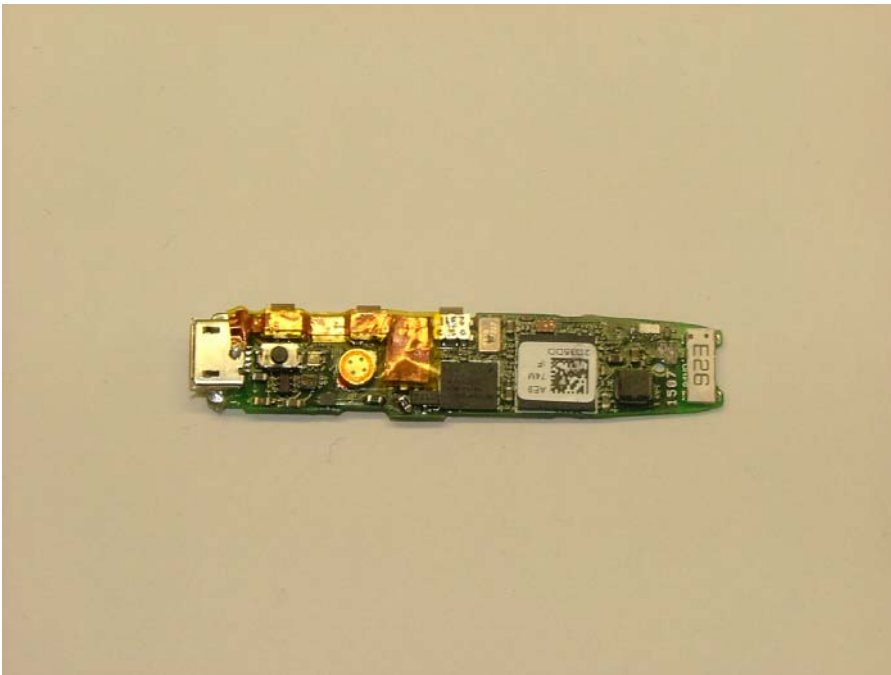


Voyager 815 Internal Photos

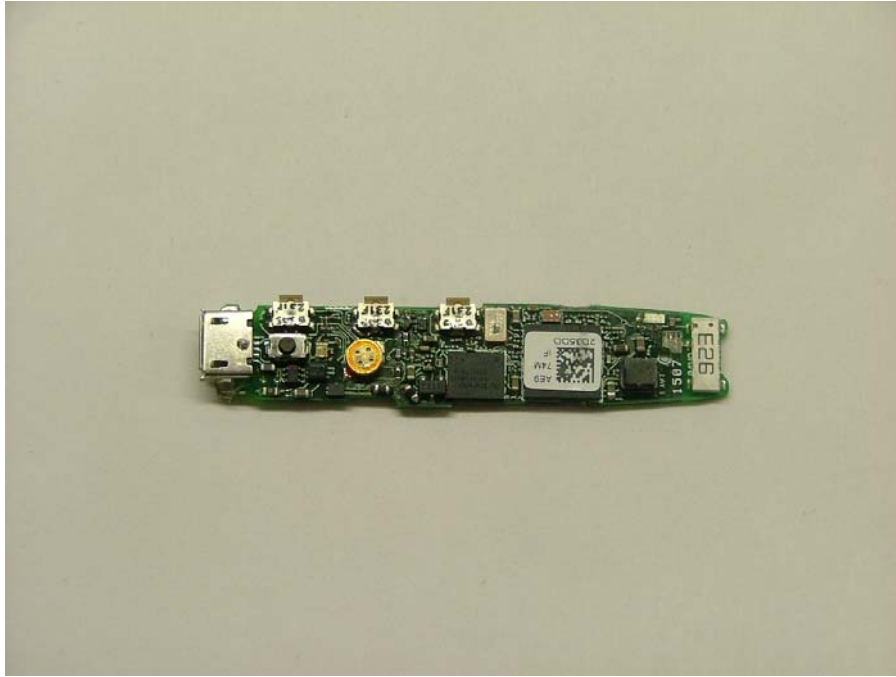


Assembly Components



PCB Top

Voyager 815 Internal Photos (continued)

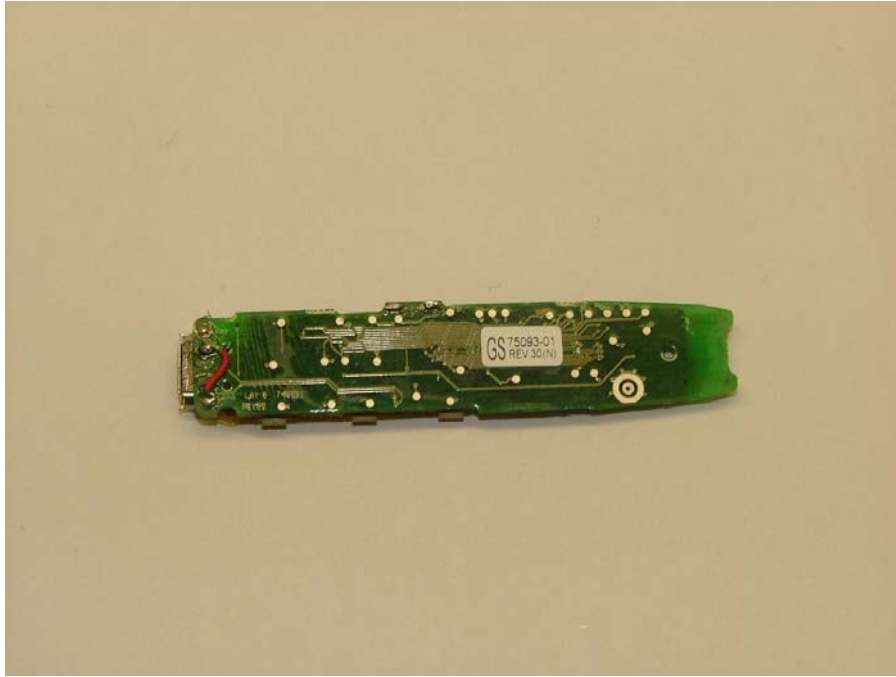


PCB Top – No Shield



PCB Bottom with battery

Voyager 815 Internal Photos (continued)



PCB Bottom no battery