

Metrol Co., Ltd. 1-100 Takamatsu-cho Tachikawa-shi Tokyo 190-0011 JAPAN TEL : +81 42 527 3278 FAX : +81 42 528 1442

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**OPERATION DESCRIPTION** 

The transmitter communicates with the receiver using 2.4GHz ISM band. The receiver receives touching signal, battery alarm signal and communication alarm signal from The transmitter and outputs the decoded signals to CNC controller through the cable.