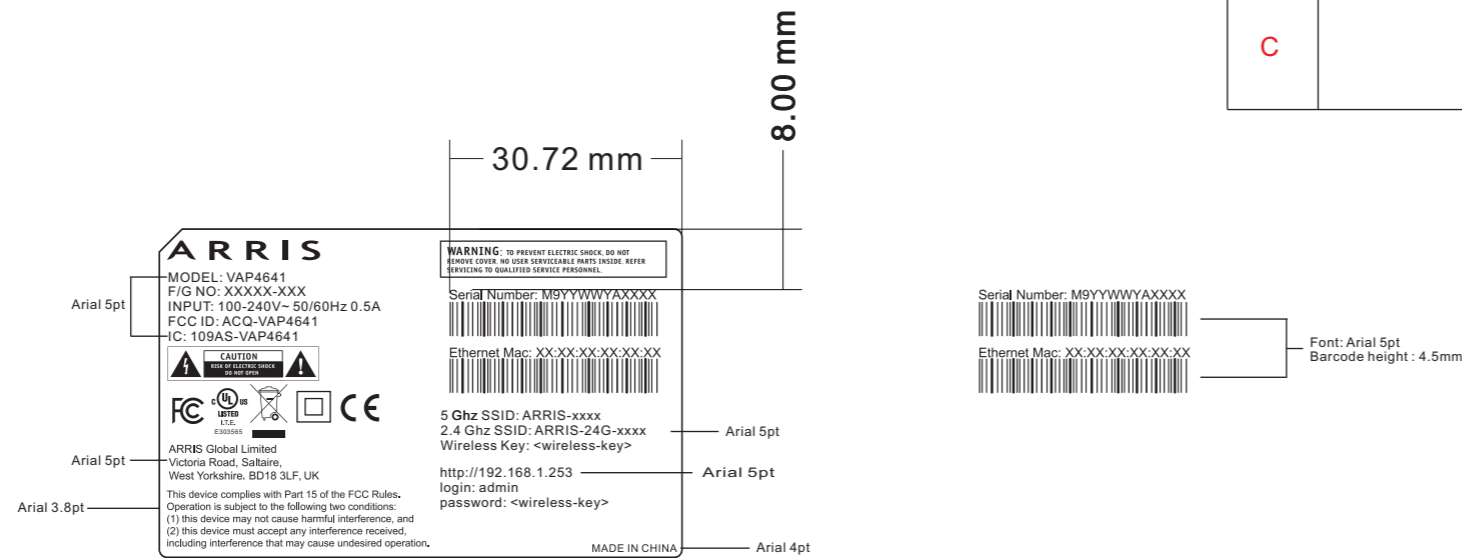


Select	*		Corrugated Board				USR
Dim.	Tol.	Label	Bag	AB-F	A-F	B-F	E-F
0~6	+/-0.20						
6~30	+/-0.20						
30~120	+/-0.25	+/-8.00	+/-5.00	+/-3.00	+/-3.00	+/-3.00	
120~300	+/-0.30	+/-8.00	+/-5.00	+/-3.00	+/-3.00	+/-3.00	
300~450	+/-0.50	+/-15.0	+/-5.00	+/-3.00	+/-3.00	+/-3.00	
450~600	+/-0.80	+/-20.0	+/-5.00	+/-3.00	+/-3.00	+/-3.00	
Above 600	+/-0.10	+/-20.0	+/-5.00	+/-3.00	+/-3.00	+/-3.00	
DRAFT TOLERANCE.: +/-0.2				UNIT: MM			


REVISION HISTORY - ALL SHEETS ARE THE SAME REVISION STATUS			
REV	ZONE	DESCRIPTION	ECN MEMO
01		Initial release,	ECR-03436 03/16/2018 Steven Wu
02		Correct format,	EAR-03905 04/20/2018 Steven Wu
A		Modify UL file No and version changed to A,	EAR-04636 08/22/2018 Steven Wu
B		Add IC :109AS-VAP4641 based on compliance requirement Remove Factory ID	EAR-04729 09/07/2018 Steven Wu
C		RE-LOCATE CONTENT BASED ON PLM REQUIRMENT	EAR-05034 10/18/2018 Steven Wu



MATERIAL TYPE	Flexcon 21940	
THICKNESS	Film	2.0+/-10%(Mils)
	Adhesive	0.8~0.9+/-0.1(Mils)
	Liner	3.1+/-10%(Mils)
PEELING FORCE	to Stainless Steelt	737(N/m)
	to Acrylic	781(N/m)
	to Polypropylene	528(N/m)
TACK	540(gm/cm ²)	
EXPECTED EXTERIOR LIFE	Two years	
SERVICE TEMPERATURE RANGE	-40°C to 150°C	
MINIMUM APPLICATION TEMPERATURE	10°C	

NOTES - GENERAL: (UNLESS OTHERWISE SPECIFIED)

1. SIZE: 69.1*43.4MM, R1*3, C3
2. MATERIAL: FLEXCON 21940
3. ADHESIVE TYPE: ARCYLIC
4. COLOR: BLACK
5. PUBLISH THE LABEL IN REEL.
6. IDENTIFY PER ARRIS SPEC 595329-002, ARRIS ENVIRONMENTAL MARKING REQUIREMENTS FOR GLOBAL PACKAGING AND PRINTED LITERATURE.
7. ARRIS CONTROLLED AND REPORTABLE MATERIALS DISCLOSURE PRIOR TO PART QUALIFICATION, SUPPLIER MUST PROVIDE ALL REQUIRED INFORMATION TO MEET THE APPROPRIATE ACCEPTANCE CRITERIA IN ACCORDANCE WITH ENVIRONMENTAL REGULATIONS FOR BANNED AND CONTROLLED SUBSTANCES AS OUTLINED IN THE ARRIS CORPORATE SUPPLY AGREEMENT AND PURCHASE ORDER TERMS AND CONDITIONS.

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	DRAWN BY Steven Wu			
	APPROVED BY Johnny Chang	SIZE A3	CAGE CODE	DRAWING NUMBER 577956-002_ART_2-42
SCALE 1:1		PROD ID VAP4641	SHEET 1 OF 1	

COMPUTER GENERATED PRINT
DO NOT SCALE
DO NOT REVISE MANUALLY