIMUM GATE VESTIGE HEIGHT 0.15 mm FROM SURFACE.
4. BURR OF EJECTORS SHOULD NOT PROTRUDE.
5. MAXIMUM ALLOWED BURR IS 0.20mm.

⑥ DATE STAMP SHOULD NOT PROTRUDE.
(PRODUCTION TOOL ONLY)

⑦ CAVITY ID SHOULD NOT PROTRUDE.
8. DRAWING REFERENCES 'SHARP_J570_2SHOT_V03'

REVISION HISTORY

- 1 : AS SHOWN

REV	DATE	DESCRIPTION	TOLERANCES UNLESS OTHERWISE SPECIFIED	DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED	DWN	CHK	APVD	PRODUCT SPEC	APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
B	09MAR2009	EXTENSION OF RIB.				H. IKEDA	06JAN2009							
A	18FEB2009	THERMOPLASTIC MATERIAL WAS REMOVED.				T. YAMANE	06JAN2009							
2	17FEB2009	THE LENGTH OF THE ELEMENT WAS CHANGED.				H. USUI	06JAN2009							
1	06JAN2009	PROPOSED												
REV	DATE	DESCRIPTION	DIMENSION	TOLERANCE	MATERIAL	FINISH	WEIGHT	RESTRICTED CUSTOMER	SCALE	SHEET	OF	REV		
			0 - 100	0.1			0.65g		2:1	1	1	B		
			100 - 250	0.15										
			250 - 400	0.2										
			400 - 500	0.3										
			500 -	0.5										