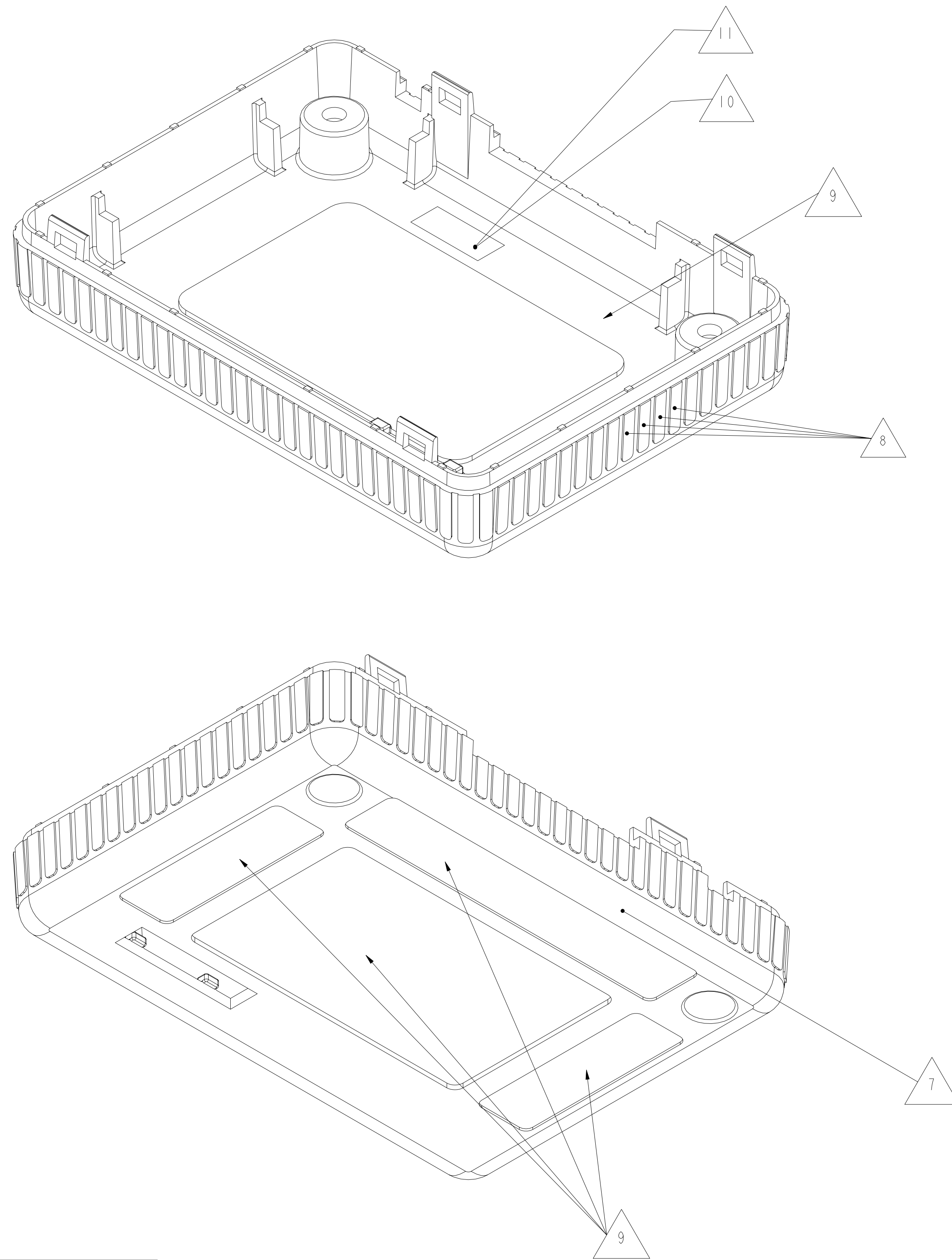


DRAWING NO. 524547



- NOTES: UNLESS OTHERWISE SPECIFIED
1. THIS PART IS DESIGNED TO MATE WITH 524546-001 (TOP HOUSING OF ENCLOSURE) .
  2. WALL THICKNESS TO BE .070 UNLESS SPECIFIED.
  3. ALL INSIDE CORNERS RADIUS TO BE .015 MAX
  4. DRAFT ANGLE TO BE 2° UNLESS SPECIFIED.
  5. NO FLASH PERMISSIBLE AT PARTING LINE.
  6. MATERIAL: CYCOLOY PLASTIC (PC/ABS BLEND) USE GE C6200, BK 2151 COLOR CHARCOAL GRAY, (CHARCOAL GRAY)
  7. FINISH: EXTERIOR SURFACES EXCEPT AS NOTED, TEXTURE MOLD-TECH # 11010 AS SPECIFIED.
  8. FINISH: EXTERIOR SURFACE POLISH TO SPI A1 SURFACES.
  9. FINISH: NO TEXTURE ON INSIDE & NOTED SURFACES.
  10. PART NUMBER TO BE .118 WIDE AND RAISED .008/.012, APPROXIMATE WHERE SHOWN.
  11. MOLDER IDENTIFICATION AND CAVITY NUMBER: TO BE MOLDED ON INSIDE SURFACES ONLY .008/.012 RAISED. SOFT TOOL TO BE IDENTIFIED BY "S/T". MOTOROLA ENGINEERING APPROVAL REQUIRED BEFORE HARDENING OF TOOL.
  12. MOLDER MUST COMPLY WITH U/L 7460 MOLDERS NAME OR TRADEMARK WITH THE U/L CODE DESIGNATION TO APPEAR ON INSIDE SURFACES ONLY. IF INCLUDED IN MOLD, MUST BE ON REMOVABLE INSERT.

REVISION	DESCRIPTION	CHECKED BY	DATE
1	RELEASE FOR PROTOTYPE	SCHNEIDER	7/15/05
2			
3			
4			
5			
6			
7			
8			
9			

TAB-001 SHOWN ONLY MOTOROLA INTERNAL USE (Level 2)

UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES. REMOVE BURRS & SHARP EDGES. RADIUS, FILLETS & EDGE BREAKS TO BE .005 TO .020. TOLERANCES ARE:	DATE: 7-15-05	DATE: 7-15-05	DATE: 7-15-05
APPROVED: SCHNEIDER	DATE: 7-15-05	DATE: 7-15-05	DATE: 7-15-05
CHECKED: C. GOMES	DATE: 7-15-05	DATE: 7-15-05	DATE: 7-15-05
OTHER: _____	DATE: _____	DATE: _____	DATE: _____
TOLERANCES ARE:	CHECKED: _____	DATE: _____	TITLE: HOUSING, IRADIO, LOWER
FRAC: ± 1/64	DECIMALS: ± .01	ANGLES: ± 1°	SCALE: 52
MATERIAL: NOTE • 6	FINISH: NOTE • 7, 8, 9	REVISION: 1	FIRST MADE FOR: IRADIO
DRAWING NO. 524547			SHEET 1 OF 2

